

WORKING COPY

ANNEXURE ATTACHED TO PROVISIONAL DRAWING NO. IND/TC/3064 (a)

FOR
COVER OF Jute Bags - PROOF. O.G.
COVER BEDDING FLAMES

STITCHING, MARKING, PACKING & INSPECTION INSTRUCTIONS

STITCHING.

The cover described in the drawing shall be machine stitched. The stitching shall be even tension through out with all loose ends securely fastened off. The number of stitches shall be 20 to 30 per dm.

MARKING.

Cover shall be legibly and indelibly marked on the inner side of the flap at the top in 2.0 cm characters with the manufacturer's name or initials or recognised trade mark, year of manufacture, order and serial number and catalogue number of the store using suitable ink duly approved by the Inspector. *Quality Assurance officer.*

PACKAGING.

(a) Cover shall be folded in clean and dry condition and tied at two places using Twine Jute 3ply. Five such Covers shall be tied at two places with Twine Jute 3 ply to form a unit pack (bundle). Four such unit packs shall be again tied at two places with Twine Jute 3 ply to form a bale.

The bale shall be wrapped with a layer of Polythene Film 0.02 mm (~~150 Gauge~~) and then with a layer of Cloth 10' heavy or an equivalent hessian cloth previously approved by the Inspector. The bale shall be properly and securely stitched with double Twine Jute 3 ply with not less than 5 stitches/cm taking care not to pierce the inner wrappings during stitching. Sufficient hessian cloth shall be pulled out at each corner to form 'ears' of about 15 cm in length.

Quality Assurance officer

(b) Before despatch each bale shall be legibly marked by stencil showing the following details:

- i) Nomenclature and Catalogue No. of the store.
- ii) Quantity packed in the bale.
- iii) ~~Lot and serial number of the bale.~~
- iv) Month and year of packing.
- v) Name and address of the manufacturer.
- vi) Gross Mass of the bale in kg.
- vii) Name and address of the consignee.
- viii) Inspection Note No. and date.
- ix) A/E Extract No. and date.

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