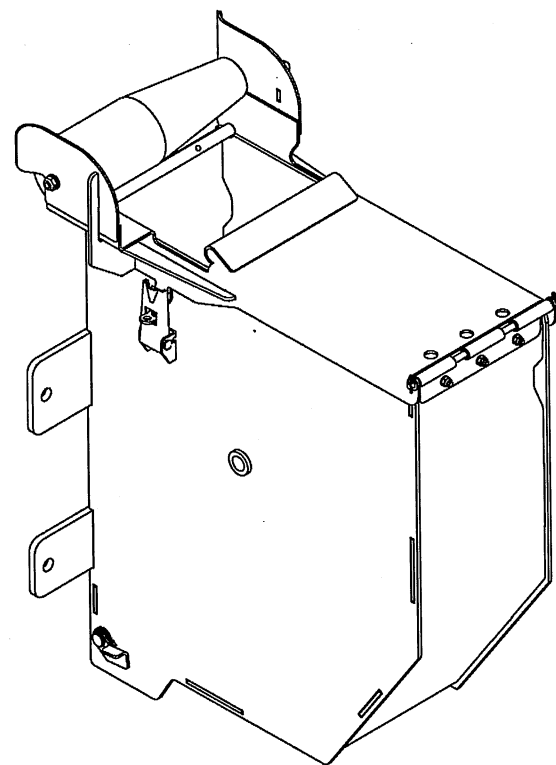


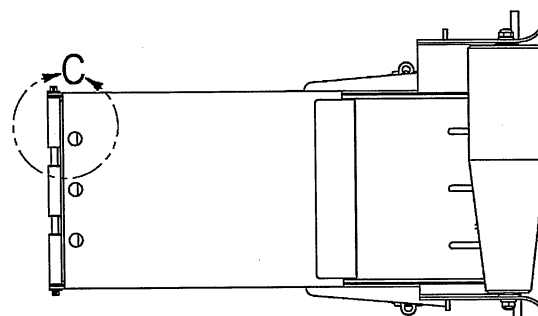
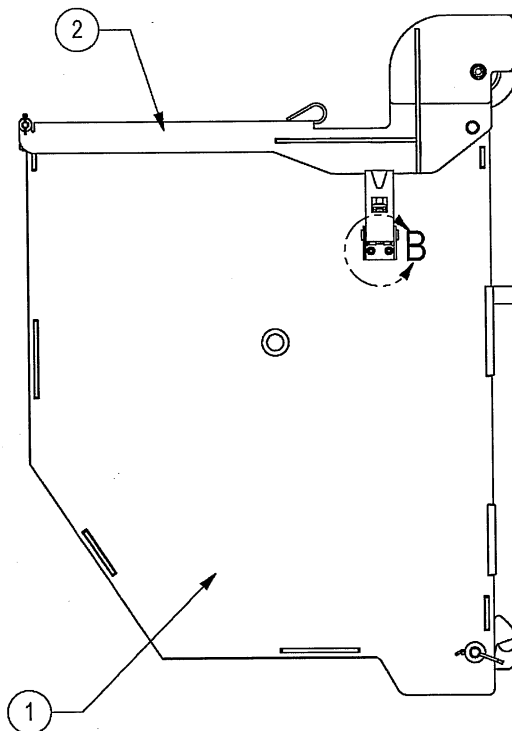
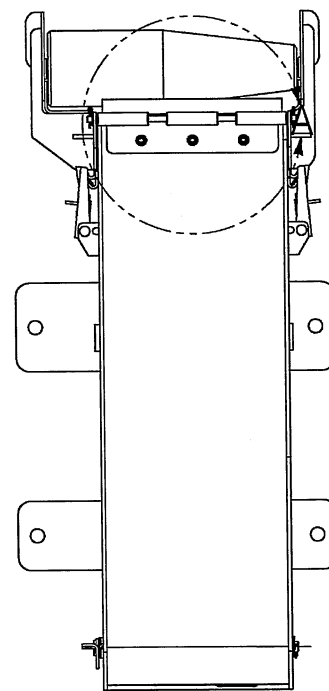
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NOTES :

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. TIGHTENING TORQUE OF SCREW:
  - 2.1 M3 1Nm 5%
  - 2.2 M4 2Nm 5%
  - 2.3 M5 6Nm 5%
3. USE F/N 26 FOR ALL SCREWS TIGHTENING.
4. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
5. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.
7. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE

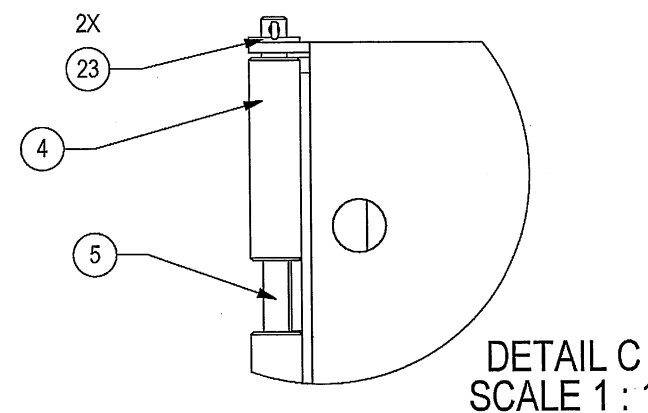
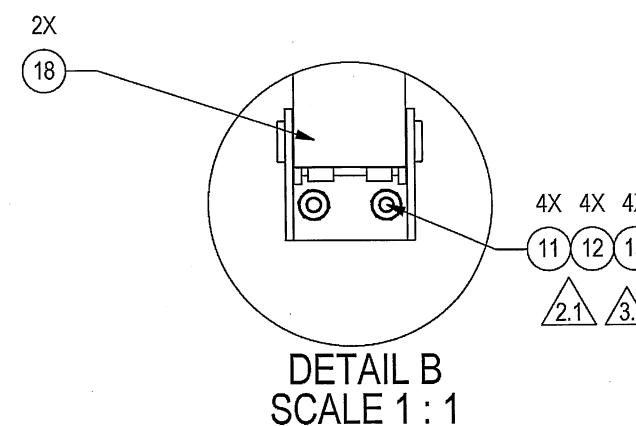
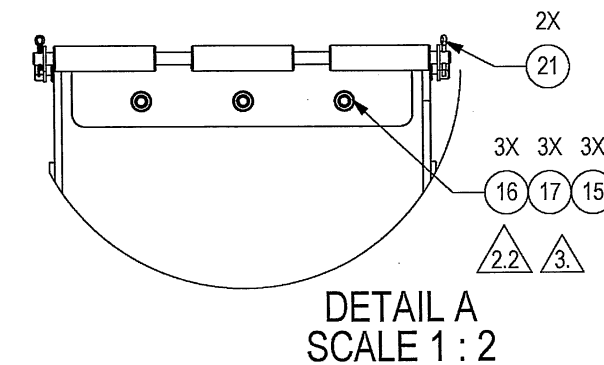


(WEIGHT APPROX. : 6.8 Kg)



SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |     |             |           |              |
|-----------------|-----|-------------|-----------|--------------|
| REV             | ECO | DESCRIPTION | DATE      | APVD         |
| --              |     | Released    | 10-Oct-18 | E. Itzcovich |
|                 |     |             |           |              |
|                 |     |             |           |              |
|                 |     |             |           |              |



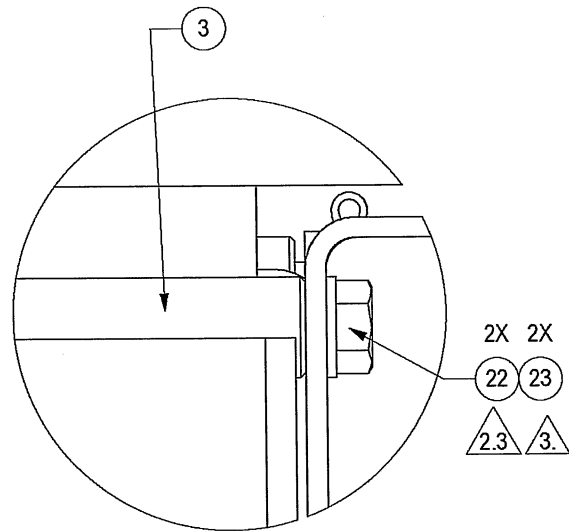
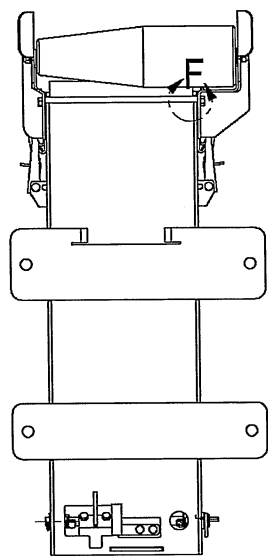
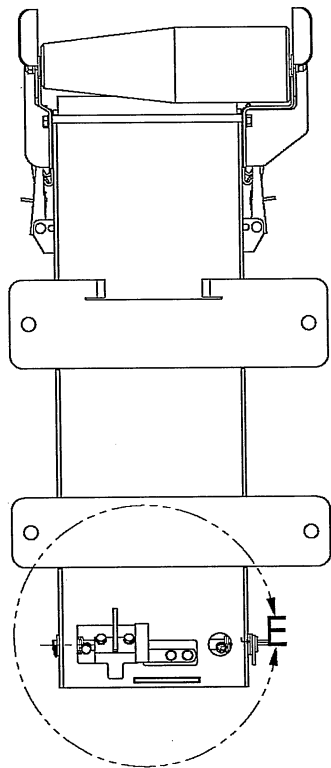
SEE ATTACHED MEDIA  
SEE SEPARATE PARTS LIST

|  |         |               |          |                                     |           |
|--|---------|---------------|----------|-------------------------------------|-----------|
| UNLESS OTHERWISE SPECIFIED               |         | SIGNATURE     | DATE     | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |           |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 |         | DRAWN         | 10/18/18 | FOR: MAGAZINE ASSY                  |           |
| TOLERANCES                               |         | CHECKED       |          | TITLE<br>MAGAZINE BOX ASSY          |           |
| LINEAR                                   | ANGULAR | HOS/DDO       | 18/10    | OF:12.7MM SRCG                      |           |
| ±0.2                                     | ±0.5°   | OFFICER/PRODN |          | SIZE                                | CAGE CODE |
| 1st ANGLE PROJECTION                     |         | OFFICER/QC    |          | C                                   | 2291A     |
| SURFACE TEXTURE IN MicroMeter            |         | OFFICER/DDO   |          | SCALE                               | 1:5       |
|  |         |               |          | AUTOMATED DRAWING (SW)              |           |
|  |         |               |          | SHEET 1 OF 2                        |           |
|  |         |               |          | FORM NO: Y25676A-00                 |           |
|  |         |               |          | STATUS                              |           |

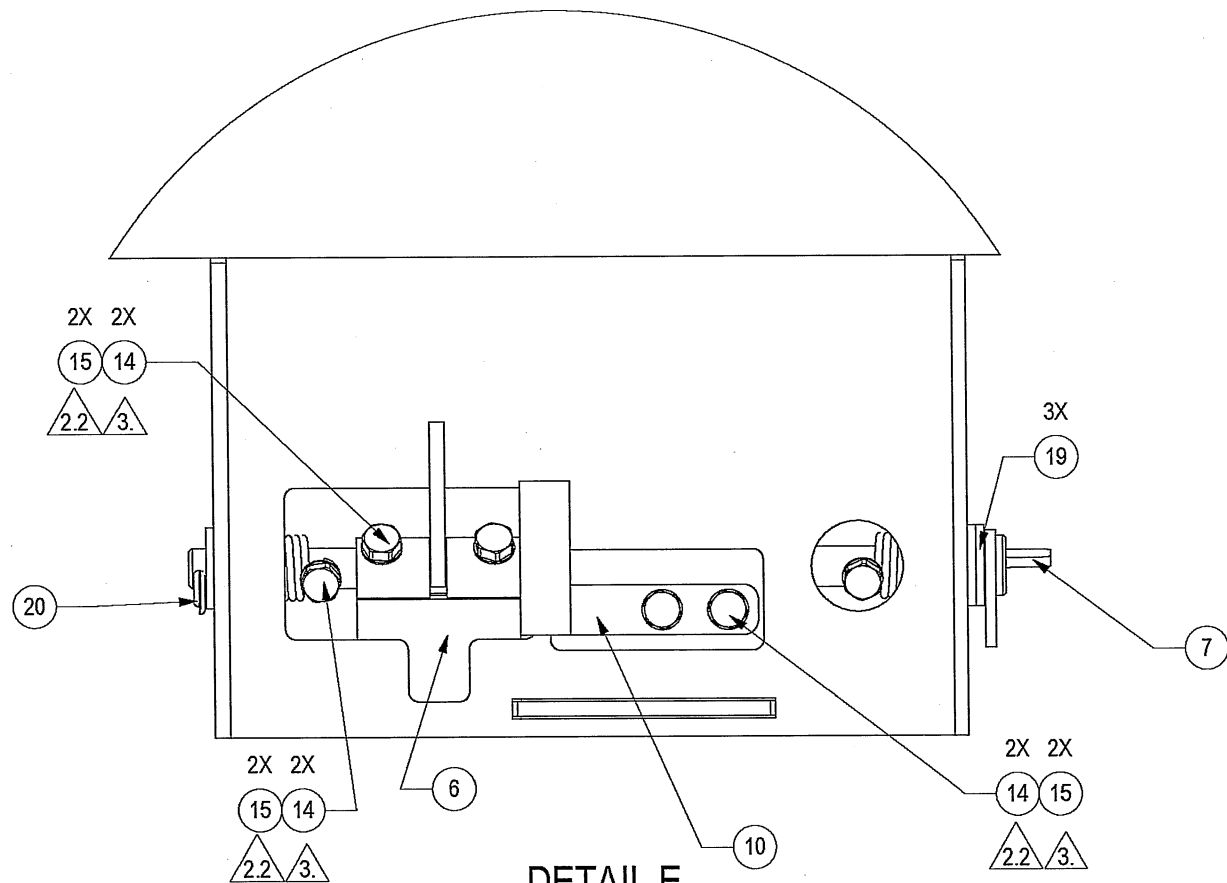
DWG NO  
Y25676A-00

SH  
1

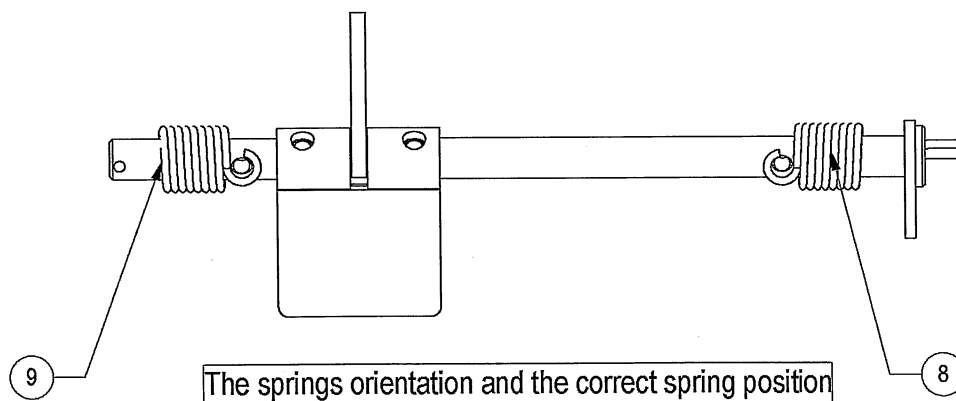
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DETAIL F  
SCALE 2:1



