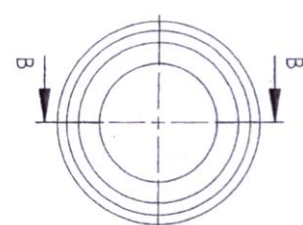
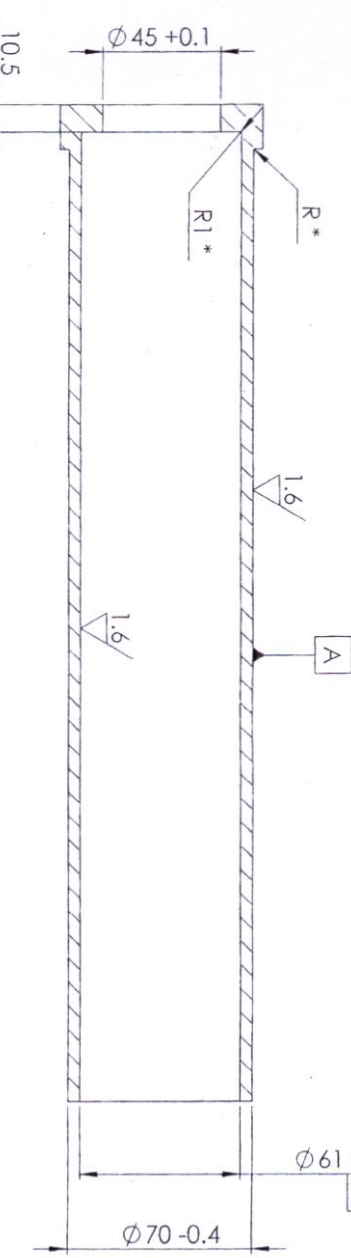
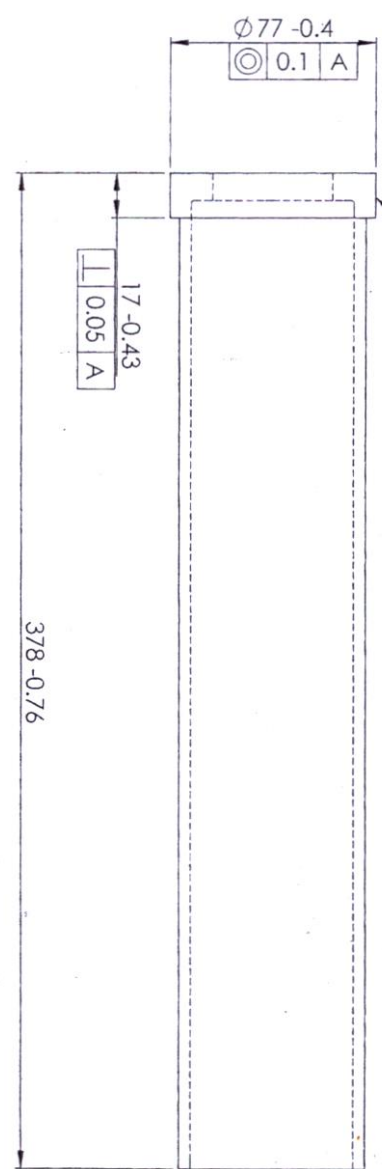


PROVISIONAL



INT. CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 19/12/23
 DESIGN & DRAWING OFFICE:
 ORDNANCE FACTORY, TIRUCHIRAPPALLI - 600 016

PLACE FOR HARDNESS CHECKING



~~HOS/PS6~~
 10/08/23

MATERIAL:- 30XPA OST 3-98-80, HOT ROLLED AND ANNEALED. (WITH OPT MATERIAL)

SAMPLE MUST BE SUBMITTED AND GET APPROVED BEFORE BULK PRODUCTION / SUPPLY.

INDIGS MATL: Bg 970 Pf-1-1983,
 Gde 817M40/826 M31.

* ENSURE SIZES BY TOOLS
 BLUNT EDGES, R = 0.6mm

Date: 19/12/23 AMENDMENTS SIGN. & DATE		Matl: Un tollected dimensions as per IS2102 Medium	
3rd Angle DRAWN CHECKED HOS/D&DO DO/Prod DO/OC DO/DDO	SIGN DATE 24.7.2023 24.7.2023 24.7.2023	DWG Details FOR: 30mm CANNON PROJ.: Design Ref: 64 0 201 2 000 84 SHEET No.15 of 49	SUB: PRE MACHINED BLANK FOR CASING
Finish:	HOS/PS6	DWG. No.: TEND - 2747 *	All Dimensions are in mm QPG -
ORDNANCE FACTORY TIRUCHIRAPPALLI - 16.		WT. (Appx) SHEET: 1 OF 1	Do not scale Drawing All Dimensions are in mm