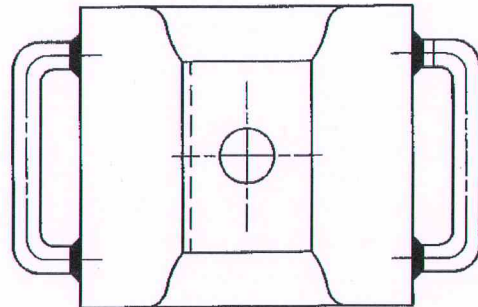
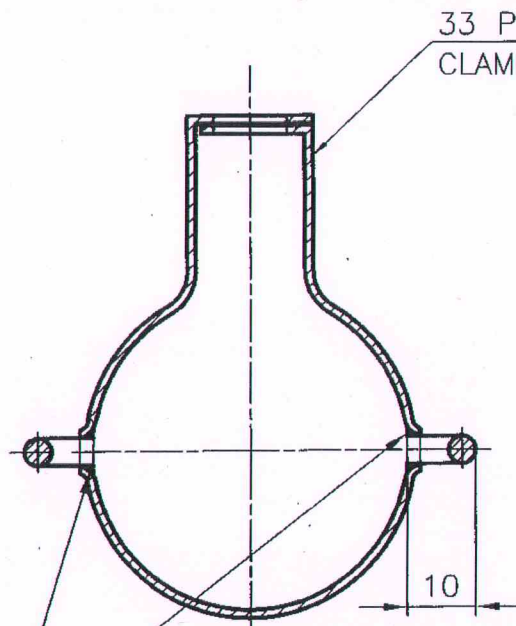


DRG.NO. 33 P 1310

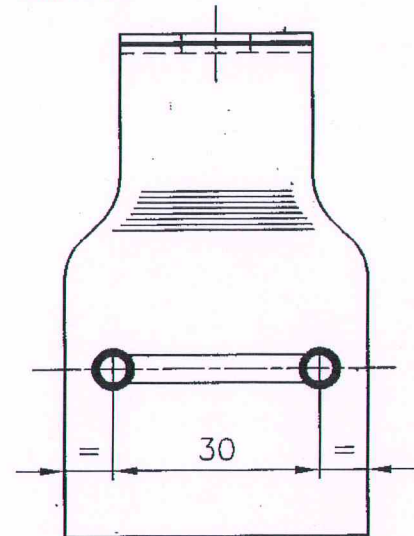
DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)



33 P 1306
BRACKET SLING



33 P 1301
CLAMP HANDLE



TO BE WELDED
FLUSH

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 11/3/21
DESIGN & DRAWING OFFICE
FACTORY, TIRUCHIRAPPALI-620 016.

CLAMP HANDLE(SUB ASSY)		NO OFF		MATERIAL		TREATMENT		REMARKS	
PART NO.	DESCRIPTIONS								
	SIGNATURE & DATE.	SUB: CLAMP HANDLE(SUB ASSY)				SCALE 1:1			
	TRACED	FOR: FRONT GRIP ASSY				STORE DRG.NO. ---			
	DRAWN <i>[Signature]</i>	OF: 38mm MSL							
	CHECKED <i>[Signature]</i>	DES.REF.NO.				OPERATION NO. ---			
	HOS/D&DO <i>P. T. Sankar</i>	DRG. No.: 33P 1310							
	NODAL OFFICER/ FOR MSL. <i>[Signature]</i>	 ORDNANCE FACTORY TIRUCHIRAPPALI-16.				SHEETS: 1			
	OFFICER/ D&DO <i>[Signature]</i>					SHEET No.: 1			
AMENDMENTS	SIG. & DATE	APPROVED ON. 25/2/2015							

DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : ON ASSEMBLY

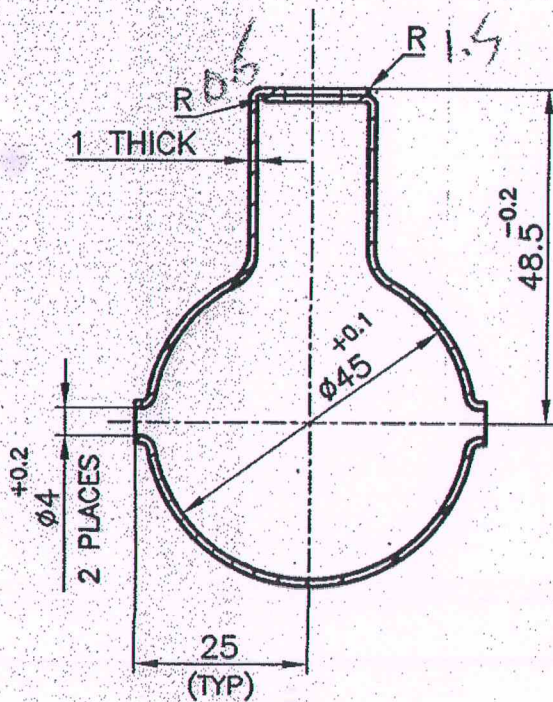
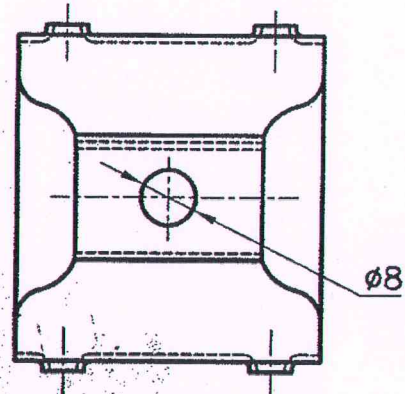
MATERIAL:-

STEEL SHEET TO IS: 2507-1975 GR.1 45C 8

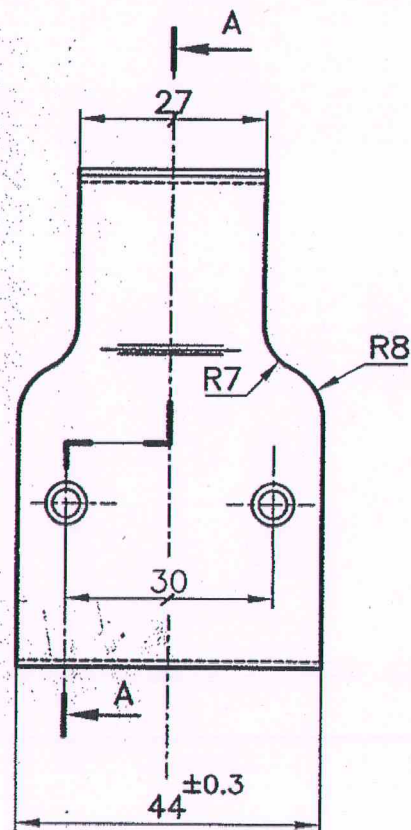
(OR) BS:1449 Pt.1,1983 CS 50.

HARDNESS: 30-35 HRC

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE: 13/3/22
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.



SECTION-A-A



SIGNATURE &
DATE.

TRACED

DRAWN

CHECKED

HOS/D&DO

NODAL OFFICER/
FOR MSL.

OFFICER/
D&DO

AMENDMENTS

SIG.
& DATE

APPROVED ON. 23/09/2016

SUB: CLAMP HANDLE

FOR: CLAMP HANDLE SUB ASSY.

OF: 38mm MSL

DES. REF. NO.

DRG.
No.: 33P 1301



ORDNANCE FACTORY
TIRUCHIRAPPALLI-16.

SCALE
1:1

STORE DRG. NO.

OPERATION NO.

SHEETS: 1

SHEET No.: 1

DIMENSIONS ARE IN mm.

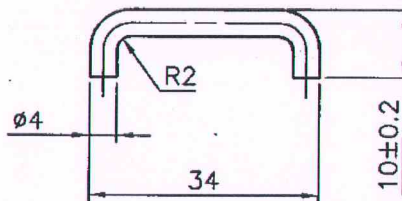
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : ON ASSEMBLY

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 18/3/22

DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.



MATERIAL:- IS:1875-1992 CLA.2 DESIG. 20 C8

ALT. MATL:- En 3A (OR) En 8

HARDNESS: 24-32 HRC

QTY. REQD/GUN:- 2 Nos.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
①	SIGNATURE & DATE.	SUB: BRACKET SLING			SCALE NTS
TRACED		FOR: CLAMP HANDLE SUB ASSY.			STORE DRG.NO.
DRAWN	<i>[Signature]</i>	OF: 38mm MSL			OPERATION NO.
CHECKED	<i>[Signature]</i>	DES.REF.NO.			
HOS/DDO	<i>[Signature]</i>	DRG. No.: 33P 1306			
NODAL OFFICER FOR MSL	<i>[Signature]</i>	ORDNANCE FACTORY TIRUCHIRAPPALI-16.			SHEETS: 1
OFFICER/D&DO	<i>[Signature]</i>				SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON. 22/12/2014			