DETAIL E  
SCALE 1:1



The springs orientation and the correct spring position are critical to the system assembling

|           |                    |                        |              |
|-----------|--------------------|------------------------|--------------|
| SIZE<br>C | CAGE CODE<br>2291A | DWG NO<br>Y25676A-00   | REV<br>--    |
| SCALE 1:5 |                    | AUTOMATED DRAWING (SW) |              |
|           |                    |                        | SHEET 2 OF 2 |

DWG NO  
Y25676A-00

SH  
2

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y25676A-00

Rev: -

Status: Released

Description: MAGAZINE BOX ASSY


| FN | CMD | PART NUM   | ECO | DESCRIPTION                    | MB | QTY   | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER           | LA | LI |
|----|-----|------------|-----|--------------------------------|----|-------|------|-------------------|------------------------------|----|----|
| 1  | AM  | Y25677A-00 |     | BOX MAGAZINE PAINT             | M  | 1     | Each |                   |                              |    |    |
| 2  | AO  | Y25678A-00 |     | COVER MAGAZINE ASSY            | M  | 1     | Each |                   |                              |    |    |
| 3  | MP  | Y17772A-00 |     | ROD, COVER                     | M  | 1     | Each |                   |                              |    |    |
| 4  | AM  | Y25680A-00 |     | HOUSE PIVOT PAINT              | M  | 1     | Each |                   |                              |    |    |
| 5  | MP  | Y17777A-00 |     | PIVOT 2 ,COVER                 | M  | 1     | Each |                   |                              |    |    |
| 6  | AM  | Y18258A-00 |     | AMMO MECHANISM, MACHINING      | M  | 1     | Each |                   |                              |    |    |
| 7  | AM  | Y18227A-00 |     | PIN AND LEVER ASSY             | M  | 1     | Each |                   |                              |    |    |
| 8  | MP  | Y18302A-00 |     | SPRING, TORSION , LEFT         | M  | 1     | Each |                   |                              |    |    |
| 9  | MP  | Y18309A-00 |     | SPRING, TORSION , RIGHT        | M  | 1     | Each |                   |                              |    |    |
| 10 | MP  | Y25681A-00 |     | NUT SENSOR                     | M  | 1     | Each |                   |                              |    |    |
| 11 | HO  | 00077399N  |     | SCREW FH SOCK CRES M 3X8 A4    | P  | 4     | Each |                   | 46210-DIN7991-M3X8-A4        |    |    |
| 12 | HO  | 20002009L  |     | NUT HEX CRES M 3 SS316         | P  | 4     | Each |                   | 42116-DIN934-M3-A4-PSVT      |    |    |
| 13 | HO  | 00159571N  |     | WASHER FLAT CRES M3X3.2X6X0.5  | P  | 4     | Each |                   | 42248-DIN433-3.2-A4          |    |    |
| 14 | HO  | 00149714N  |     | SCREW HEX HD CRES M 4X8 A4-70  | P  | 6.000 | EA   |                   | 48015-DIN933-M4X8-A4-70      |    |    |
| 15 | HO  | 88883246M  |     | WASHER FLAT CRES M4X8X0.5 SMAL | P  | 9     | Each |                   | 42101-ISO7092-4-200HV-A4     |    |    |
| 16 | HO  | 00157773N  |     | NUT HEX SL CRES M 4            | P  | 3     | Each |                   | 42323-BN 1722-M4             |    |    |
| 17 | HO  | 00141289N  |     | SCREW FH SOCK CRES M 4X12      | P  | 3     | Each |                   | 46210-DIN7991-M4X12-A4-PSVT  |    |    |
| 18 | VK  | 00123434N  |     | LATCH HOOK CLAMP W/SAFETY-SV   | P  | 2     | Each |                   | 45216-GN 831-100-SV-NI-1     |    |    |
| 19 | HO  | 99931940M  |     | WASHER FLAT CRES M8 1.6X16X8.4 | P  | 3     | Each |                   | 42254-ISO7089-8-200HV-A4     |    |    |
| 20 | HO  | 00151447N  |     | PIN COT SPLIT CRES 2X20 A4     | P  | 1     | Each |                   | 42116-DIN94-2X20-A4          |    |    |
| 21 | HO  | 00055304N  |     | PIN COT SPLIT ST 1.6X10MM      | P  | 2     | Each |                   | 53113-DIN 94-1.6X10-ST       |    |    |
| 22 | HO  | 20001423L  |     | SCREW HEX HD CRES M 5X10       | P  | 2     | Each |                   | 42323-BN624-M5X10-A4-70      |    |    |
| 23 | HO  | 99933187M  |     | WASHER FLAT CRES A5.3 1.0X10X5 | P  | 4     | Each |                   | 46210-DIN 125-A5.3-A4        |    |    |
| 26 | YR  | 02010074K  |     | ADHESIVE, THREADLOCKING        | P  | 0.200 | CC   |                   | 52064-LOCTITE 242 ASTM D5363 |    |    |

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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

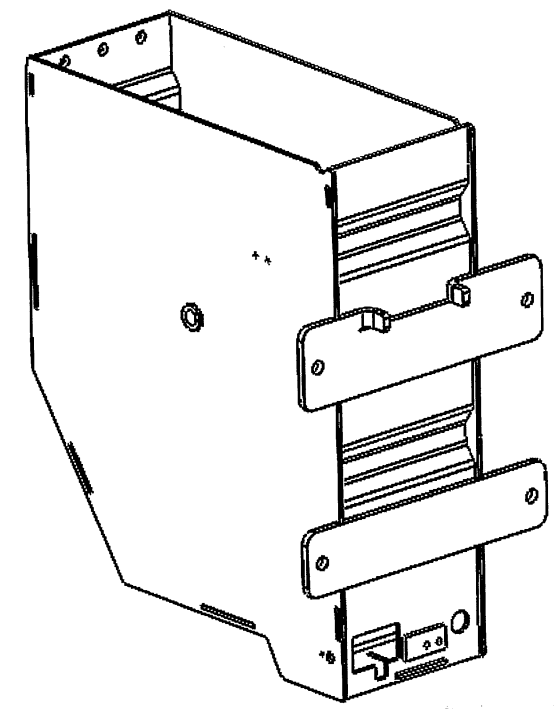
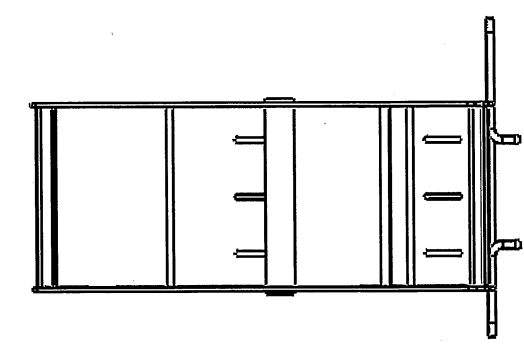
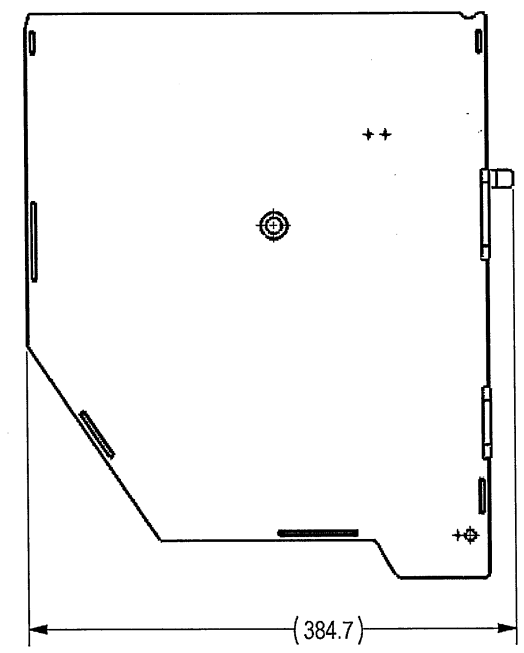
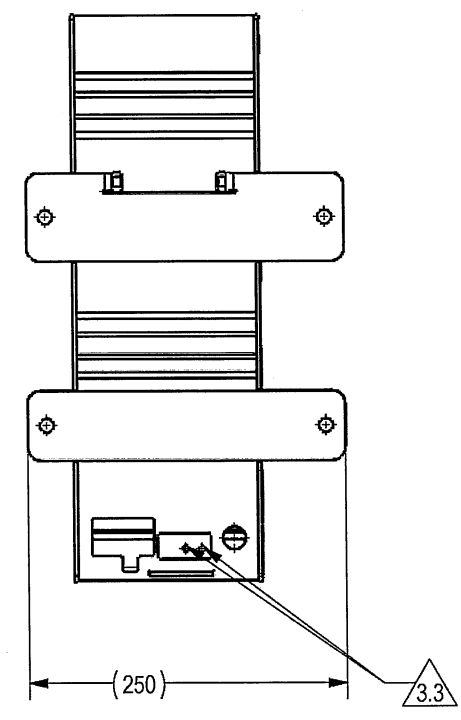
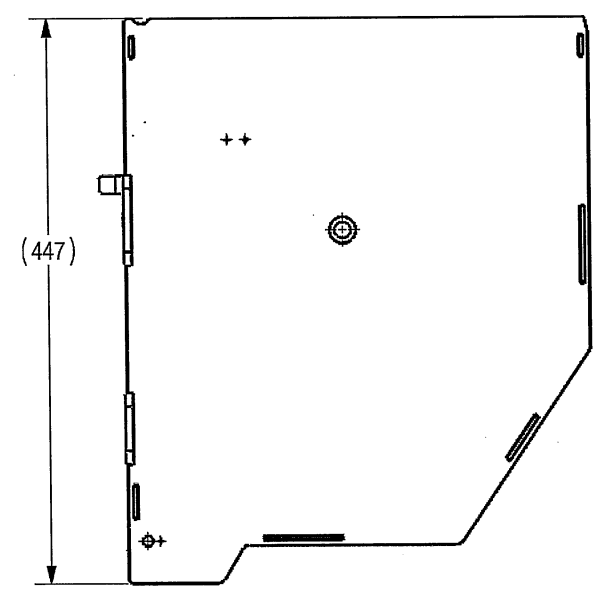
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|-----------------|-----------|-------------|-----------|----------------|
| REV             | ECO       | DESCRIPTION | DATE      | APVD           |
| --              |           | 2 Rework    | 08-Oct-18 | L. Goldshstein |
| A-              | ZR1124/00 | Released    | 13-May-19 | Z. Rabayev     |
|                 |           |             |           |                |
|                 |           |             |           |                |

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. ALL DIMENSIONS FOR REFERENCE ONLY.
3. PAINT:
  - 3.1 ALL UN-MARKED SURFACES AND AREAS (EXTERNAL), TO BE PAINTED ACCORDING TO:
    - 3.1.1 PRIMER: LEAD AND CHROMATE FREE EPOXY PRIMER PER MIL-DTL-53022 THICKNESS: 25-40 MICRONS. OR EQUIVALENT APPROVED BY ELBIT.
    - 3.1.2 INTERMEDIATE: APPLY TWO LAYERS OF HIGH SOLID EPOXY POLYAMIDE PER MIL-PRF-22750 TYPE II CLASS H. EACH LAYER 30-50 MICRONS. SEAL WELDED AREA WITH MS SOUDAL 250 OR SIKAFLEX 529.
    - 3.1.3 TOP COAT - APPLY TWO LAYER OF ALIPHATIC POLYURETHANE PER MIL-PRF-85285 OR MIL-C-83286 RAL 9016 MATT. EACH LAYER 30-50 MICRONS.
  - 3.2 ALL SURFACES AND AREAS MARKED ON SHEET , (INTERNAL) TO BE COATED ACCORDING TO:
    - 3.2.1 DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 2, 15±5 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
  - 3.3 PROTECT SPECIFIED THREADS BEFORE PAINT.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
6. PACKAGING AND PACKING:
 


THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER.
 

CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



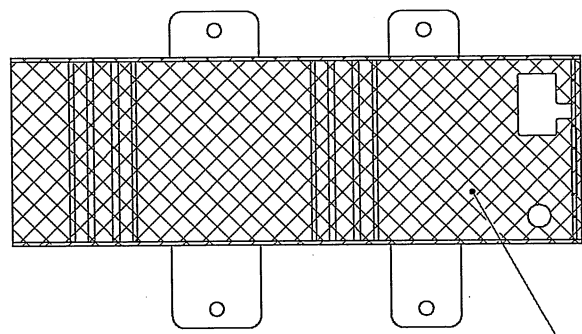
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SEE SEPARATE PARTS LIST

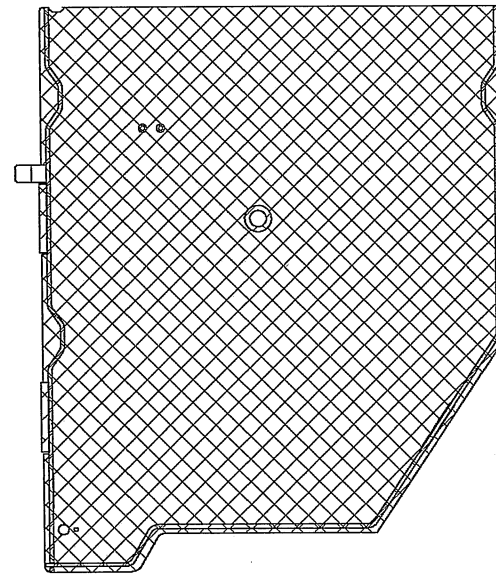
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| UNLESS OTHERWISE SPECIFIED                 |         | SIGNATURE     | DATE |  <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |         | DRAWN         |      |  |            |
| TOLERANCES                                 |         | CHECKED       |      | TITLE  |            |
| LINEAR                                     | ANGULAR | HOS/DDO       |      | FOR: MAGAZINE BOX ASSY   |            |
| 1st ANGLE PROJECTION                       |         | OFFICER/PRODN |      | OF:12.7MM SRCG   |            |
| SURFACE TEXTURE IN MicroMeter              |         | OFFICER/QC    |      | SIZE   | CAGE CODE  |
|  |         | OFFICER/DDO   |      | C  | 2291A      |
|  |         |               |      | DWG NO   | Y25677A-00 |
|  |         |               |      | SCALE  | 1:4        |
|  |         |               |      | AUTOMATED DRAWING (SW)   |            |
|  |         |               |      | SHEET  | 1 OF 2     |

DWG NO Y25677A-00 SH 1

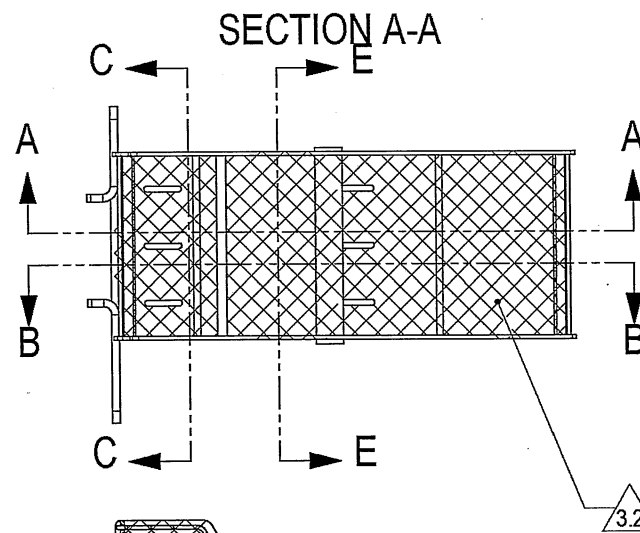
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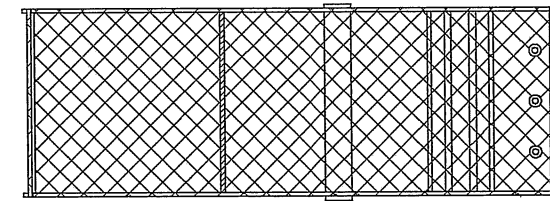
SECTION C-C



SECTION B-B



SECTION A-A



SECTION E-E

|           |                    |                        |              |
|-----------|--------------------|------------------------|--------------|
| SIZE<br>C | CAGE CODE<br>2291A | DWG NO<br>Y25677A-00   | REV<br>A-    |
| SCALE 1:4 |                    | AUTOMATED DRAWING (SW) | SHEET 2 OF 2 |

OFT

**ASSEMBLY PARTS LIST**

Assembly Parts List For: Y25677A-00

Rev: A-

Status: Released

Description: BOX MAGAZINE PAINT

| FN | CMD | PART NUM   | ECO | DESCRIPTION             | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|-------------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | AM  | Y17749A-00 |     | BOX, MAGAZINE, WELDMENT | M  | 1   | Each |                   |                    |    |    |

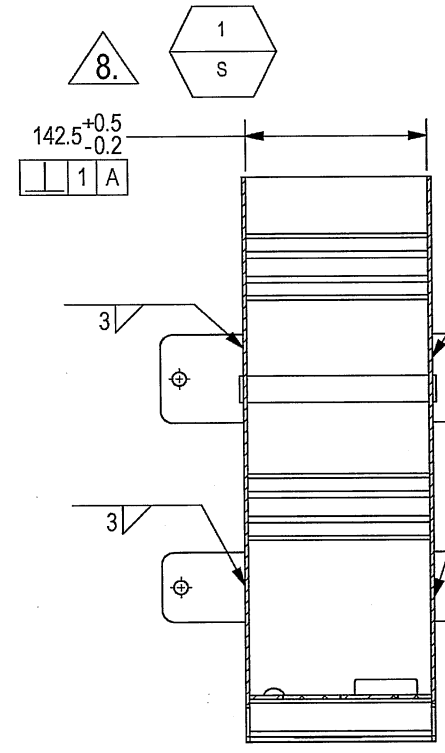
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NOTES:

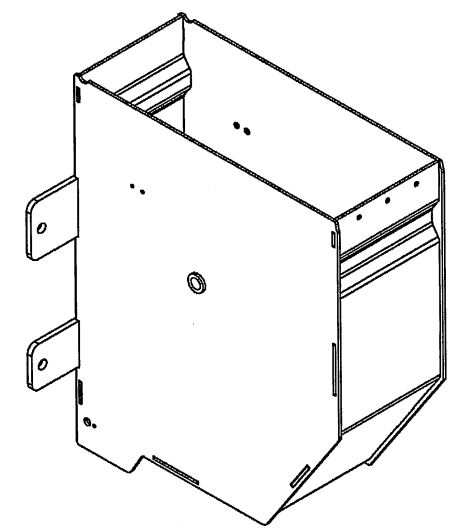
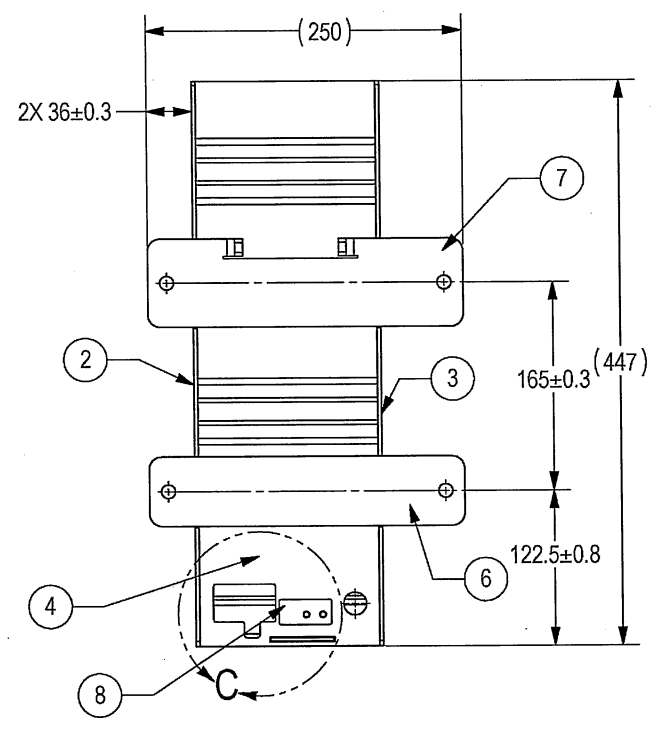
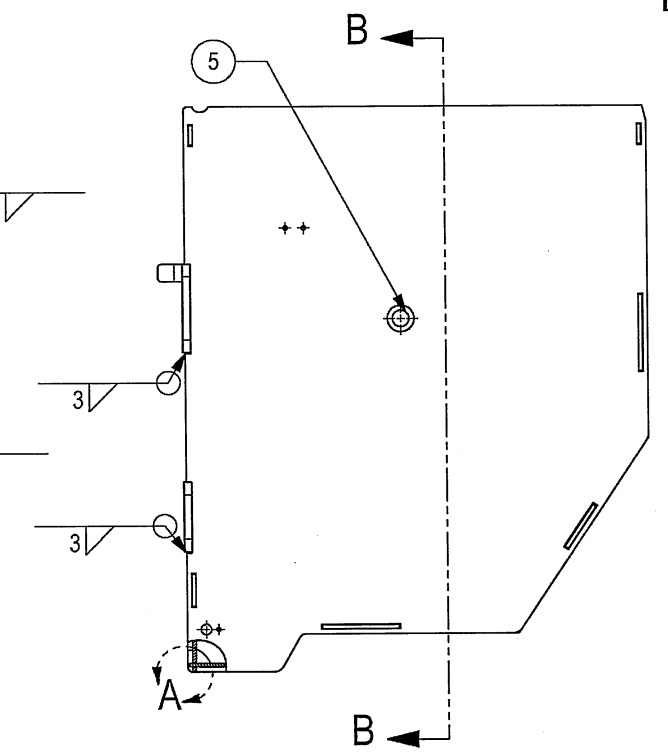
1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: SEE FN 1 TO FN 9 (ALLUMINIUM ALLOY FOR REFERENCE).
3. GENERAL TOLERANCES ACCORDING TO ISO 13920-BF.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2-0.3X45°.
5. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
6. WELDING:
  - 6.1. WELDING PER AWS D1.2 GTAW OR GMAW USING ELECTRODE ER ER5356 PER AWS A5.10 OR EQUIVALENT.
  - 6.2. AFTER WELDING APPLY VISUAL INSPECTION.
7. FINISH:
  - 7.1 ANODIC COATING PER MIL-A-8625 TYPE II 15 TO 25 MICRON THICK CLASS 1.
8. THE DIMENTION MUST BE CHECKED THROUGH FULL DEPTH.
9. QUALITY ASSURANCE PROVISIONS:
  - 9.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
10. PACKAGING AND PACKING:
  - THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
11. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

| SHEET REV STATUS                 |
|----------------------------------|
| ALL SHEETS ARE THE SAME REVISION |

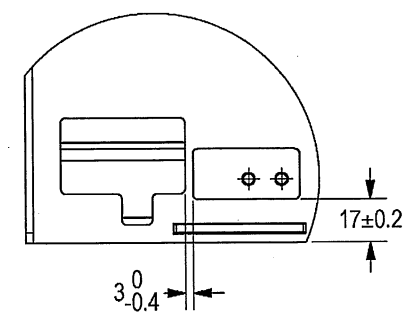
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| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| 02              |        | Freeza                         | 28-Nov-17 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |



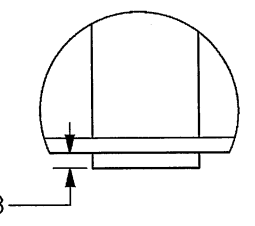
SECTION B-B  
SCALE 1 : 4



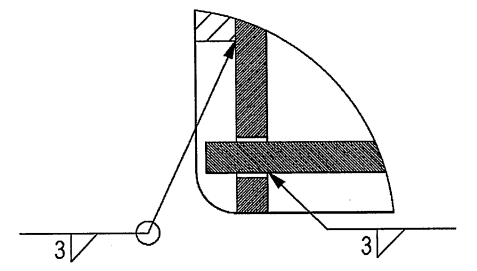
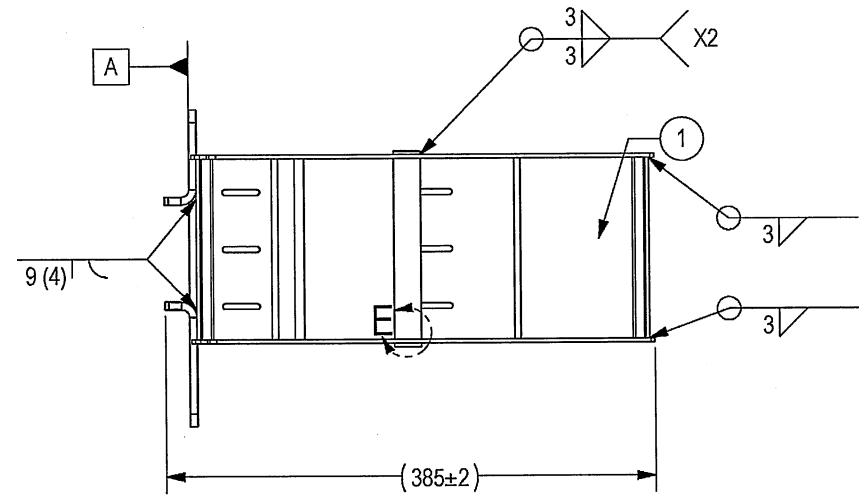
(WEIGHT APPROX. : 4.24 Kg)



DETAIL C  
SCALE 1 : 2



DETAIL E  
SCALE 1 : 1



DETAIL A  
SCALE 2 : 1

SEE ATTACHED MEDIA  
SEE SEPARATE PARTS LIST

|  |                       |               |         |                                     |            |
|--|-----------------------|---------------|---------|-------------------------------------|------------|
| UNLESS OTHERWISE SPECIFIED               |                       | SIGNATURE     | DATE    | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 |                       | DRAWN         | 17/2/18 | FOR: BOX MAGAZINE PAINT             |            |
| TOLERANCES                               |                       | CHECKED       |         | OF:12.7MM SRCG                      |            |
| LINEAR<br>SEE NOTE 3                     | ANGULAR<br>SEE NOTE 3 | HOS/DDO       | P. Taha | TITLE<br>BOX, MAGAZINE, WELDMENT    |            |
| 1st ANGLE PROJECTION                     |                       | OFFICER/PRODN |         | SIZE                                | CAGE CODE  |
| SURFACE TEXTURE IN MicroMeter            |                       | OFFICER/OC    |         | C                                   | 2291A      |
|  |                       | OFFICER/DDO   |         | DWG NO                              | Y17749A-00 |
|  |                       |               |         | SCALE                               | 1:4        |
|  |                       |               |         | AUTOMATED DRAWING (SW)              | Y17749A-00 |
|  |                       |               |         | SHEET 1 OF 1                        |            |
|  |                       |               |         | STATUS<br>Freeze                    |            |

