

398



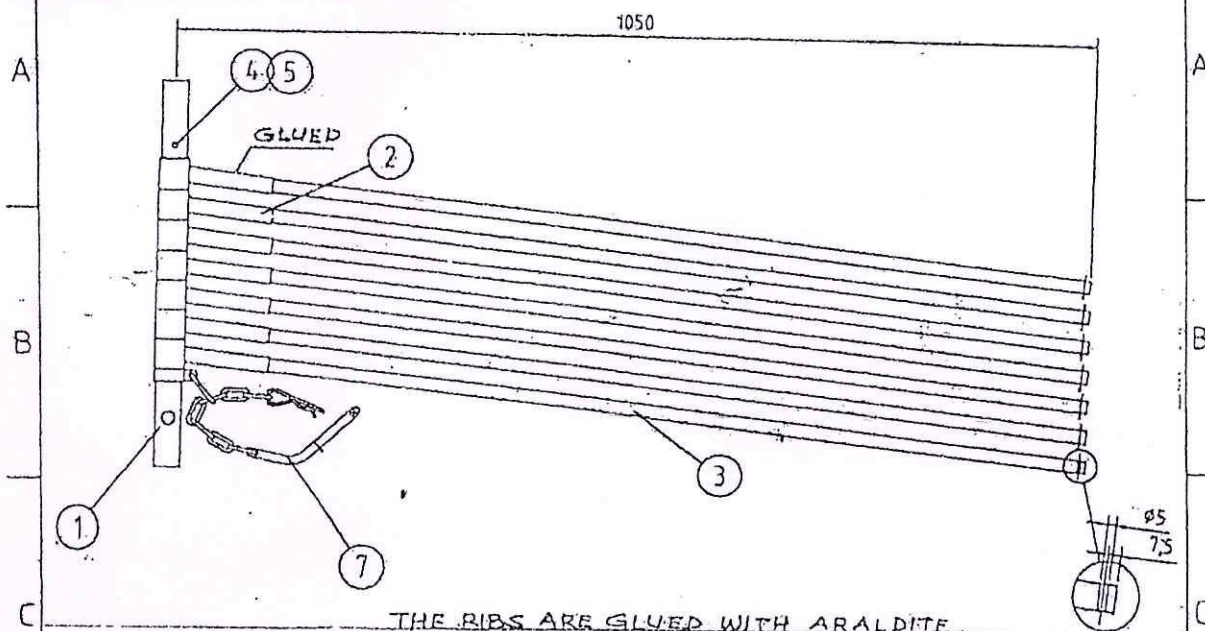
BOTTOM VIEW

[illegible]

397

DRG. No. GCF/50/39984

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm, UNLESS OTHERWISE STATED.



7	SPRINT	1					REF. GCF/50/39985
6	S-HOOK	1					
5	LOCK NUT M6 LOCKING	1					
4	SCREW M6 x 40	1					
3	TUBE ϕ 15	7	STEEL				L = 1030
2	HOLD FOR TUBE	7					
1	TOP TUBE	1					

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS																				
GEN. TOL. NOT SPECIFIED LINEAR DIMENSIONS <table border="1"> <tr><td>0-6</td><td>± 0.1</td></tr> <tr><td>6-30</td><td>± 0.2</td></tr> <tr><td>30-120</td><td>± 0.3</td></tr> <tr><td>120-240</td><td>± 0.5</td></tr> <tr><td>240-300</td><td>± 0.8</td></tr> <tr><td>300-1000</td><td>± 1.2</td></tr> </table> ANGULAR DIMENSIONS <table border="1"> <tr><td>0-10°</td><td>$\pm 1'$</td></tr> <tr><td>10-50°</td><td>$\pm 3'$</td></tr> <tr><td>50-100°</td><td>$\pm 10'$</td></tr> <tr><td>>100°</td><td>$\pm 15'$</td></tr> </table> ~ UNMACHINED ▽ ROUGH ▽▽ SMOOTH ▽▽▽ FINISH INDEX AMENDMENTS SIGN DATE 2015 NAME DATE APPROVED DRN. MAGRAWAL 22.07.2015 CKO. HQS/ODC. SEC. M/C SCALE REF.DEND. Verbal instructions by Director(RI, ODC) REF.DRG.NO.								0-6	± 0.1	6-30	± 0.2	30-120	± 0.3	120-240	± 0.5	240-300	± 0.8	300-1000	± 1.2	0-10°	$\pm 1'$	10-50°	$\pm 3'$	50-100°	$\pm 10'$	>100°	$\pm 15'$
0-6	± 0.1																										
6-30	± 0.2																										
30-120	± 0.3																										
120-240	± 0.5																										
240-300	± 0.8																										
300-1000	± 1.2																										
0-10°	$\pm 1'$																										
10-50°	$\pm 3'$																										
50-100°	$\pm 10'$																										
>100°	$\pm 15'$																										
PARASOL (UMBRELLA) ϕ2.2 m DESERT / GREEN PRINTED. MULTI-SPECTRAL CAMOUFLAGE EQUIPMENT (155 mm DHANUSH)																											
GUN CARRIAGE FACTORY, JABALPUR																											

