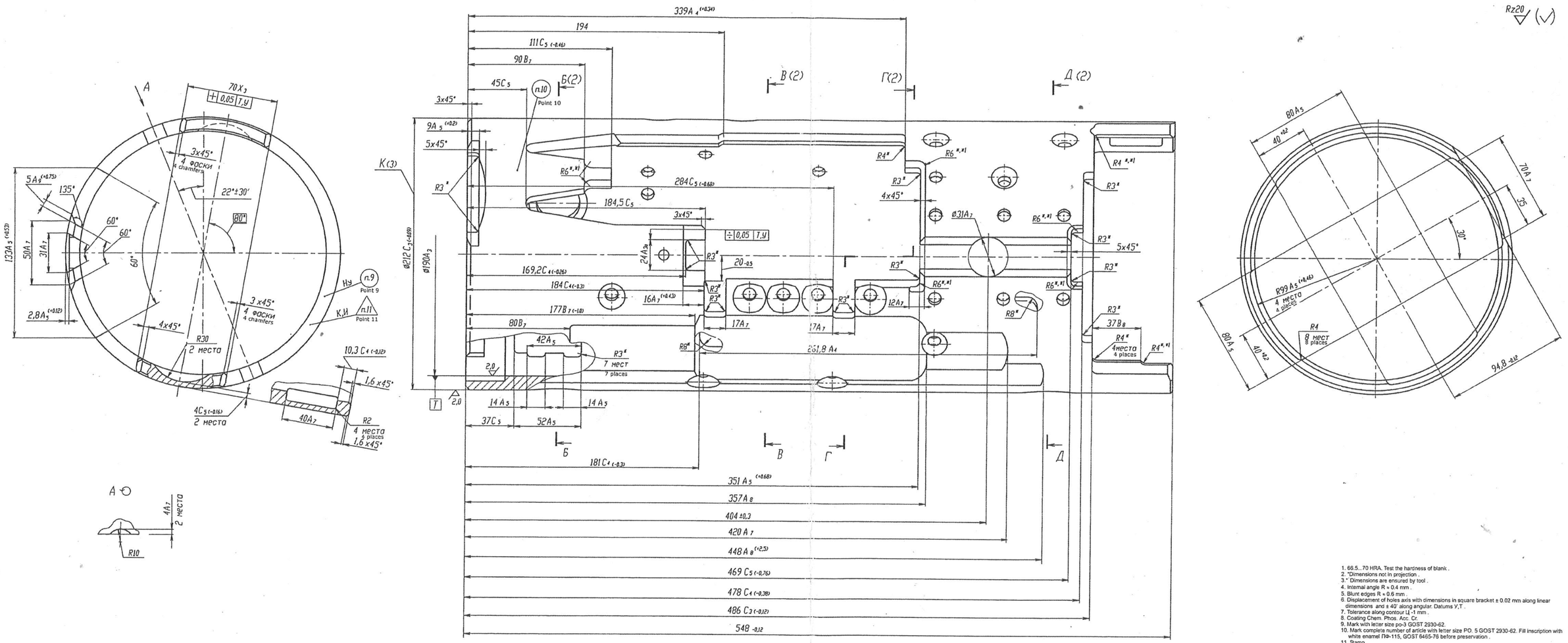


1. 66.5...70 HRA. Test the hardness of blank .
2. *Dimensions not in projection .
3.* Dimensions are ensured by tool .
4. Internal angle R = 0.4 mm .
5. Blunt edges R = 0.6 mm .
6. Displacement of holes axis with dimensions in square bracket ± 0.02 mm along linear dimensions and ± 40' along angular. Datums У,Т .
7. Tolerance along contour Ц -1 mm .
8. Coating Chem. Phos. Acc. Cr.
9. Mark with letter size po-3 GOST 2930-62.
10. Mark complete number of article with letter size PO. 5 GOST 2930-62. Fill inscription with white enamel ПФ-115, GOST 6465-76 before preservation .
11. Stamp.
12. Carry out marking as per points 9,10 in AO-18.02.000 SB .