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y17749A-00

Rev: -

Status: Released

Description: BOX, MAGAZINE, WELDMENT

| FN | CMD | PART NUM   | ECO | DESCRIPTION           | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|-----------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | MP  | Y17738A-00 |     | BASE, MAGAZINE        | M  | 1   | Each |                   |                    |    |    |
| 2  | MP  | Y17737A-00 |     | WALL, FRONT RIGHT     | M  | 1   | Each |                   |                    |    |    |
| 3  | MP  | Y17866A-00 |     | WALL, FRONT, LEFT     | M  | 1   | Each |                   |                    |    |    |
| 4  | MP  | Y17748A-00 |     | BASE, MAGAZINE BACK   | M  | 1   | Each |                   |                    |    |    |
| 5  | MP  | Y17864A-00 |     | ROD, MAGAZINE         | M  | 1   | Each |                   |                    |    |    |
| 6  | MP  | Y17746A-00 |     | PLATE, LOWER MOUNTING | M  | 1   | Each |                   |                    |    |    |
| 7  | MP  | Y17747A-00 |     | PLATE, UPPER MOUNTING | M  | 1   | Each |                   |                    |    |    |
| 8  | AM  | Y18350A-00 |     | PLATE, SUPPORT, SMALL | M  | 1   | Each |                   |                    |    |    |



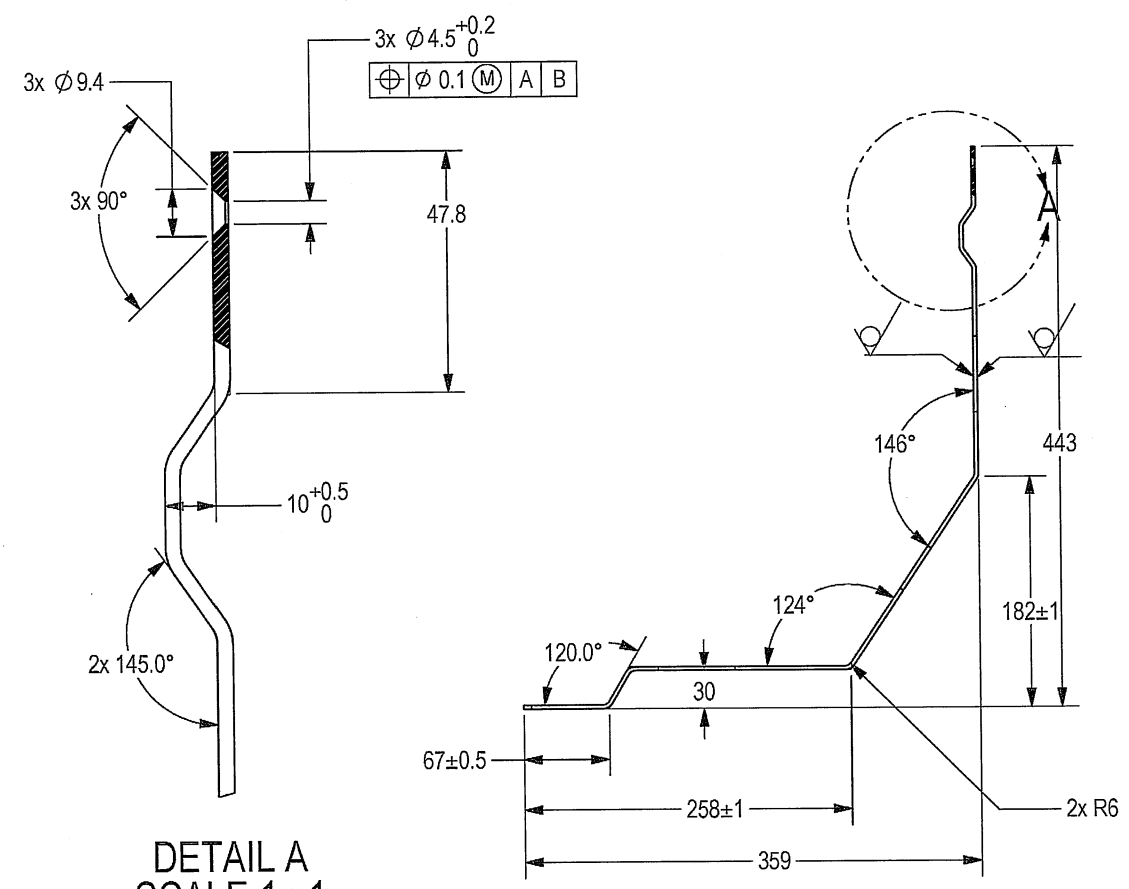
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

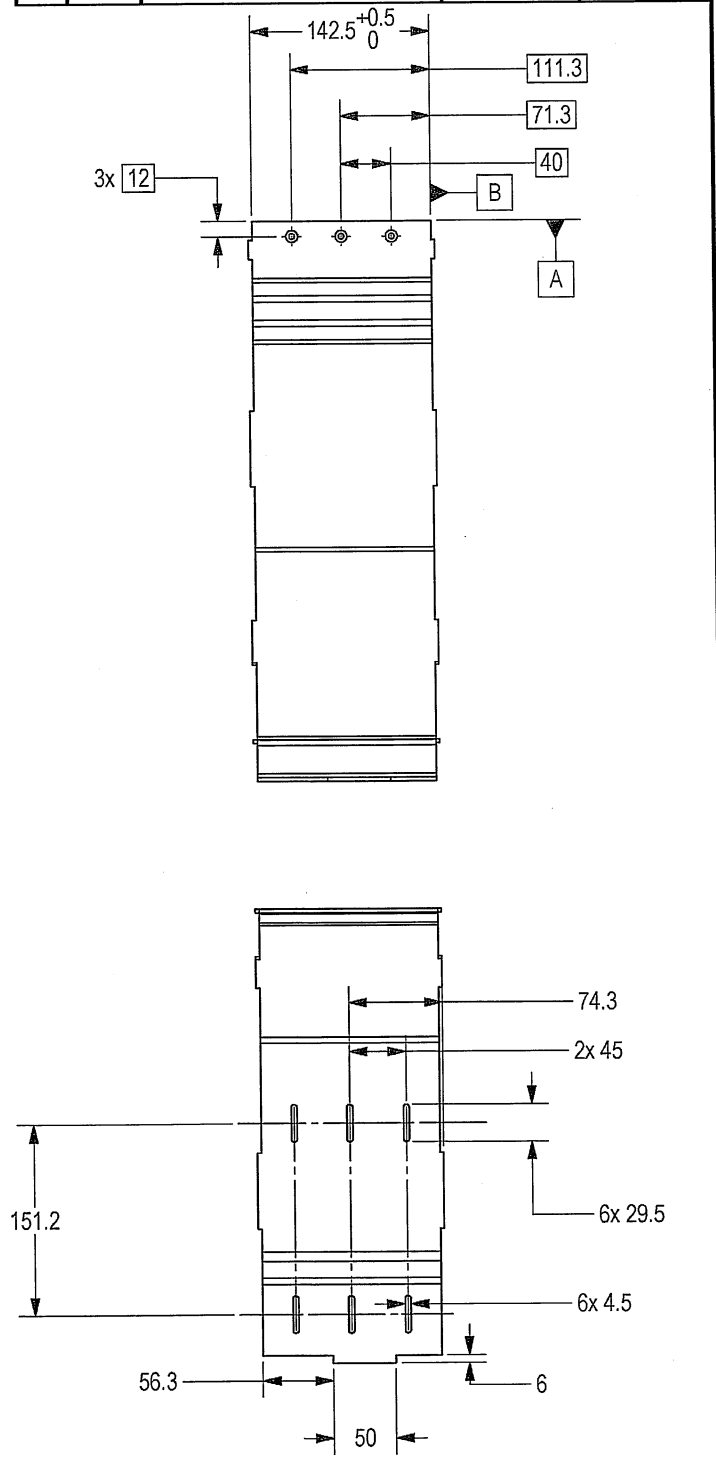
| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES:

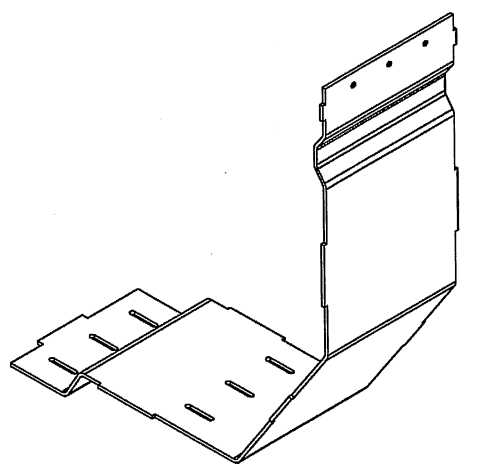
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY SHEET THICK 3 MM 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
- GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.3X45.
- QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.



DETAIL A  
SCALE 1:1



SEE ATTACHED MEDIA



(WEIGHT APPROX. : 0.82 Kg)

|   |  |               |                   |                                     |                              |
|---|--|---------------|-------------------|-------------------------------------|------------------------------|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN MM<br>PER ASME Y14.5 - 2009 |  | SIGNATURE     | DATE              | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |                              |
| TOLERANCES<br>LINEAR $\pm 0.3$ ANGULAR $\pm 1^\circ$                        |  | DRAWN         | 18/09/18          | TITLE                               | FOR: BOX, MAGAZINE, WELDMENT |
| 1st ANGLE PROJECTION  |  | CHECKED       |                   | BASE, MAGAZINE                      | OF: 12.7MM SRCG              |
| SURFACE TEXTURE IN MicroMeter   |  | HOS/DDO       | P. S. S. 18/09/18 | SIZE                                | CAGE CODE                    |
| PROJECT OFFICER   |  | OFFICER/PRODN |                   | C                                   | 2291A                        |
|   |  | OFFICER/OC    |                   | DWG NO                              | Y17738A-00                   |
|   |  | OFFICER/DDO   |                   | SCALE                               | 1:4                          |
|   |  |               |                   | AUTOMATED DRAWING (SW)              | Y17738A-00                   |
|   |  |               |                   | SHEET 1 OF 1                        | STATUS                       |
|   |  |               |                   |                                     | Freeze                       |

DWG NO  
Y17738A-00  
SH  
1

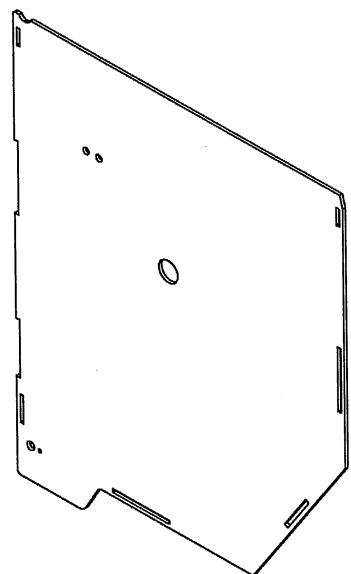
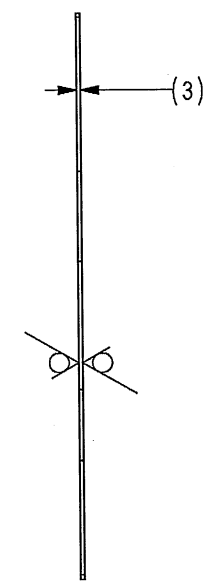
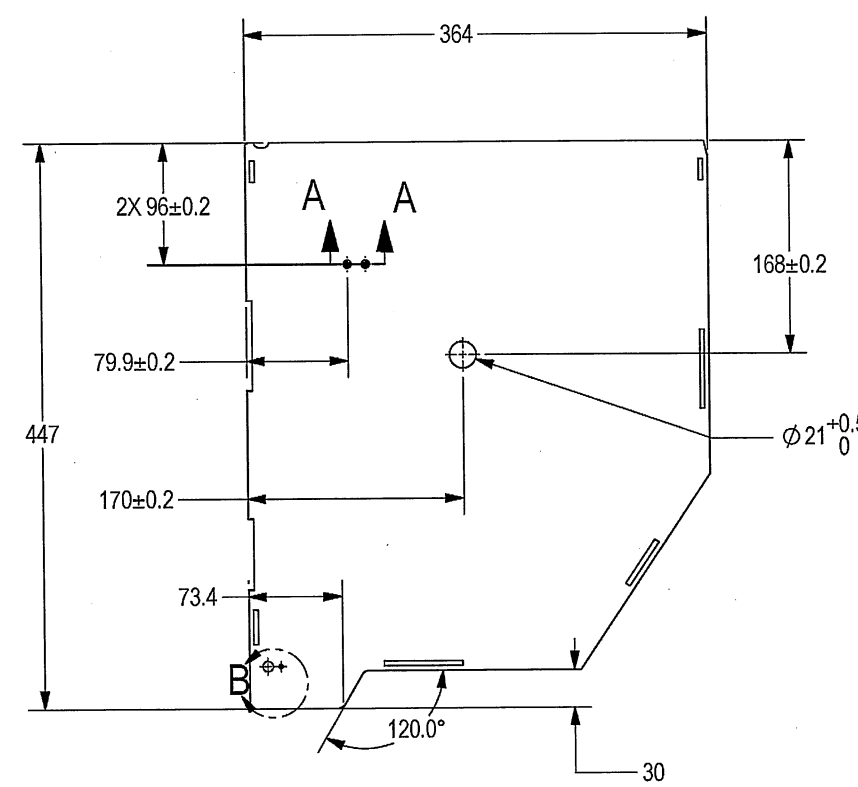
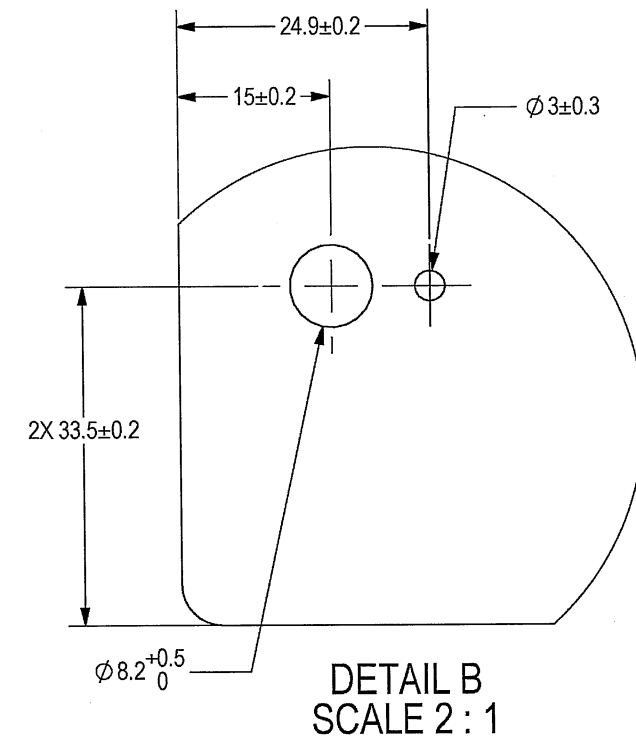
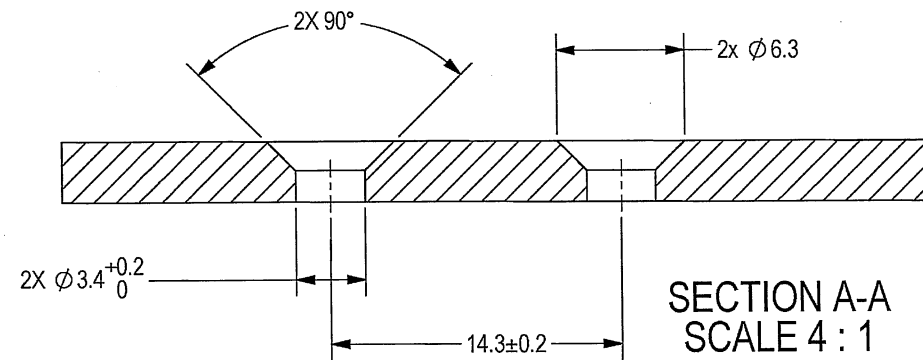
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY SHEET THICK 3 MM 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
- GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
- QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. : 1.17 Kg)