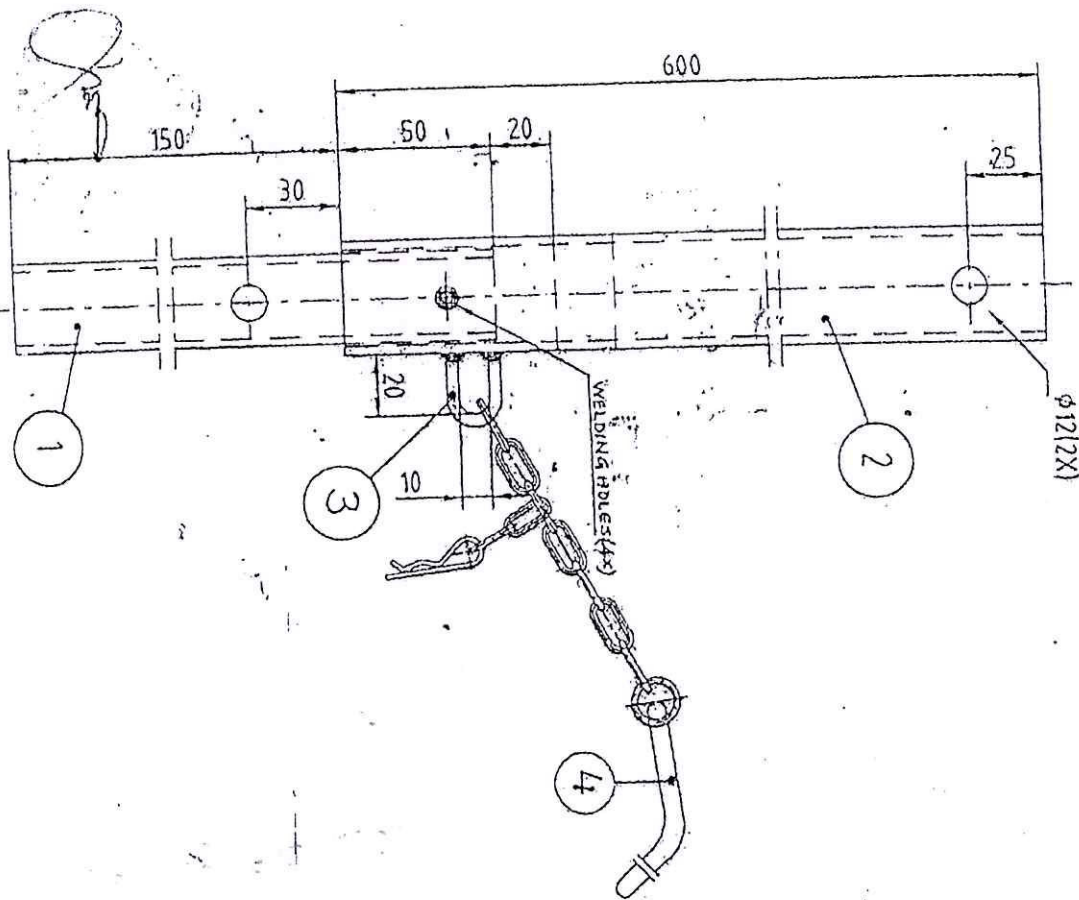
DRG.No. = GCF/50/39984

SHEET NO. 2 OF 2 SHEETS

SHEET NO. 1 OF 1 SHEETS

G. No. GCF/50/39985

DRAWING CONVENTIONS CONFORM TO SPAS-1953
OTHERS ARE IN ACC. (UNLESS OTHERWISE STATED)

