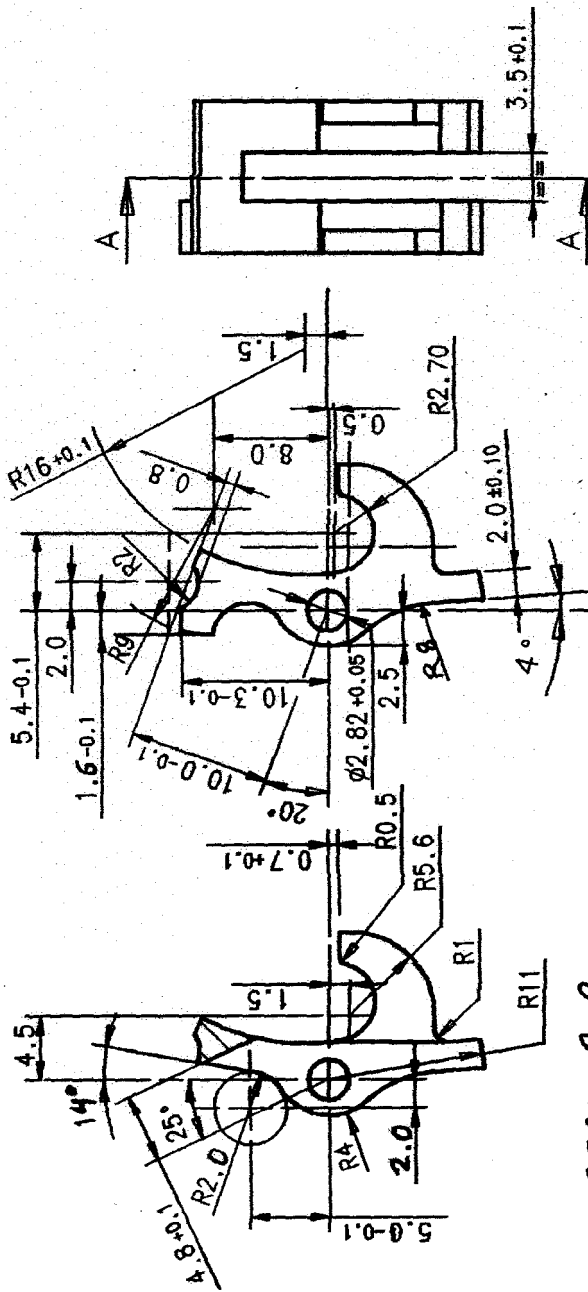




ALT. MAT :- THROUGH MIM ROUTE
(AISI/SAE 4340, MIM 4340
OR EQUIVALENT)

MATERIAL :- STEEL BS:970 PT 1 1983 EN-42
TREATMENT :- HFD. & TEMPD. 400 TO 450 H.V.
PROTECTIVE FINISH :- PHOSPHATED TO SPECN. JSS:0485/01-1988
CLASS-|| OIL FINISH

NOTE:- 1. ALL DIMENSIONS ARE IN MILLI METRE.
2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSIONS. (I.S.:2102)		
	ABOVE	0.5	6.0 30
DEVIATION	UPTO & INCLUDING	6.0 30	120
MEDIUM		±0.1	±0.2 ±0.3

Nos/MPH
 CERTIFIED COPY OF
 THE GAUGE SCHEDULE
 DATED 15/12/18.
 U. G. S. / CDD
 THE FACTORY, ISHAPORE

100-1023/16	24-02-16		SIGN
100C/003/14	09-01-14		
100C/RFI/NO			

ASSY: DRAWING NO: -

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE			SCALE 2:1		 
			SEAR		
			0.32" PISTOL		
2013	NAME	DATE			
DESIGNED	Arjun	11-08-13			
			DRAWN		
CHECKED	Muntesa	12/08			
APPROVED		12/8			
DRAWING NUMBER			PS32-105		
			SHEET - 1 OF - 1		