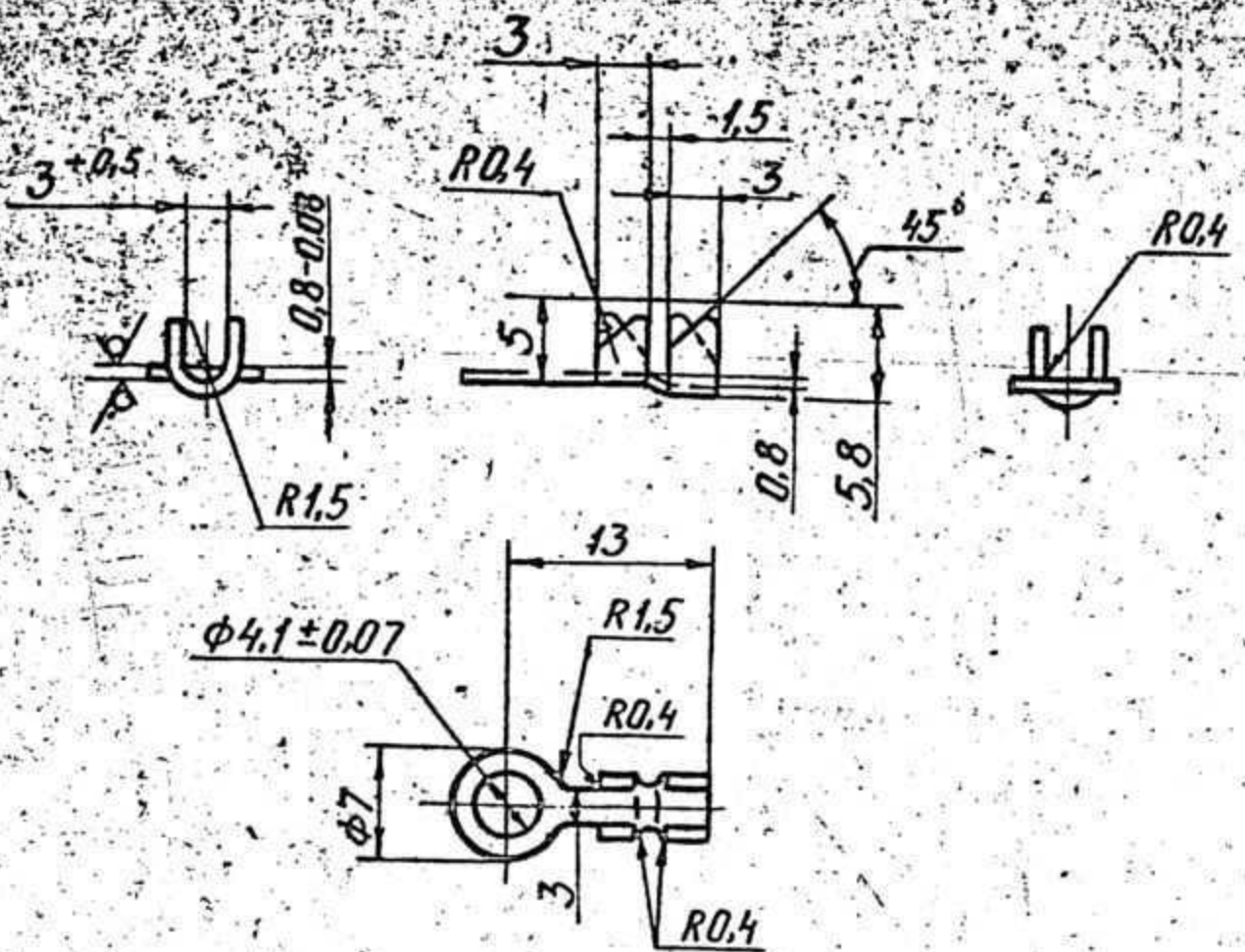


1-ИГБ-132

Rz 80 ✓(✓)



**TECHNICAL CONDITIONS**

1. <sup>#</sup>Sizes for reference.
2. Tolerance for all sizes is within  $\pm 0.25$ , but tolerance for angular sizes, within  $\pm 30'$ , unless otherwise specified.
3. Coating: 0 - Bu (97)9.

1-ИГБ-132

**EXPLANATORY NOTES TO TECHNICAL CONDITIONS**

END PIECE SHOULD BE MANUFACTURED FROM BRASS STRIP COLD ROLLED (D-D) OF RECTANGULAR SECTION (TP-PR), SOFT (M) HAVING THICKNESS 0.8 MM OF GRADE L63 (T-L) CONFORMING TO GOST 931-78

① CHEMICAL COMPOSITION OF BRASS GRADE L63 TO GOST 15527-70 (AS REFERRED IN GOST 931-78) IS AS FOLLOWS

CHEMICAL COMPOSITION %							
BASIC ELEMENT		ADMIXTURES (MAX)					
COPPER	ZINC	LEAD	IRON	ANTIMONY	BISMUTH	PHOSPHORUS	TOTAL
62.0 - 65.0	REMAINING	0.07	0.2	0.005	0.002	0.01	0.5

② **MECHANICAL PROPERTIES**:- MECHANICAL PROPERTIES OF BRASS STRIP GRADE L63 CONFORMING TO GOST 931-78 SHOULD BE AS FOLLOWS

(A) ULTIMATE TENSILE STRENGTH - 30-41 kgf/mm<sup>2</sup>  
 (B) ELONGATION - 38% (MIN)  
 (C) HARDNESS - 70 BHN

③ **CUPPING TEST**:- THE CUPPING TEST WITH PUNCH OF RADIUS 10 MM. EXTENSION DEPTH OF PRESSING SHOULD NOT BE LESS THAN 10.0 M.M.

④ TOLERANCE ON SHEET OF 0.8 MM THICKNESS - -0.08 M.M.

**⑤ SURFACE FINISH**

- i) :- INDICATES SURFACE FINISH OF Rz VALUE 80 MICRONS TO BE OBTAINED BY ANY PRODUCTION METHOD ON THOSE SURFACE WHERE SURFACE FINISH IS NOT SPECIFIED.
- ii) :- INDICATES SURFACE FINISH ON BOTH SIDE TO BE OBTAINED BY WITHOUT REMOVAL OF MATERIAL.

