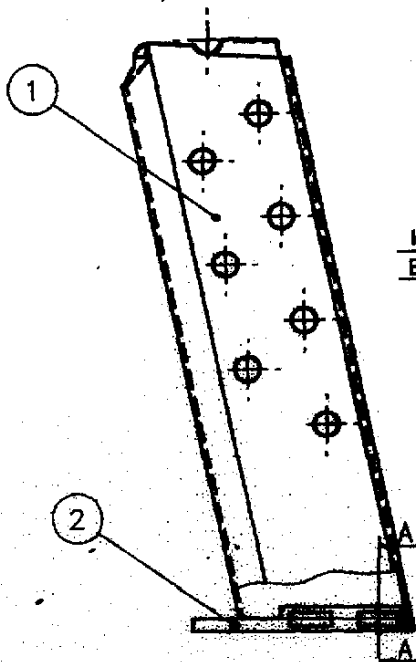


SEAL
J. T. GARDNER
7-3-13

2014	NAME	C
DESIGNED		
DRAWN	Aring	24
ONEKED	Alunior	2
APPROVED	<i>[Signature]</i>	4

CASE MAGAZINE
0.32" PISTOL

2014		NAME	CL
DESIGNED		DATE	BY
DRAWN		DATE	BY
CHECKED		DATE	BY
APPROVED		DATE	BY
DRAWING NUMBER PS32-402			
SCALE 1:1			
CASE MAGAZINE 0.32" PISTOL			
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE			
ASSG. DRAWING NO. -			



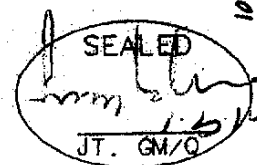
ITEM NO. 1 & 2 TO BE SILVER
BRAZED ON ASSEMBLY

SEC:- A-A
SCALE:- 2:1

H05/MPH

CERTIFIED COPY OF
DRG. LAYOUT/GAUGE SCHEDULE
AT THIS DATE 19/01/16
BY J.T. GM/O
RIFLE FACTORY, ISHAPORE

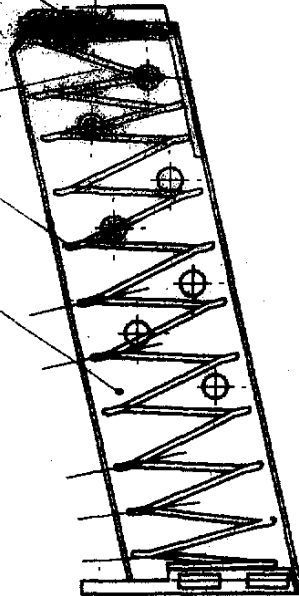
SURFACE FINISH :- PHOSPHATED TO SPECN. ISS: 0485/01-1998
CLASS-I OIL FINISH



AWM/CDD

02.	PLATE BOTTOM	PS32-403	SEE RESPECTIVE DRGS.		
01.	CASE	PS32-402			
SL. NO.	NOMENCLATURE	DRG. NO.	MATERIAL & TREATMENT		
ASSY. DRAWING NO. -					
INDIAN ORDNANCE FACTORIES RIFLE FACTORY ISHAPORE			2012	NAME	DATE
			DESIGNED	Anuj	28-12-14
			DRAWN		
			CHECKED	Unitea	28/02
			APPROVED	[Signature]	28/02
CASE SUB ASSEMBLY 0.32" PISTOL			SCALE 1:1	DRAWING NUMBER PS32-401	
			[Symbol]	SHEET- 1 OF- 1	

S. FINISH CHANGED: 15-12-15
100/020/15
DC/REF. NO. DATE
AMENDMENTS
SIGN



405/MPH
 प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE. 19/01/15.
 पी डी डी / CDD
 राइफल फैक्टरी, ईशापुर
 RIFLE FACTORY, ISHAPORE

SEALED
 07.2.14
 JT. GM/Q

AWM/CDD

PLATFORM	PS32-405	SEE RESPECTIVE DRGS.
SPRING MAGAZINE	PS32-404	
CASE SUB ASSEMBLY	PS32-401	
NOMENCLATURE	DRG. NO.	MATERIAL & TREATMENT

