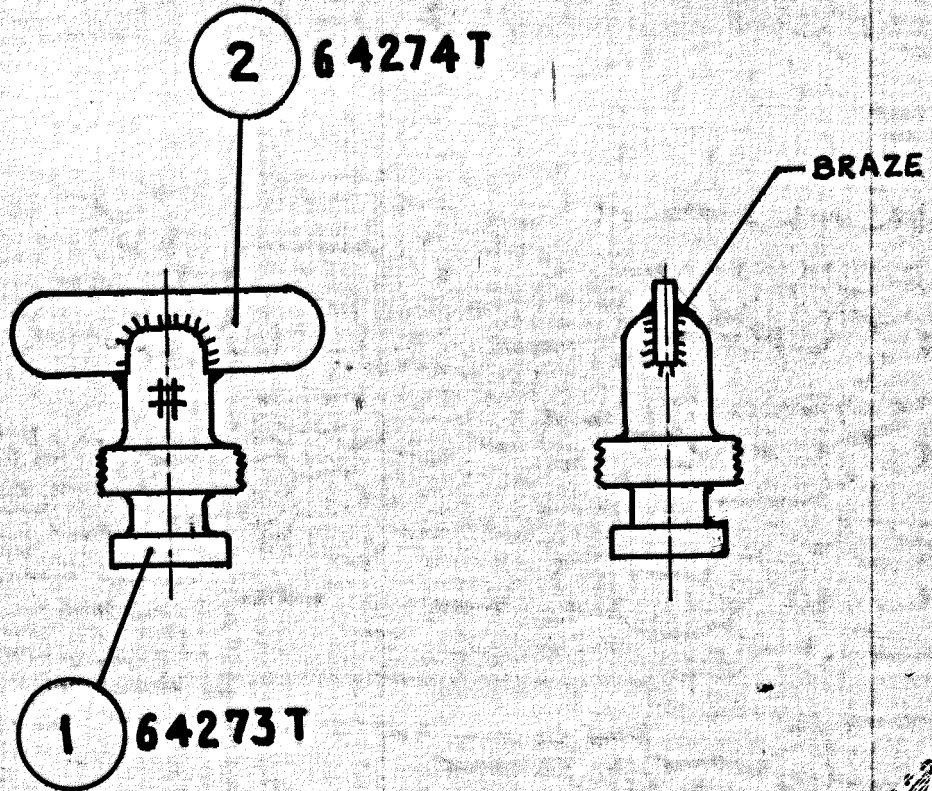




DRAWING NUMBER  
64270T

THIRD ANGLE PROJECTION

USED ON  
64252T



*131 CMT*  
*132*

EST WT      .09 LB

TO BE STAMPED OR MARKED WHERE INDICATED THUS + (1/16 LETTERS).  
64270T

UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE RAD OUTSIDE RAD INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE TOLERANCE ±

			MATERIAL
			PROTECTIVE FINISH
			DULL NICKEL PLATE
			TOLERANCES
			UNTOL FRACTIONAL DIMENSIONS ±
			UNTOL DECIMAL DIMENSIONS ±
			(MACHINED WORK)
	ISSUE DATE	CERTIFIED	SCALE 1/16" DIMENSIONS IN INCHES
VICKERS ARMSTRONGS (ENGINEERS) LIMITED ELSWICK.			DRAWING NUMBER
TITLE			64270T
SCREW DOWN VALVE			

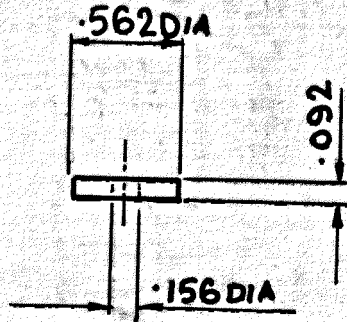
ALIGNED  
*W*  
CHECKED  
TRACED  
EM-1  
DRAWN  
W.M.

DRAWING NUMBER

64271 T

THIRD ANGLE PROJECTION

USED ON  
64252T



253  
32 CMT

IS: EQ. MATL:- Vinyl Rubber hardness - 32°-40°

TO BE STAMPED OR MARKED WHERE INDICATED THUS + (LETTERS)

UNLESS OTHERWISE STATED MACHINED PARTS TO HAVE RAD OUT SIDE RADINSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE TOLERANCE

			MATERIAL RUBBER BS 1154 HARDNESS 32°-40°
			PROTECTIVE FINISH NONE
			TOLERANCES UNTOL FRACTIONAL DIMENSIONS ± UNTOL DECIMAL DIMENSIONS ± (MACHINED WORK)
ISSUE DATE			
	CERTIFIED	SCALE 1/1	DIMENSIONS IN INCHES
W. & M. F. (ENGINEERS) LIMITED, ELSWICK.			
TITLE		DRAWING NUMBER	
WASHER		64271T	