79/D2073

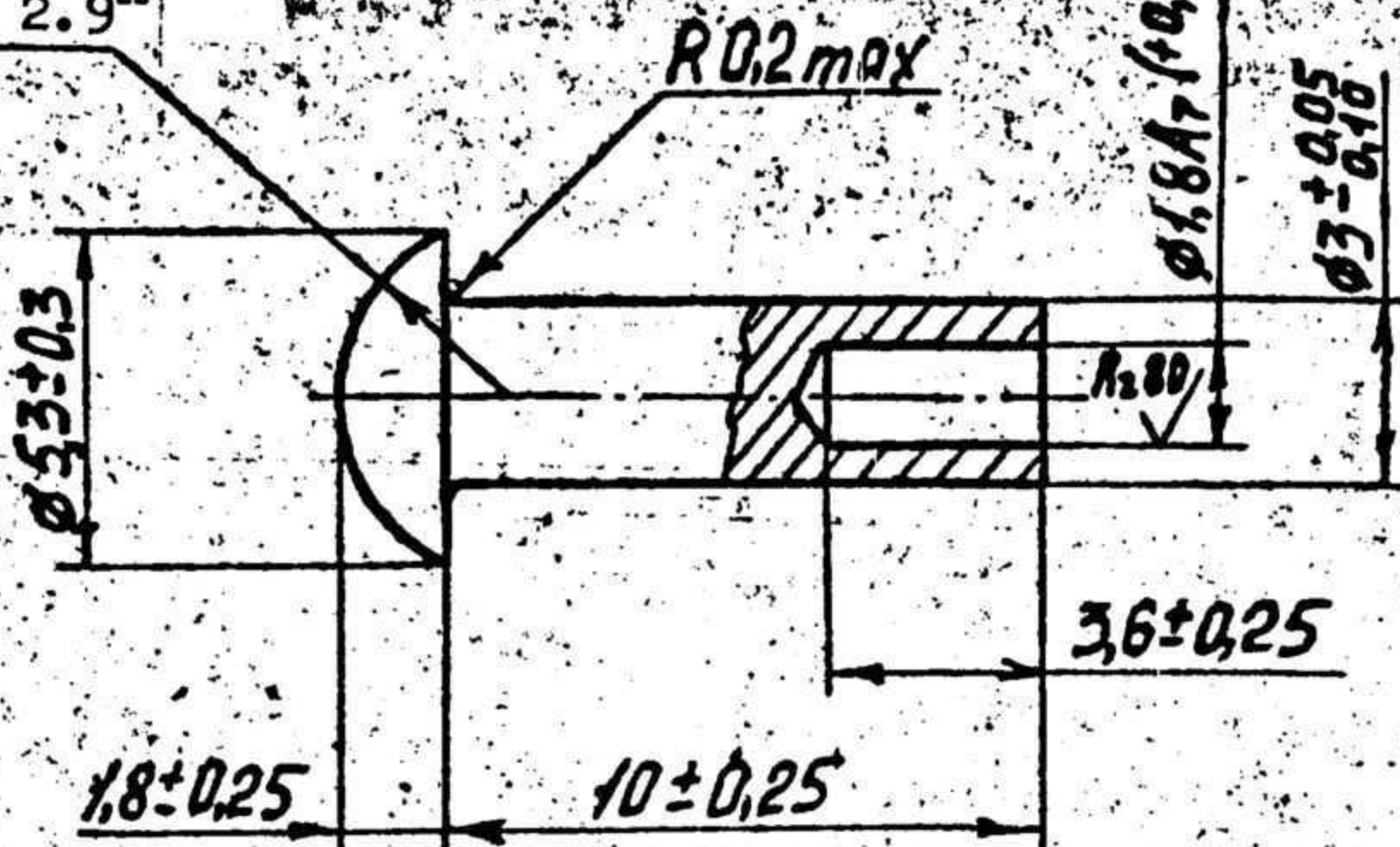
APPROVED	1-ИГБ-132	
CHECKED	WEIGHT	SCALE
	0.5g	2:1
	SHT	SHTS 1
END PIECE		
www.easy2convert.com		
SHEET ДПРМ 0.8 Л63		
ГОСТ 931-78		

INScribed	CHECKED	APPROVED	DATE	DRG NOT TO BE SCALED	PERTAINS TO
				ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF	
				ALL DIMENSION ARE IN MM. UNLESS OTHERWISE SPECIFIED	
				END PIECE	
TOLERANCE UNLESS OTHERWISE SPECIFIED	END PIECE		1-ИГБ-132		
D-CO) D-T	ZONE	BRIEF RECORD	SIGN	GEN   DEC   ANG	SCALE
					CONTROLLERATE OF INSPECTION FIRE FIGHTING EOPT PUNE

8X-525

Rz 40  
✓✓

Sphere R 2.9<sup>#</sup>



REFER DRG NO X2-4392 FOR MATERIAL

Designation	Coating	HARDNESS
8X-525	Zinc plating 6 followed by chromate treatment	BHN (143 MAXIMUM)

**TECHNICAL CONDITIONS**

- Size for reference.
- Tolerable displacement relative to the rod axis:  
head axis - 0.2 mm, hole axis - within 0.1 mm.
- Other technical requirements as per GOCT 12644-80.

SURFACE FINISH

Rz 80/ :- REPRESENTS SURFACE FINISH TO BE OBTAINED BY ANY PRODUCTION METHOD IN Rz VALUE 80 μL MAX.  
 Rz 40/ (V) :- REPRESENTS SURFACE FINISH TO BE OBTAINED BY ANY PRODUCTION METHOD IN Rz VALUE 40 μL MAX ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.

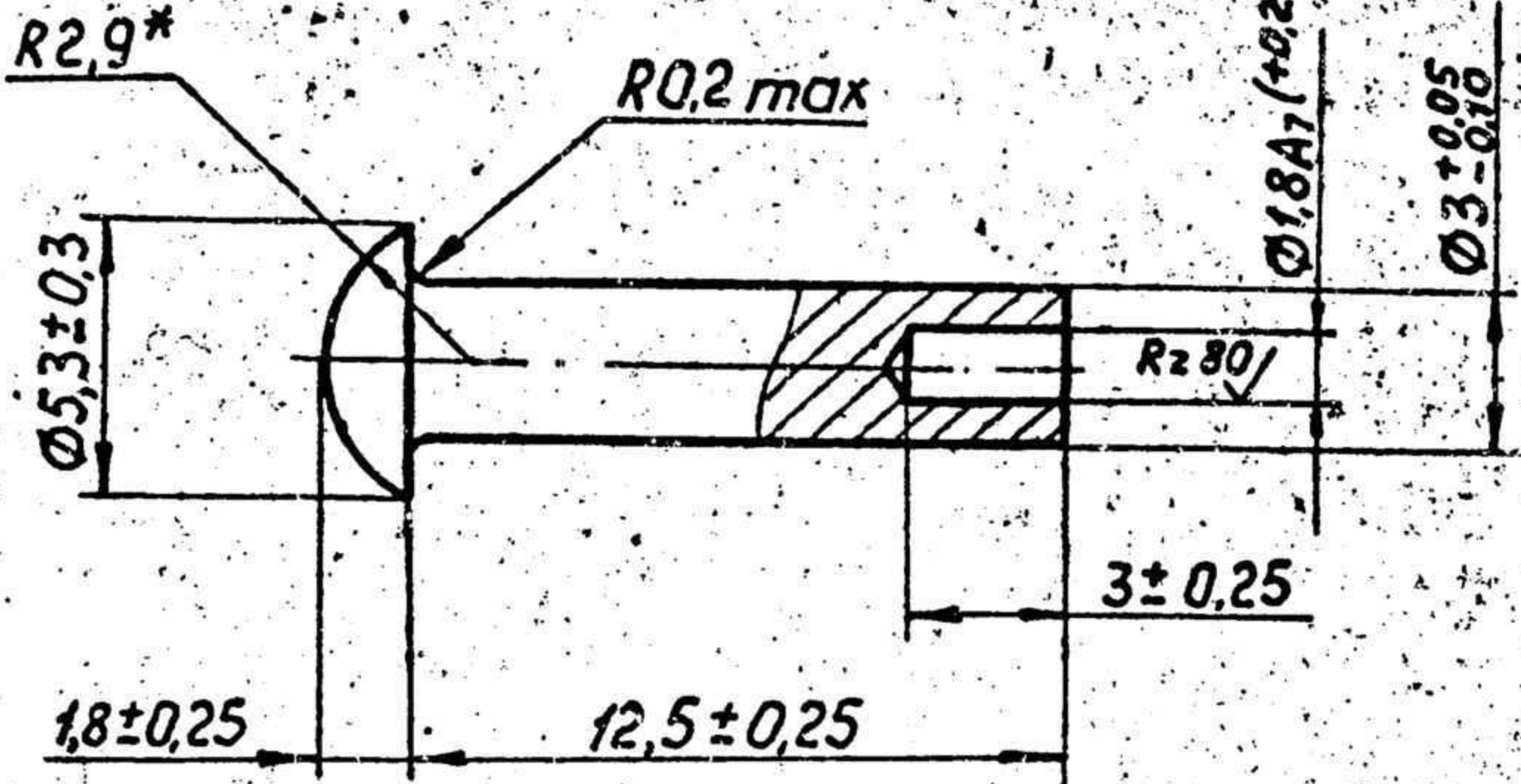
(R VEERARAGHAVAN) 01 / D2073  
SS 0 II

Восстановлен с подлинн. во  
 100  
 Мис. N 2551  
 Подпись и дата

APPROVED	8X-525	
CHECKED	RIVET	WEIGHT SCALE
CONTROLLERATE OF INSPECTION		0.68 5:1
(ICV) PUNE	STEEL 10 GOCT1050-74	SHT SHTS 1
		1-4-4

16H-X8

Rz 40 / (V)



HARDNESS-BHN 143 (MAXIMUM)

Designation	Coating
8X-4191	Zinc plating 6 followed by chromate treatment

Rz 80/ REPRESENTS SURFACE FINISH TO BE OBTAINED BY ANY PRODUCTION METHOD IN Rz VALUE 80 µ MAX.

**TECHNICAL CONDITIONS**

- “REFER DRG NO X2-4392 FOR MATERIAL”
- \*Size for reference.
  - Tolerable displacement relative to the rod axis: head axis - 0.2 mm; hole axis - 0.1 mm.
  - Other technical requirements as per IOCT 12644-80.