SY. DRAWING NO. -

INDIAN ORDNANCE FACTORIES
 RIFLE FACTORY
 ISHAPORE

2014	NAME	DATE
DESIGNED	Amey	28-02-14
DRAWN		
CHECKED	Amey	28/02
APPROVED	Amey	28/02

MAGAZINE ASSEMBLY
 0.32" PISTOL

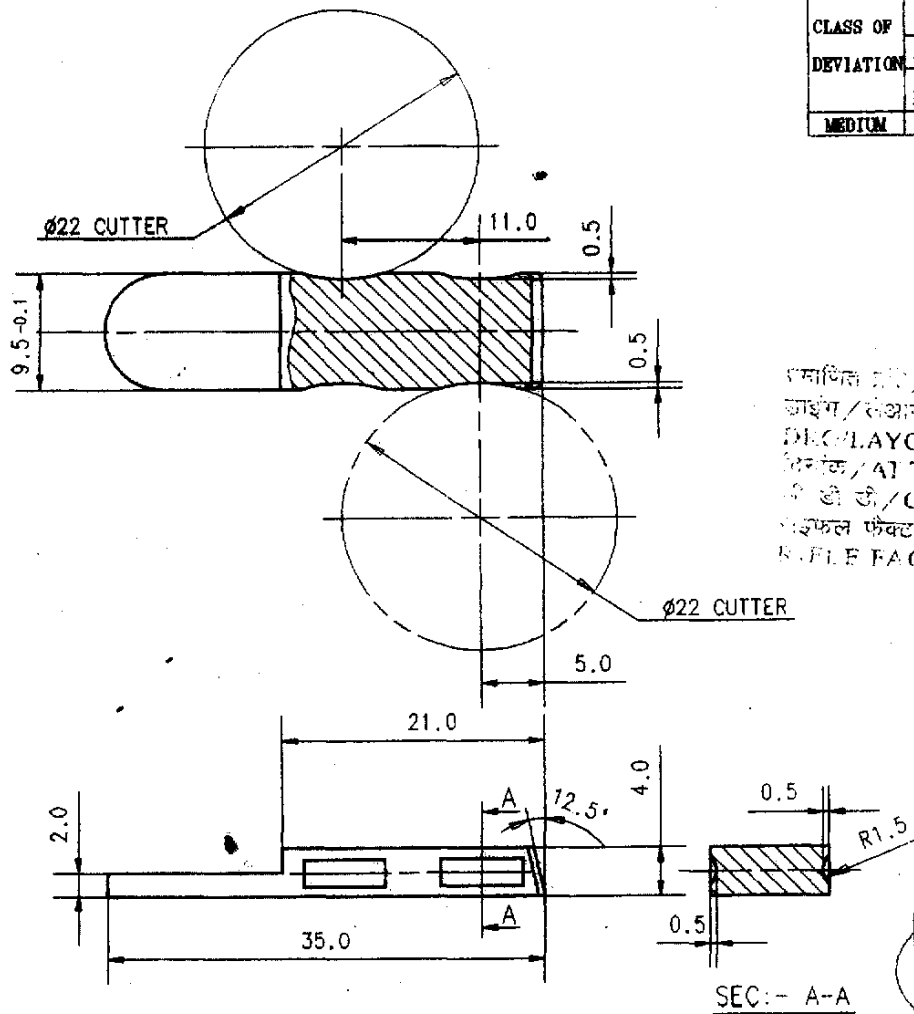
SCALE
 1:1



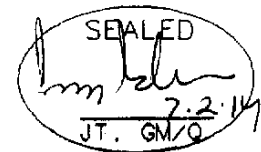
DRAWING NUMBER
 PS32-400

SHEET - 1 OF - 1

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSIONS. (I.S:2102)			
	ABOVE	0.5	6.0	30
	UPTO & INCLUDING	6.0	30	120
MEDIUM		±0.1	±0.2	±0.3



