

**PRE-QUALIFICATION CRITERIA Assy. Valve Exhaust**  
**To Drg.No.CQA(HV) 506-601E**

1. The firm should purchase material as per specification from an ISO certified firm.
2. The firm should have CNC Turning centre machine.
3. The firm should have tie-up Heat treatment facility.
4. The firm should have facility on 100% checking and matching has to be ensured in valve disc with valve disc lock.
5. The firm should have inspection facilities such as Instruments/Gauges to check the critical parameters of the components.(Gear tooth vernier caliper, Height master, Bore dial gauge, equipment for checking gear tooth PCD run out, crack detection equipment, magnetic field flaw detector etc.)

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