



DIMENSIONS ARE IN mm.

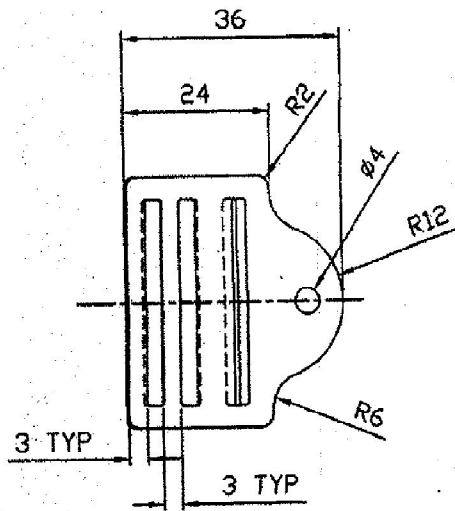
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988

CLASS-I (ACCELERATED) OIL FINISH.

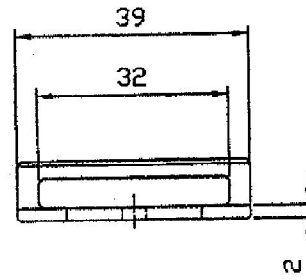
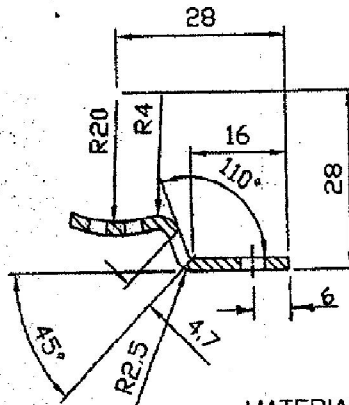
DRG. FOR GUIDANCE ONLY.  
FIRM MAY STUDY THE SAMPLE  
AVAILABLE AT OFT BEFORE  
QUOTE.



VERIFIED CORRECT COPY  
OF APPROVED DRAWINGS  
AT THIS DATE 6.9.18

Design & Drawing Office  
Ordnance Factory  
Tiruchirappalli-16

UNCONTROLLED COPY



MATERIAL:- IS:7226 C40 (OR) C55.  
HARDNESS:- 250 - 300 H.V.

2/10

DGM  
NODAL OFFICER  
(TAR)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: ADJUSTABLE LINK			SCALE NTS
	TRACED	FOR: SLING ASSY			STORE DRG.NO.
	DRAWN <i>SK</i>	OF: TRICHY ASSAULT RIFLE			---
	CHECKED	DES.REF.NO.			OPERATION NO.
	HOS/D&DO <i>R</i>	DRG. No.: TAR-RB-K-9007			
	OFFICER/PRDN.	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			SHEETS: 10
OFFICER/D&DO	APPROVED ON.				SHEET No.: 2

AMENDMENTS SIG. & DATE

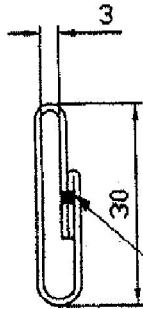
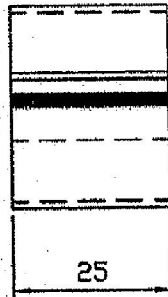


DIMENSIONS ARE IN mm.

UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

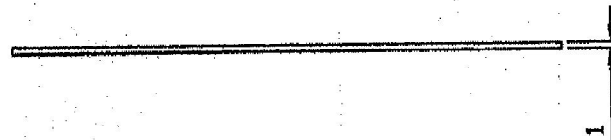
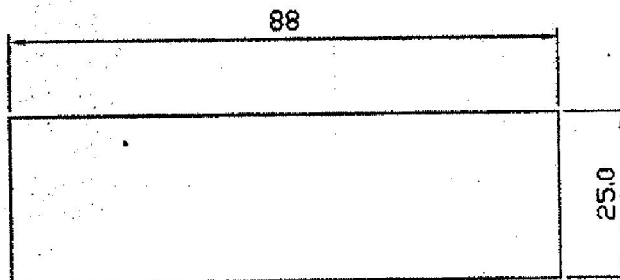
SHARP CORNERS SHOULD BE BLUNT TO R 0.5

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FIRM MAY STUDY THE SAMPLE  
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QUOTE.