|  |            |                    |          |
|--|------------|--------------------|----------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE          | DATE     |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | <i>[Signature]</i> | 17/10/18 |
| TOLERANCES                                 |            | CHECKED            |          |
| LINEAR                                     | ANGULAR    | HOS/DDO            | 18/10/18 |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN      |          |
| 1st ANGLE PROJECTION                       |            | OFFICER/QC         |          |
| SURFACE TEXTURE IN MicroMeter              |            | OFFICER/DDO        |          |

SEE ATTACHED MEDIA

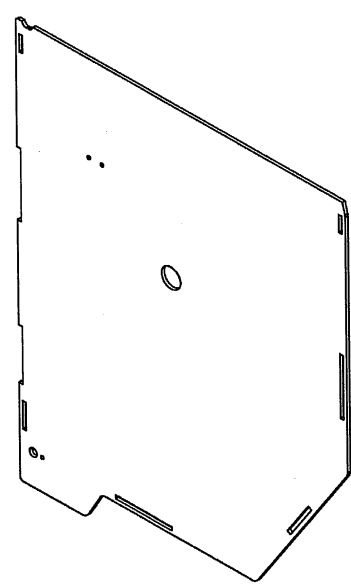
|                                     |  |                              |  |
|-------------------------------------|--|------------------------------|--|
| ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |  |                              |  |
| TITLE<br>WALL, FRONT RIGHT          |  | FOR: BOX, MAGAZINE, WELDMENT |  |
| SIZE<br>C 2291A                     |  | DWG NO<br>Y17737A-00         |  |
| SCALE 1:4                           |  | SHEET 1 OF 1                 |  |
| PROJECT OFFICER                     |  | STATUS<br>Freeze             |  |

DWG NO Y17737A-00  
SH 1

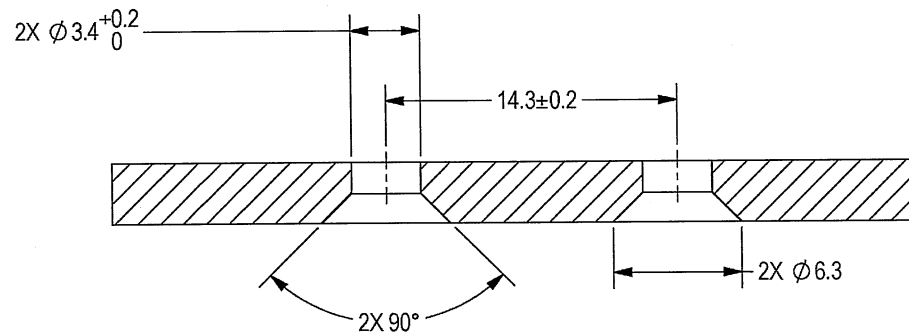
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NOTES:

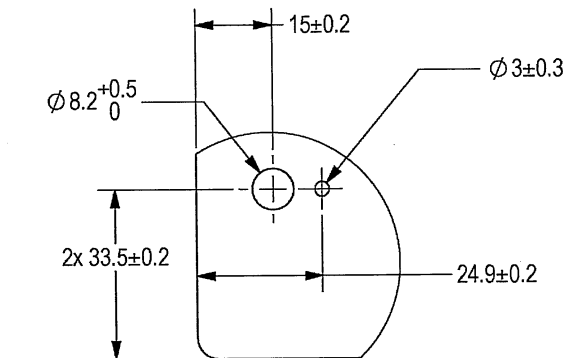
1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALUMINUM ALLOY SHEET THICK 3 MM 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
3. GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
4. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



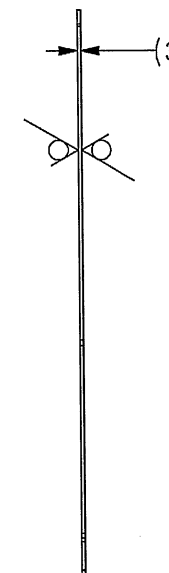
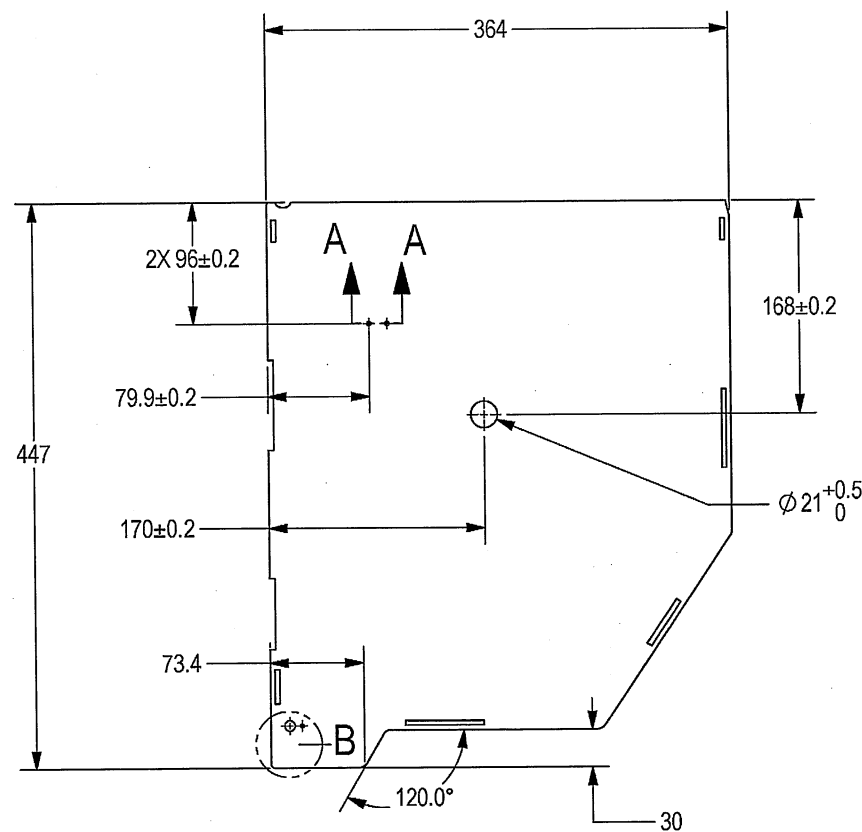
(WEIGHT APPROX. : 1.17 Kg)



SECTION A-A  
SCALE 4 : 1



DETAIL B  
SCALE 1 : 1



SHEET REV STATUS

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| 02  |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |

|  |            |               |      |                                     |            |
|--|------------|---------------|------|-------------------------------------|------------|
| UNLESS OTHERWISE SPECIFIED               |            | SIGNATURE     | DATE | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 |            | DRAWN         |      | FOR: BOX, MAGAZINE, WELDMENT        |            |
| TOLERANCES                               |            | CHECKED       |      | TITLE                               |            |
| LINEAR                                   | ANGULAR    | HOS/DDO       |      | WALL, FRONT, LEFT                   |            |
| SEE NOTE 3                               | SEE NOTE 3 | OFFICER/PRODN |      | SIZE                                | CAGE CODE  |
| 1st ANGLE PROJECTION                     |            | OFFICER/OC    |      | C                                   | 2291A      |
| PROJECT OFFICER                          |            | OFFICER/DDO   |      | SCALE                               | 1:4        |
| SURFACE TEXTURE IN MicroMeter            |            | PROJECT       |      | AUTOMATED DRAWING (SW)              | Y17866A-00 |
|  |            |               |      | SHEET 1 OF 1                        | STATUS     |
|  |            |               |      |                                     | Freeze     |

4

3

2

1

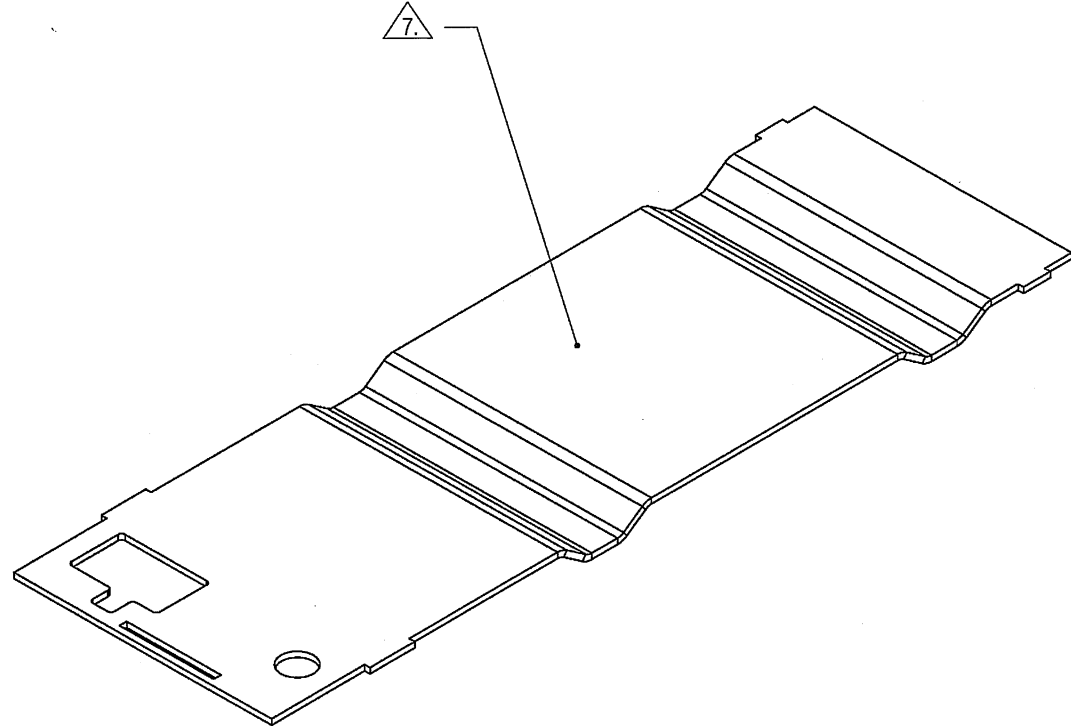
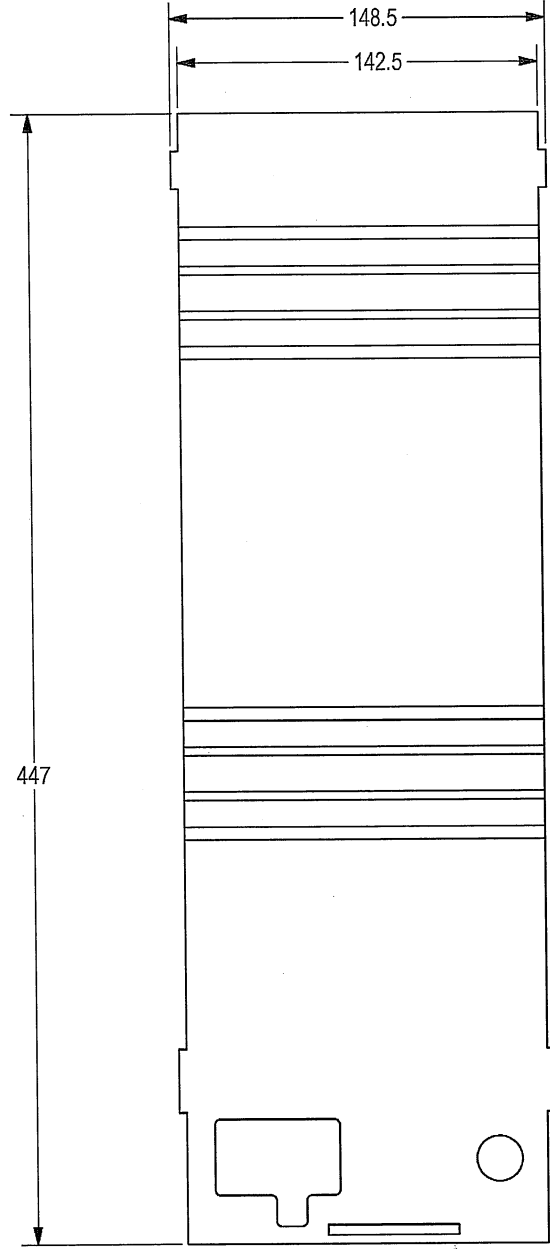
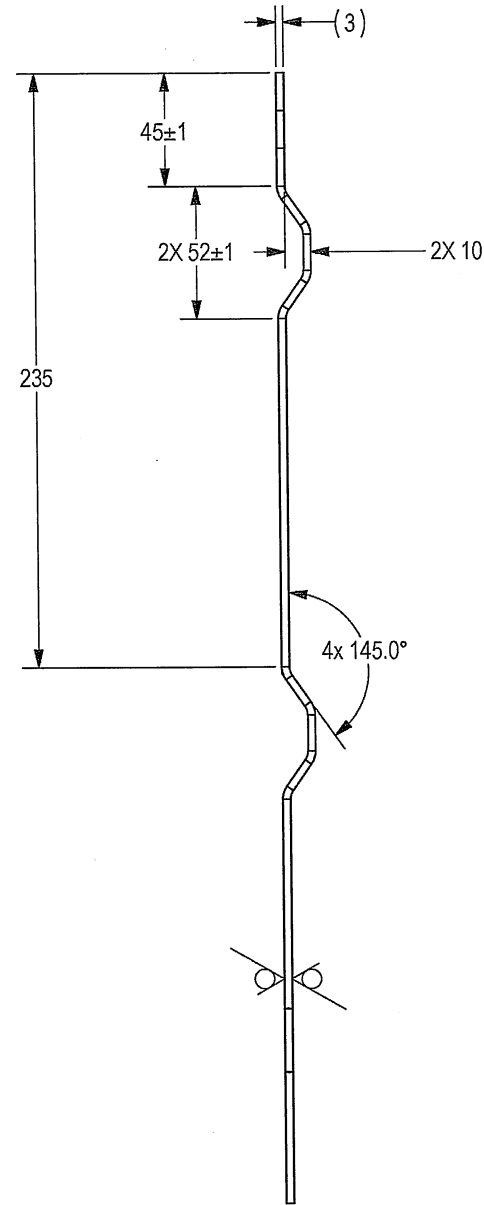
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY SHEET THICK 3 MM 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
- GENERAL TOLERANCES ACCORDING TO ISO-2768-c.
- QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.