**SURFACE FINISH**

Rz 40 / (V) REPRESENTS SURFACE FINISH TO BE OBTAINED BY ANY PRODUCTION METHOD. IN Rz VALUE 40 µ MAX. ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.

(R VEERARAGHAYAN) 85/ D2073  
SSOTF

APPROVED <i>[Signature]</i>	8X-4191		
CHECKED <i>[Signature]</i>	SPECIAL RIVET	WEIGHT	SCALE
CONTROLLERATE OF INSPECTION		0.85g	5:1
FE (ICV) PUNE	STEEL 10 IOCT 1050-74	SHT	SHTS. 1
			1-4-4

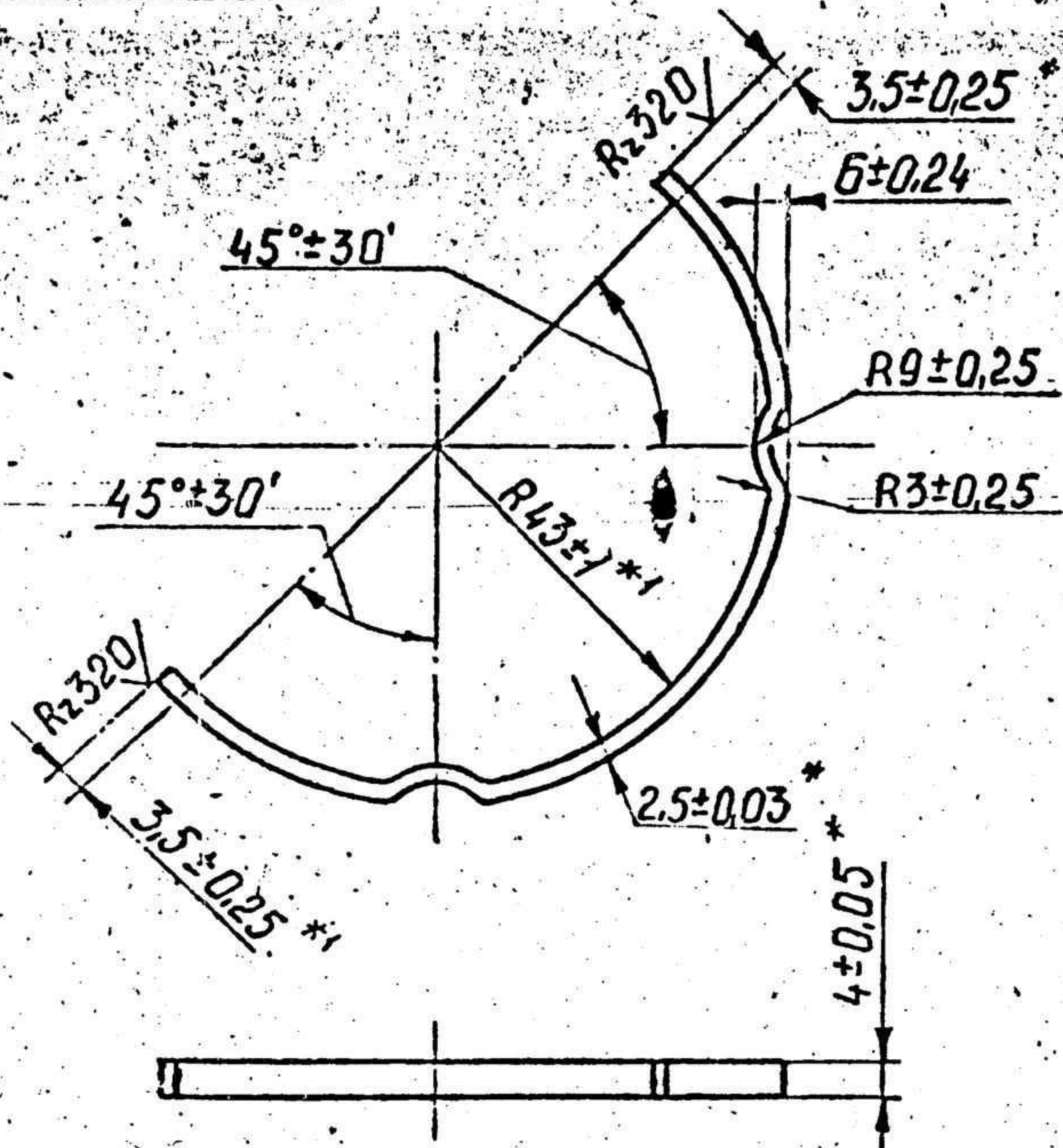
521.114

(V) (V)

17867.017

с.р.р.с. No

324



MATERIAL HARD COPPER TAPE TO GOST 434-78 WITH UTS 30 Kg/mm<sup>2</sup> Min.

- 1. #Size for reference.
- 2. #1 Provide for sizes by appropriate tools.

SURFACE FINISH

Rz 320/ ✓ REPRESENTS SURFACE FINISH TO BE OBTAINED BY ANY PRODUCTION METHOD IN Rz VALUE 320 μm max.

(V) (V) REPRESENTS SURFACE FINISH TO BE OBTAINED WITHOUT REMOVAL OF MATERIAL ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED

(R. VEERA RAGHAVAN) S.S.D-II

99/D2073

APPROVED *MV 18V*

CHECKED *B. Balakrishnan*

CONTROLLER OF INSPECTION

FE (ICV) PUNE

521.114

<h1>JUMPER</h1>	WEIGHT	SCALE
	12g	1:1
SHT	SHTS 1	

ПММ 2.5X4 ГОСТ 434-78

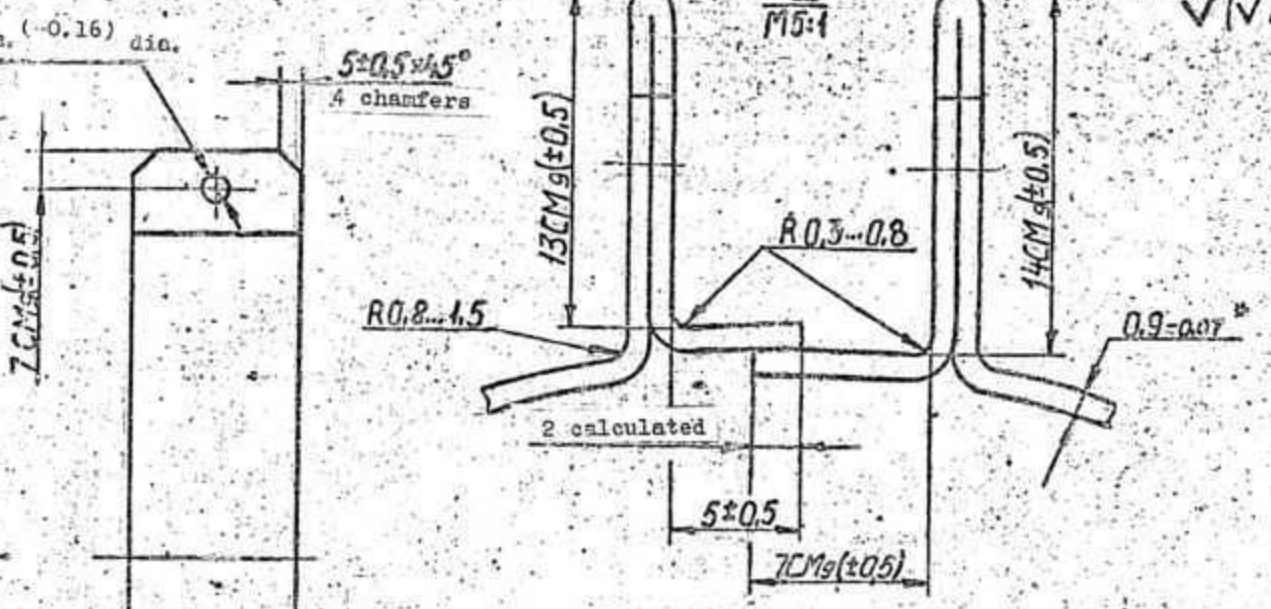
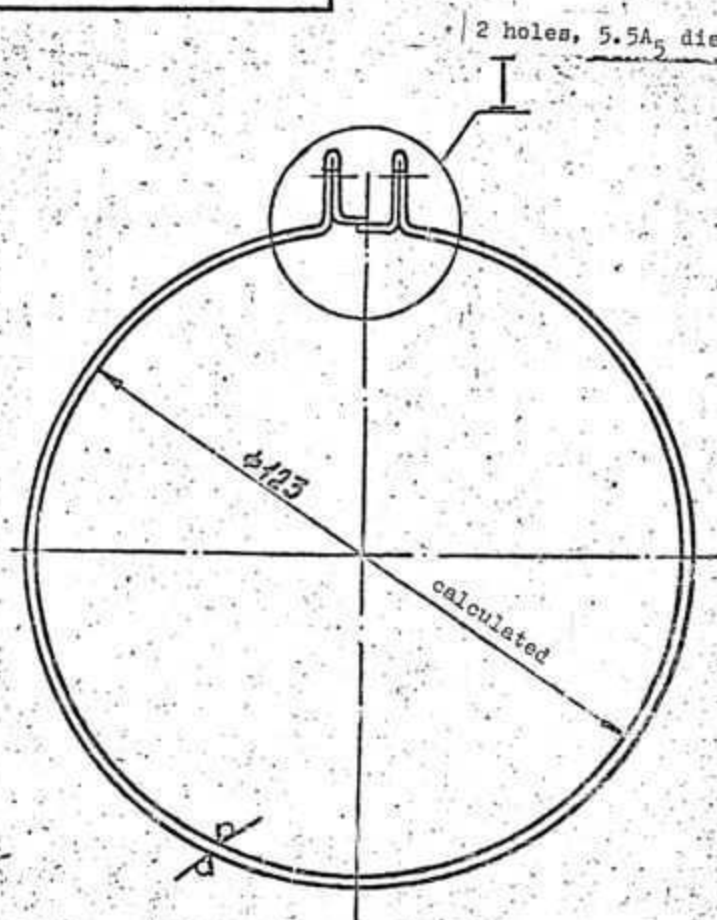
522.103

