CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE.....
08.12.2020
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016
UN CONTROLLED COPY

FOR EXPLANATION SEE D. D NOTE SHT. NO. 3 (LATEST ISSUE)

NOTE :-

WHERE TOLERANCES ARE NOT SHOWN DIMENSIONS IN WHOLE NUMBER OR WITH ONE DECIMAL PLACE ± 1·27 m.m. DIMENSIONS WITH TWO DECIMAL PLACES ±·127 m.m.

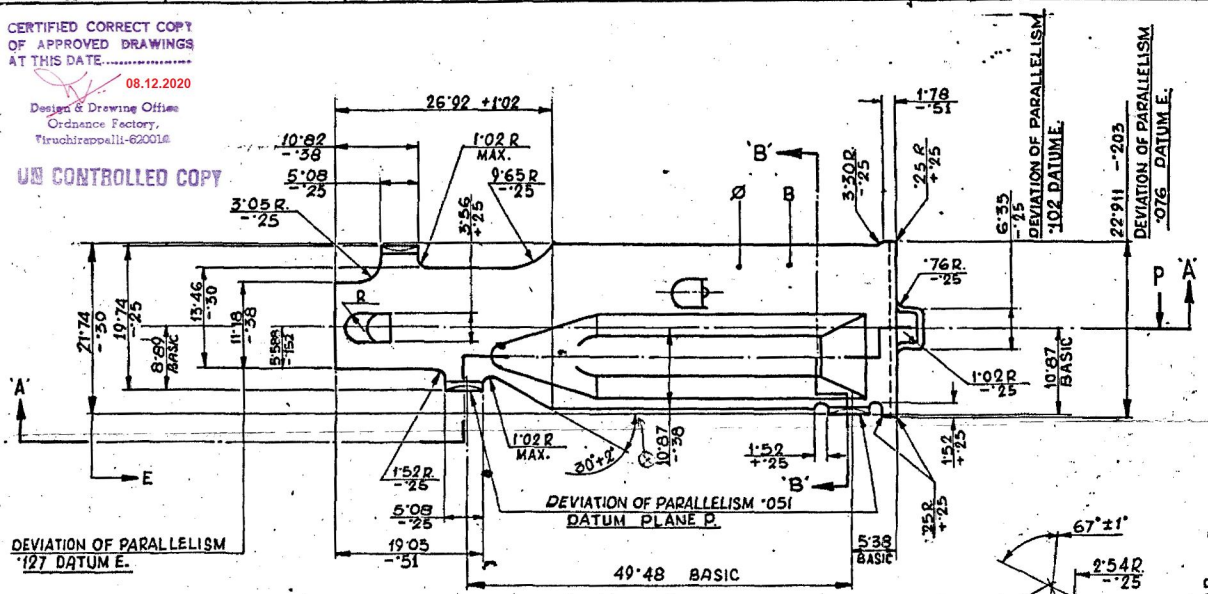
ALL BURRS & SHARP EDGES TO BE REMOVED (·13 R. MAX.) A RADIUS OR CHAMFER OF ·51 (MAX.) IS PERMITTED IN THE CORNERS OF BLIND HOLES, RECESSES & STEPS.

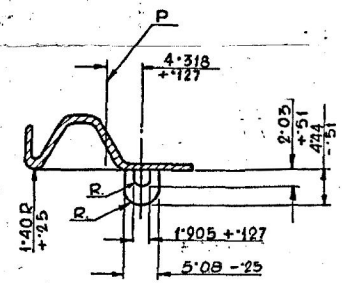
FORM OF HOLE IS OPTIONAL
MARK ON WHERE INDICATED
Ⓜ MANUFACTURE'S CODE MARK B. PART NUMBER.