(WEIGHT APPROX. : 0.51 Kg)

SEE ATTACHED MEDIA

|  |            |                 |          |                                     |            |
|--|------------|-----------------|----------|-------------------------------------|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE       | DATE     | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN           | 17/02/18 | FOR: BOX, MAGAZINE, WELDMENT        |            |
| TOLERANCES                                 |            | CHECKED         |          | TITLE                               |            |
| LINEAR                                     | ANGULAR    | HOS/DDO         | 18/02    | BASE, MAGAZINE BACK                 |            |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN   |          | SIZE                                | CAGE CODE  |
| 1st ANGLE PROJECTION                       |            | OFFICER/QC      |          | C                                   | 2291A      |
| SURFACE TEXTURE IN MicroMeter              |            | OFFICER/DDO     |          | DWG NO                              | Y17748A-00 |
| PROJECT OFFICER                            |            | PROJECT OFFICER |          | SCALE                               | 1:2        |
|  |            | PROJECT OFFICER |          | AUTOMATED DRAWING (SW)              | Y17748A-00 |
|  |            | PROJECT OFFICER |          | SHEET 1 OF 1                        | STATUS     |
|  |            | PROJECT OFFICER |          | Freeze                              |            |

DWG NO Y17748A-00

SH 1

2

DWG NO Y17864A-00

SH 1

1

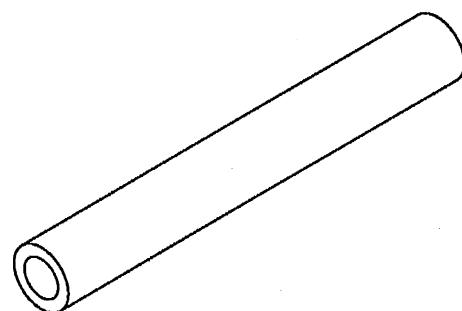
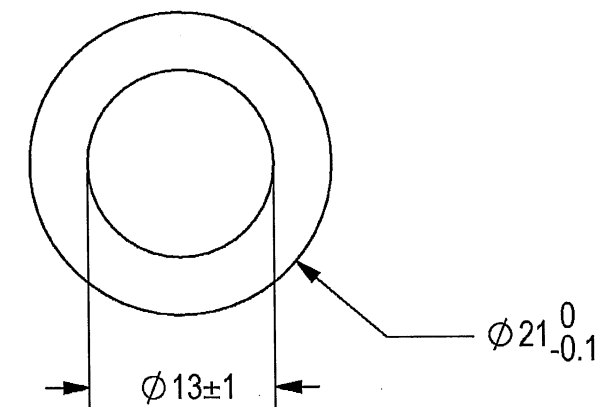
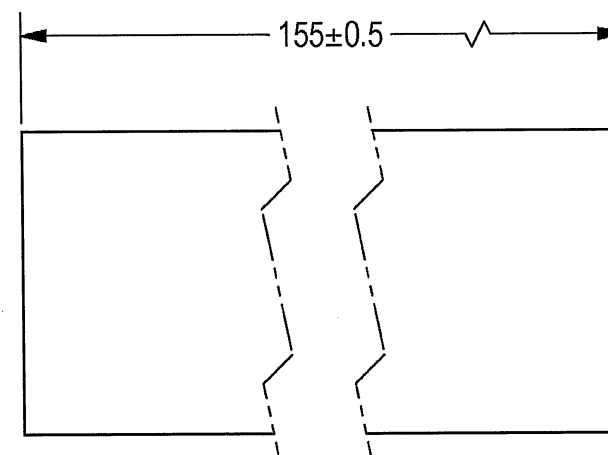
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 31-Jul-18 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: 21MM DIA. ALUMINUM ALLOY BAR 5086-H111 per ASTM B-221 OR EQUIVALENT AFTER ELBIT APPROVAL.
3. GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
4. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
5. QUALITY ASSURANCE PROVISIONS ANSI/ASQC Z1.4 AND FINISH PROCESSES PER SQUEGLIA C=0 AQL 2.5% KEY DIMENSIONS 100% (MARKED BY FLAG KEY) VISUAL INSPECTION 100%
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. : 88.0 g)

6.3

SEE ATTACHED MEDIA

|  |            |               |          |   |            |
|--|------------|---------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/23 |   |            |
| TOLERANCES                                 |            | CHECKED       |          | TITLE   |            |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/12/23 | ROD, MAGAZINE                                     |            |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |          | FOR: BOX, MAGAZINE, WELDMENT                      |            |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |          | OF: 12.7MM SRCG                                   |            |
|  |            | OFFICER/DDO   | 18/12/23 | SIZE  | CAGE CODE  |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | B   | 2291A      |
| PROJECT OFFICER                            |            |               |          | DWG NO  | Y17864A-00 |
|  |            |               |          | SCALE   | 1:2        |
|  |            |               |          | AUTOMATED DRAWING (SW)                            |            |
|  |            |               |          | SHEET 1 OF 1                                      |            |

PLM Control 03 EPDM DRAWING REV. EPDM MODEL REV. EPDM MODEL STATUS EPDM MODEL NAME Y17864A-00

2

B

B

A

A

2

DWG NO Y17746A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

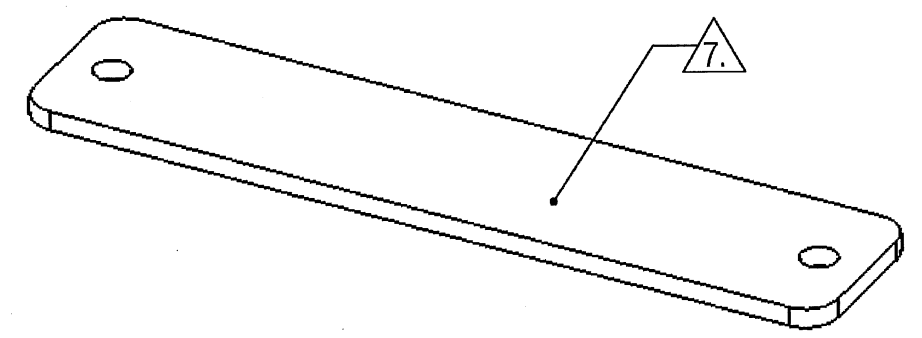
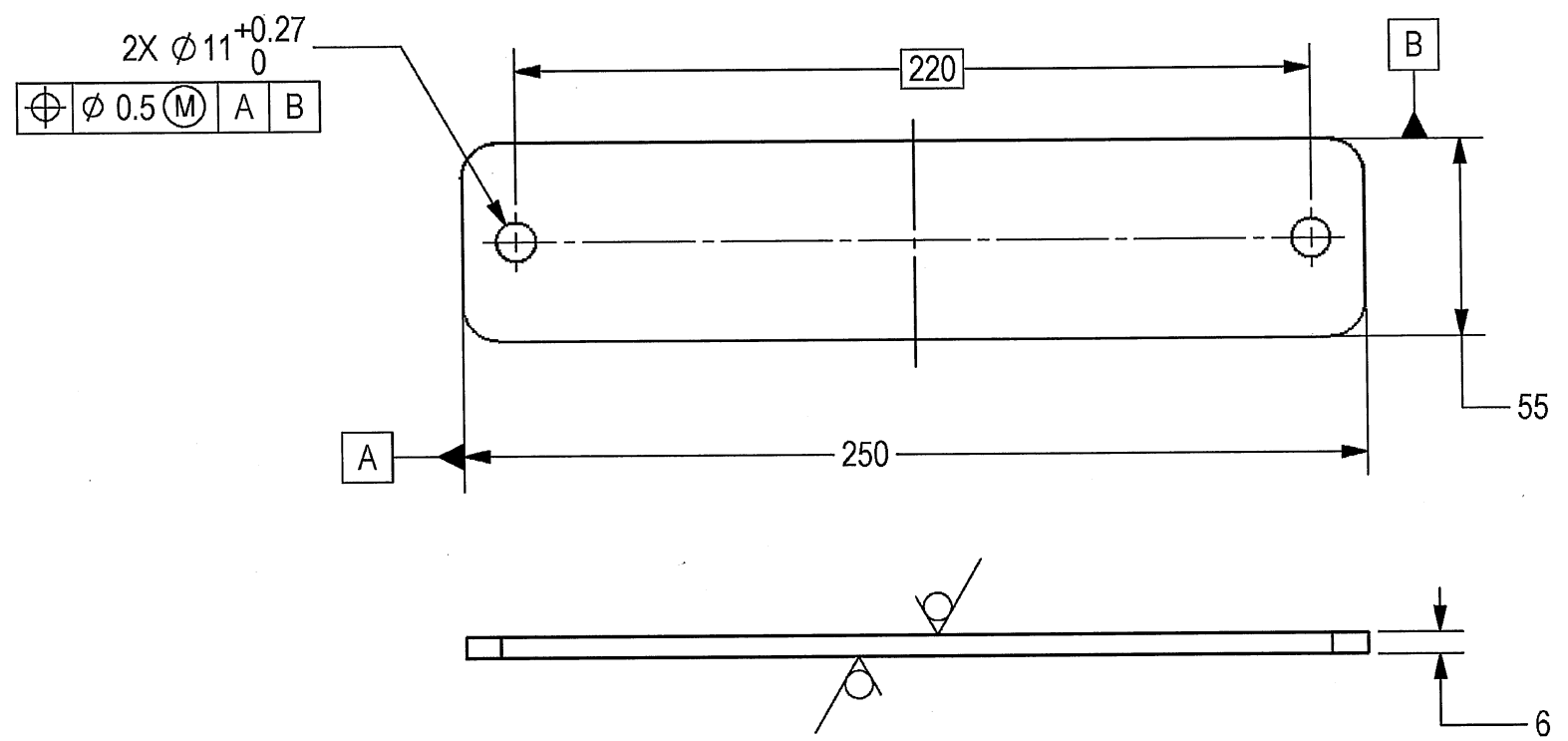
| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALUMINUM ALLOY PLATE 6 MM THICK TYPE 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
3. GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
4. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.

