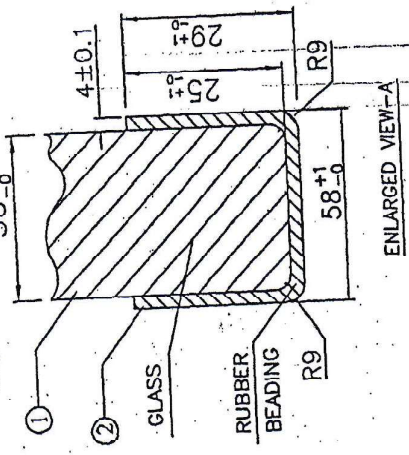
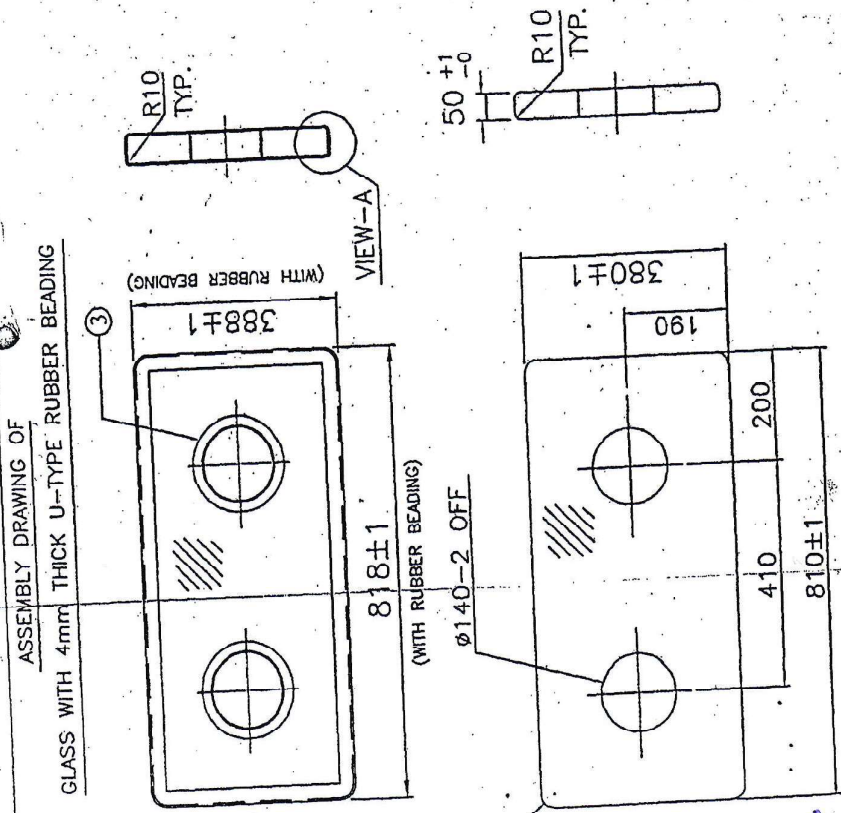


PROVISIONAL  
 88 JMM/ODC



ENLARGED VIEW-A



GLASS DRAWING

NOTE:

8. LENGTH OF THE RUBBER BEADING SHOULD BE AS PER PERIMETER OF B.P. GLASS AND HOLE 140# FOR WHICH RUBBER BEADING IS GIVEN AND CORNER BENDS ARE TO BE MAINTAINED AS PER GLASS PROFILE AND RADII.
9. RUBBER MATERIAL SHOULD SATISFY THE REQUIRED PROPERTIES AT THE TIME OF RECEIPT
10. PROPERTIES OF THE MATERIAL:
  - a) TYPE OF RUBBER : NEOPRENE (OR ) EPDS
  - b) SHORE-HARDNESS : 60±5 AT THE TIME OF RECEIPT.
  - c) TENSILE STRENGTH : 70 + 5 KG/SQ. CM.
  - d) ELONGATION : 300 % + 10 % min
  - e) POLYMER CONTENT : 50 % min.

\* ITEM NO. 03 SHOULD BE SUPPLY 2 NOS. EXTRA FOR FITMENT OF GUN PORT IN REAR DOOR

ITEM	DESCRIPTION	NO. OFF	MATL	REMARKS
3	RUBBER BEADING FOR HOLE	8	501544	
2	RUBBER BEADING CUTTER	4	502844	
1	SIDE GLASS	4	8103805X	

INDEX	ALTERATION	DATE	SIGN	DATE
0-30				
30-200				
200-200				
2000				

QTY.	VEH.	NO.
4		

UPGRADE	APV	4X4	DIR/ODC	JH/DIC	INMM/ODC	DRN	CKD

SCALE	DATE
230318	

REPLACED BY	REPLACEMENT FOR
SIDE GLASS (WITH RUBBER BEADING FOR UPGRADED MPV 4X4)	VEHICLE FACTORY JABALPUR

DRG. NO.	2667-57-31
1/1	

- NOTE:
1. ALL DIMENSIONS ARE IN MM.
  2. TOLERANCE ON UNSPECIFIED DIMENSIONS ARE ±1 mm.
  3. REFER ANNEXURE - B FOR MATERIAL AND OTHER DETAILS.
  4. B.P. GLASS TO BE SUPPLIED ALONG WITH U-TYPE RUBBER BEADING OF 4mm THICK DULY MOULDED ALONG PROFILE OF THE GLASS.
  5. GLASS SHOULD GIVE PROTECTION AGAINST 6 ROUNDS OF FIRE WITH 7.62 SLR FROM 10 METRS. DISTANCE.
  6. GLASS SHOULD BE SPLINTER PROOF TYPE.
  7. THE CROSS SECTION OF THE RUBBER BEADING SHOULD BE AS SHOWN IN THE DRAWING.

TECHNICAL SERVICES SECTION  
 Vehicle Factory, Jabalpur  
 CERTIFIED CORRECT COPY  
 11.03.2022  
 JWA/ACC

Handwritten signature and initials.