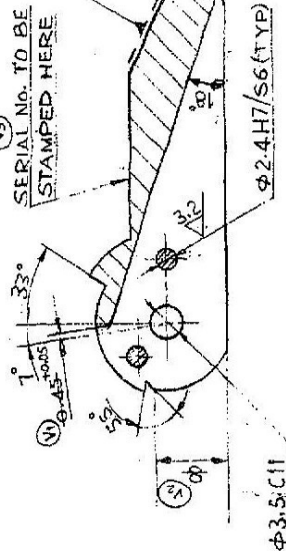


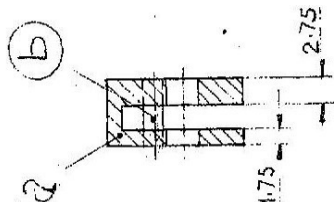
DRG. NO.: - PAG-0060

DRG. CONVENTIONS CONFORM TO IS: 696
DIMNS. ARE IN MM. UNLESS OTHERWISE STATED.

TOL. ON FIT TOL. IN MM	TOL. ON FIT TOL. IN MM
±0.010	±0.010
±0.000	±0.000
±0.014	±0.014
±0.145	±0.145
±0.07	±0.07

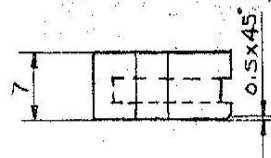
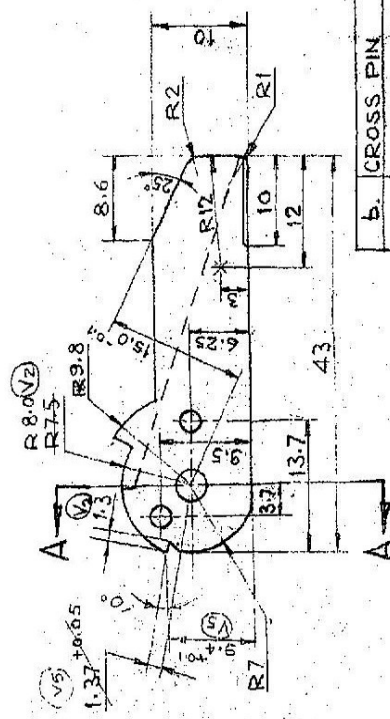


SEC. BB



SEC. AA

300/17	ALT. MATL. FOR PART Q ADD En 39 B, BS: 970 PT.1- 1983	14.607
296/18	HEAT TREATMENT:- ALL SURFACE HARDENED TO 450-550 VHN TO THE DEPTH OF 0.3 TO 0.6 MM WAS ALL SURFACES HARDENED TO 450-550 VHN TO THE DEPTH OF 0.6 TO 1.0 MM	14.607



SCALE: 1:1

SEALED
CERTIFIED CORRECT DRG.
SD

b.	CROSS PIN	2	-	350 TO 450 VHN	-	92.4 x 6.5	REMARKS
a.	HAMMER LOCK LEVER	1	-	-	-	43 x 14.5 x 7	
PT. No.	NOMENCLATURE	No. OFF	MATL	HARNISS	STD.	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED	143/15	1	1	1	1	1	
LINEAR DIMENS.	149/14	1	1	1	1	1	FOR ST. GM. GEEY
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	2001 NAME DATE APPROVED
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	JNM/SHDP
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	JNM/TR.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	JNM/D.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	SEC. 1/MC
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	SCALE 2:1
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	REF. DEM. 2:1
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	REF. DRG. NO. 2:1
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	DRG. NO.: - PAG-0060
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	SHT. OF
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	HAMMER WITH PINS
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	12 BORE MODIFIED PUMP ACTION GUN
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
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0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	
0-6	0-6	0-6	0-6	0-6	0-6	0-6	RIFLE FACTORY, ISHAPORE.
0-6	0-6	0-6	0-6	0-6	0-6	0-6	

MATL:- (a) IS: 4368-1967 GD.15, NI 4 CR-1

(b) IS: 2507-1975 DEGN. 55 C6

+ (c) IS: 5517-C-55-MN-75-R3-63

HEAT TREATMENT:-

(10) ALL SURFACE HARDENED TO 450-550 VHN
TO THE DEPTH OF 0.3 mm TO 0.6 mm

SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH

NOTE:-

ONE SAMPLE TO BE TRIED BEFORE PLACING BULK ORDER.

NOTE:- MANUFACTURER'S INITIAL / COFF NO. YEAR OF MANUFACTURE
SHOULD BE PROVIDED IN SUBMITTAL PLANS

RIFLE FACTORY, ISHAPORE.

REFERENCE OF DRG. NO. - 50