3 NOS PER SLING.

STITCHING



VERIFIED CORRECT COPY  
OF APPROVED DRAWINGS  
AT THIS DATE. 6.11.18

Design & Drawing Office  
Ordnance Factory,  
Tiruchirappalli 620014

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MATERIAL:- POLYESTER (OR) NYLON (OR) COTTON  
TYPE:- ELASTIC FABRIC BAND (WEBBING)

4/10

DGM  
NODAL OFFICER  
(TAR)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
⊕	SIGNATURE & DATE.		SUB: ELASTIC BAND		SCALE
TRACED			FOR: SLING ASSY		NTS
DRAWN	<i>SK</i>		OF : TRICHY ASSAULT RIFLE		STORE DRG.NO.
CHECKED			DES. REF. NO.		---
HOS/D&DO	<i>SK</i>		DRG. No.: TAR-RB-K- 9007		OPERATION NO.
OFFICER/ PRODN.			ORDNANCE FACTORY		SHEETS: 10
OFFICER/ D&DO	<i>SK</i>		TIRUCHIRAPPALLI-16.		SHEET No.: 4
AMENDMENTS	SIG. & DATE	APPROVED ON.	FT		



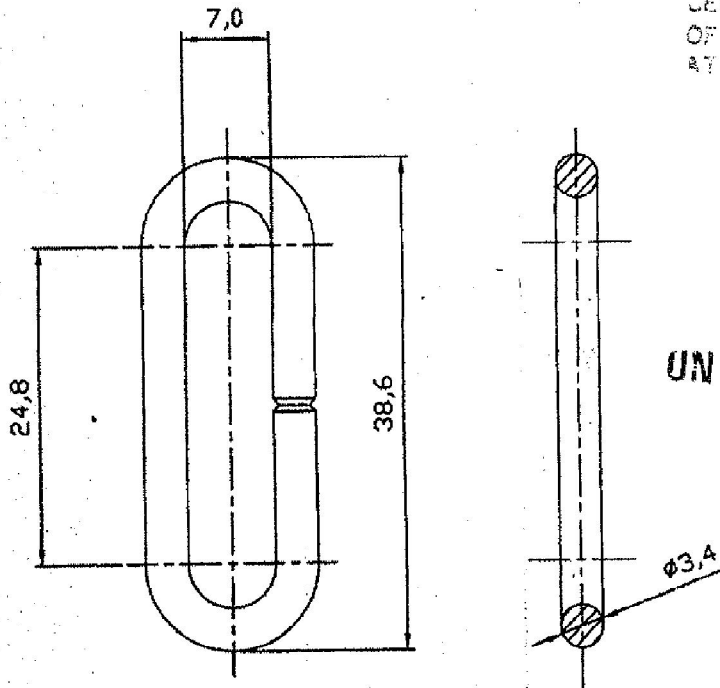
DIMENSIONS ARE IN mm.  
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)  
SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988  
CLASS-I (ACCELERATED) OIL FINISH.

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CERTIFIED CORRECT COPY  
 OF APPROVED DRAWING  
 AT THIS DATE *6/18*

Design & Drawing Office  
 Ordnance Factory,  
 Tiruchirappalli



UN CONTROLLED COPY

MATL:-

STEEL TO BS:970: Pt.1: 1983. GRADE 080 M40.

6/10

DGM  
 NODAL OFFICER  
 (TAR)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
⊕	SIGNATURE & DATE.				SCALE NTS
	TRACED				STORE DRG.NO.
	DRAWN <i>[Signature]</i>				---
	CHECKED				OPERATION NO.
	HOS/D&DO <i>[Signature]</i>				---
	OFFICER/ PRODN.				SHEETS: 10
	OFFICER/ D&DO <i>[Signature]</i>				SHEET No.: 6
AMENDMENTS	SIG. & DATE	APPROVED ON.	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		

SUB: LINK  
 FOR: SLING ASSY  
 OF : TRICHY ASSAULT RIFLE

DES. REF. NO.  
 DRG. No.: TAR-RB-K-9007



ORDNANCE FACTORY  
 TIRUCHIRAPPALLI-16.

