



ENLARGED VIEW OF X

NOTE:-

1. 10 NOS. OF SAMPLE MAY BE SUPPLIED BY THE SUPPLIER/MANUFACTURER FOR FITMENT AND FUNCTIONAL TEST BEFORE BULK SUPPLY.
2. ALL SHARP EDGES TO BE REMOVED.
3. PHOSPHATE TO SPECN. JSS.0465-01:1988 CLASS-1 PAINT-REFU STOVING BLACK TO SPECN. JSS.8010-37 MATT FINISH.
4. HARDENED AND TEMPERED ABOVE LINE A-A TO GIVE A HV 400-500 POSITION A-A SHOWN.

MATERIAL:- STEEL B.S. 970 PT. 1:1983 Gr.070 M55 OR EN9

DIMENSIONS ARE IN mm.  
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)  
 IMPORTANT DIMNS. MARKED THUS

MARK DRAWING No.

ITEM NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
1		1	AS ABOVE		
	SIGNATURE & DATE.	SUB: CATCH MAGAZINE		SCALE N.T.S	
	TRACED <i>[Signature]</i>	FOR: 0.315" SPORTING RIFLE		STORE DRG.NO.	
	DRAWN	DES.REF.NO. SP45*		OPERATION NO.	
	CHECKED <i>[Signature]</i>	DRG.NO. 29 P 0045*			
	TOIC / DDO V. Valluvachan				
	OFFICER PRODN.				
	OFFICER D&DO				
	APPROVED ON. 11/04	DIV.OFFICER		ORDNANCE FACTORY TIRUCHIRAPPALLI-16.	
				SHEETS: 1	
				SHEET NO. 1	

8996/14  
 DD/13  
 Dt-29.5.09  
 08996/14  
 DD/13  
 dt-29.5.09

*[Signatures]*