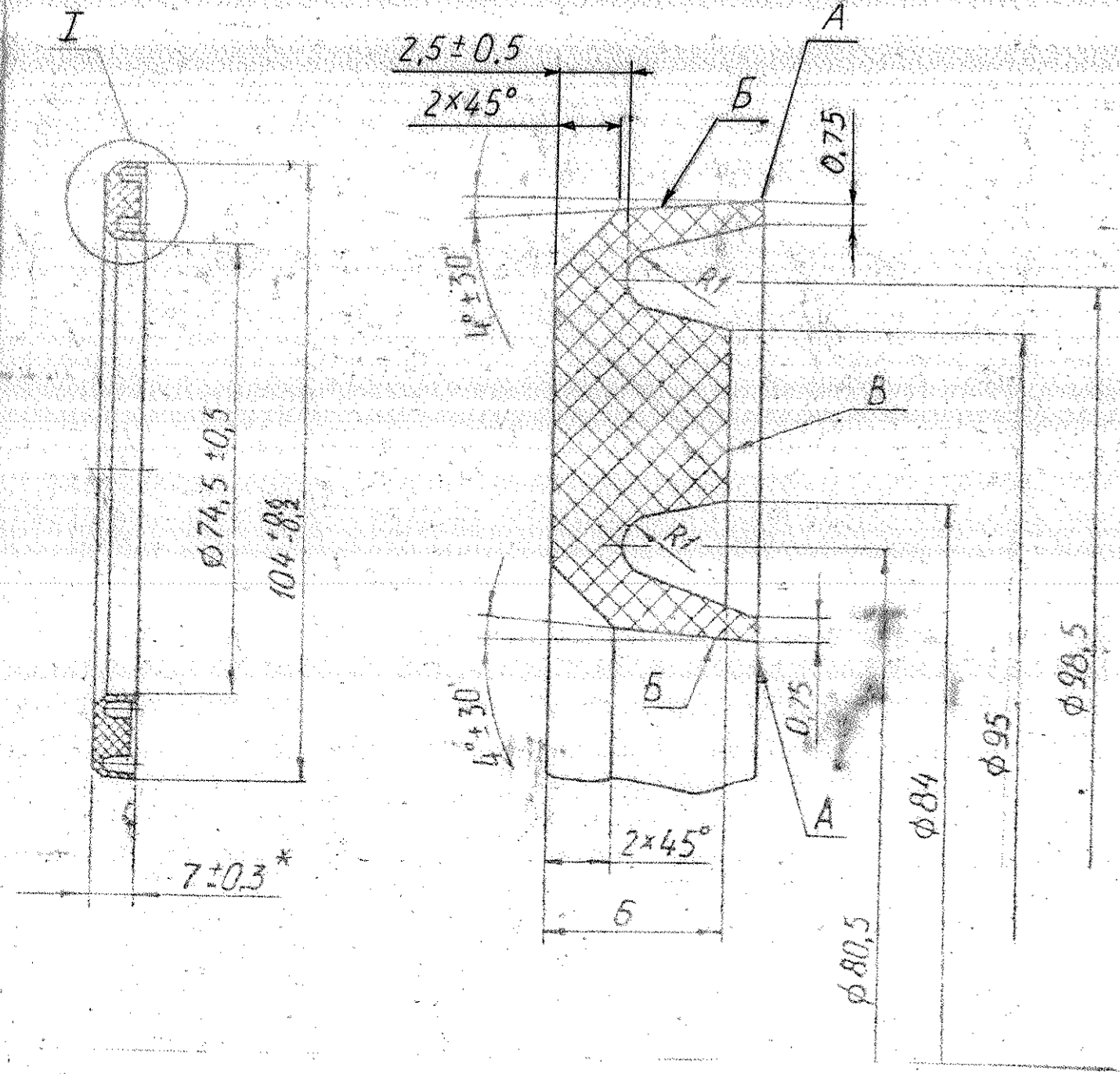


DRAWING NO. 172.47.108

SCALE 5:1



- 1 DIMENSIONS NOT MARKED WITH ASTERISK * ARE TO BE ENSURED BY TOOL
- 2 EDGES A AND SURFACES B AT A DISTANCE OF 2 mm FROM EDGE A ARE WORKING ONES SURFACES MAY BE GROUND.
- 3 TO BE MARKED ON SURFACE B AS PER TY 005 216-75.
- 4 OTHER REQUIREMENTS ARE AS PER TY 005 216-75, CODE 253122

EXPLANATORY NOTE

- 5 REFERENCE MATERIAL QUOTED:- RUBBER 9831 TY 005 216-75
PHYSICAL AND MECHANICAL PARAMETERS OF RUBBER GRADE 9831 AS PER TY 005 216-75.

PHYSICAL AND MECHANICAL PARAMETERS	
RUBBER GRADE	9831
TYPE OF RAW RUBBER	EKH-26
RUPTURE STRENGTH Kgf/cm ² MIN	100
ELONGATION OF RUPTURE % MIN.	300
RESIDUAL ELONGATION % MAX	20
HARDNESS CONVENTIONAL UNITS (ITMP)	55-70
DENSITY g/cm ³ ± 0,05	1,18
WORKING TEMPARATURE	-30 TO + 125
WORKING MEDIUM	OILS HT-160 HT-80

MASTER COPY

DRG REDRAWN BASED ON INDIANISED DRG ISSUE 7 AND EXPLANATORY NOTE ADDED KVD 72713

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION

EST. WT. 0,091 TO BE STAMPED OR MARKED WHERE INDICATED THIS # 1 LETTERS!

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT SIDE INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE

DRM	Ver	MATERIAL - RUBBER 9831	USED ON 475 47 06 +
CHKD	Srinivas	TY 005 216-75	172 45 060 Cb Cb
TCD	S. S. S.	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES)	
APPO	V. Ramana	AVACI	
DATE	27-7-94	TITLE	CUP
SCALE	1:1	D S CAT NUMBER	DRAWING NUMBER
DIMENSIONS IN mm			172 47 108
TOLERANCE ON DIMMS			
UNLESS OTHERWISE STATED IS: 2102-69			
ALL THREADS TO CONFORM TO			
ISSUE DATE			
NATURE OF AMENDMENTS			

F-89
4
SIZE A3