



STOWAGE DIMENSION WITH LID

HEIGHT :- 452 . 00
LENGTH :- 203 . 00
WIDTH :- 230 . 00

TO BE STAMPED FROM OUTSIDE ON BOTTOM
AND ON LTD IN 13 MM. SIZE LETTERS

* YEAR OF MANUFACTURE
+ CONTRACTOR'S INITIAL S OR
RECOGNISED TRADE MARK

NOTES

ALL JOINTS OF BODY & LID TO BE SOLDERED WITH SOLDER GRADE
SN 50 CONFORMING TO SPECN IS : 193 (LATEST ISSUE)

AFTER PACKING THE LTD AND BODY ARE TO BE SEALED TO GETHER
WITH TAPE ADHESIVE WATER FROOF FABRIC 38mm WIDE WITH SUITABLE
LENGTH TO SPECN IND / ME / 790 (LETEST ISSUE) OR TYPE 2
PLASTICIZED PVC IS 3676 (LATEST ISSUE) PRESSURE SESNSITIVE
ADHESIVE PVC TAPE WITH SUITADLE LENGTH FREE END FOLDED
BACK 13mm TO FACILITATE REMOVAL

SERIAL NO. REMARK OF BOX TO BE STAMPED FROM OUT SIDE
ON BOTTOM LID IN 25mm LETTERING

MATERIAL :-

ELECTROLYTIC TIN PLATE (ETP) TO SPEC I.S. 1993 (LATES ISSUE)
TIN CORTING 5.6 / 5.6 gm/m2

VARNISHING :-

THE BOX TO BE COATED INTERNELLY WITH TWO COAT OF
ACP NO 225 (VARNISH SHELLAC 30% TO SPEC JSS 8010 - 63 :1991
(LETEST ISSUE)

PAINTING :-

THE BOX TO BE PAINTED EXTERNALEY WITH ONE COAT OF PAINT
RED OXIDE ZINMC CROME TO SPED ISS 1 - 63 - 05 FOLLWED BY
ONE COAT OF PAINT READY MIXED QUICK CRYING MATT FOR
GENERAL PURPOSE BLACK TO SPEC IS 168 (LATEST ISSUE)

4 - 4 - 68	D.C.I. 28813-A		DRAWING PROVISIONALLY SEALD DIMENSION 13.0+5 WAS 17.8 +5 OF LID JOINT FLUSHINSIDE SHOWN ON PLANR BENDING FOR BODY SHOWN OF THE ELEVATION NOMENCLATURE & DETAIL NOMENCLATURE AMENDED NOTE RE - EMBOSING ADDED NOTE RE - PAINTING AMENDED NOTE RE - TAPE AMENDED MATERIAL AMENDED	Sd /-	
23 - 2 - 68	1 333 / T2 22 - 2 - 68				
25- 7 - 67			TRACED WITHOUT CHANGE		
20 - 7 - 67			NOTE REGARDING SOLDERING OF BODY & LID ADDED PAINTING NOTE AMENDED		
23 - 6 - 64			TAPE ADHESIVE WATERPROOF FABRIC TO SPECN NO / ME / 551 CLOSING THE CONTAINER PEPLACED BY TAPE WATER PROOF P.V.C. BASED TO SPECN IND / ME / 714 NOTE REGARDING INTERNAL VARNISHING OF THE CONTAINER DELETED		
DATE	AUTHORITY	ZONE	NATURE	SIG AH SP	SIG D.O.
AMENOMENTS					

	15.10.08		STOWAGE DIMENSION IN LENGH IS AMENDED AS PER DRG, NO. ISV - 353 - A	Sd /-
	6.10.92	DC 35389 - A	VARNISHING & PAINTING NOTE AMENDED	
	21.4.89	DC 34595 - A	MATERIAL PAINTING & VARNSHING NOTES AMENDED	
	25.5.81	DCI 33173 -A	NOTES RE VARNISHING AMENDED	
	4.3.78	DCI 32597 - A	ALL NOTES EXCEPT SERIAL NO LETTER NG AMENDED & NEW NOTE RE VEANISHING ADDED	
	7.3.77		RETRACED WITH CHAMGE 28813 - A 289 - 9A PREVIOUS D.C.(1) NDS 29305 - A 29395 - A	
R. NO.	DATE	AUTHORITY	REVISION	SING

DRG SEALED 4 - 4 - 68 (PROV)
TRACED FROM C.I.A. KIRREE DRG NO ISV - 353 - A

ORDNANCE FACTORY BHANDARA

BOX , C 27A

TINPLATE : FOR PACKAGE AMMUNITION 92A

DATE :- 25 - 11 - 68

SCALE :- 1:2

DRN :-

DRG NO

TCD :- Sd /-

OFBA / NCP / 209

CHD :- Sd /-

APPROVED BY

FINAL APPROVAL

Sd /-
DY. MANAGER ENGG.

GENERAL MANAGER