2X  $\phi 11^{+0.27}_0$   
 $\phi 0.5$  (M) A B



SEE ATTACHED MEDIA

|  |            |               |          |   |                   |
|--|------------|---------------|----------|---|-------------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b>             |                   |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/20 |   |                   |
| TOLERANCES                                 |            | CHECKED       |          | TITLE   |                   |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/10/20 | <b>PLATE, LOWER MOUNTING</b><br><small>OF:12.7MM SRCG</small> |                   |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |          | SIZE  | CAGE CODE         |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |          | <b>B</b>  | <b>2291A</b>      |
|  |            | OFFICER/DDO   |          | DWG NO  | <b>Y17746A-00</b> |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | SCALE   | 1:2               |
| PROJECT OFFICER                            |            |               |          | AUTOMATED DRAWING (SW)  | SHEET 1 OF 1      |

(WEIGHT APPROX. : 0.26 Kg)

2

PLM Control 01 | EPDM MODEL REV 01 | EPDM MODEL STATUS Freeze | EPDM MODEL NAME Y17746A-00

2

DWG NO Y17747A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

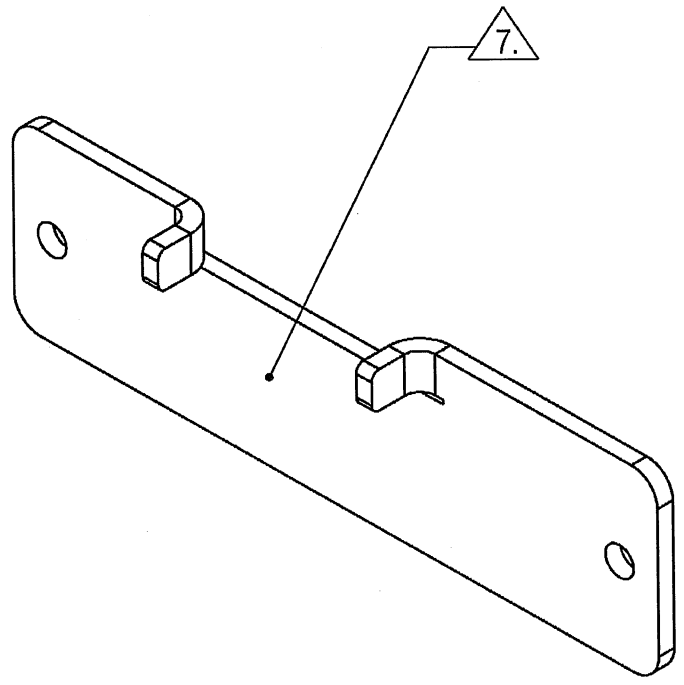
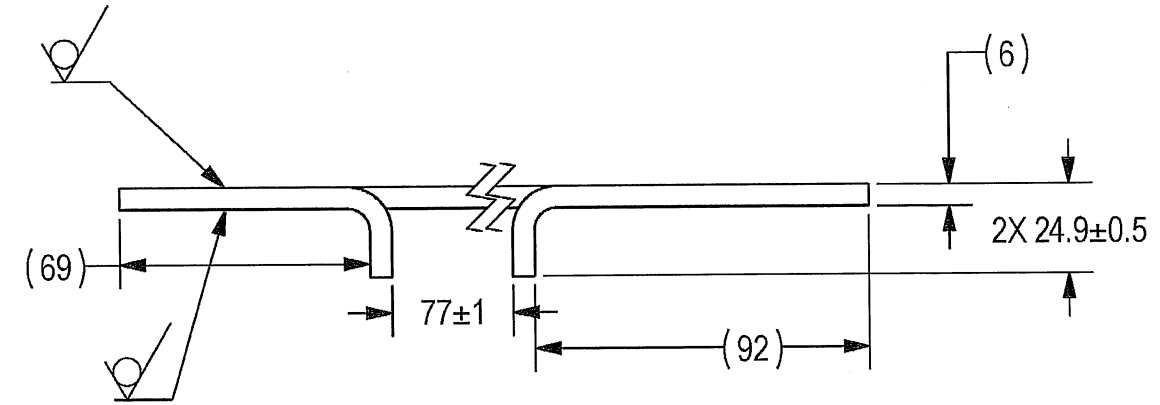
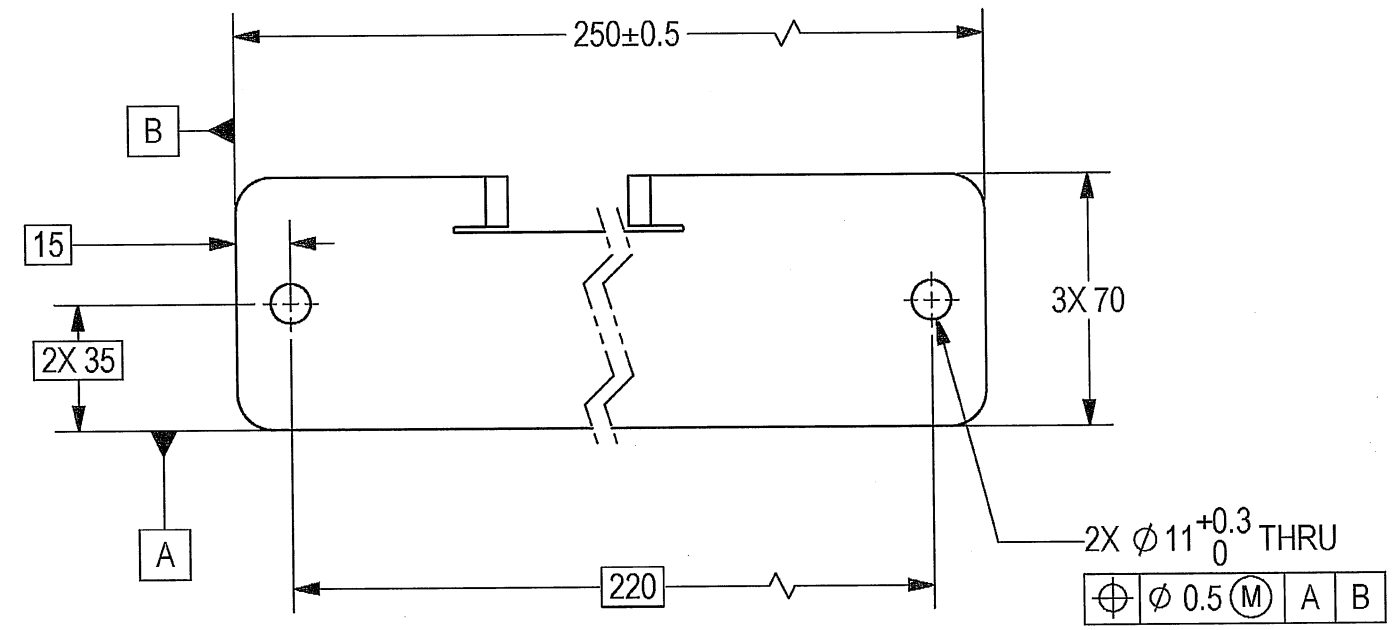
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALUMINUM ALLOY PLATE 6 MM THICK TYPE 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
3. GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
4. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.



(WEIGHT APPROX. : 0.26 Kg)

SEE ATTACHED MEDIA

|  |            |               |          |   |            |
|--|------------|---------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/02/20 |   |            |
| TOLERANCES                                 |            | CHECKED       |          | TITLE   |            |
| LINEAR                                     | ANGULAR    | HOS/DDO       | P.7/9/2  | PLATE, UPPER MOUNTING                             |            |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |          | FOR: BOX, MAGAZINE, WELDMENT                      |            |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |          | OF:12.7MM SRCG                                    |            |
|  |            | OFFICER/DDO   |          | SIZE  | CAGE CODE  |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | B   | 2291A      |
| PROJECT OFFICER                            |            |               |          | DWG NO  | Y17747A-00 |
|  |            |               |          | SCALE   | 1:2        |
|  |            |               |          | AUTOMATED DRAWING (SW)                            |            |
|  |            |               |          | SHEET 1 OF 1                                      |            |

|             |    |    |        |            |
|-------------|----|----|--------|------------|
| PLM Control | 01 | 01 | Freeze | Y17747A-00 |
|-------------|----|----|--------|------------|

2

B

B

A

A

2

DWG NO Y18350A-00

SH 1

1

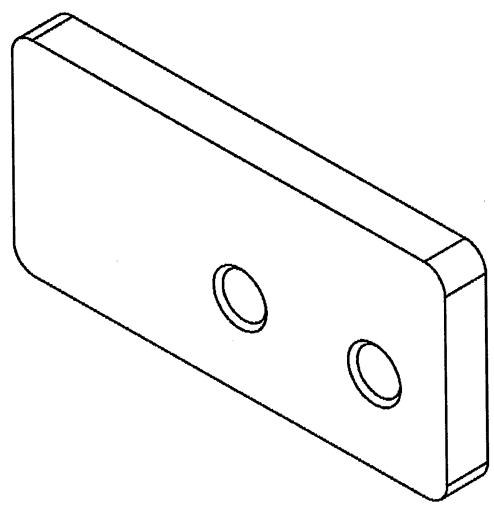
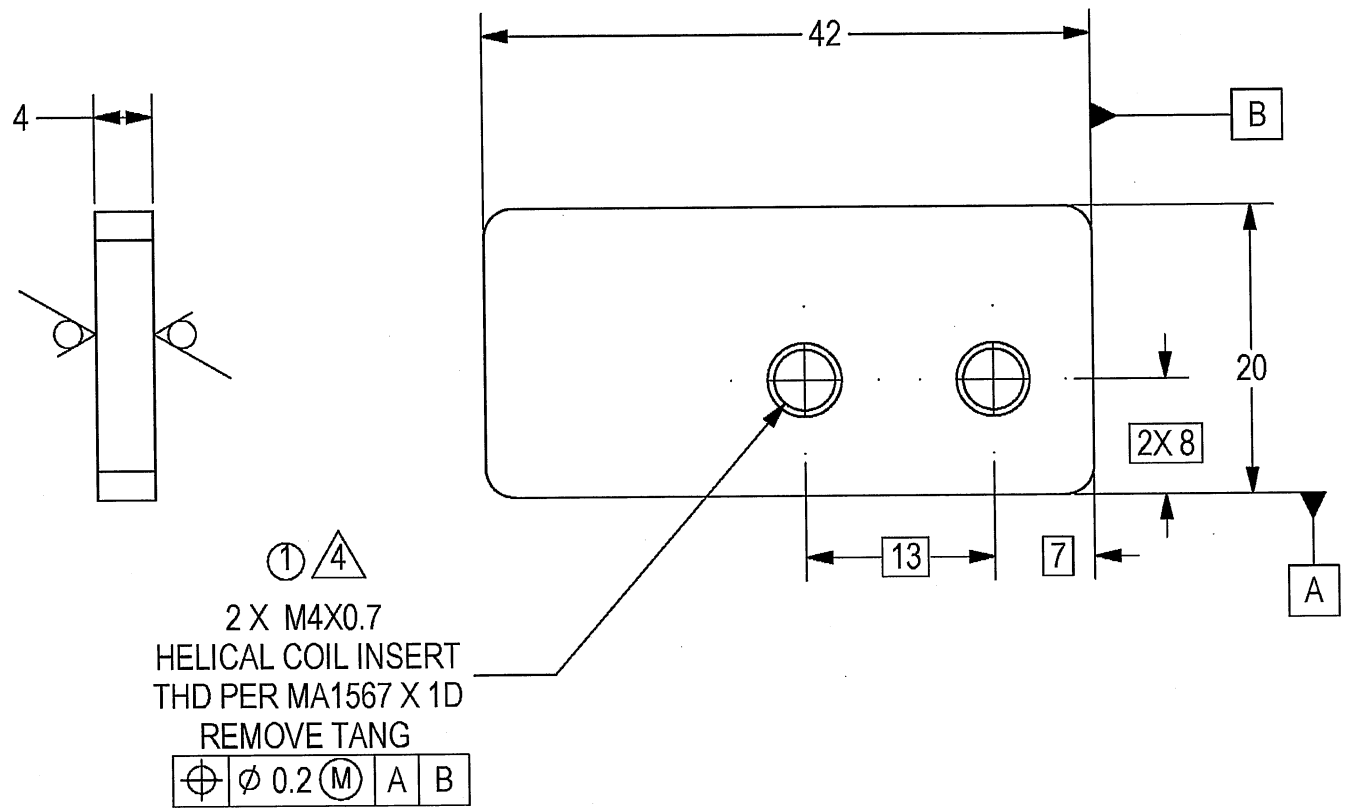
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 26-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALUMINUM ALLOY SHEET THICK 4 MM TYPE 5083-H321 per AMS-QQ-A-250/6 OR EQUIVALENT AFTER ELBIT APPROVAL.
3. GENERAL TOLERANCES ACCORDING TO ISO-2768-m.
4. INSTALL INSERTS AFTER FINISH PER MS33537 USING PRIMER EPOXY PER MIL-P-53022.
5. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.



(WEIGHT APPROX. : 8.8 g)

SEE ATTACHED MEDIA

|  |            |               |         |   |                        |
|--|------------|---------------|---------|---|------------------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE    | <b>ORDNANCE FACTORY TIRUCHIRAPPALLI</b> |                        |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/2/20 |   |                        |
| TOLERANCES                                 |            | CHECKED       |         | TITLE                                   |                        |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02   | <b>PLATE, SUPPORT, SMALL</b>            |                        |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |         | FOR: BOX, MAGAZINE, WELDMENT            |                        |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |         | OF: 12.7MM SRCG                         |                        |
|  |            | OFFICER/DDO   | 18/2/20 | SIZE                                    | CAGE CODE              |
| SURFACE TEXTURE IN MicroMeter              |            |               |         | <b>B</b>                                | <b>2291A</b>           |
|  |            |               |         | DWG NO                                  | <b>Y18350A-00</b>      |
| PROJECT OFFICER                            |            |               |         | SCALE                                   | AUTOMATED DRAWING (SW) |
|  |            |               |         | <b>5:1</b>                              | <b>SHEET 1 OF 1</b>    |



OFT

**ASSEMBLY PARTS LIST**

Assembly Parts List For: Y18350A-00

Rev: -

Status: Released

Description: PLATE, SUPPORT, SMALL

| FN | CMD | PART NUM  | ECO | DESCRIPTION              | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER           | LA | LI |
|----|-----|-----------|-----|--------------------------|----|-----|------|-------------------|------------------------------|----|----|
| 1  | HM  | 99662215M |     | INSERT HCOIL CRES M 4X1D | P  | 2   | Each |                   | 60043-TNM4X0.7C-4(SEE NOTES) |    |    |