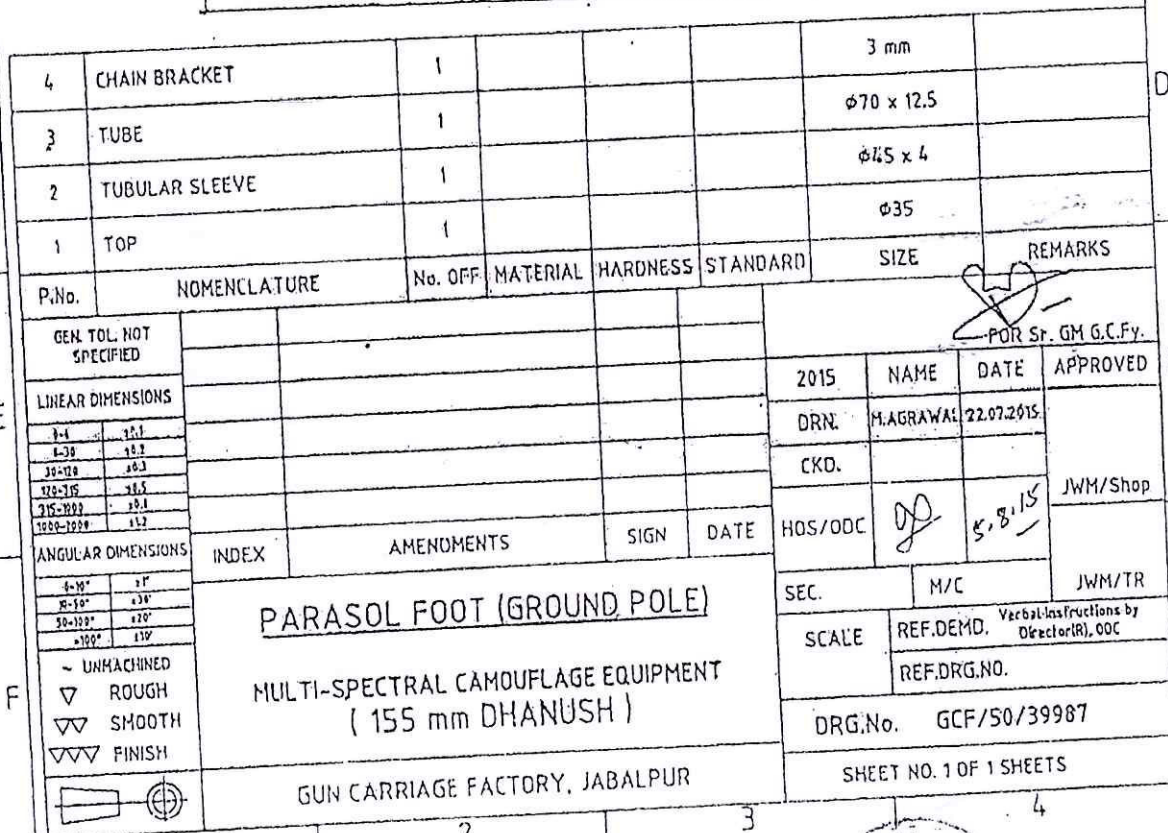


SURFACE TREATMENT:
PAINTED DESERT/GREEN

SHARP EDGES TO BE REMOVED

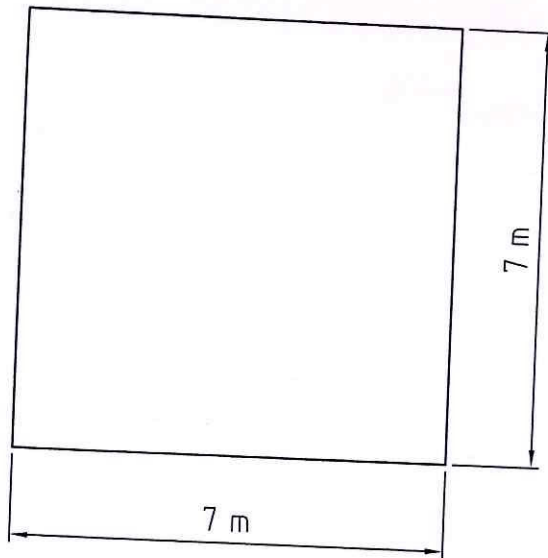
4	COMPLETE SPRINT	1	-																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																							
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DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.



DRG. No. GCF/50/41012

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.



CHARACTERISTICS -

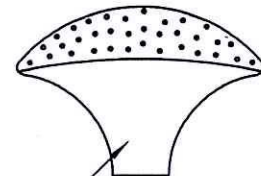
- AS SPECIFIED IN DOC. NO. GCF/50/40259

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED							
LINEAR DIMENSIONS							
0-6 ±0.1							
6-30 ±0.2							
30-120 ±0.3							
120-315 ±0.5							
315-1000 ±0.8							
1000-2000 ±1.2							
ANGULAR DIMENSIONS							
0-10° ±1°							
10-50° ±30'							
50-100° ±20'							
>100° ±10'							
~ UNMACHINED							
▽ ROUGH							
▽▽ SMOOTH							
▽▽▽ FINISH							
INDEX	AMENDMENTS	SIGN	DATE				
MSCN SCREEN, REVERSIBLE (7m x 7m) CCES ITEM (SECTION-I) for 155 mm DHANUSH							
GUN CARRIAGE FACTORY, JABALPUR							
						FOR Sr. GM G.C.Fy.	
						2021	NAME
						DRN.	DATE
						CKD.	APPROVED
						HOS/ODC	JWM/Shop
						SEC.	JWM/TR
						SCALE	M/C
						REF.DEMD.	-
						REF.DRG.NO.	-
						DRG.No. GCF/50/41012	
						SHEET NO. 1 OF 1 SHEETS	

