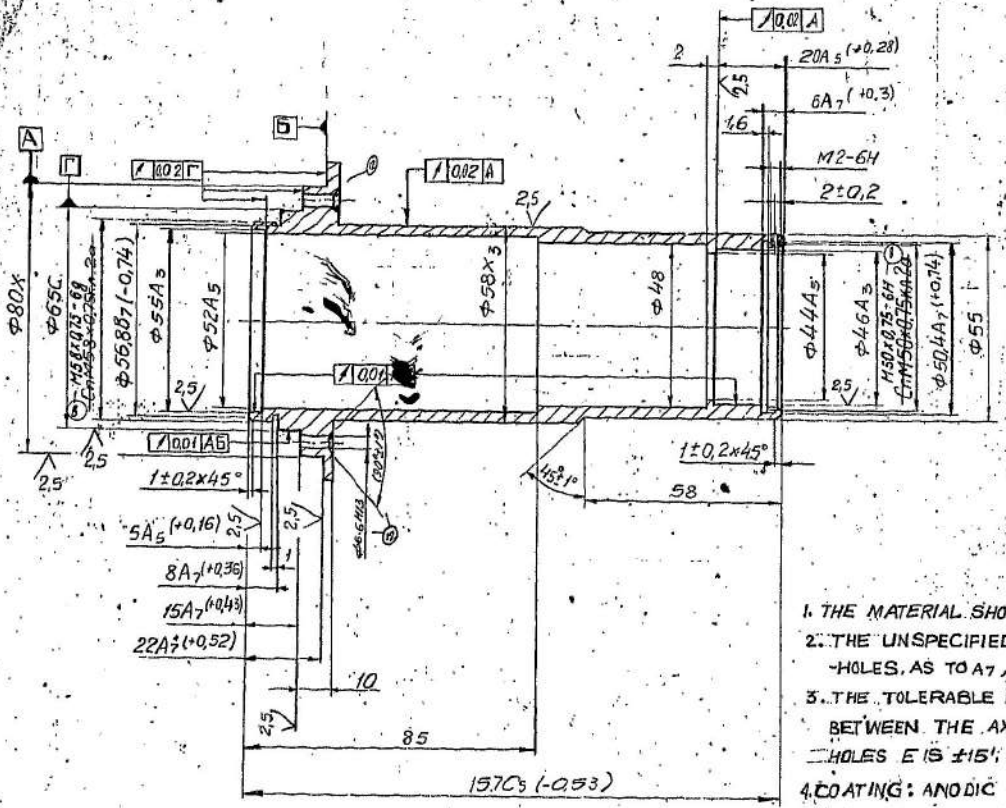

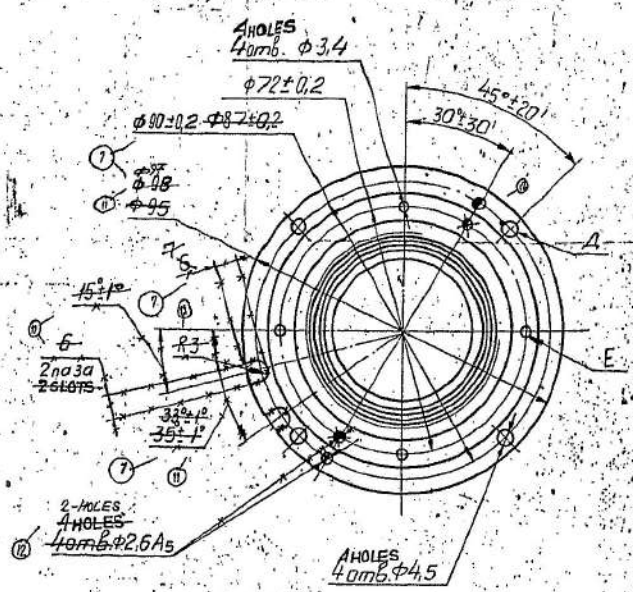

1. THE MATERIAL SHOULD BE HARDENED AND AGED.
2. THE UNSPECIFIED TOLERABLE DEVIATIONS OF SIZES: -HOLES, AS TO A_7, -SHAFTS, AS TO B_7, OTHER ONES, AS TO CM_7.
3. THE TOLERABLE DEVIATIONS OF THE CENTRAL ANGLE BETWEEN THE AXES OF TWO ANY HOLES Д IS ±15', HOLES E IS ±15'.
4. COATING: ANODIC OXIDATION, BLACK.
5. While finishing of part there should be no traces caused by fracture contact of the places of contact.

1. Материал должен быть закаленным и состаренным.
2. Неуказанные предельные отклонения размеров: отверстий – по A_7, валов – по B_7, остальных – по CM_7.
3. Предельные отклонения центрального угла между осями двух любых отверстий Д ±15', E ±15'.
4. Покрытие: Ан.Окс.черный.

updated copy to 182-1391 vide AH.No.5(Revise) of Armoured. T.O. n. 12.3.13 Wmpbo

1П3-3

				GROUP No. 40001KD	FOLDER/SHEET No. A/5270
				DRG. No. 10-73-37-732	
				HOLDER	SHEET: — WEIGHT: 0.54 SCALE: 1:1
				MATERIAL – ALLOY A1 GOST 4784-74	ORDNANCE FACTORY PROJECT DEPOT CAIN

ISSUE	DATE	REFERENCE
APPROVED		
CHECKED		
DRAWN		

(73)