

512000-EE67

D.S. CAT.

ON

DRAWING CONVENTIONS CONFORM TO

IS: 696

DIMNS. ARE IN mm.

D.S. CAT. No.

4933-000215

TO BE MARKED HERE.

4933-000216

4933-000217

4933-000218

METRIC

GENERATED COPY OF THE STORE
PROFORMA DROUGHT/RE-TRACED/RE-SEALED/
NOTE SHEET/SPECIFICATION
CQA (SA) ICHAPUR

DATE: 01/12/99

04-03-99

24278-SA

PROFORMA CHANGED NEG. RE-TRACED AND DRG. RE-SEALED.

PREVIOUS D.C. Nos. 11757-SA, 11809-SA, 16644-SA, & 22657-SA

SD

DAC

COPY

COPY

DATE

AUTHY.

BRIEF RECORD

ZONE

I/C; D.O. G.O.

SEALED:-

D.C. No. 11757-SA, DT. 14.6.73

SIGN.

DRN.

CHD.

TRD. S.K.P.

COMP. *M. Santhosh*

AHSP CQA(SA), ICHAPUR

SCALE:- 1:1

EST. MASS

DT. 04-3-99

Anula
I/C; D.O.APPROVED DT. 9.11.67
NEG. RE-TRACED.

ASSY.

MATERIAL

DGNR'S CISA/153
REF.

H.T./HARDNESS

PROTECTIVE
FINISH

PART No.

DRG. No.

NOMENCLATURE

TOOL, REMOVING RUPTURED
CASE, 7.62mm. 1A.
GEN. ARRANGEMENT.

