IF IN DOUBT **ASK.**

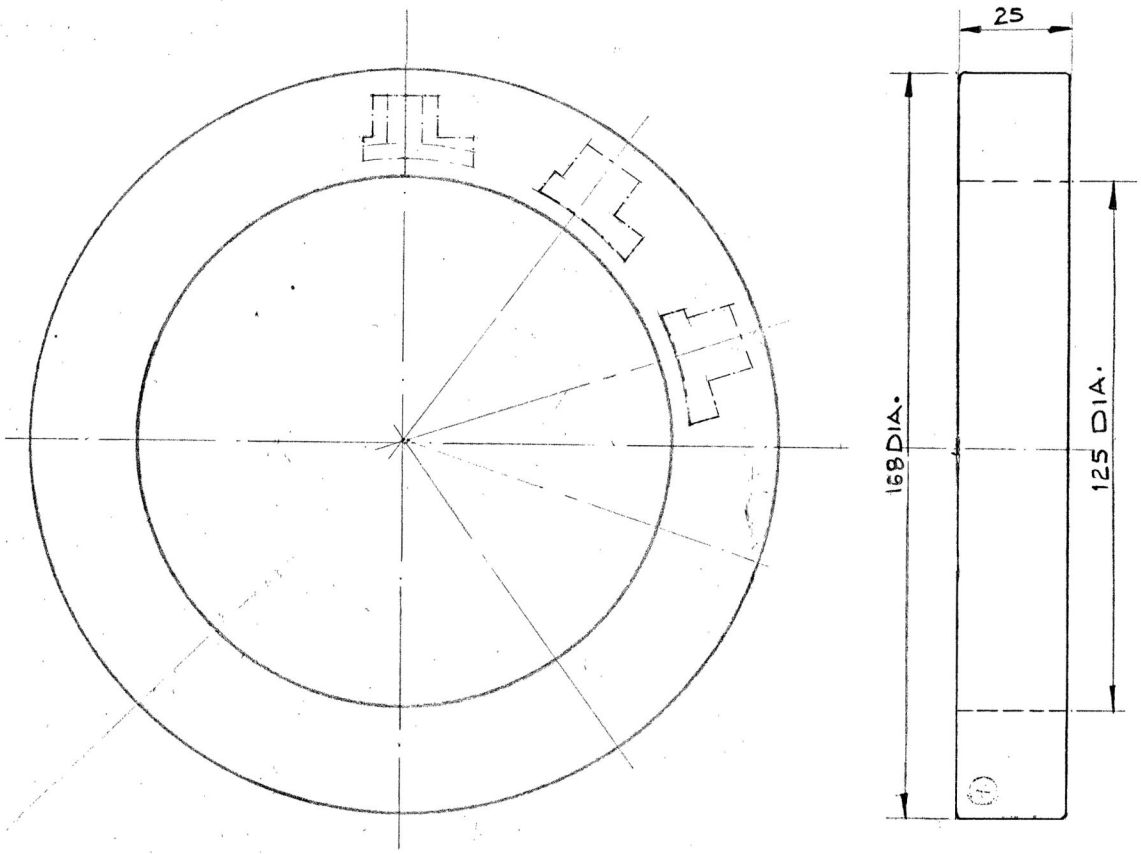
\+ KEEP CLEAN

TOOL ORDERED FOR.	
OPERATION.	MACHINE.

DETAILS OF TOOL.

Det. No.	Nomenclature.	Material.	Treatment.		No. to a set.

Form No. IV.



NOTE:-

MACHINING ALLOWANCES ARE INCLUDED. SHRINKAGE ALLOWANCES ARE NOT INCLUDED

DIMENSIONS ARE IN M/M.

MATL:- BRASS IS 320 ALLOY 3

COMPONENTS IN MULTIPLE SHOWN IN CHAIN DOTTED LINES

TO BE MACHINED ALLOVER

ALT. MATL:- BRASS. IS: 304. GRADE-3

IMPORTANT DIMENSIONS MARKED THUS ⊕

INFORMATION MARKED THUS † TO BE MARKED ON

OFD/DO/002

For General Manager.

SCALE:— 1/1	PROJECTION:—3rd ANGLE.	UNLESS OTHERWISE STATED DECIMAL DIMENSIONS:— + FRACTIONAL — —	REFERENCE DRAWING No.				
Drawn by. DC Kashyap	Traced by.	SIGHT HEAVY MORTAR GUIDE SAND CASTING DRG.	A. Rects No.	Date.	ORD. FY. DEHRADUN		
Checked by. Pant 14.5.70	Checked by.				DRAWING.No.:- ODD/C/444		
Passed.	Passed.						
APPROVED.							
D. M.	FOREMAN SHOP.	IN-CHARGE D. O.	DATE:—		SHEETS. 1	SHEET No. 1	
FOREMAN T. R.						Traced by:—	

DRG. No
IRDE 68/21

GCPJ 23-11-64 —2500.