DRG. No. GCF/50/41013

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

5 m TELESCOPIC HEIGHT



TOP SPREADER

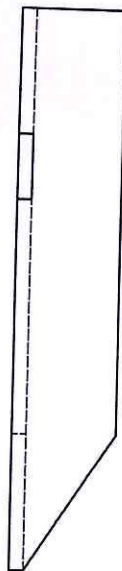
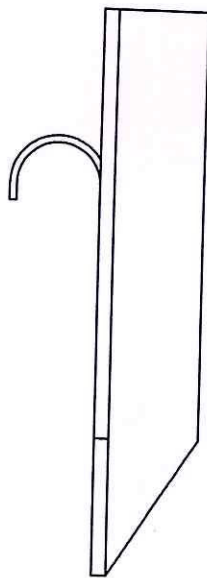
CHARACTERISTICS -

- TELESCOPIC WITH 5 m HEIGHT
- NON-FERROUS FOOTHOLD TO AVOID SLIPPAGE
- FOOT-CLIP TO HELP USE OF BOTH HANDS
- ARRANGEMENT AT THE TOP TO TAKE WIND PRESSURE
- SURFACE OF DETACHABLE TOP SPREADER SHOULD AVOID SLIPPAGE OF SCREENS WHEN IN USE
- REQUIRED FOR CORRECT DEPLOYMENT & ERECTION OF MSCN SCREENS OVER THE GUN AND TO DISRUPT THE PROFILE

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME DATE APPROVED
0-6 ±0.1						DRN.	11.12.21
6-30 ±0.2						CKD.	
30-120 ±0.3							
120-315 ±0.5							
315-1000 ±0.8							
1000-2000 ±1.2							
ANGULAR DIMENSIONS	INDEX	AMENDMENTS	SIGN	DATE	HOS/ODC	11.12.21	JWM/Shop
0-10° ±1°							
10-50° ±30'							
50-100° ±20'							
>100° ±10'							
~ UNMACHINED	SUPPORT POLE ASSY., 5m (TELESCOPIC) CCES ITEM (SECTION-I) for 155 mm DHANUSH				SEC.	M/C	JWM/TR
▽ ROUGH					SCALE	REF.DEMD.	-
▽▽ SMOOTH						REF.DRG.NO.	-
▽▽▽ FINISH							
 	GUN CARRIAGE FACTORY, JABALPUR				DRG.No. GCF/50/41013		
					SHEET NO. 1 OF 1 SHEETS		