D.S. CAT. No. 4933-000215

912000-EE67

ON DRAWING CONVENTIONS CONFORM TO IS: 696
 DIMNS ARE IN mm. GEN TOL 'MEDIUM' IS: 2102

M4 X 0.7

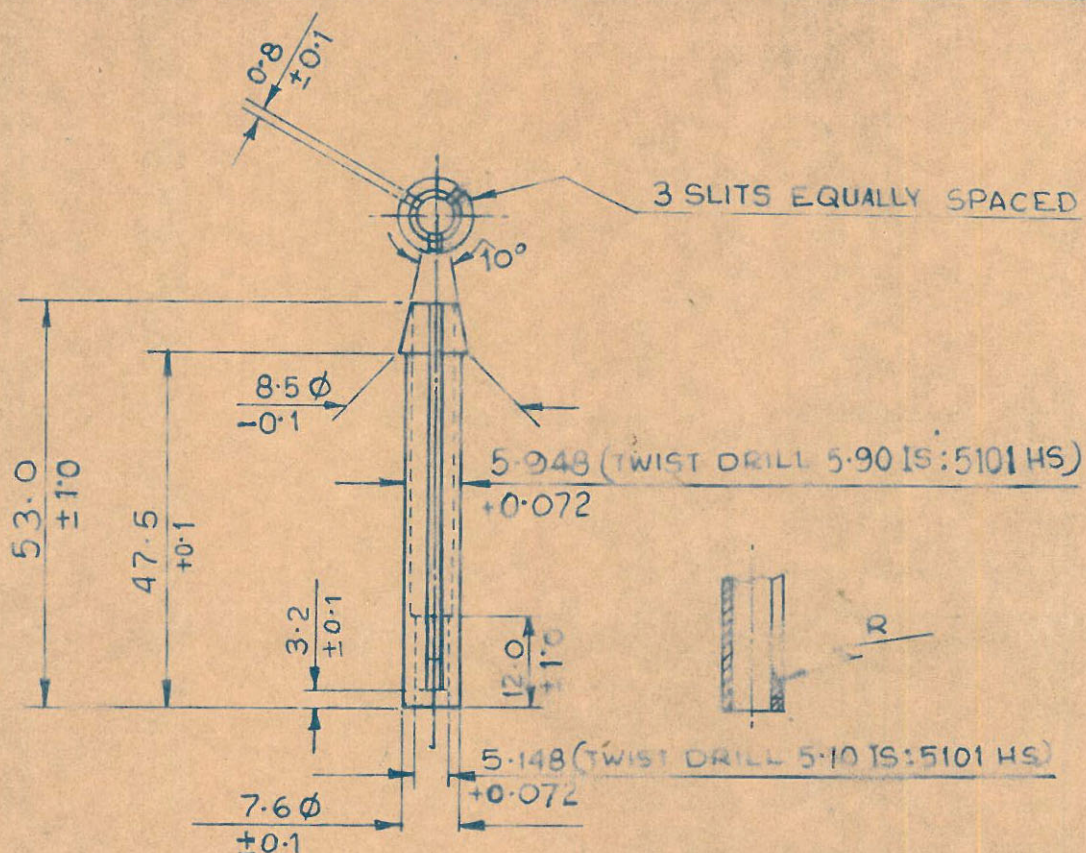
CONTRACTOR'S CODE
 & YEAR OF MANUFACTURE
 TO BE ETCHED
 HERE IN 2
 CHARACTERS

7-958 (TWIST DRILL 7-90
 +0.092 IS: 5101 HS)

CERTIFIED COPY OF THE STONE
 REG. OF THE STONE INDUSTRY/DOLE/
 (NOTE: GIVE IN POSITION)
 COA IN CHAPTER
 DATE: 01/12/99

METRIC.

22654-SA	27.8.94	NEG. RE-TRACED & DRG. RE-SEALED				JSD
PREVIOUS D.C.(I) NOS. - 11757-SA, 11809-SA, 20455-SA, 20740-SA & 21510-SA.				COPY		
AUTHY.	DATE	ZONE	BRIEF RECORD			CD GO
SEALED :- D.C.(I) 11757-SA DT. 14.6.73.						SIGN.
DGN.	DRN.	CHD.	TRD.	COMP.	ASSY.	4933-000215
GAUGE SCH.		SCALE		2:1		
DCL		DGNR'S		CISA/153/1		
EST. MASS		REF.		DET. SHTS SHT.		
MATERIAL		STEEL BS970 PT5:1972 GR. 070 A 72				DRG.No/ PART No
H.T./HARDNESS		400-500 HV.				AHSP. CQA(SA) ICHAPUR
SURFACE FINISH		PHOSPHATE TO SPECN. JSS: 0465:01-1988 CLASS II (ACCELERATED), OIL FINISH.				
PROTECTIVE FINISH.		NOMENCLATURE				DSCAT. NO.
		CATCH				4933-000216

4
L12000-EE67
4933-0002173
ON
DSCAT2
DRAWING CONVENTIONS CONFORM TO IS: 6961
DIMNS. ARE IN mm. GEN. TOL. "MEDIUM" IS: 2102

NOTE

FOR SPECIFICATIONS LATEST ISSUE SHOULD BE FOLLOWED.

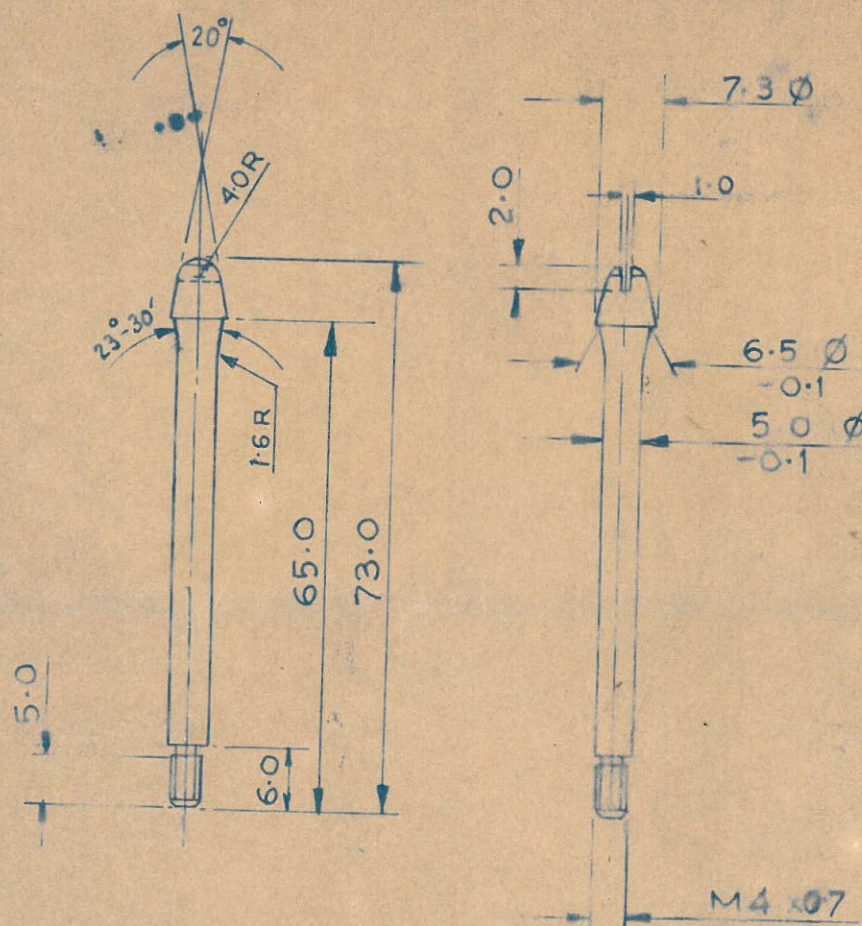
CHECKING COPY OF THE STORE
BRO/GA/SA/NO/SCHEDULE/
NOTE SHEET/SPECIFICATION
CQA (SA) ICHAPUR