~~MATERIAL : STEEL, BS 1449 PT 1 1983 CQ3 SEC 2~~
MATERIAL: IS:513:2008 Designation CR3
~~ALT MATL: IS:1079 1973 TEMPER NO 4 OR DOOR IS:513: 1973 GRADE 'D03'~~

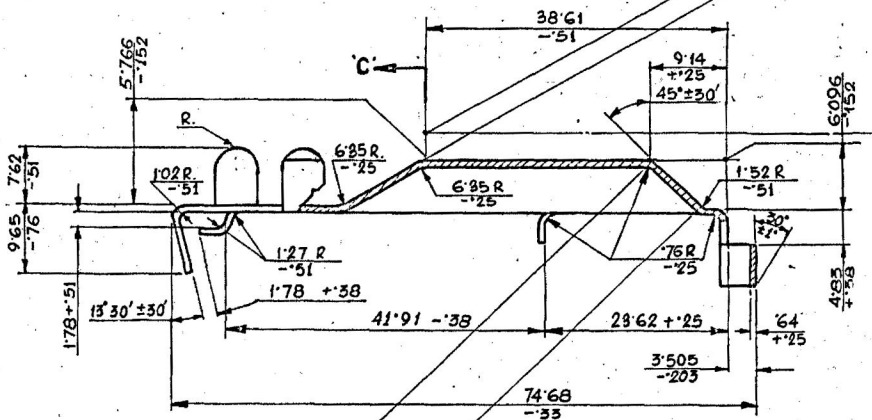
PROTECTIVE FINISH : PHOSPHATE TO SPECN. ISS : 0465-01, 1985 CLASS 11 (ACCELERATED), OIL FINISH.

NOTE :- FOR SPECN. LATEST ISSUE SHOULD BE FOLLOWED.

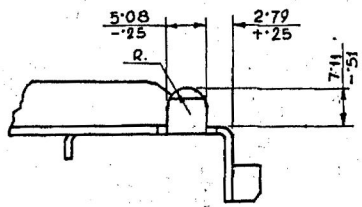


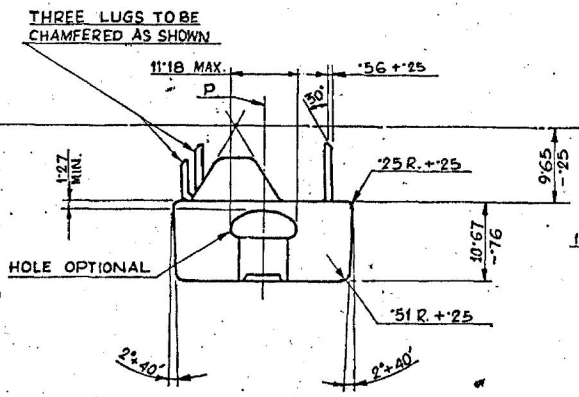


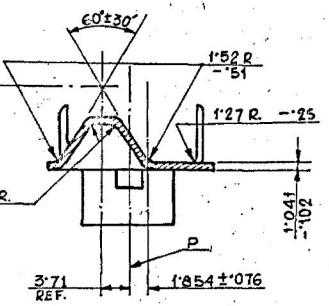
SECTION B-B



SECTION A-A

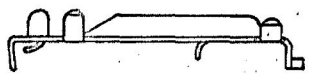






SECTION - C-C

CERTIFIED COPY OF THE STORE DRG/GAUGE DRG/Sch/ SPECN/NOTE SHT.
DATE: 13·07·16, ICD D



ACTUAL SIZE

ICR 1506

	6829-SA	11-05-16		MATERIAL AMENDED			DATE	NAME	ASSY. DRG. DS.CAT.No. 1005-001744
	23902-SA	03-9-97		SPECN. OF ALT. MATL. AMENDED		DGN			
	22276-SA	21-9-93		MATERIAL ADDED	MAJ	ORN			MATERIAL: AS STATED.
	22181-SA	5-4-93		MATERIAL AMENDED	MAJ	CHD			DIMENSIONS ARE IN MILLIMETRES
	21792-SA	22-6-92		PROTECTIVE FINISH AMENDED, NEG. RE-TRACED & DRG. RE-SEALED.	MAJ.	TRD	13-9-96		PLATFORM
				PREVIOUS DC(I) NOS. 19126-SA, 15173-SA, 14902-SA & 14789-SA.	COPY	COMP			SCALE :- 2:1
									SEALED:- D.C(I) 14789-SA, DT. 10.9.76.
	AUTHY.	DATE	ZONE.	BRIEF RECORD.	SIG.				

CQA(SA). ICHA

APPROVED. DT.
NEG. RE-TRA

DESIGNER'S REF
CISA / 8

DS. CAT. NO.
1005-001745