Hos/MPH
 प्रमाणित/सत्यापित/गंज सिडरूल
 DEO/LAYOUT/GAUGE SCHEDULE
 दिनांक/AT THIS DATE 19/04/16
 डी डी/डी
 रीफ्ल फैक्टरी, ईशापुर
 RIFLE FACTORY, ISHAPORE



MATERIAL :- STEEL BS:1449 EN-2A OR 2B

- NOTE:- 1. ALL DIMENSIONS ARE IN MILLI METRE.
 2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

AWM/CDD

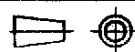
ASSY. DRAWING NO. -

INDIAN ORDNANCE FACTORIES
 RIFLE FACTORY
 ISHAPORE

2014	NAME	DATE
DESIGNED	Amey	28.02.14
DRAWN		
CHECKED	Manita	28/02
APPROVED		

PLATE BOTTOM
 0.32" PISTOL

SCALE
 2:1

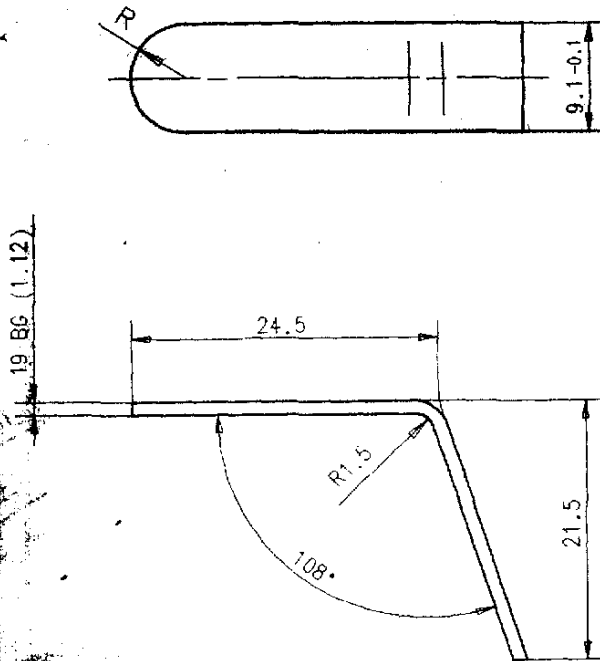


DRAWING NUMBER

PS32-403

SHEET- 1 OF- 1

CLASS OF DEVIATION	DEVIATION FOR LINEAR DIMENSIONS (I.S.:2102)			
	ABOVE	0.5	6.0	30
	0.00 & INCLUDING	6.0	30	120
MEDIUM		±0.1	±0.2	±0.3



HOS/MPH
 मांभत प्रति / CERTIFIED COPY OF
 डंग / लेआउट / गेज शिडयूल
 DRG/LAYOUT/GAUGE SCHEDULE
 मक / AT THIS DATE 14/04/16
 सी डी डी / CDD
 राइफल प्लैटफॉर्म, ईशापुर
 RIF. FACTORY, ISHAPORE

SEALED
 07.5.14
 JT. GM/Q

STEEL BS:1449 EN-2A OR 2B
 FINISH :- PHOSPHATED TO SPECN. JSS:0465/01-1998 CLASS-II OIL FINISH

- NOTE:-
1. ALL DIMENSIONS ARE IN MILLI METRE.
 2. NO TOOL MARK IS ACCEPTABLE ON FINISH COMP.
 3. ALL UNTOLERATED DIMENSIONS ARE TO BE STRICTLY MAINTAINED AS PER IS:2102 MEDIUM CLASS