нар. нум. МБ67-000

срэд. №

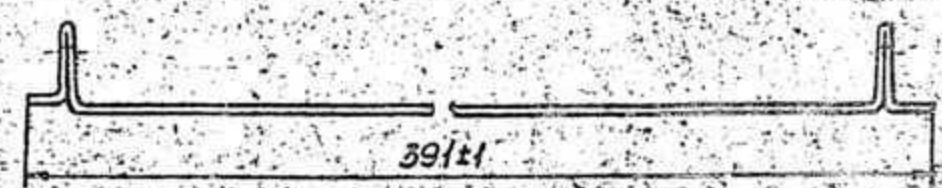
№ закл. на выд. чертежа 5342

№ закл. на выд. чертежа 26789



TECHNICAL CONDITIONS

1. Material substitute: Band 10-M-2-0, 9x32 ГОСТ 503-81.
2. \*Sizes for reference.
3. Coating: zinc plating 15, followed by chromate treatment.



APPROVED	522.103	100/02073
CHECKED	PROCTIVE BAND	WEIGHT 95g
	BAND 10-M-2-0, 9x32	SCALE 1:1
	ГОСТ 503-81	SHT 1

522-103

EXPLANATORY NOTES TO TECHNICAL CONDITIONS

① PROCTIVE BAND SHOULD BE MANUFACTURED FROM COLD ROLLED LOW CARBON STEEL STRIPS, SOFT INTENDED FOR MAKING PARTS BY BENDING OR STAMPING GRADE 08-M-2 9X32 AND GRADE 10-M-2-0 9X32 TO GOST 503-81

② CHEMICAL COMPOSITION :- (GOST 1050 AS REFERED IN GOST 503-81)

CHEMICAL COMPOSITIONS %				
GRADE	CARBON	SILICON	MANGANESE	CHROMIUM (MAX)
08	0.05 - 0.12	0.17 - 0.37	0.35 - 0.65	0.10
10	0.07 - 0.14	0.17 - 0.37	0.35 - 0.65	0.15

③ MECHANICAL PROPERTIES (AS PER GOST 503-81)

STEEL GRADE	ULTIMATE STRENGTH TENSILE (KGF/MM <sup>2</sup> )	RELATIVE ELONGATION NOT LESS THAN %
08/10	32 TO 45	17

SURFACE FINISH

$Rz 160$  (✓) :- REPRESENTS THE SURFACE FINISH OF  $Rz$  VALUE OF 160 MICRONS ON THOSE SURFACES BY ANY PRODUCTION METHOD WHERE SURFACE FINISH IS NOT SPECIFIED.

$\frac{\Delta}{\Delta}$  :- INDICATES SPECIFIED ROUGHNESS TO BE OBTAINED WITHOUT REMOVAL OF MATERIAL ON BOTH SIDE.

INSCRIBED	DRG NOT TO BE SCALED	PERTAINS TO
CHECKED	ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF	
APPROVED	ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED	522-103
DATE	PROCTIVE BAND	
TOLERANCE UNLESS OTHERWISE SPECIFIED	SCALE :-	CONTROLLER OF INSPECTION FIRE FIGHTING EQUIPMENT
D-CU D-T ZONE BRIEF RECORD SIGN	GEN I DEC I ANG	

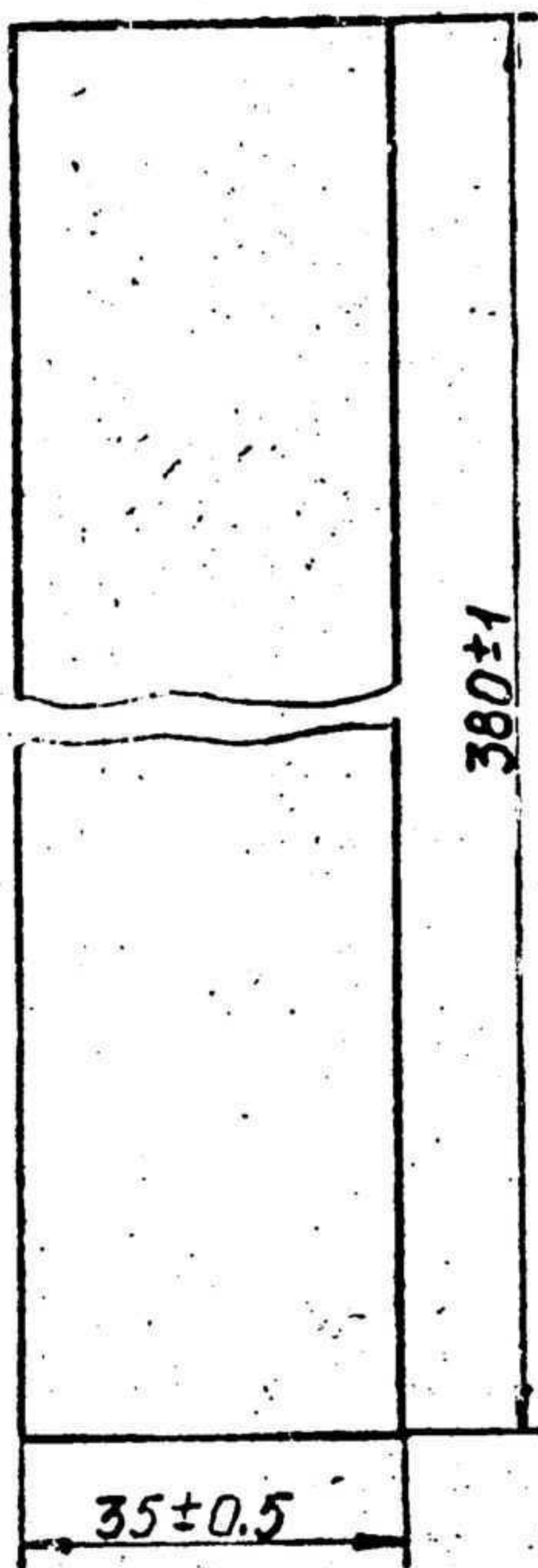
522.107

перв лист

справ №

Инв. № дубл. Подл. и дата

329



REFER TO DRG No A 25-016 FOR EXPLANATORY NOTES

\*Size for reference.