DRG. No. GCF/50/41014

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

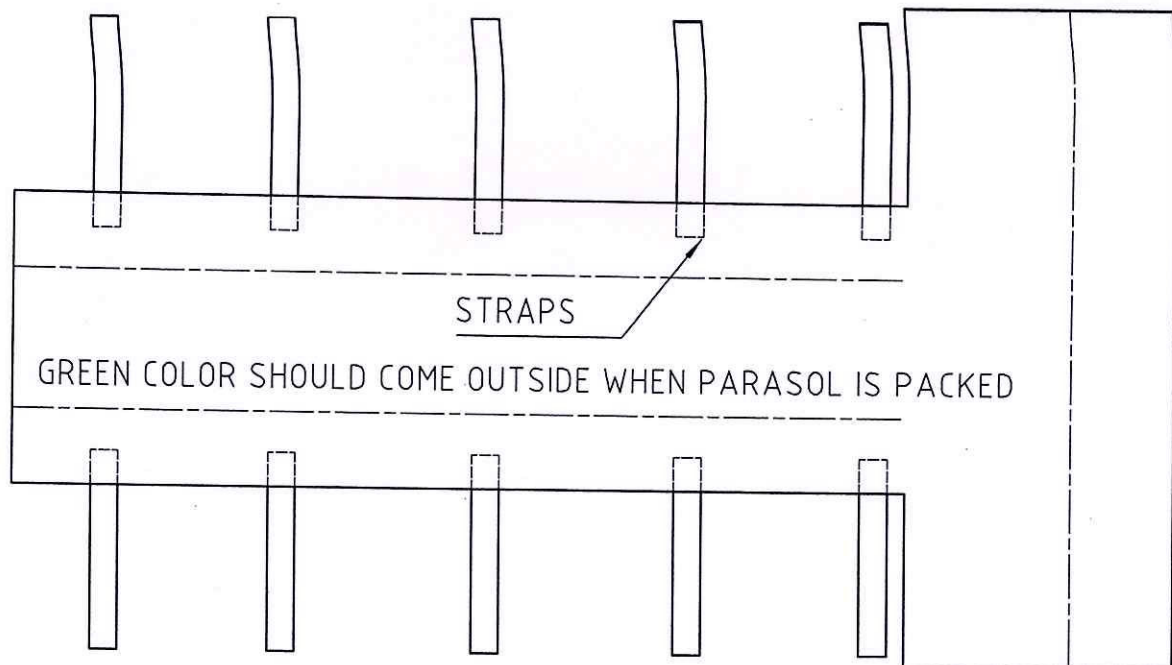


CHARACTERISTICS -

- REQUIRED TO SECURE MSCN SCREENS FIRMLY TO GROUND WHEN MSCN SCREENS ARE ERECTED OVER THE GUN USING THE SUPPORT POLE ASSEMBLY

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME DATE APPROVED
0-6 ±0.1						DRN.	11.12.21
6-30 ±0.2						CKD.	
30-120 ±0.3						HOS/ODC	11/12/2021
120-315 ±0.5						SEC.	M/C
315-1000 ±0.8						SCALE	REF.DEMD. -
1000-2000 ±1.2							REF.DRG.NO. -
ANGULAR DIMENSIONS	INDEX	AMENDMENTS	SIGN	DATE		JWM/Shop	
0-10° ±1°						JWM/TR	
10-50° ±30'							
50-100° ±20'							
>100° ±10'							
~ UNMACHINED	GROUND PEGS CCES ITEM (SECTION-I) for 155 mm DHANUSH					DRG.No. GCF/50/41014	
▽ ROUGH						SHEET NO. 1 OF 1 SHEETS	
▽▽ SMOOTH							
▽▽▽ FINISH							
 	GUN CARRIAGE FACTORY, JABALPUR						

DRG. No. GCF/50/41032

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

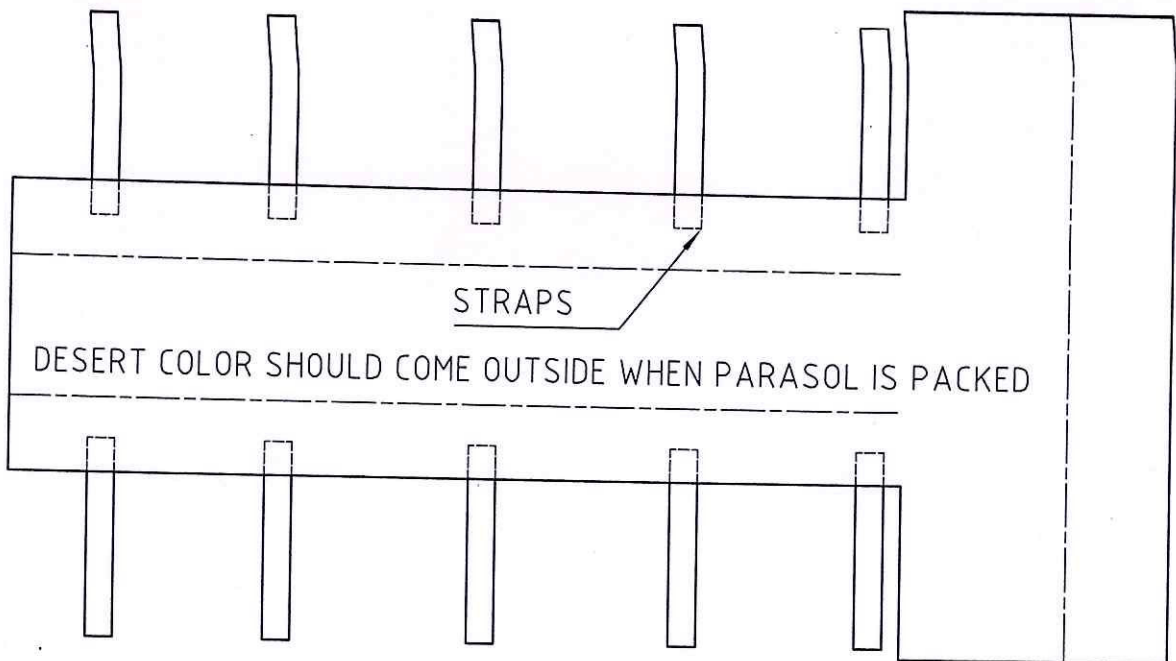
CHARACTERISTICS -

- ROBUST IN DESIGN AND EASY TO USE
- PARASOL SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE TO MSCN COVERS

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME DATE APPROVED
0-6 ±0.1						DRN.	11.12.21
6-30 ±0.2						CKD.	
30-120 ±0.3						HOS/ODC	11/12/2021
120-315 ±0.5						SEC.	M/C
315-1000 ±0.8						SCALE	REF.DEMD. -
1000-2000 ±1.2							REF.DRG.NO. -
ANGULAR DIMENSIONS	INDEX	AMENDMENTS	SIGN	DATE	DRG.No. GCF/50/41032		
0-10° ±1°					SHEET NO. 1 OF 1 SHEETS		
10-50° ±30'							
50-100° ±20'							
>100° ±10'							
~ UNMACHINED	BAG FOR MSCN PARASOL (GREEN PRINTED) CCES ITEM (SECTION-I) for 155 mm DHANUSH						
▽ ROUGH							
▽▽ SMOOTH							
▽▽▽ FINISH							
 	GUN CARRIAGE FACTORY, JABALPUR						

