

**CV Norm of Fabrication of ECAD Para SD 8.5 M**

	MANUFACTURING MACHINES ETC.	ESSENTIAL	DESIRABLE	TEST EQUIPMENTS		REMARKS
				ESSENTIAL	DESIRABLE	
1.	Two Needle Lock Stitch Sewing Machine narrow gauge (As per specification and sample of parachute)	--	8			
2.	Two Needle Lock Stitch Sewing Machine wider gauge (As per specification and sample of parachute)	--	8			
3.	Four Needle Lock Stitch Sewing Machine	--	4	Measuring Tape		
4.	Zigzag Lock Stitch Sewing Machine	4				
5.	Single Needle Lock Stitch Sewing Machine	16				
6.	Single Needle Chain Stitch Machine for Basting	--	8			
7.	Inspection Table suitable for Parachute Inspection					
8.	Rigging Line Insertion Table					

\* Machines at Sl. No. 1,2,3 & 6 are desirable. If any firm is not having these machines then equivalent number of single needle lock stitch sewing machines should be available with them i.e.

8 Two Needle Lock Stitch Sewing Machine narrow gauge = 16 Single Needle Lock Stitch Sewing Machine

8 Two Needle Lock Stitch Sewing Machine wider gauge = 16 Single Needle Lock Stitch Sewing Machine

4 Four Needle Lock Stitch Sewing Machine = 16 Single Needle Lock Stitch Sewing Machine

8 Single Needle Chain Stitch Machine for Basting = 8 Single Needle Lock Stitch Sewing Machine