DIMENSIONS ARE IN mm.  
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)  
 SHARP CORNERS SHOULD BE BLUNT TO R 0.5

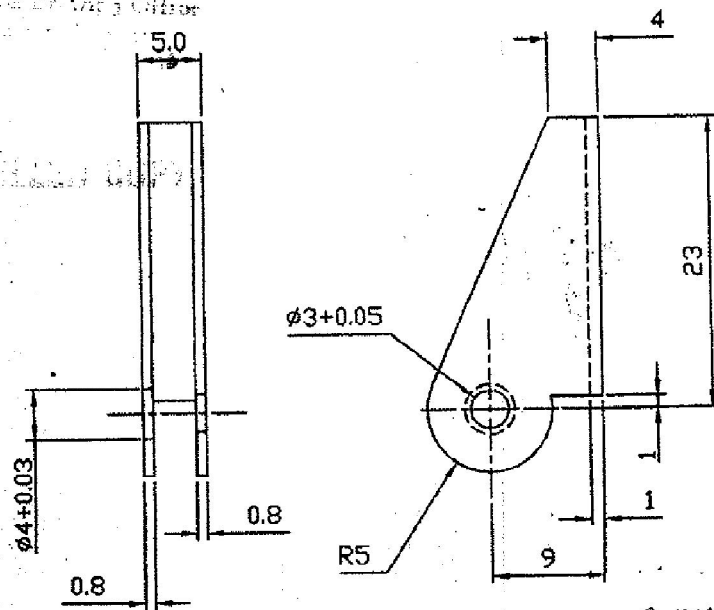
PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988  
 CLASS-II (ACCELERATED) OIL FINISH.

CERTIFIED CORRECT COPY  
 OF APPROVED DRAWINGS  
 AT THE DATE 6.9.18

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 QUOTE.

Design & Drawing Officer

IN CONTROL COPY



2 NOS. PER SLING.

MATL:- IS: 7226 C40 (OR) C55.  
 ALT. MATL:- BS 1449: Pt.1: 1983, Grade. CS-40.  
 HARDNESS:- 250 - 325 H.V.

7/10

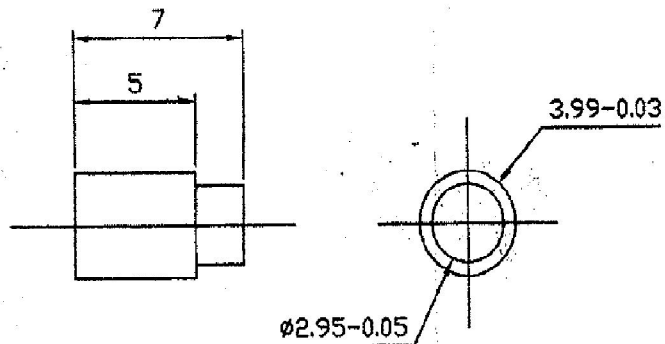
DGM  
 NODAL OFFICER  
 (TAR)

PART NO.	DESCRIPTIONS	NO OFF.	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.	SUB: LOCK, HOOK FOR: SLING ASSY OF : TRICHY ASSAULT RIFLE			SCALE NTS
	TRACED				STORE DRG.NO. ---
	DRAWN	DES.REF.NO.			OPERATION NO. ---
	CHECKED	DRG. No.: TAR-RB-K- 9007			SHEETS: 10
	HOS/D&DO	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			SHEET No.: 7
	OFFICER/PRODN.				
	OFFICER/D&DO				
AMENDMENTS	SIG. & DATE	APPROVED ON.			