METRIC

DATE: 01/12/09

#	22654	27.8.94.	NEG. RE-TRACED & DRG. RE-SEALED				350	
			PREVIOUS DC (I) NO. 11809-SA, 19202-SA & 21610-SA.				COPY	
AUTHY. DATE ZONE			BRIEF RECORD				CD 60	
SEALED			DC (I) 11757-SA DT. 14.6.73.				SIGN.	
DGN	DRN	CHD	TRD	GLASAR	COMP	ASSY.	4933-000215	
APPROVED.			GAUGE SCH.			SCALE	1:1	
NEG. RE-TRACED			DCL.			DGNRS	C SA/153/2	
DT. 9.11.67			EST. MASS			REF.	DET. SHTS SHT.	
MATERIAL			BS 1429 Gr 070 A 72 NS.				DRG NO./	
HT/HARDNESS			400 TO 500 HV.				PART NO.	
SURFACE FINISH			PHOSPHATE TO SPECN. JSS:0465:				AHSP.	
PROTECTIVE FINISH.			01-1988 CLASS II (ACCELERATED) OIL FINISH.				CQA (SA), ICHAPUR	
NOMENCLATURE			SLEEVE				DSCAT.	
							NO	
							4933-000217	

4 3 2 1
ON DRAWING CONVENTIONS CONFORM TO IS: 696
DIMNS. ARE IN mm. GEN. TOL. "MEDIUM" IS: 2102
812000-EE67 14550



CERTIFIED COPY OF THE STORE
DRG/GAUGE DRG. SCHEDULE/
NOTE SHEET SPECIFICATION
CQA (SA) ICHAPUR

DATE: 01/12/99

METRIC

22634-SA 27.8.94		NEG. RE-TRACED & DRG. RE-SEALED		PREVIOUS DC(1) NO. 11757-SA, 11809-SA & 21610-SA.		COPY	
AUTHY. DATE		ZONE		BRIEF RECORD		CD GO	
SEALED		DC(1) 11757-SA		DT 14-6-73		SIGN.	
DGN	DRN	CHD	TRD	COMP	ASSY	4933 000215	
GAGE SCH.		DCL		SCALE		1:1	
APPROVED		NEG. RE-TRACED		DGNR'S REF.		CISA/153/3	
DT 9.11.67		EST MASS		DET		SHTS SHT	
MATERIAL		STEEL BS. 1429 Gr. 070 A72 NS. ALTERNATIVE MATERIAL:- BS: 970 Pt. 1:1983 Gr. 045 M10 SEC. 4					
HT/HARDNESS		400 - 500 H.V.					
SURFACE FINISH		PHOSPHATE TO SPECN JSS: 0465:01-1988 CLASS II (ACCELERATED), OIL FINISH.					
NOMENCLATURE		STEM EXPANDING SLEEVE					
DS CAT/NO.		4933-000218					