



- 10: STAMP PART NO, MELT NO. AND QCD STAMP ON THE TAG.
- 11: 5% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
- 12: WEIGHT OF THE FORGING 1.120 Kgs.

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE.....
 17.11.2020
 Design & Drawing Office
 Ordnance Factory,
 Tiruchirappalli-620016
UN CONTROLLED COPY

HEAT-TREATMENT:-FORGINGS ARE NORMALIZED AND TEMPERED.
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 5 SL NO: 15.

MATERIAL:- STEEL 40X DST 3-98-80.

ALT.MATERIAL : STEEL 40 X GOST 4543-71

- ① MATERIAL FOR INDIA : IS: 5517-1993 DESIGN. #2CrA Me2 LR6-30mm
- BS-970-PT-1-1983-GR-530-M-40 + BS-970-1955-EN-18-1
- OR-
- BS-970-PT-1-1983-GR-709-M-40 + BS-970-1955-EN-19
- OR-
- BS-970-PT-1-1983-GR-708-M-40 + BS-970-1955-EN-19A

VETTED FOR MATERIAL ONLY

Handwritten signature

COMPONENT DRG. NO. 6PII-4-11
 HOUSING BUFFER

- NOTES:-
1. DIMENSIONS ARE IN mm.
 2. FIRST ANGLE PROJECTION.
 3. SCALE:- 1:1
 4. FORGING OF GROUP II AS PER GOST 8479-70, HB 217 MAX.
 5. DRAFT ANGLE 7°
 6. UN-SPECIFIED RADII 2 R.
 7. FLASH REMAINDER UP TO 0.9 mm.
 8. DIE SHIFTING UP TO 0.6 mm.
 9. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.

DA. NO. 05/03 Dt. 04-08-03

DRAWING PROVISIONAL

DS. CAT NO. 1005007207

D	004/17 Dr. 01.09.17	
B	ALTERNATE MATL. EN SERIES ADDED.	
AMENDMENTS	DESCRIPTION/DETAILS	SIG & DATE

Redrawn	Checked	11.87	1/2 D&DO	DIV. OFFICER	ORDNANCE FACTORY, TIRUCHIRAPALLI-16.	DRG. NO: 62 C 4111 200 D 3
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