



CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE. 20/6/18.

UN CONTROLLED COPY

[Signature]
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016.

Material :-
Steel BS:970 Pt.1 1983 Gr. 709 M40 (En-19)
Steel BS:970 Pt.1 1983 Gr. 708 M40 (En-19A)

Hardened & Tempered to : 380-450 HV

Protective Finish :-
Phosphate to Specn.JSS:0465-01-1994 Class-II
oil finish

Untolerated dimensions as per IS:2102 (MED)

Redrawn & Tolerance added	AMENDMENTS	SIG. & DATE		SIGNATURE & DATE.	SUB: Guide Rod Front Recoil FOR: K-2030 Recoil Mech. Assy OF: TRICHY ASSAULT RIFLE DES.REF.NO. K-2031 DRG. No.: TAR-K-2031	SCALE NTS
				TRACED		OPERATION NO. 29.33
				DRAWN		SHEETS: 1
				CHECKED		SHEET No.: 1
				OIC/D&DO <i>P. Toru</i>		
OFFICER/PRODN.	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.					
DIV.OFFICER/D&DO <i>Ce. Kua</i>						
Approved on 19/06/2018						