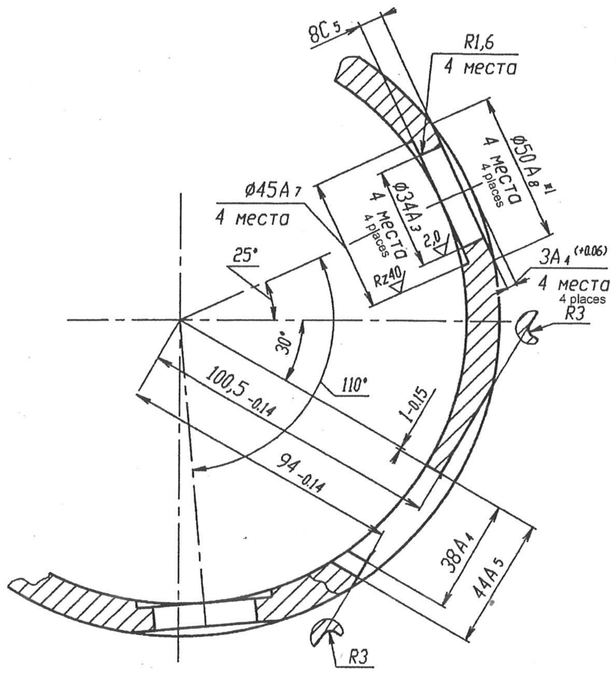
						AO -18.02.001			
Amend	Sheet	Doc. No.	Sign	Date	Casing	Type	Weight	Scale	
Developed by						O	20.6	1:1	
Checked by						Sheet	Sheets 3		
Technician									
Head of bureau					Pipe	219X18 GOST 8732-78 B30KGSA GOST 8731-87			
Head of QCD									
Approved by									

Format A2x4

Inv. No. | Sign & Date | Alternate Inv. No. | Duplicate Inv. No. | Sign & Date | Reference No. | First remarks.

AO -18.02.001

Б-Б (1)



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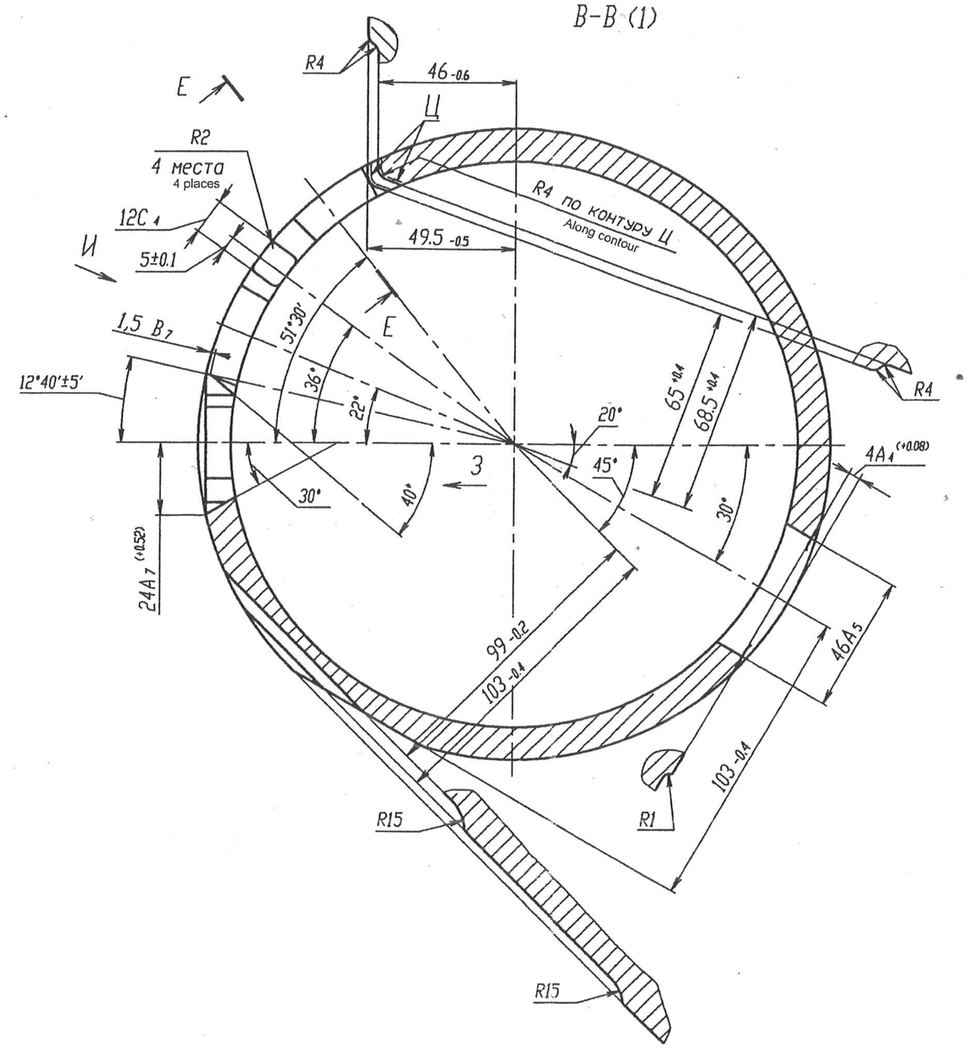