SURFACE FINISH -  $\nabla$   $\nabla$  — INDICATES REMOVAL OF MATERIAL IS NOT PERMITTED ON BOTH SIDE OF THE JOB

(R VEERARAGHAVAN) SS011

101/D2073

APPROVED

*[Signature]*

522.107

CHECKED

*[Signature]*

CONTROLLERATE  
OF  
INSPECTION

GASKET

WEIGHT SCALE

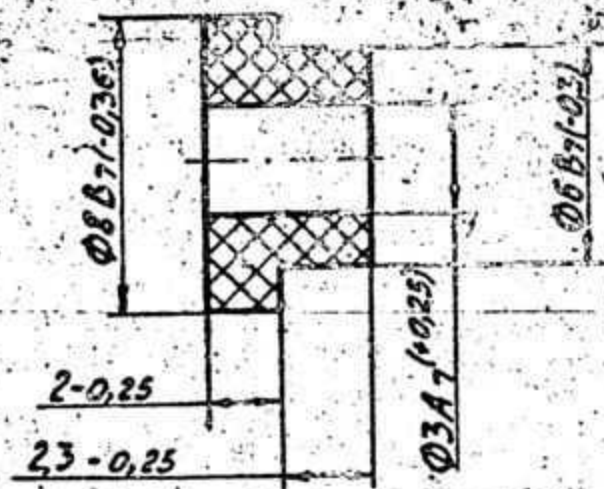
0.006 1:1

SHT SH'S 1

FE (ICV) PUNE BOARD 38-0.5 ГОСТ 2824-75

1-4-4

20-10-1 JV



TECHNICAL CONDITIONS

2. Material substitute: DCB-4-P-2M, grade C, IOCT 17478-72.

APPROVED *MVASU*  
 CHECKED *H. Behurwani*

AC1-01-02

BUSHING

WEIGHT SCALE  
 0.28 5:1

MOULD MATERIAL AF-4B  
 IOCT 20437-75

20-10-1 JV

EXPLANATORY NOTES TO TECHNICAL CONDITIONS

(I) BUSHING SHOULD BE MANUFACTURED FROM MOULDING MATERIAL AF-4 B MANUFACTURED ON THE BASIS OF MODIFIED PHENOL-FORMALDELYDE RESIN AS BINDER AND GLASS FIBRE AS FILLER. THIS IS SUITABLE FOR MAKING ELECTRO TECHNICAL ARTICLES OF HIGH STRENGTH SUITABLE FOR MINUS 196 TO PLUS 200°C NORMS AS PER 20437-75

PARAMETER	NORMS
ULTIMATE BENDING STRESS kgf/cm <sup>2</sup> , (MINIMUM)	1500
ULTIMATE COMPRESSION STRESS kgf/cm <sup>2</sup> (MINIMUM)	1300
IMPACT STRENGTH kgf/cm <sup>2</sup> , NOT LESS THAN	50
DIELECTRIC CONSTANT AT FREQUENCY 10 <sup>6</sup> HZ, NOT MORE THAN	7.0
DISSIPATION FACTOR AT FREQUENCY 10 <sup>6</sup> HZ, NOT MORE THAN	0.05
VOLUME RESISTIVITY, ohm, cm NOT LESS THAN	10 <sup>12</sup>
SURFACE RESISTIVITY, ohm, cm, NOT LESS THAN	10 <sup>12</sup>
DIELECTRIC STRENGTH AT FREQUENCY 50 HZ, KV/MM, NOT LESS THAN	13.0
MOISTURE AND VOLATILE SUBSTANCE CONTENT, % BY WEIGHT	2 TO 7
BINDER CONTENT % BY WEIGHT	38 ± 2

(II) SURFACE FINISH  
 2.5/√ REPRESENTS SURFACE FINISH TO BE OBTAINED WITHOUT REMOVAL OF MATERIAL IN Ra VALUE 2.5 μ MAX. ALL OVER.

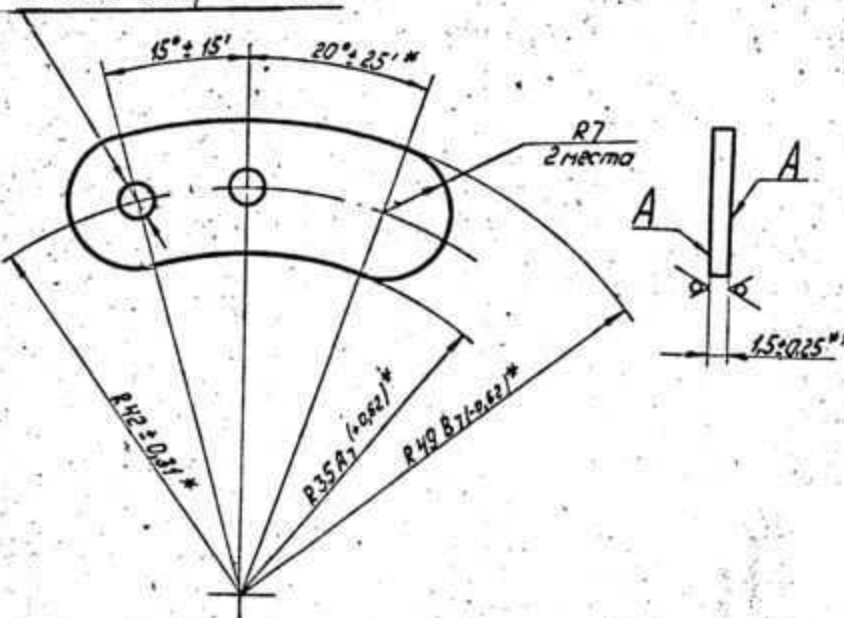
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	ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF.	
	ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED	AC1-01-02
	<b>BUSHING</b>	
SCALE:-	CONTROLLERATE OF INSPECTION FIRE FIGHTING EQPT. PUNE	

Easy2Convert  
 www.easy2convert.co.uk

3025.003

▽3(▽)

2 holes, 3.5A<sub>7</sub> (+0.3) dia.



1. Impregnate with varnish P-95 PCT 8018-0.
2. Local tears of 0.5 mm, max., are allowed along the part contour without chipping surfaces A.
3. \*Provide for sizes by appropriate tools which are to be checked at least once quarterly.
4. #1 Size for reference.

48/D2073

APPROVED

CHECKED

3025.003

GASKET

WEIGHT	SCALE
0.0015	2:1
SHT	SHTS. 1

GLASS-CLOTH-BASE LAMINATE CT-I-15 PCT 12652-74

3025.003

EXPLANATORY NOTES TO TECHNICAL CONDITIONS:-

1) GASKET SHOULD BE MANUFACTURED FROM GLASS CLOTH BASE LAMINATE SHEET OF THICKNESS 1.5 mm. GRADE CT-I AS PER GOST: 12652-74 HAVING THE TECHNICAL REQUIREMENTS AS FOLLOWS