DIMENSIONS ARE IN mm.  
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)  
 SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988  
 CLASS-II (ACCELERATED) OIL FINISH.



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 OF APPROVED DRAWINGS  
 AT THIS DATE ... 6.4.18 ...

Design & Drawing Office  
 Ordnance Factory

2 NOS. PER SLING.



UN CONTROLLED COPY

MATL:-

STEEL TO BS:970: Pt.1: 1983. GRADE 080 M40

8/10

DGM  
 NODAL OFFICER  
 (TAR)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
 TRACED DRAWN CHECKED HOS/D&DO OFFICER/ PRODN. OFFICER/ D&DO	SIGNATURE & DATE.	SUB: PIN, AXIS LOCK HOOK			SCALE NTS
		FOR: SLING ASSY			STORE DRG.NO.
		OF : TRICHY ASSAULT RIFLE			---
		DES.REF.NO.			OPERATION NO.
		DRG. No.: TAR-RB-K- 9007			---
AMENDMENTS	SIG. & DATE	APPROVED ON.	 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		SHEETS: 19 SHEET No.: 8



OF APPROVED THE WORK  
AT THIS DATE 16/10/07

Division of Forensic Chemistry  
Criminal Investigation  
Forensic Chemistry Laboratory

16/10/07



1

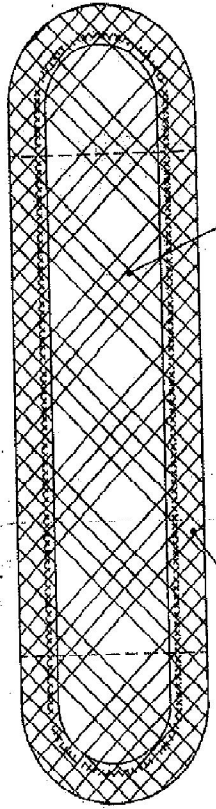
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3

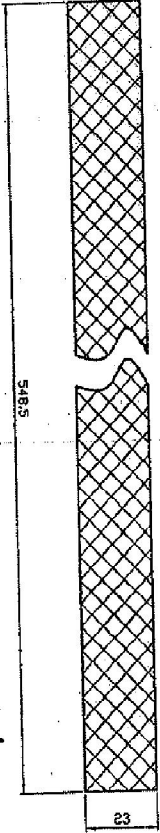


4

5



3



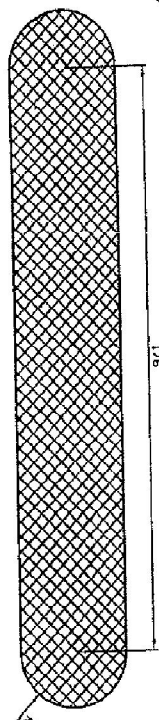
5

54.85

2

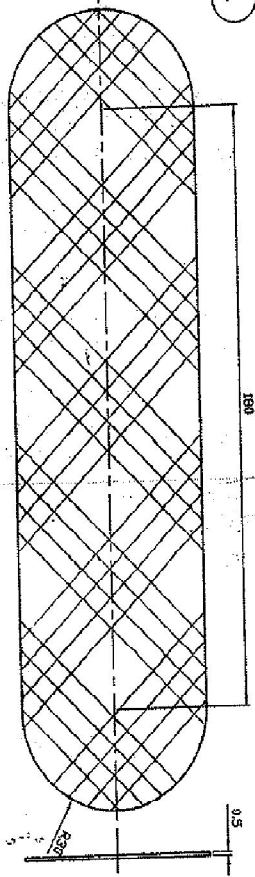


4



176

9/10



1

180

9.5

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FIRM MAY STUDY THE SAMPLE  
AVAILABLE AT OFT BEFORE  
QUOTE.