DRG. No. GCF/50/41033

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

CHARACTERISTICS -

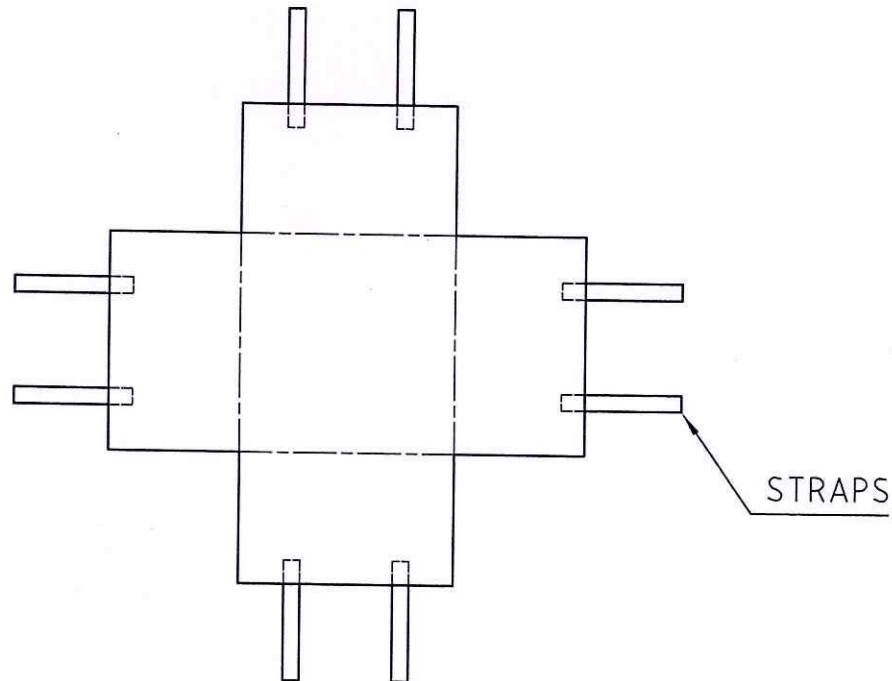
- ROBUST IN DESIGN AND EASY TO USE
- PARASOL SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE TO MSCN COVERS

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS	
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.		
LINEAR DIMENSIONS						2021	NAME DATE APPROVED	
0-6	±0.1					DRN.	11.12.21	
6-30	±0.2					CKD.		
30-120	±0.3					HOS/ODC	11/12/2021	
120-315	±0.5					SEC.	M/C	
315-1000	±0.8						JWM/Shop	
1000-2000	±1.2						JWM/TR	
ANGULAR DIMENSIONS		INDEX	AMENDMENTS	SIGN	DATE			
0-10°	±1°							
10-50°	±30'							
50-100°	±20'							
>100°	±10'							
~ UNMACHINED		BAG FOR MSCN PARASOL (DESERT PRINTED) CCES ITEM (SECTION-I) for 155 mm DHANUSH				SCALE		REF.DEMD. -
▽ ROUGH						REF.DRG.NO. -		
▽▽ SMOOTH								
▽▽▽ FINISH								
		GUN CARRIAGE FACTORY, JABALPUR				DRG.No. GCF/50/41033		
						SHEET NO. 1 OF 1 SHEETS		

DRG. No. GCF/50/41034

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.