- 1) ELECTRICAL QUALITY TEXTOLITE SHEET IS A PRESSED MATERIAL CONSISTING OF TWO OR MORE LAYERS OF GLASS FIBRE CLOTH IMPREGNATED WITH THERMOACTIVE RESIN.
  - 2) GLASS TEXTOLITE OF GRADE CT-I MUST CONFIRM TO THE FOLLOWING PHYSICAL MECHANICAL AND ELECTRICAL REQUIREMENTS.
    - i) DENSITY g/cm<sup>3</sup> - 1.60 - 1.90
    - ii) RESISTANCE TO SHORT DURATION HEATING - NOT LESS THAN 200 Ohm.
    - iii) RESISTANCE TO ACTION OF OIL - IN - TRANSFORMER OIL FOR 4 HOURS AT NOT LESS THAN 130°C
    - iv) WATER ABSORPTION NOT MORE THAN 1%
    - v) SURFACE RESISTIVITY, OHMS, NOT LESS THAN 1x10<sup>12</sup> AFTER SOAKING FOR 24 HOURS IN A HUMIDITY CHAMBERS AT RELATIVE HUMIDITY OF 95±2% & 20±2°C
    - vi) VOLUME RESISTIVITY, OHM-CM, NOT LESS THAN 1x10<sup>13</sup> AT A RELATIVE HUMIDITY OF 45 TO 75% AND 15 TO 35°C, 1x10<sup>12</sup> AFTER SOAKING FOR 24 HOURS IN A HUMIDITY CHAMBER AT A RELATIVE HUMIDITY OF 95±2% AND 20±2°C
    - vii) DISSIPATION FACTOR AT 50° HZ, RELATIVE HUMIDITY 45 TO 75% AND 15 TO 35°C - NOT MORE THAN 0.03.
    - viii) DIELECTRIC STRENGTH PERPENDICULAR TO THE LAYERS AT 50 HZ IN TRANSFORMER OIL AT 90±7°C - NOT LESS THAN 27 KVEFF/mm.
  - 3) GASKET SHOULD BE IMPREGNATED WITH VARNISH GRADE T0-95 AS PER GOST 8018 HAVING PHYSICO-CHEMICAL AND ELECTRICAL PROPERTIES AS GIVEN BELOW.
    - i) APPEARANCE OF VARNISH FILM AFTER DRYING, THE VARNISH SHOULD FORMULATE GLOSSY, HOMOGENEOUS AND SMOOTH FILM.
    - ii) VISCOSITY BY VISCOSMETER B<sub>3</sub>-4 AT 20°C IN SECS - 30 - 50
    - iii) DRY RESIDUE IN %, NOT LESS THAN - 45
    - iv) ACID NUMBER IN MG OF KOH, NOT EXCEEDING - 12
    - v) DRYING TIME AT 105-110°C IN HOURS, NOT EXCEEDING - 2
    - vi) THERMOELASTICITY OF FILM AT 150°C IN HOURS, NOT LESS THAN - 48.
    - vii) HARDNESS OF FILM BY PENDULUM TESTER AT 20±1°C, NOT LESS THAN - 0.40
    - viii) OIL RESISTANCE OF FILM IN KG, NOT LESS THAN - 6
    - ix) ELECTRICAL STRENGTH OF FILM IN KV/mm, NOT LESS THAN AT 20±2°C - 70 AT 120±2°C - 40 AFTER ACTION OF WATER FOR 24 HRS AT 20±2°C - 20
    - x) VOLUME RESISTIVITY OF FILM IN OHM.CM, NOT LESS THAN, AT 20±2°C - 1x10<sup>14</sup> AFTER ACTION OF WATER FOR 24 HRS. AT 20±2°C - 1x10<sup>12</sup>
- \* 1x10<sup>13</sup> AT RELATIVE HUMIDITY, 45 TO 75% & 15 TO 35°C, - 1x10<sup>12</sup>

4 SURFACE FINISH:-

- i) ▽3(▽) - REPRESENTS SURFACE FINISH R VALUE 20 MICRONS ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.
- ii) - SPECIFIED SURFACE FINISH TO BE OBTAINED ON BOTH SIDE BY WITHOUT REMOVAL OF MATERIAL.

Easy2Convert

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INSCRIBED	DRG NOT TO BE SCALED	PERTAINS TO
CHECKED	ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF.	
APPROVED	ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED	
DATE	GASKET	3025-003
TOLERANCE UNLESS OTHERWISE SPECIFIED	SCALE :-	
GEN I DEC I ANA	CONTROLLERATE OF INSPECTION FIRE FIGHTING EAPT PUNE	

3A 25.006 CB

Справ. №

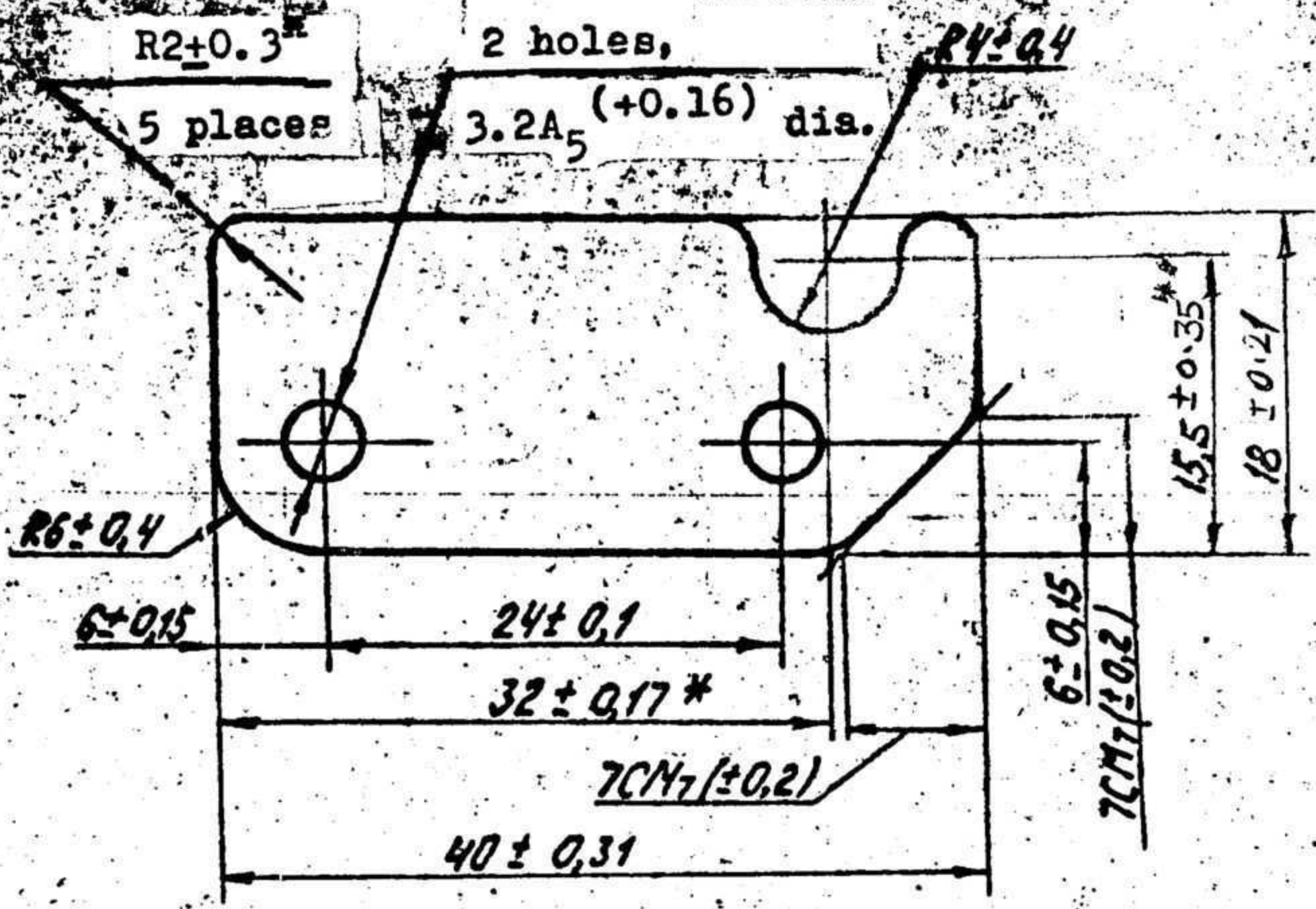
Подпись и дата

№ Инв. №-автом.

Взв.

Подпись и дата

№ док. №



TECHNICAL CONDITIONS

1. Impregnate with varnish ГФ-95 ГОСТ 8018-70.
  2. Local tears of 0.5 mm, max., deep are allowed on the part contour without chipping of surfaces A.
  3. Provide for sizes by appropriate tools which are to be checked at least once quarterly.
  4. Size for reference.
- REFER TO DRG No ЭД.25.003 FOR EXPLANATORY NOTES

SURFACE FINISH

$\sqrt{K}$  REPRESENTS THE REMOVAL OF MATERIAL IS NOT PERMITTED ON BOTH SIDES OF THE JOB.

*Jeenu*  
(R. VEERARAGHAVAN)  
SSO-II

51/02073

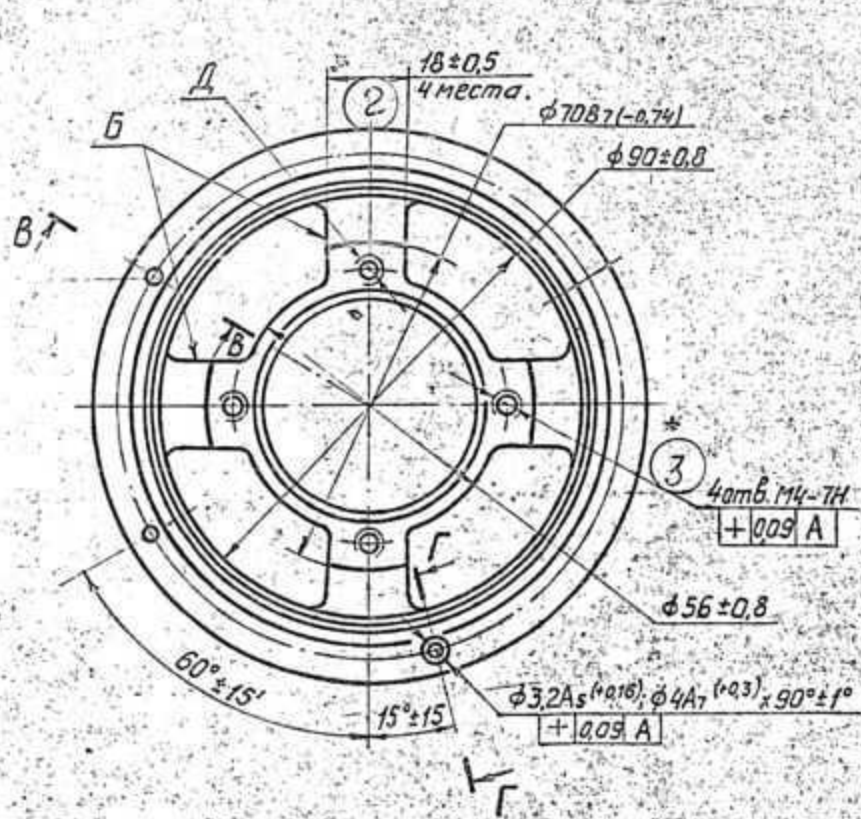
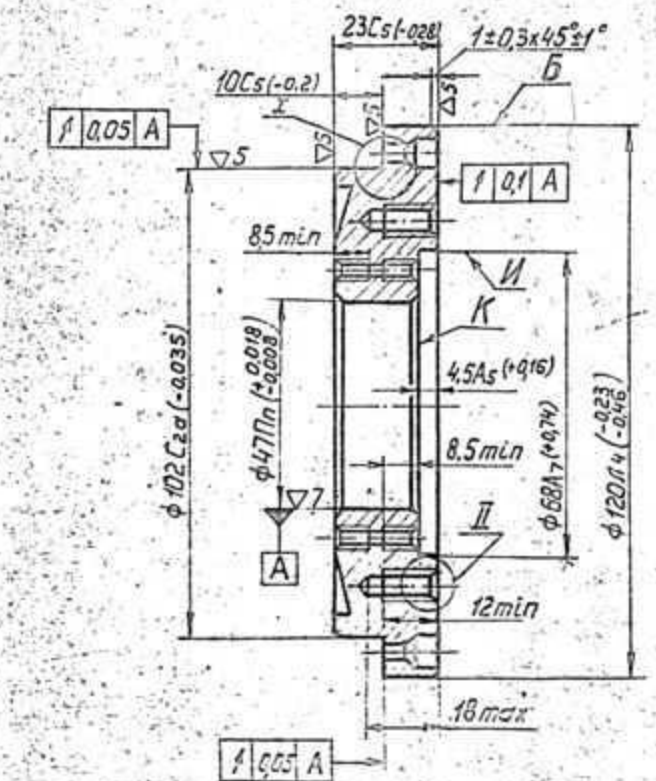
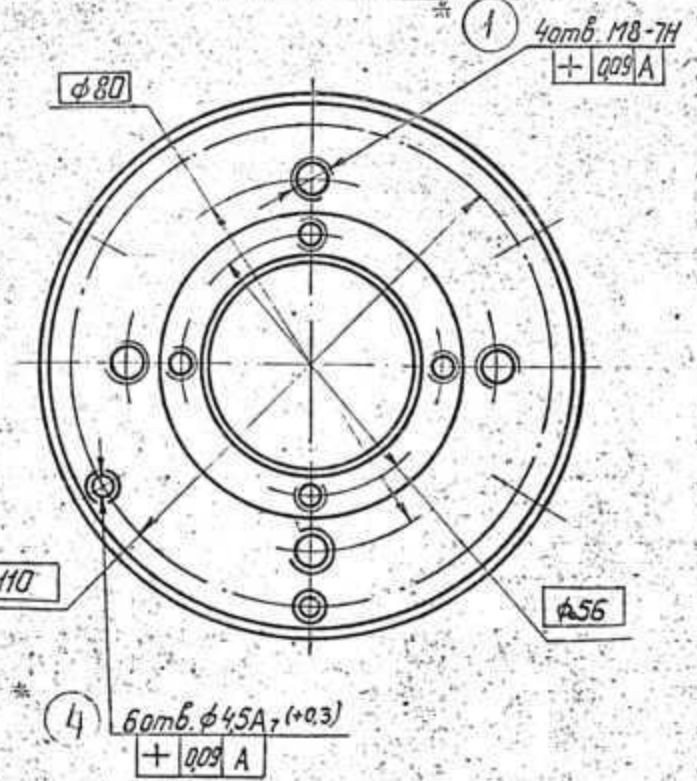
APPROVED	<i>MVABU</i>
CHECKED	<i>H. Balachandran</i>
CONTROLLERATE OF INSPECTION	

ЭД 25.006	
GASKET	
WEIGHT	SCALE
0.028	2:1
SHT	SHTS 1
GLASS-CLOTH-BASE LAMINATE CT-I-1.5, ГОСТ 12652-74	

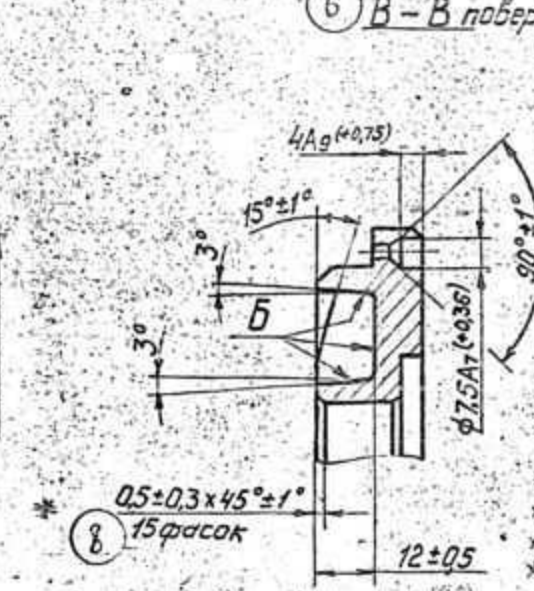
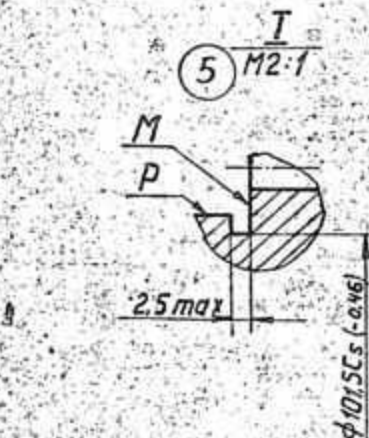
Easy2Convert.com



ЭП 25.012



▽3 (▽)



- \* (1) 4 holes M8-7H
- \* (2) 4 places
- \* (3) 4 holes M4-7H
- \* (4) 6 holes, 4.5A7 (+0.3) dia.
- \* (5) Scale 2:1
- \* (6) B - B, revolved
- \* (7) Г - Г, revolved
- \* (8) Scale 2:1
- \* (9) 0.5 ± 0.3 x 45 ± 1°
- \* (10) 15 chamfers

TECHNICAL CONDITIONS

- (9) 1. Ground casting. Casting, grade II, ГОСТ 1855-55.
2. Out-of-roundness of surface A should not exceed 0.013 mm.
3. Taper of surface A should not exceed 0.013 mm.
4. Coating of surface B: enamel MU-12-00, black, ГОСТ 9754-76.
5. Radii 3 mm, max. unless otherwise specified.
6. Tap M4x1.5 mm deep in holes II.
7. When machining, the cutting tool may cut into surfaces M and to a depth of 1 mm, maximum.
8. No flute is allowed; if this is the case, R = 0.3, max., for mating surfaces P and M and cutting tool may cut into surfaces P and M to a depth of 1 mm, maximum.
9. Technical requirements for casting should comply with OCT3-4025-75, HO 4883-65.

