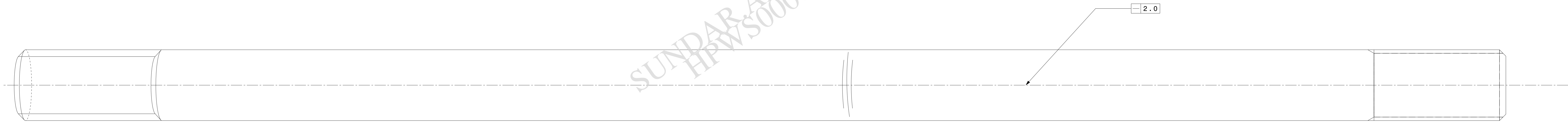
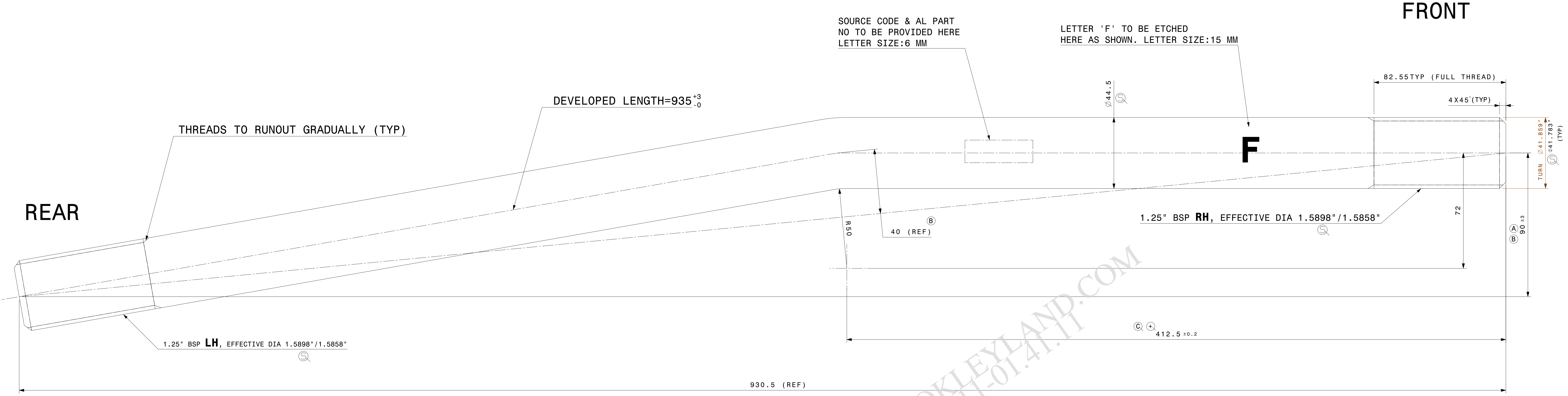




ALTERATIONS		REV. DATE	BY	CHKD
DIM 67.5 ±2 WAS 67.5		26		A
EDM 94326	SR	11		
		2K		
DIM 90 ±3 WAS 67.5 ±2.		10		B
REF DIM 40 WAS 30.		04		
SURFACE TREATMENT NOTE AMENDED.		09		
	SS/BSV			



SUNDAR ALVVC @ ASHOKLEYLAND.COM
HPWS000618 : 22-06-2011-01.41.11

PAINTING NOTES:
SCAMIC GREEN PAINTING TO BE DONE IN LINE WITH DRG PT NO :X9715000

S CAN BE MADE FROM X3218415

AL PLM VAULT
REVISION: B | DATE: 19-06-2009 | STATUS: RELEASE
STAGE: III | ER-DIN NO/DATE: ER-DIN-0003160 / 19-06-2009
ALTERED BY: sundar.alvvc | CHECKED: jnr.alvvc
MED APPROVAL: ganeshpm.alvvc | APPROVED: snagarajan.alvvc
DIGITALLY SIGNED. PHYSICAL SIGNATURE NOT REQUIRED

DRWN/ DATE	CHECKED/ DATE	MED APPROVAL/ DATE	APPROVED/ DATE	STDS APP/ DATE
SR 29.08.2K	MR 06.09.2K		MR 06.09.2K	

MATERIAL: EN8 BRIGHT BAR
HEAT TREATMENT: —

SL. No.	PART NO.	DESCRIPTION	MATERIAL	QTY.	
BILL OF MATERIALS					
		APPEARANCE ITEM	ER-DIN	DATE	
		YES	NO	EDM 94306	06.09.2K
		FINISHED WEIGHT (APPROX)	REF. PT. NO.	X3218415	
		XXX.XXX Kgs	S/A. PT. NO.		
		SCALE	SUPERSEDES		
		1:1	SPEC. NO.	HADL20	

REMARKS	
FOR LRV	
DESCRIPTION	
DRAG LINK	
PART NO.	X 3 2 1 9 9 1 5 B
SHEET NO	1 OF 1
	AO

SPECIAL INSTRUCTIONS/NOTE:
THREADS TO BE VERY ACCURATE AND VERY TIGHT FIT IN SOCKETS MATERIAL TO BE NORMALISED BEFORE MACHINING.
TO BE PARKERISED

TOLERANCES	REFER IS: 2102 ; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION
ASHOK LEYLAND	FABRICATED COMPONENTS TO BE DEGREASED, DESCALED, APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION -- 2mm. NO BLISTERING IS ALLOWED.) MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154
	METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4219 CLASS 6g EXTERNAL OR 6h INTERNAL. SHARP EDGES TO BE REMOVED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING