

DRAWING CONVERSIONS CONFORM TO IS 650

SURFACE FINISH AS PER IS 5073 - 57 (REFER NOT SPECIFIED)

MATERIAL SHEET 5-DY-0-1-0 GOST 19903-74

ALTERNATIVE MATERIAL SHEET 4-III-35 GOST 16523-70

MATERIAL FOR INDIA SHEET 4-III-4-D GOST 16523-70

DESIGN 40-15-7226

HARDNESS 55 TO 61 HRC

\* DIMENSION FOR REFERENCE

INTERNAL BEND RADIUS 150 ± 0.15 MM

SHARP EDGES TO BE BLUNTED TO 0.15 MM

COATING CHEMICAL PHOSPHATING ACCELERATED / VARNISHING WITH EPOXY RESIN (S) IV GOST 12172-74

COATING FOR INDIA PHOSPHATE TO SPEC. J55 0465-01-1988 CLASS II (ACCELERATED) FOLLOWED BY PAINT / RFL FINISHING, STOVING BACK TO SPEC. J55-010-37 MATT FINISH

STAMP 'K' (DIMENSIONAL ACCEPTABLE) AND 'H' HARDNESS CORRECTNESS

REMAINING TECHNICAL REQUIREMENTS ARE AS PER GOST SPECIFICATIONS

MARKING NOTE TO BE MARKED ON COMPONENT BY ENGRAVING/ETCHING

A. TP OF MFG.

MANUFACTURERS CODE

6 P. S. CAT. NO.

A 9403

APPROVAL BY: COASA/ICHADIP

DESIGNER'S REF: 610147

SCALE: 1005-007946

MATERIAL - AS STATED

DIMENSIONS ARE IN MILLIMETRES

DEVICE: BELT CARTRIDGE

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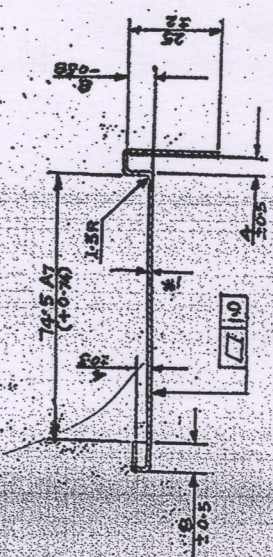
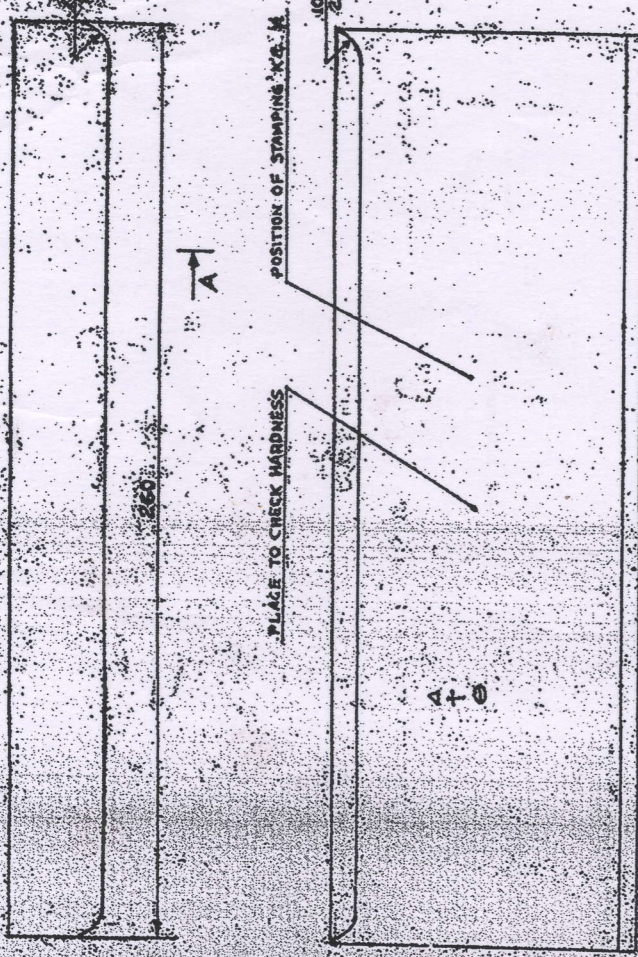
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SECTION AA

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 28.6.11...

Design & Drawing Office  
Ordnance Factory,  
Tiruchirappalli-620016

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| REG NO     | DATE    | BY | MARKING NOTE ADDED           | NON CONFORMANCE | REVISION | REASON | DATE    | BY |
|------------|---------|----|------------------------------|-----------------|----------|--------|---------|----|
| 2211-11234 | 11/2/11 | SA | NON CONFORMANCE              | 1               | 1        | 1      | 11/2/11 | SA |
| 23355      | 8-11-96 | SA | MATERIAL FOR INDIA AMENDED   | 2               | 2        | 2      | 8-11-96 | SA |
| 23307      | 24-7-96 | SA | COATING FOR INDIA NOTE ADDED | 3               | 3        | 3      | 24-7-96 | SA |
| 21367      | 4-9-91  | SA | APPROVED BY COASA/ICHADIP    | 4               | 4        | 4      | 4-9-91  | SA |

AUTY DATE ZONE BREF RECORD