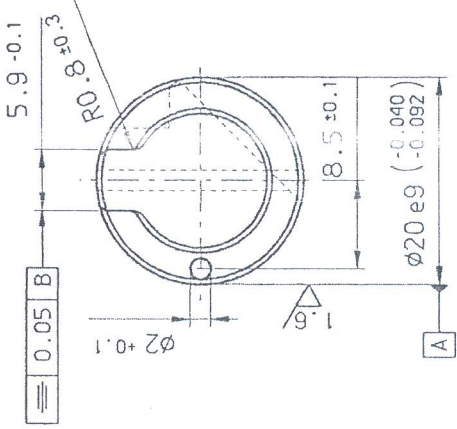


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 IN PART SHALL NOT BE MADE
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 OF OFB

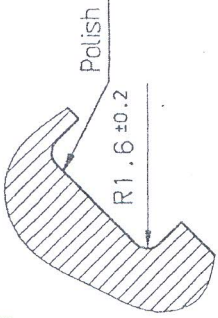
DATE: 01.01.2007
 ALTERNATE/INDIGENOUS MATERIAL SPECN:
 BS-970 Ph-I83 GDE 720 M32. Heat treated to W
 Condition
 (REF: CQA(W) JABALPUR LNo. 3R2402/CQAW/011
 Dt. 12 JULY 2005)

REV
 APPROVED

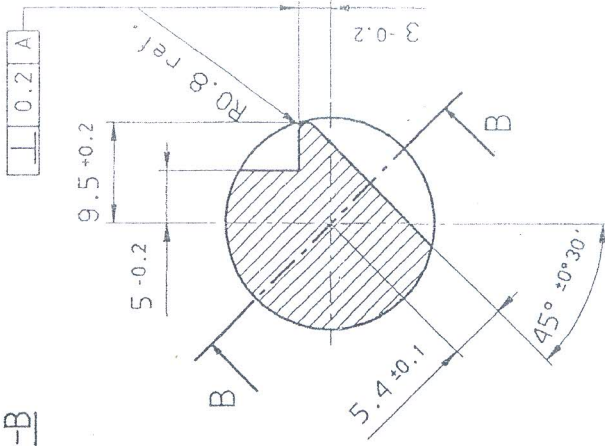


NOTE

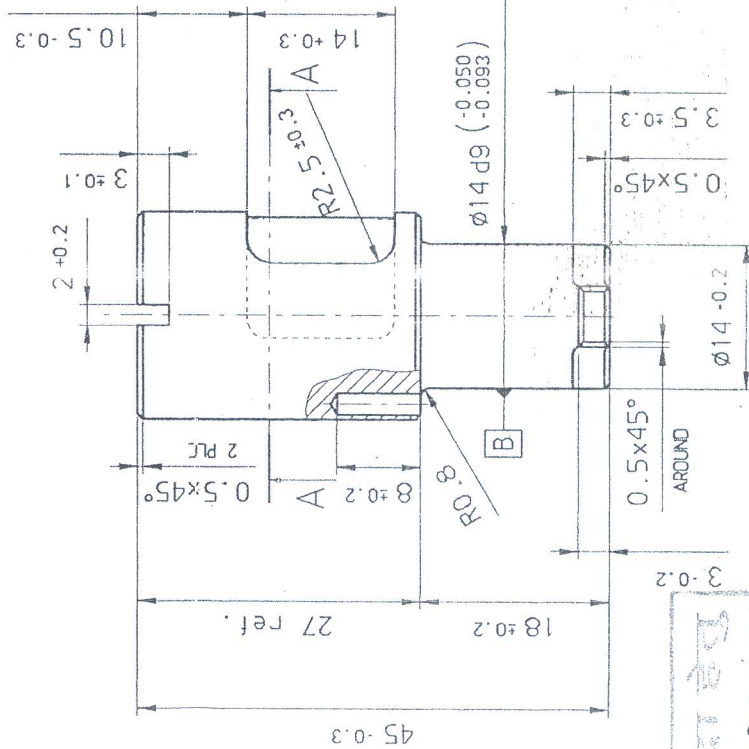
- Nitration depth 0.15-0.4
700 HV min.



SECTION B-B



SECTION A-A



3.2 (1.6/)

MACHINING INSTRUCTIONS
 UNSPECIFIED TOLERANCES
 FOR DIMENSIONS AND ANGLES
 DIMENSIONS

HEAT TREATMENT 30-35 HRC
 SEE NOTE 1

FRESH
 MATERIAL L=50
 ROUND 25 DIN 668-31CrMoV9

I.D. No. 1918
 Location: 21/04/6.1

18912-W	DRAWING SEALED	THE PRO- OFB JABALPUR
Dt. 27-5-2005	CQA (W), JABALPUR	APPROVED
UPDATED		DEVELOPMENT CENTRE JABALPUR
SHARANG 130/155MM_LUG_OFB_SIB	Sl: 1	OFB
	of: 1	OFB
PART NO.	11	OFB
ASSEMBLY	176-1002	OFB
SCALE	A3	OFB
NAME	KEY	OFB
		PART NO 161-480

380251
 03-05-2018