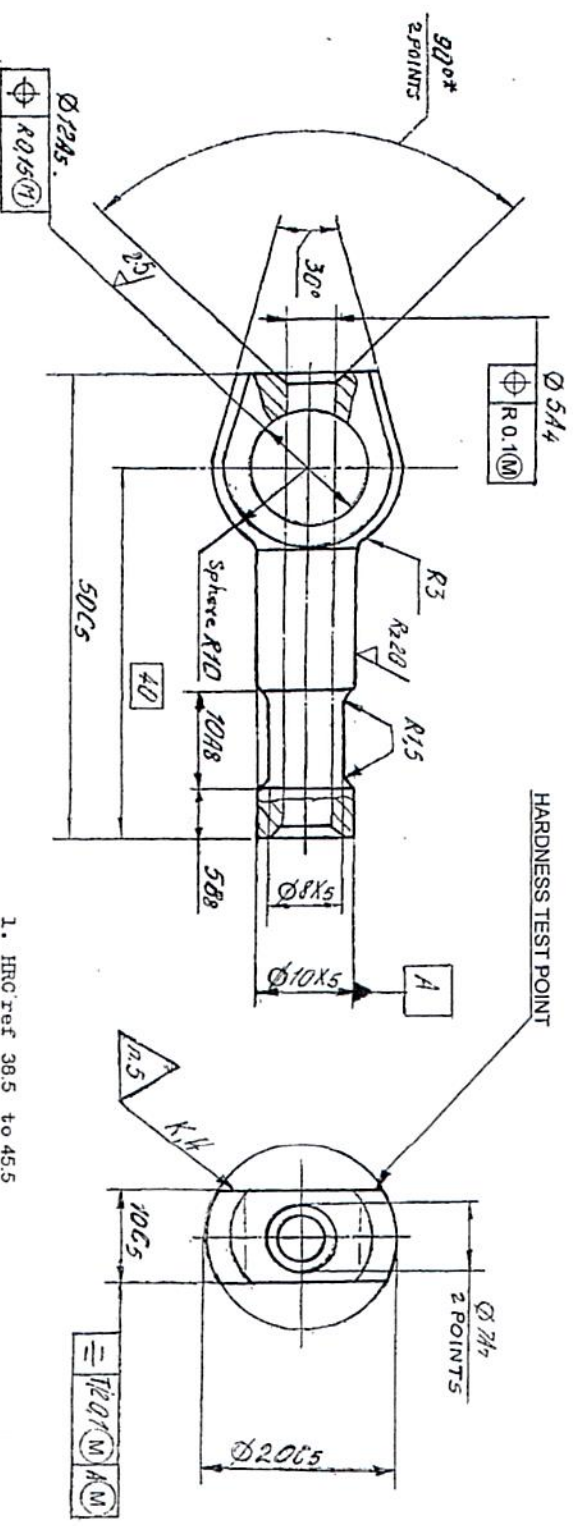
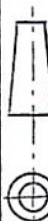


$$\Delta_{Rz40}(\checkmark)$$


UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE... 21/9/23
 DESIGN & DRAWING OFFICE,
 OPENDANCE FACTORY, TRUCHIRAPPAL - 620 016

1. HRC ref 38.5 to 45.5
2. *The size is provided by tool.
3. Blunt edges to $R \approx 0.6$ mm.
4. Coating: accelerated electrolless phosphating with chromate treatment.
5. Stamp

ALT.MATL. :-
STEEL Gde 080 M 50 TO BS : 970 - Pt 1 - 1983
OR
DESIGN 50 C 8 TO IS : 5517 - 93 TO ACHIEVE REQUIRED HARDNESS

B		DRAWN:-		CHD:-	ASSY DRG:-	
		SCANNED:-	PKA	CHD:- <i>26</i>	DATE:-	
28-06				AMSP	SCALE:- 2 : 1	
				DO	ESTD mass:- 23 g	
DATE		AUTHORITY	ZONE	FOR CQA(W)		
PREV DC Nos:- 18407-W, 16657-W, 17220-W, 18174-W, 18237-W, 18291-W, 18614-W & 18845-W DT 13-1-04		AMENDMENTS		DESIGN No.		
A				PART No.		
DRG SEALED:- 18174-W DT. 22-09-95				PROTECTIVE FINISH:-		DS CAT No.
DO CQA(W)				HANDLE <i>हैन्डल</i>		2A42.01.096
				CQA(W), JABALPUR		