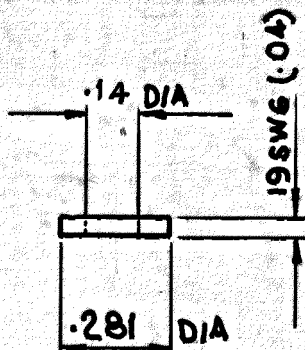
79W  
CHECKED  
DRAFTER  
DRAWN  
JOHN

DRAWING NUMBER

64272T

THIRD ANGLE PROJECTION

USED ON  
64252T



ACTUAL SIZE

*2.54  
132* CMT

IS: Eq. MATL: - CU27 37 '0' Condition TO IS: 410-77

EST WT .016 LB

TO BE STAMPED OR MARKED WHERE INDICATED THUS + (LETTERS)

UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE .025 RAD OUTSIDE .015 RAD INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE TOLERANCE ± .005

		MATERIAL
		BRASS STRIP BS 285 CZ 108
		PROTECTIVE FINISH
		DULL NICKEL PLATE
		TOLERANCES
		UNTO FRACTIONAL DIMENSIONS ±
		UNTO DECIMAL DIMENSIONS ± .01
		(MACHINEN WORK)
ISSUE	DATE	
CERTIFIED		SCALE 3/4 DIMENSIONS, IN INCHES

*MW*

VERGARA / TRACOR ELECTRONICS

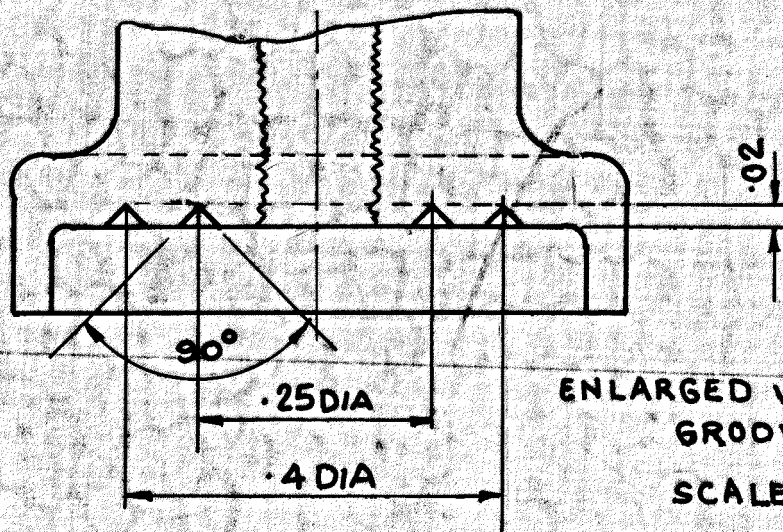
SUPPORT WASHER

DRAWING NUMBER  
64.272T

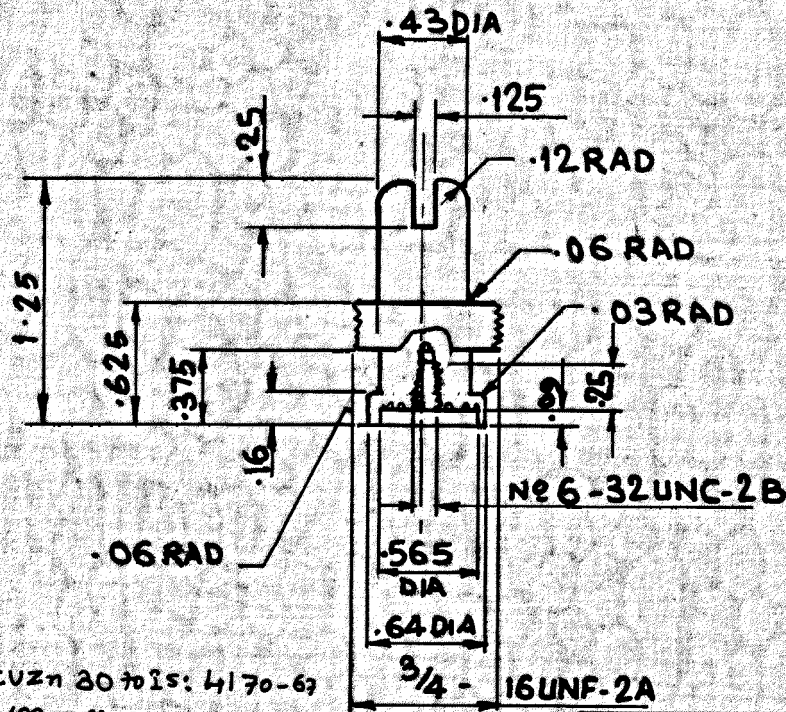
64273T

THIRD ANGLE PROJECTION

USED ON  
64270T



ENLARGED VIEW OF GROOVES  
SCALE: 5/1



2.55 CMF  
132

IS: 84 matc - CUZn 20 to IS: 4170-69  
HV - 100 matc

EST. WT .07 LB

TO BE STAMPED OR MARKED WHERE INDICATED MUST (LETTERS)

UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE .025 RAD OUTSIDE .015 RAD INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE TOLERANCE ±.005

✓ ALL OVER

		MATERIAL
		BRASS - STA 7 - CZ9C
		PROTECTIVE FINISH
		NONE
		TOLERANCES
		UNTOL FRACTIONAL DIMENSIONS ±
		UNTOL DECIMAL DIMENSIONS ±0.1
		(MACHINED WORK)
ISSUE DATE	CERTIFIED	SCALE 5/1 DIMENSIONS IN INCHES
TITLE		DRAWING NUMBER
VALVE		64273T