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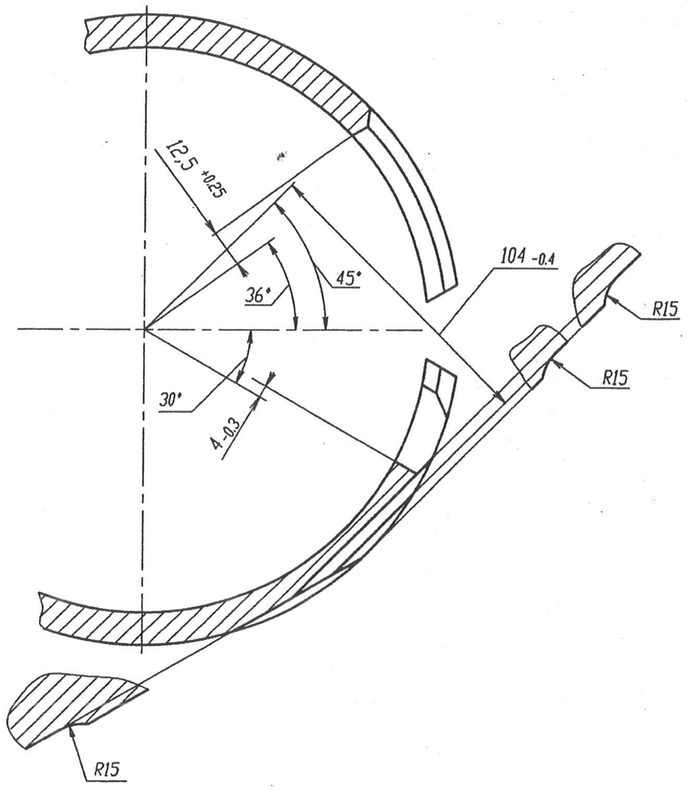