DDM  
MODAL OFFICER  
(IPR)

APPROVED DATE APPROVED BY

SC. DATE APPROVED BY

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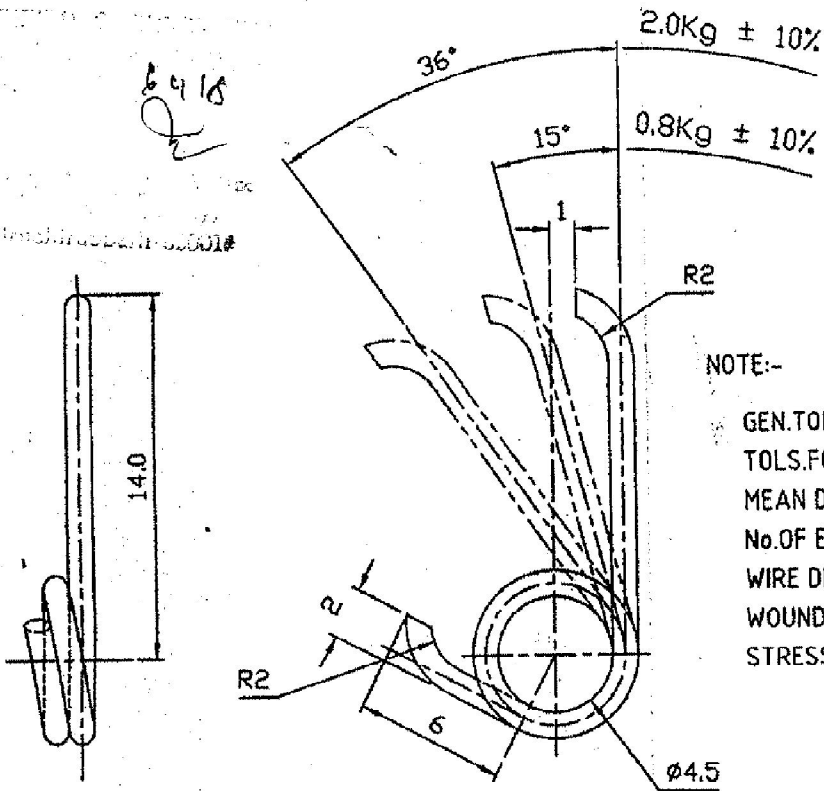
APPROVED BY DATE APPROVED BY

NO.	DESCRIPTION	QTY	MATERIAL	TREATMENT	REMARKS
5	OUTER CLOTH	1	AS ABOVE		
4	INNER CLOTH	1	AS ABOVE		
3	NYLON RIB	1	AS ABOVE		
2	SPONGE	1	AS ABOVE		
1	COTTON CLOTH	2	AS ABOVE		

SUB: SHOULDER GRIP  
FOR SLING ASSY  
OF TRICHY ASSAULT RIFLE  
DRG. NO. TAR-RB-K-3007  
ORDNANCE FACTORY  
TIRUCHIRAPPALLI-16  
OPERATION NO.  
SHEET NO. 10

DIMENSIONS ARE IN mm.  
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)  
SHARP CORNERS SHOULD BE BLUNT TO R 0.5

PROTECTIVE FINISH : PHOSPATED TO SPECIFICATION. JSS : 0465-01-1988  
CLASS-I (ACCELERATED) OIL FINISH.



NOTE:-

GEN.TOL ±0.2  
TOLS.FOR ANGLES ± 30'  
MEAN DIA. -----5.5  
No.OF EFFECTIVE COILS-----1  
WIRE DIA. -----1.0  
WOUND. -----RH.  
STRESS RELIEVED.

2 NOS. PER SLING.

MATERIAL:- IS:4454: Pt.1 2001 GRADE DH

10/10

DGM  
NODAL OFFICER  
(TAR)

PART NO.	DESCRIPTIONS	NO OFF.	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE.				SCALE NTS
	TRACED				STORE DRG.NO.
	DRAWN				---
	CHECKED				OPERATION NO.
	HOS/D&DO				---
	OFFICER/PRODN.				SHEETS: 10
	OFFICER/D&DO				SHEET No.: 10
AMENDMENTS	SIG. & DATE	APPROVED ON.	ORDNANCE FACTORY TIRUCHIRAPPALLI-16.		