EXPLANATORY NOTES TO TECHNICAL CONDITIONS  
 COVER SHOULD BE MANUFACTURED FROM GRAY IRON CASTINGS WITH FLAKE GRAPHITE GRADE CY 15 OF GOST 1412-79 HAVING THE FOLLOWING CHEMICAL COMPOSITION AS PER GOST 1412-79

C	=	3.5 - 3.7 %
Si	=	2.0 - 2.4 %
Mn	=	0.5 - 0.8 %
P	=	0.2 % (MAX)
S	=	0.15 % (MAX)

MECHANICAL PROPERTY

1) ULTIMATE TENSILE STRENGTH	KGF/MM <sup>2</sup> (MIN)	15
2) ULTIMATE BENDING STRENGTH	KGF/MM <sup>2</sup> (MIN)	32
3) HARDNESS HB		163 to 229

- SURFACE ROUGHNESS
- 1) [ ] :- DIMENSION GIVEN IN RECTANGLE TOLERANCE IS NOT SPECIFIED BUT THESE ARE NOT A FREE DIMENSION.
  - 2) ▽3 (▽) :- INDICATES SURFACE FINISH Ra VALUE 20 μ (MAX) ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.
  - 3) ▽5 :- INDICATES SURFACE FINISH Ra VALUE 5 μ (MAX)
  - 4) ▽7 :- INDICATES SURFACE FINISH Ra VALUE 1.25 μ (MAX)
  - 5) [ +0.09 A ] :- TOLERANCE ZONIAL ALIGNMENT WITH RESPECT TO THE SURFACE A IS 0.09 mm.
  - 6) [ 0.05 A ] :- REPRESENTS RUN OUT OF INDICATED DIMENSION TO BE WITHIN 0.05 mm BASE INDICATED AS "A" WITH RESPECT TO "A".
  - 7) [ 0.1 A ] :- REPRESENTS RUN OUT OF INDICATED DIMENSION TO BE WITHIN 0.1 mm BASE INDICATED AS "A" WITH RESPECT TO "A".
  - 8) [ A ] :- BASE IS [ A ]
- COATING: COATING OF SURFACE B ENAMEL MU-12.00 BLACK IS SIMILAR TO IS: 2932-74.

APPROVED		ЭП 25.012	
CHECKED		COVER	
		WEIGHT	SCALE
		0.98	1:1
		SHT	SHTS 1
		C415 ГОСТ 1412-79	

INSCRIBED	DRG NOT TO BE SCALED	PERTAINING TO
CHECKED	ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF	
APPROVED	ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED	
DATE	COVER	ЭП 25.012
TOLERANCE UNLESS OTHERWISE SPECIFIED	SCALE	CONTROLLER OF INSPECTION FIRE FIGHTING EQUIPMENT
GEN   DEC   ANE		

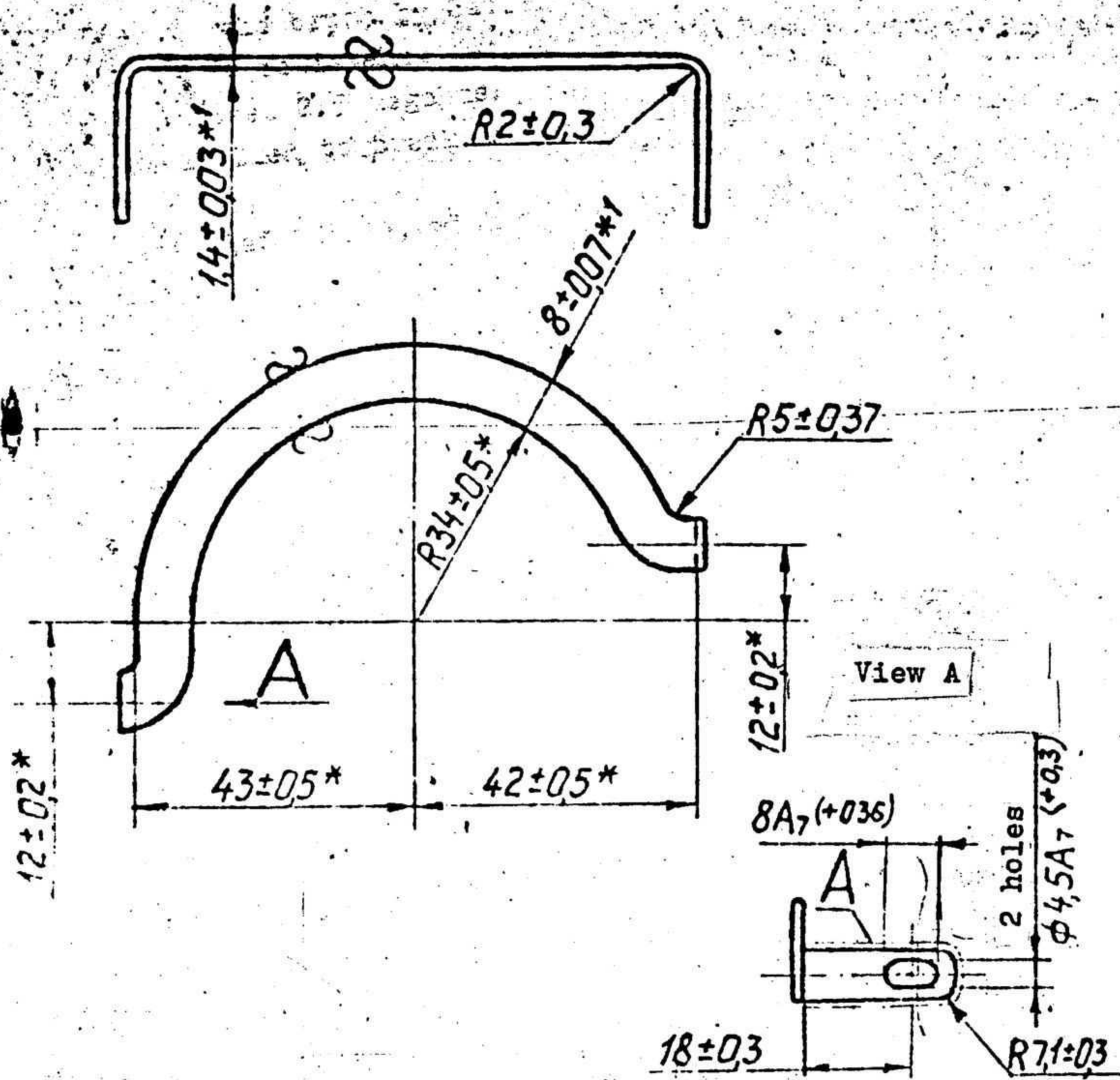
Восстановлен в соответствии с оригиналом № 25.012  
 Уд. № 1234 / Подп. и дата 13.03.72 / Подп. 12.4.72 / 13.03.72

Easy2Convert  
 www.easy2convert.com

3A25.17CB

3A25.017

▽3 (▽)



**TECHNICAL CONDITIONS**

1. Coating of surface A from both ends: 03. (TIN-3 MICRONS-THICK)
2. Provide for sizes by appropriate tools which are to be checked at least once quarterly.
3. Sizes for reference.

MATERIAL HARD COPPER TAPE TO GOST 434:78 WITH UTS  $30 \text{ kg/mm}^2$  Min.

REPRESENTS SURFACE FINISH TO BE OBTAINED IN Ra VALUE  $80 \mu\text{m Max}$  ON BOTH SIDE OF THE JOB.

REPRESENTS SURFACE FINISH TO BE OBTAINED IN Ra VALUE  $20 \mu\text{m Max}$ , ON THOSE SURFACES WHERE SURFACE FINISH IS NOT SPECIFIED.

60/D2073

APPROVED	<i>[Signature]</i>	3A25.017 (R. VEERA RAGHAVAN)	
CHECKED	<i>[Signature]</i>	SSD-II	
CONTROLLERATE OF INSPECTION (ICV) PUNE	Easi Convert	JUMPER	WEIGHT SCALE
		PMM 1.4 X 8 ГОСТ 434-78	0.01 1:1
			SHT SHTS 1
			1-4-4

4.72. (1000)