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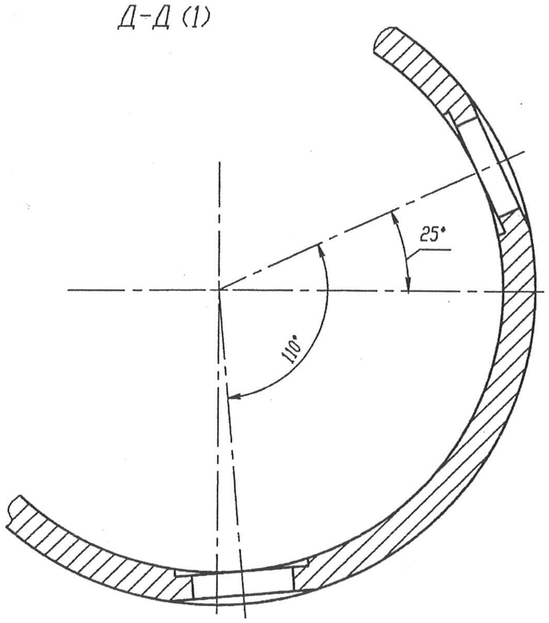
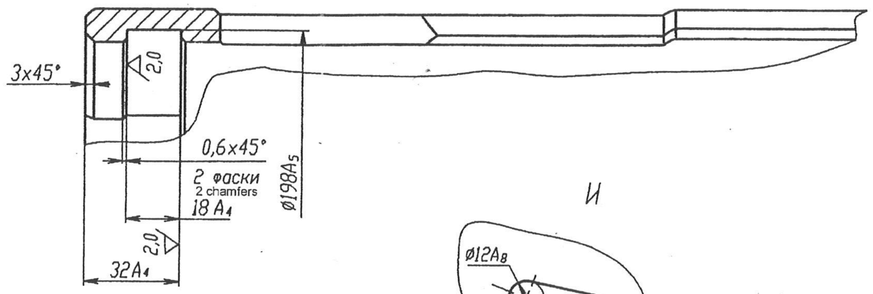


Е-Е



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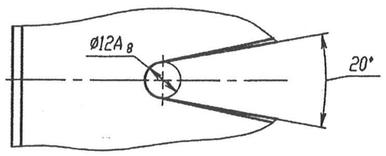

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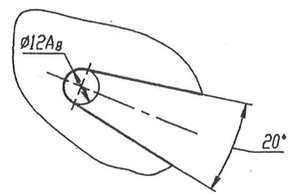

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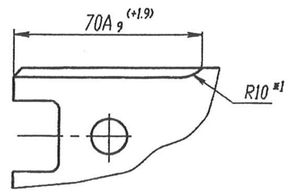


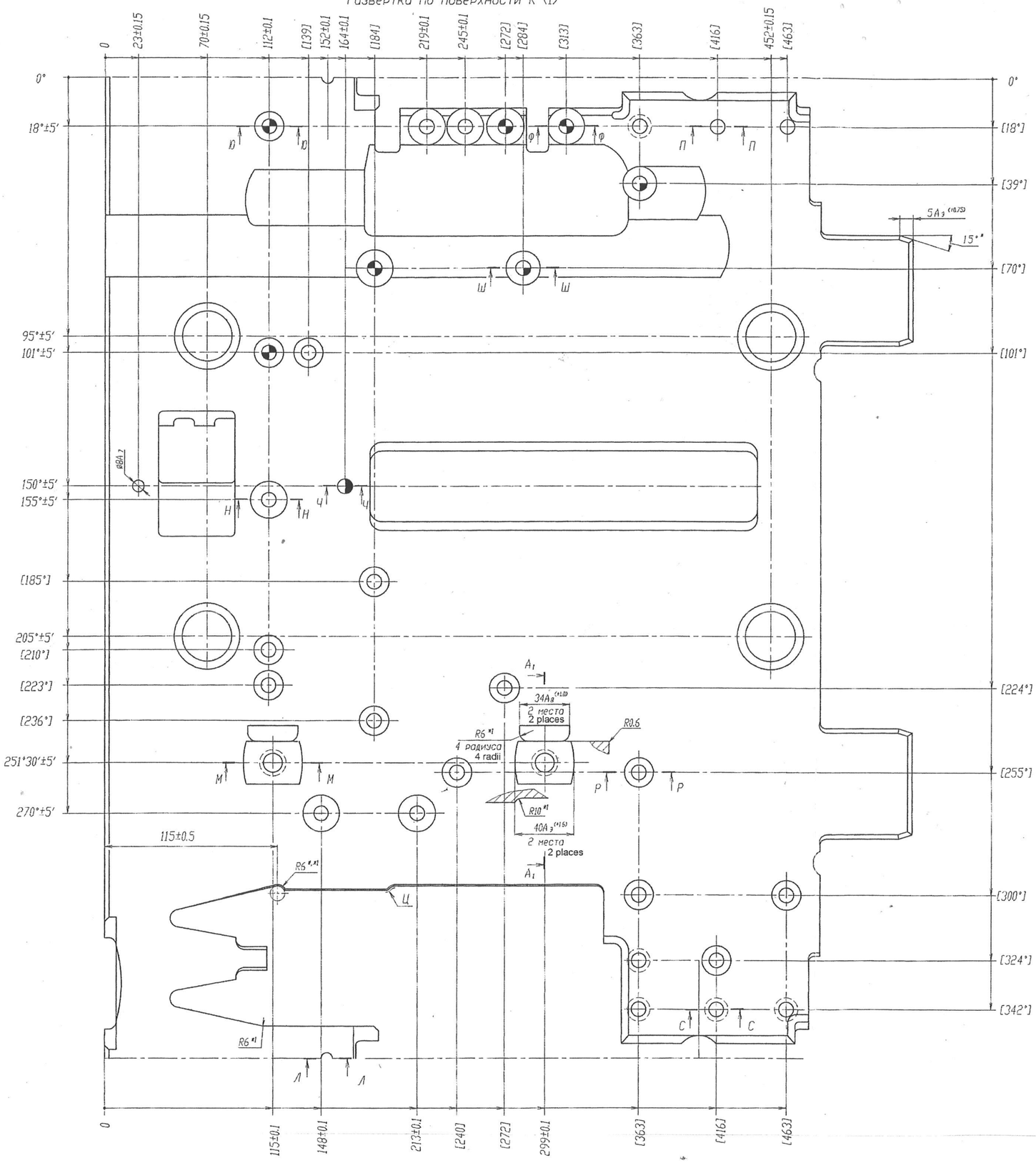
Amand	Sheet	Doc. No.	Sign	Date	АО-18.02.001	Sheet 2

