

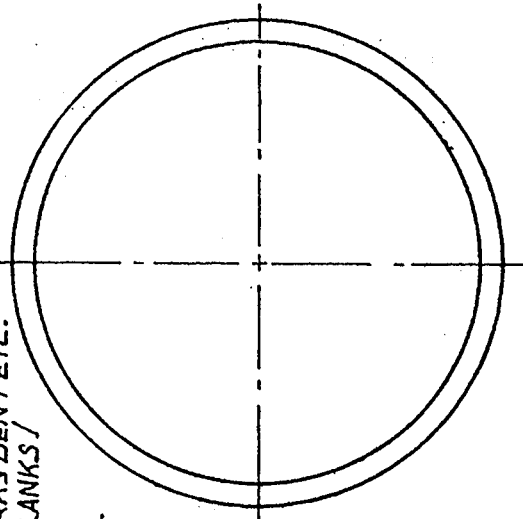
DRG. NO. SC/30/MISC-1

INTER-STAGE-COMPT.
BLANK FOR CASE CARTR. 30mm (STEEL).

STORE :

REF.: TECHNOLOGICAL PROCESS FOR MANUFACTURE OF ROUND
BLANK OF ARTICLE OF DRG.NO.- 3-0105575 (RUSSIAN).

- * ADDITIONAL SPECIFICATION AS INDICATED BELOW.
 - 5) MACHINED ON BOTH SIDES.
 - 6) SURFACE SHALL BE FREE FROM PIT. MARKS, LINE MARK/SCORE MARK, DENT ETC.
- REF. MEMO NO. 6004/BLANKS/
PP P&P OFFICE /
O.F.A DT. 2-1-97.
Sd/- JWM/D.D.O.
3/1



Metal & Steel Factory,
Ishapore
Drsg. No.-16331
Date : 12.10.90,
10.3.97.

NOTATIONS :-

- 1) JSS-1402 WITH C% RESTRICTED TO 0.04 TO 0.13 (INDIGENOUS)
AUTHORITY :- CQ (Met) LETTER P/T-72/BMP-2/S/MOA 2, Dt. 12.4.88.
- 2) STEEL 11F-OA GOST B 19032-73 (RUSSIAN)
- 3) CONDITION : ANNEALED & PHOSPHATED.
- 4) PREFERRABLY VACUUM DEGASSED & AL. KILLED STEEL. *

CHEMICAL COMPOSITION

C	Mn	Si	P	S	Cr	Ni	Cu	Al
0.09-0.13	0.30-0.50	0.13	0.025	0.025	0.20	0.15	0.20	0.03-0.09
NOT MORE THAN								

DRM-Sd/-	CKD-Sd/-	I/C-DO :Sd/	Sd/-	APPROVED
				ORDNANCE FACTORY AMBARNATH.

NOTE : DIMNS ARE IN MM.
WEIGHT OF BLANK = 0.477 GR.

TRUE COPY
P/M-DO 10.10.90
V/S

SCALE	DRG.NO.	DT.	SHT.
1 : 1	SC/30/MISC-1	8.5.90	3-1-97.