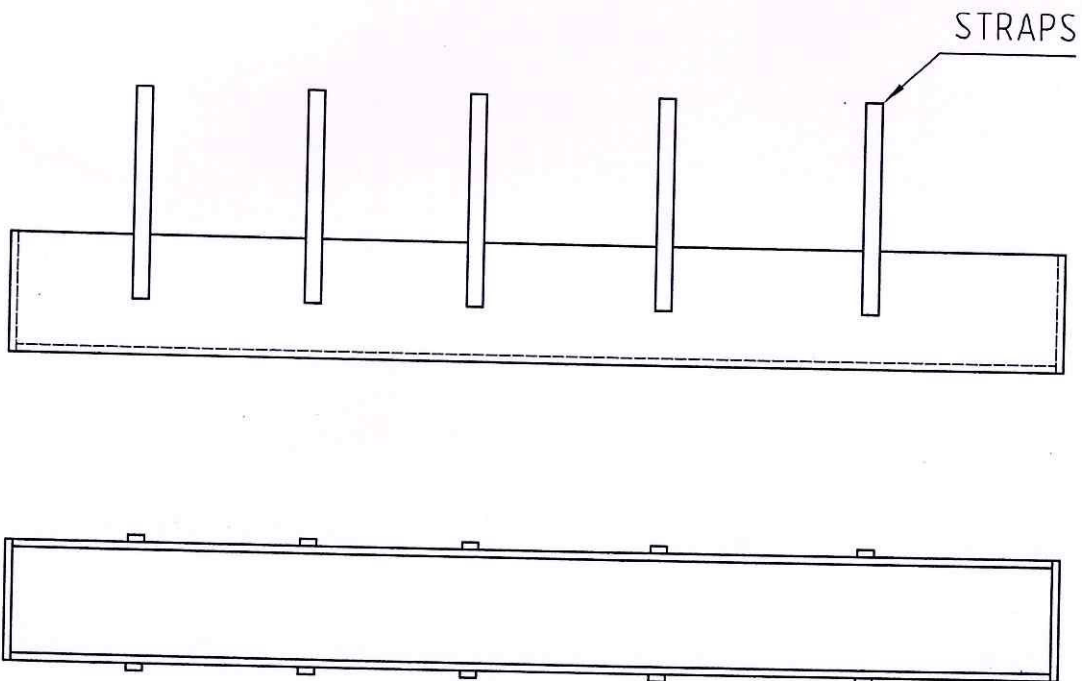
CHARACTERISTICS -

- ROBUST IN DESIGN AND EASY TO USE
- TWO MSCN SCREENS SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE TO MSCN SCREENS

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME DATE APPROVED
0-6	±0.1					DRN.	11.12.21
6-30	±0.2					CKD.	
30-120	±0.3						
120-315	±0.5						
315-1000	±0.8						
1000-2000	±1.2						
ANGULAR DIMENSIONS		INDEX	AMENDMENTS	SIGN	DATE	HOS/ODC	JWM/Shop
0-10°	±1°						
10-50°	±30'						
50-100°	±20'						
>100°	±10'						
BAG FOR MSCN SCREENS CCES ITEM (SECTION-I) for 155 mm DHANUSH						SEC.	M/C
~ UNMACHINED ▽ ROUGH ▽▽ SMOOTH ▽▽▽ FINISH						SCALE	REF.DEMD. -
							REF.DRG.NO. -
GUN CARRIAGE FACTORY, JABALPUR						DRG.No. GCF/50/41034	
						SHEET NO. 1 OF 1 SHEETS	

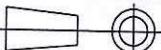
DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.



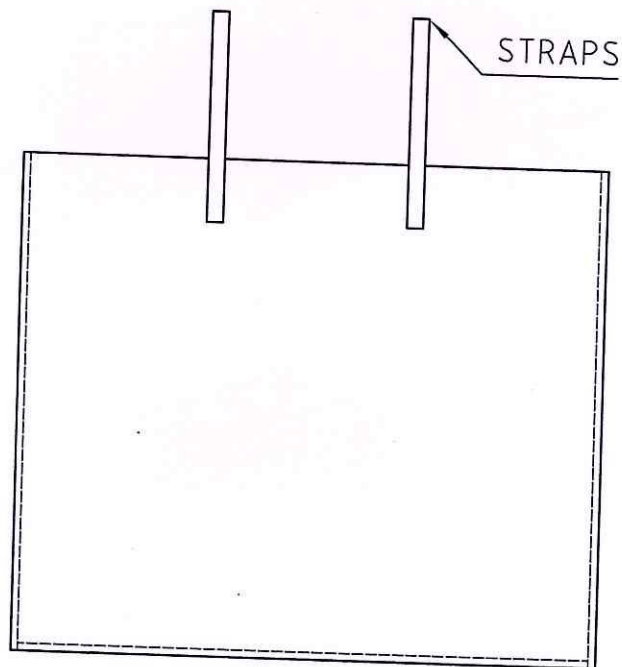
CHARACTERISTICS -

- ROBUST IN DESIGN AND EASY TO USE
- 4-5 SUPPORT POLES SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						 FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME
0-6	±0.1					DRN.	DATE
6-30	±0.2					CKD.	
30-120	±0.3					HOS/ODC	
120-315	±0.5					SEC.	M/C
315-1000	±0.8					SCALE	REF.DEMD.
1000-2000	±1.2						REF.DRG.NO.
ANGULAR DIMENSIONS	INDEX	AMENDMENTS	SIGN	DATE	DRG.No. GCF/50/41050		
0-10°	±1°	BAG FOR SUPPORT POLE ASSY., 5m <u>CCES ITEM (SECTION-I)</u> for 155 mm DHANUSH			SHEET NO. 1 OF 1 SHEETS		
10-50°	±30°						
50-100°	±20°						
>100°	±10°						
~ UNMACHINED							
▽ ROUGH							
▽▽ SMOOTH							
▽▽▽ FINISH							
	GUN CARRIAGE FACTORY, JABALPUR						

