

ISX-345

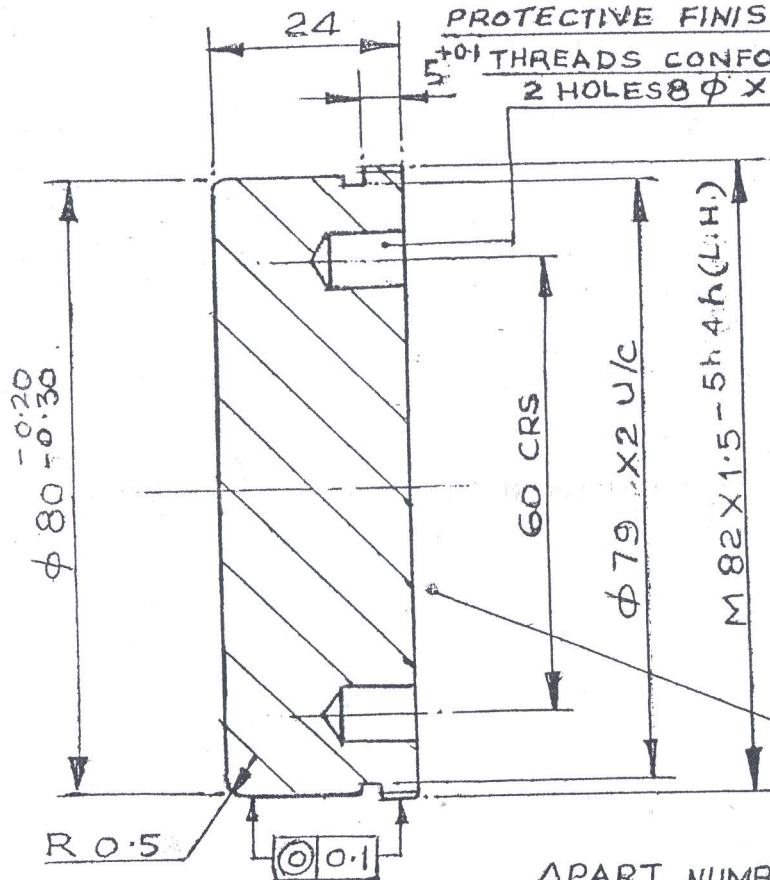
PART NO.

DRG. CONVENTIONS CONFORM TO IS: 696 SPECN:
DIMNS ARE IN mm.

DC-34400-A

NOTE:-

ALL UNTOLERANCED DIMENSIONS CORNERS/
CHAMFERS AND ANGLES CONFORM TO IS: 2102
~~(1960) MEDIUM CLASS~~ LATEST ISSUE MEDIUM CLASS
ALL UNSPECIFIED CORNERS SHALL BE REMOVED
BY A RADIUS OR CHAMFER OF 0.5 MAX.
PROTECTIVE FINISH:- AS PER SPECN. I.A. 1279 (LATEST ISSUE)



THREADS CONFORM TO IS: 4218
2 HOLES ϕ X 10 DEEP.

MATERIAL:- STEEL IS: 5517/1978

LATEST ISSUE) 35 MM6 M03RS
100 mm NORMALISED OR HARDENED
AND TEMPERED TO ACHIEVE
HARDNESS RANGE OF 220 TO
260 VHN IN THE FINISHED CONDITION

THIS COPY ISSUED BY
DESIGN OFFICE
OND. FY. KANPUR

DATE 30 DEC 2015

WMDO

STAMPINGS:- (WHEN PROCURED FROM TRADE SEPARATELY)

CONTRACTORS INITIALS OR
RECOGNISED TRADE MARK.
LOT NUMBER.

PART NUMBER + DATE OF MFD. MONTH & YEAR.

NOM SIZE & FIT		MAJOR DIA		PITCH DIA		MINOR DIA	
		MAX	MIN	MAX	MIN	MAX	MIN
M 82 X 1.5-5h 4h (L.H.)		82.00	81.85	81.026	80.901	80.16	79.927
15.11.82	DC-34756-A	PROTECTIVE FINISH AMENDED.					
16.6.88	34400-A	DRG SEALED PROV.					
30.11.87		RETRACED & UP-DATED					
R.No.	DATE	AUTHORITY				ZONE	AHSP D.O.
		REVISION					SIG

DRG SEALED : 16.6.88 (PROV)

DRN.	CHD.	TRD.	COMP.	ASSY. DRG-15X 58GE
		SCALE:- 1:1		
COMAN	OI/CDO	EST MASS. # 933 g		
APPD.	CQA(A)	GAUGE SCHD. I-3278		
	FOR	DATE:- 19-9-82		



MATL:- AS ABOVE

PROTECTIVE FINISH:- AS PER SPECN. I.A. 1279 (LATEST ISSUE)

AS PER SPECN. I.A. 1279 (LATEST ISSUE)

BASE PLUG

(FOR 105MM SMOKE, BE-3A)

PS-3-3/2

DESIGNER'S REF

D6P-A-180/1/4

PART NO. 15X-345

D.S.CAT NO. NOT APPLICABLE

C.Q.A(A) KIRKEE

AHSP:-

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