AWM/CDD

ASSY.DRAWING NO. -

INDIAN ORDNANCE FACTORIES
 RIFLE FACTORY
 ISHAPORE

2014	NAME	DATE
DESIGNED		
DRAWN	Amj	28-02-14
CHECKED	Amj	28/02
APPROVED		28/2

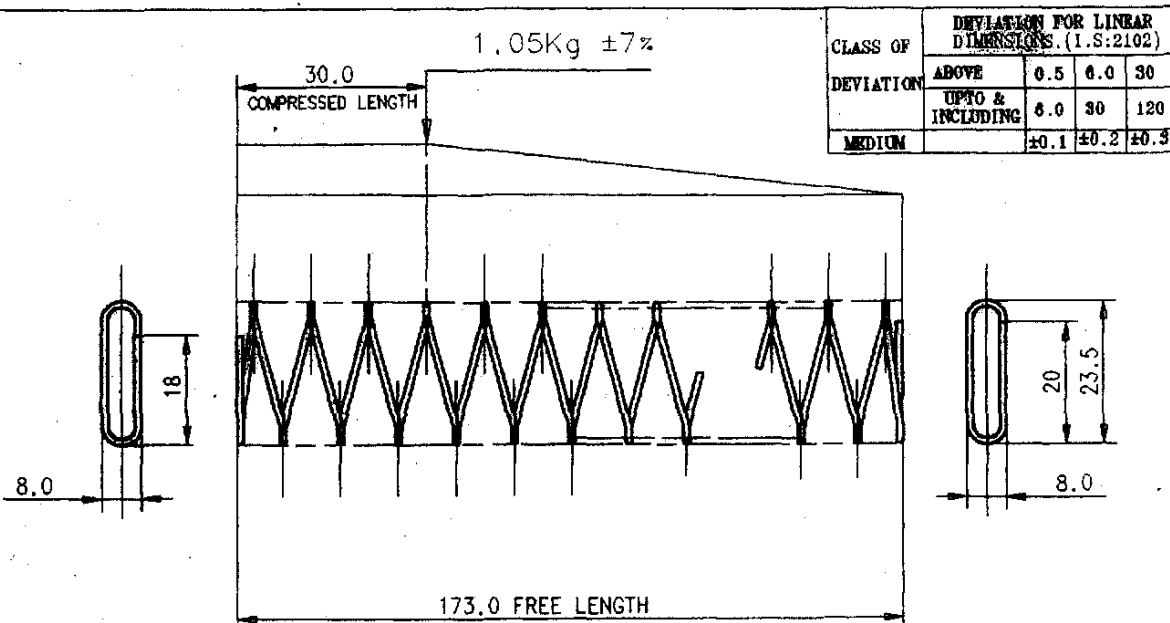
PLATFORM
 0.32" PISTOL

SCALE
 2:1



DRAWING NUMBER
 PS32-405

SHEET- 1 OF 1



SPRING DETAILS:-

WIRE DIA. = $\phi 0.90$ mm
 NO. OF EFFECTIVE COILS = 20
 WOUND. = RH/LH.
 END COILS AT EACH END TO BE FLATTENED

STRESS RELIEVED.

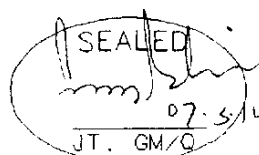
CRAMP TEST :- SPRING TO BE TESTED BEFORE GAUGING BY COMPRESSION UP TO SOLID FOR A PERIOD OF 24 HRS. AFTER WHICH IT MUST CONFORM TO THE FREE LENGTH SHOWN

MATERIAL - STEEL TO SPEN. I.S:4454 (PT.-1), GRADE-4.

FINISH - PHOSPHATED TO SPEN. JSS-0465-01/1988, CLASS-II (ACCELERATED), OIL FINISH.

NOTE:- ALL DIMENSIONS ARE IN MILLI METRE.

HOS/MPH
 प्रमाणित प्रति / CERTIFIED COPY OF
 ड्राइंग / लेआउट / गेज शिड्यूल
 DRG/LAYOUT/GAUGE SCHEDULE
 दिनांक / AT THIS DATE. 19/04/16
 जा. सी. टी. / CDD
 राइफल फैक्टरी, इशापुर
 RIFLE FACTORY, ISHAPORE



AWM/CDD

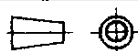
ASSY. DRAWING NO. -

INDIAN ORDNANCE FACTORIES
 RIFLE FACTORY
 ISHAPORE

2014	NAME	DATE
DESIGNED		
DRAWN	Amij	28-02-14
CHECKED	Amij	28/2/14
APPROVED		28/2

SPRING MAGAZINE
 0.32" PISTOL

SCALE
 1:1



DRAWING NUMBER

PS32-404

SHEET- 1 OF- 1