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

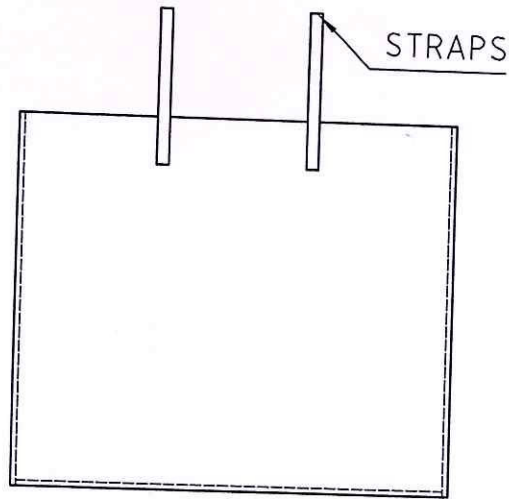


- ROBUST IN DESIGN AND EASY TO USE
- 4-5 TOP SPREADERS SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED							
LINEAR DIMENSIONS							
0-6 ±0.1							
6-30 ±0.2							
30-120 ±0.3							
120-315 ±0.5							
315-1000 ±0.8							
1000-2000 ±1.2							
ANGULAR DIMENSIONS							
0-10° ±1'							
10-50° ±30'							
50-100° ±20'							
>100° ±10'							
~ UNMACHINED ▽ ROUGH ▽ SMOOTH ▽ FINISH							
							FOR Sr. GM G.C.Fy.
INDEX		AMENDMENTS		SIGN	DATE	2021	NAME DATE APPROVED
						DRN.	JWM/Shop
						CKD.	JWM/TR
						HOS/ODC	
						SEC.	M/C
						SCALE	REF.DEMD. -
							REF.DRG.NO. -
						DRG.No.	GCF/50/41051
						SHEET.NO. 1 OF 1 SHEETS	

DRG. No. GCF/50/41052

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

CHARACTERISTICS -

- ROBUST IN DESIGN AND EASY TO USE
- 10 GROUND PEGS SHOULD EASILY FIT INSIDE THE BAG WITHOUT ANY DAMAGE

MATERIAL - WATER REPELLANT FABRIC

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS	
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.		
LINEAR DIMENSIONS						2021	NAME DATE APPROVED	
0-6	±0.1					DRN.	11.12.21	
6-30	±0.2					CKD.		
30-120	±0.3							
120-315	±0.5							
315-1000	±0.8							
1000-2000	±1.2							
ANGULAR DIMENSIONS		INDEX	AMENDMENTS	SIGN	DATE	HOS/ODC	JWM/Shop	
0-10°	±1°							
10-50°	±30'							
50-100°	±20'							
>100°	±10'							
~ UNMACHINED ▽ ROUGH ▽▽ SMOOTH ▽▽▽ FINISH		BAG FOR GROUND PEGS CCES ITEM (SECTION-I) for 155 mm DHANUSH				SEC.	M/C	JWM/TR
						SCALE	REF.DEMD.	-
						REF.DRG.NO.	-	
						DRG.No. GCF/50/41052		
						SHEET NO. 1 OF 1 SHEETS		

GUN CARRIAGE FACTORY, JABALPUR

DRG. No. GCF/50/41053

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.

CHARACTERISTICS -

- STANDARD 15 m REEL OF SYNTHETIC ROPE TO SECURE MSCN SCREENS FOR ALLOWING ACCESS TO THE GUNS UNDER COVER

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED						FOR Sr. GM G.C.Fy.	
LINEAR DIMENSIONS						2021	NAME DATE APPROVED
0-6	±0.1					DRN.	11.12.21
6-30	±0.2					CKD.	
30-120	±0.3					HOS/ODC	11.12.21
120-315	±0.5					SEC.	M/C
315-1000	±0.8					SCALE	REF.DEMD. -
1000-2000	±1.2						REF.DRG.NO. -
ANGULAR DIMENSIONS		INDEX	AMENDMENTS	SIGN	DATE	JWM/Shop	
0-10°	±1°	SYNTHETIC ROPE CCES ITEM (SECTION-I) for 155 mm DHANUSH				JWM/TR	
10-50°	±30'						
50-100°	±20'						
>100°	±10'						
~ UNMACHINED						DRG.No. GCF/50/41053	
▽ ROUGH							
▽▽ SMOOTH							
▽▽▽ FINISH							