Format A1

First remarks | Referenr | Sign & Date | Duplicate Inv. No. | Alternate Inv. No. | Sign & Date | Inv. No.

Development along surface K

Развертка по поверхности К (1)



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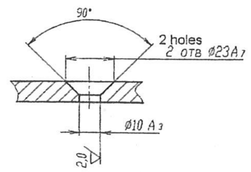

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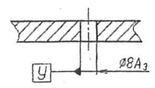

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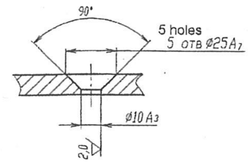

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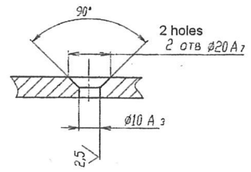

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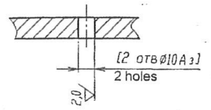

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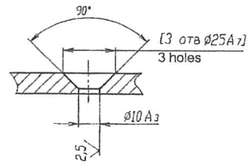
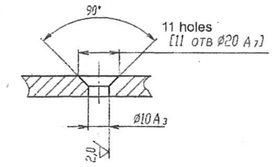


Р-Р



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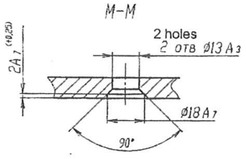
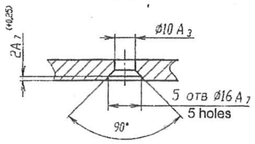
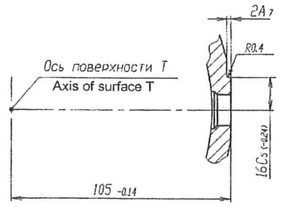


С-С



A_1-A_1



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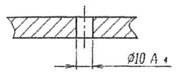

Inv. No.	Sign & Date	Alternate Inv. No.	Duplicate Inv. No.	Sign & Date	Reference No.	File	Amend	Sheet	Doc. No	Sign	Date	AO - 18.02.001	Sheet 3