



7 HOLES OF Ø 2.0 IN Ø 2.1 PCD

MATERIAL - AL ALLOY SHEET DESIGNATION 7050
 INFO. CONDITION AS PER IS: 737-1986

MATERIAL - (1) PLATE
 ALUMINUM ALLOY SHEET DESIGNATION
 2024 T3 IN W/F CONDITION AS PER IS: 737-1986

FINISH - (1) PLATE TO BE SHOTBLASTED WITH ROUND
 BEADS AND ADDED BLACK TO GRAY
 AND AS PER IS: 1863-1988

BLENDING - RUBBER BLENDING AND VAC. BLACK PUTTY
 MUST BE (M-44) TESTED WITH SUITABLE
 KODAK ADHESIVE (GLUE GRP - 40)
 ALL AROUND THE PERIMETER OF THE PLATE
 THE BLENDING SHOULD NOT COME OUT
 PULLING BY HAND

BRN	DRD	MATERIAL	AS SPECIFIED ABOVE
TRD	FINISH	AS SPECIFIED	
ZND	PROFIT	AS ABOVE	
SCALE	DRY LEAD	IN TREATMENT	
1:2			
DIMENSIONS ARE IN MILLIMETERS TOLERANCE			
± 0.13			
± 0.25			
± 0.50			
± 1.00			
± 1.50			
± 2.00			
± 3.00			
± 4.00			
± 5.00			
± 6.00			
± 7.00			
± 8.00			
± 9.00			
± 10.00			
± 12.00			
± 15.00			
± 20.00			
± 25.00			
± 30.00			
± 40.00			
± 50.00			
± 60.00			
± 70.00			
± 80.00			
± 90.00			
± 100.00			
± 120.00			
± 150.00			
± 200.00			
± 250.00			
± 300.00			
± 400.00			
± 500.00			
± 600.00			
± 700.00			
± 800.00			
± 900.00			
± 1000.00			

ROUNDED PLATE TYPE-I

CHIEF OF MATERIAL
 SUPERVISOR
 IN CHARGE OF THE WORK
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 IN CHARGE OF THE WORK
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 IN CHARGE OF THE WORK

BRIEF RECORD

PHOTO ZONE AUTHORITY

1-011

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