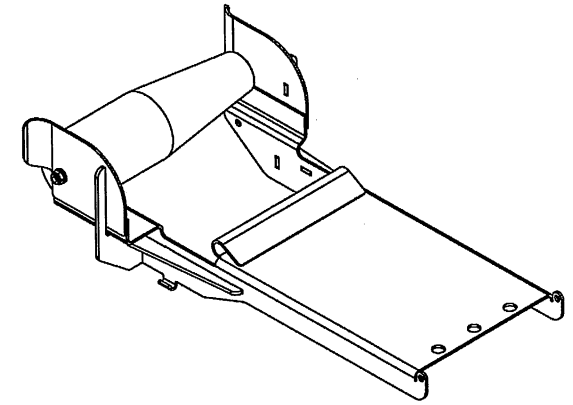
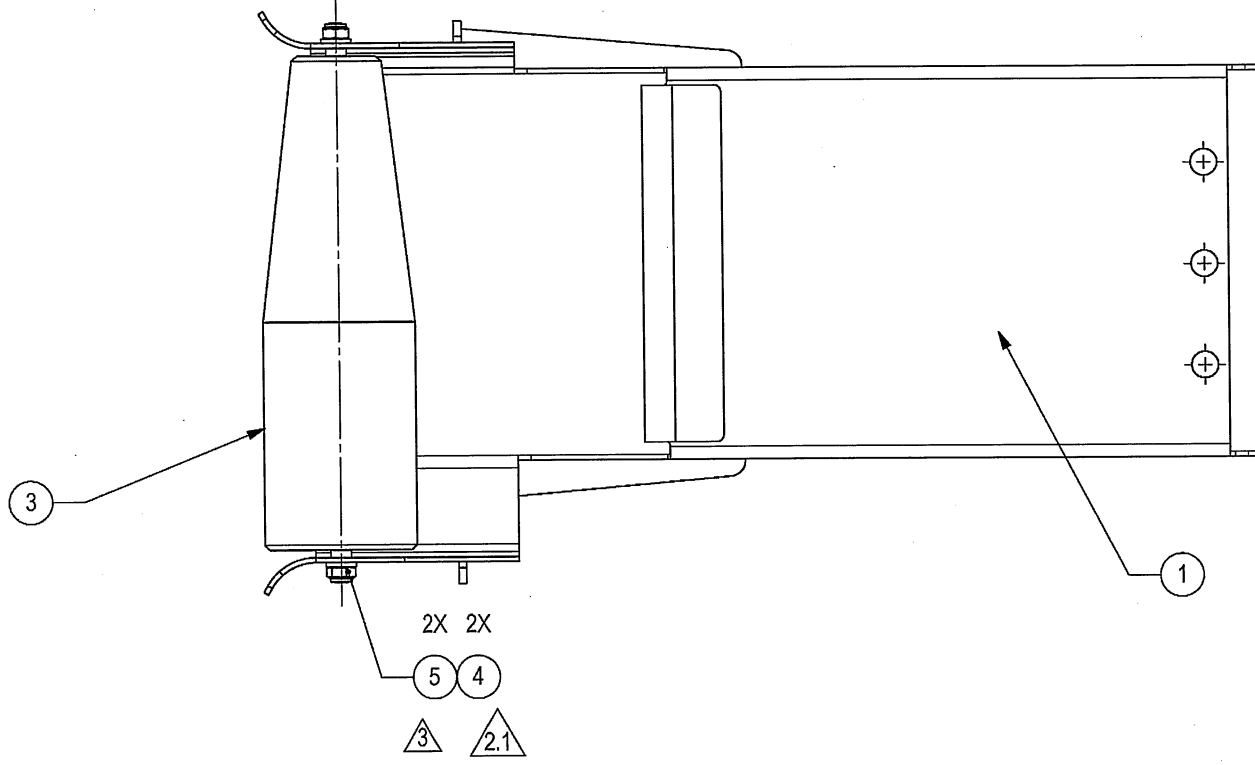
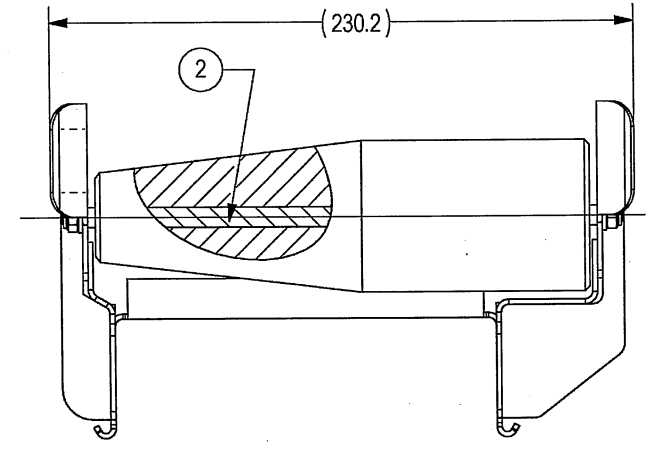
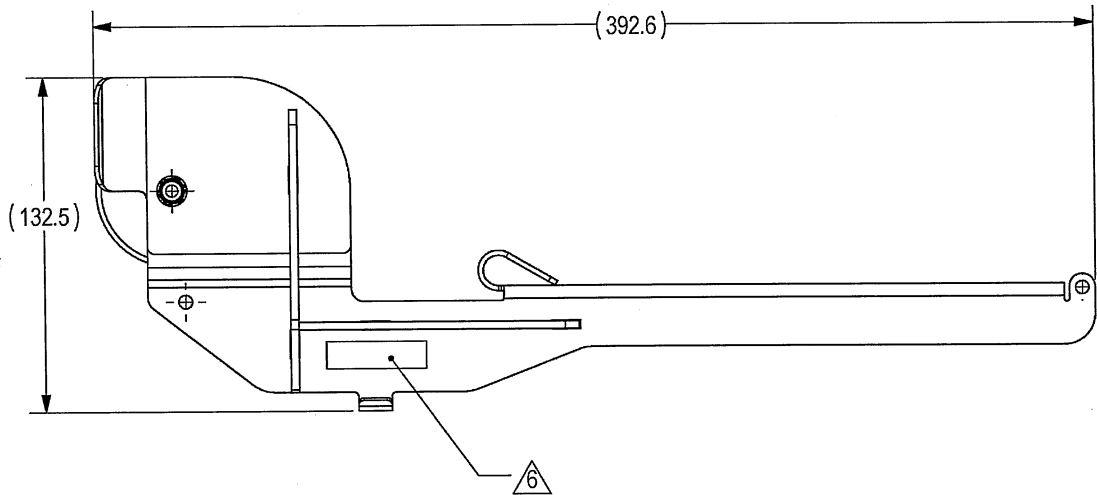
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |     |             |           |              |
|-----------------|-----|-------------|-----------|--------------|
| REV             | ECO | DESCRIPTION | DATE      | APVD         |
| --              |     | Released    | 10-Oct-18 | E. Itzcovich |
|                 |     |             |           |              |
|                 |     |             |           |              |
|                 |     |             |           |              |

NOTES :

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. TIGHTENING TORQUE OF SCREW:  
2.1 M6 10 Nm ± 5%
3. USE F/N 6 FOR ALL SCREWS TIGHTENING.
4. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
6. IDENTIFY PER MIL-STD-130 BY LABELLING. CHARACTERS 1.25 MM HIGH MEETING REQUIREMENTS OF MIL-STD-202F METHOD 215J. LOCATION APPROX. AS SHOWN.
7. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.



WEIGHT APPROX. : 2.2Kg

SEE SEPARATE PARTS LIST

|  |         |               |      |  |                 |
|--|---------|---------------|------|--|-----------------|
| UNLESS OTHERWISE SPECIFIED                 |         | SIGNATURE     | DATE | <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |                 |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |         | DRAWN         |      |  |                 |
| TOLERANCES                                 |         | CHECKED       |      | TITLE                                      |                 |
| LINEAR                                     | ANGULAR | HOS/DDO       |      | COVER MAGAZINE ASSY                        |                 |
| 1st. ANGLE PROJECTION                      |         | OFFICER/PRODN |      | FOR: MAGAZINE BOX ASSY                     | OF: 12.7MM SRCG |
| SURFACE TEXTURE IN MicroMeter              |         | OFFICER/OC    |      | SIZE                                       | CAGE CODE       |
|  |         | OFFICER/DDO   |      | C  | 2291A           |
|  |         |               |      | DWG NO                                     | Y25678A-00      |
|  |         |               |      | SCALE                                      | 1:5             |
|  |         |               |      | AUTOMATED DRAWING (SW)                     |                 |
|  |         |               |      | SHEET                                      | 1 OF 1          |

DWG NO Y25678A-00 SH 1

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y25678A-00

Rev: -

Status: Released

Description: COVER MAGAZINE ASSY

| FN | CMD | PART NUM   | ECO | DESCRIPTION                     | MB | QTY   | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER           | LA | LI |
|----|-----|------------|-----|---------------------------------|----|-------|------|-------------------|------------------------------|----|----|
| 1  | MP  | Y25679A-00 |     | COVER MAGAZINE PAINTED          | M  | 1     | Each |                   |                              |    |    |
| 2  | MP  | Y17769A-00 |     | PIVOT ,ROLLER ,COVER            | M  | 1     | Each |                   |                              |    |    |
| 3  | MP  | 073326A-00 |     | ROLLER                          | M  | 1     | Each |                   |                              |    |    |
| 4  | HO  | 99931941M  |     | WASHER FLAT CRES M6 12X6.4X1.6  | P  | 2     | Each |                   | 51313-ISO7089-6-200HV-A4     |    |    |
| 5  | HO  | 00021333N  |     | NUT HEX S/L CRES M 6 W/NYL LOCK | P  | 2     | Each |                   | 42323-DIN985-M6-A4           |    |    |
| 6  | YR  | 02010074K  |     | ADHESIVE, THREADLOCKING         | P  | 0.200 | CC   |                   | 52064-LOCTITE 242 ASTM D5363 |    |    |

2

DWG NO Y25679A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

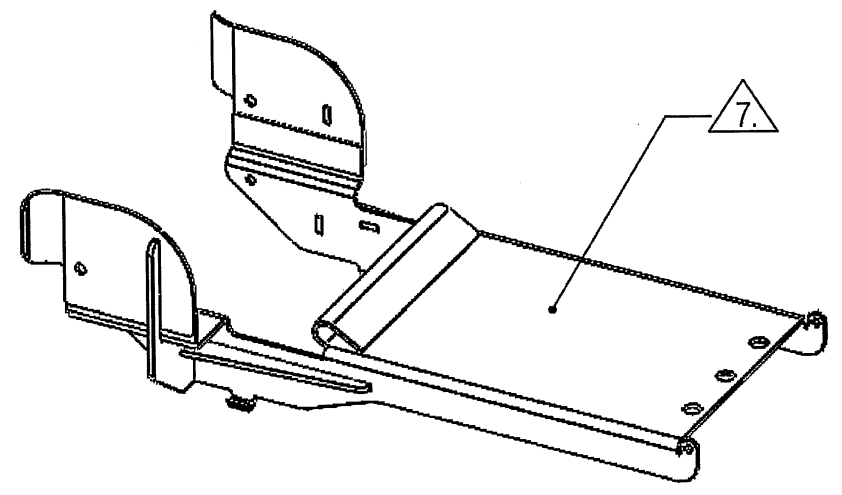
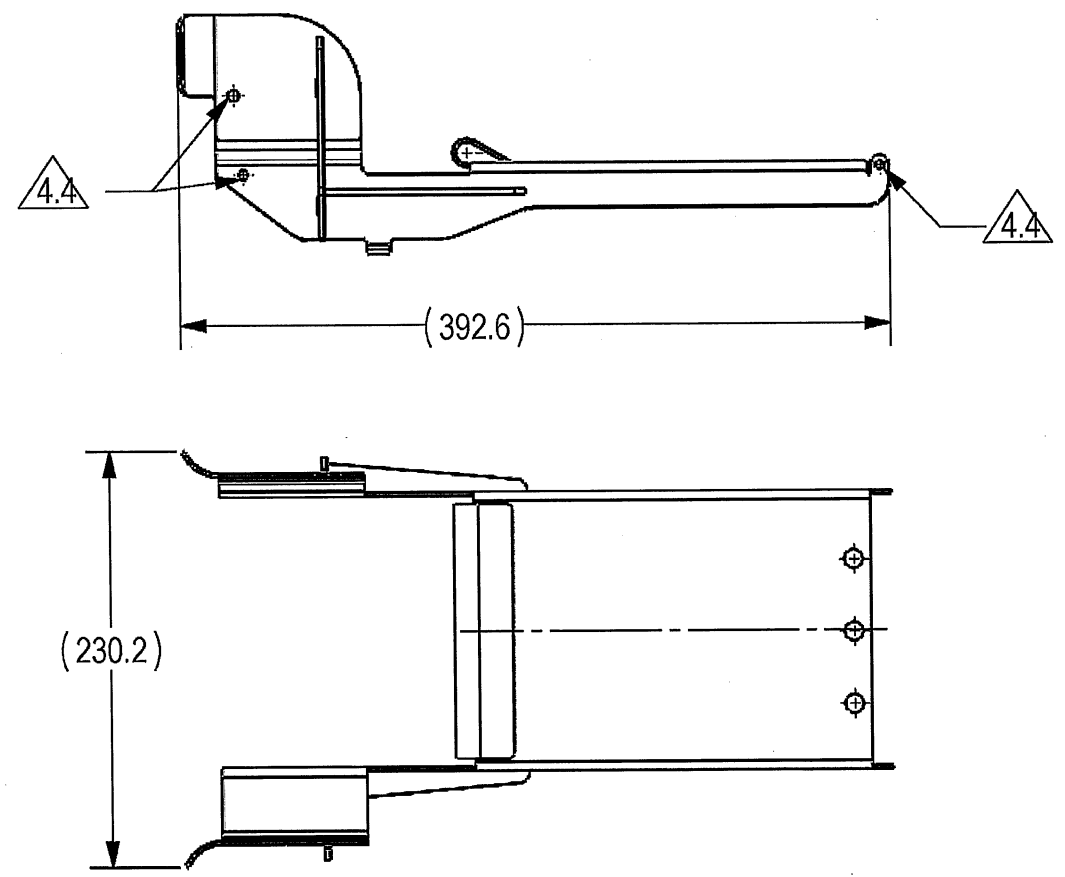
| REV | ECO | DESCRIPTION | DATE      | APVD          |
|-----|-----|-------------|-----------|---------------|
| --  |     | Released    | 08-Oct-18 | L. Goldshtein |
|     |     |             |           |               |
|     |     |             |           |               |
|     |     |             |           |               |

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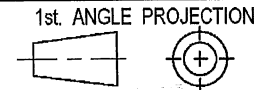
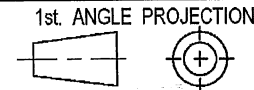
NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: STAINLESS STEEL F/N 1 (FOR REFERENCE ONLY).
3. FINISH:
  - 3.1 PASSIVATION TREATMENT per AMS-2700 METHOD 1 TYPE 7.
4. PAINT:
  - 4.1 PRIMER: LEAD AND CHROMATE FREE EPOXY PRIMER PER MIL-DTL-53022 THICKNESS: 25-40 MICRONS. OR EQUIVALENT APPROVED BY ELBIT.
  - 4.2 INTERMEDIATE: APPLY TWO LAYERS OF HIGH SOLID EPOXY POLYAMIDE PER MIL-PRF-22750 TYPE II CLASS H. EACH LAYER 30-50 MICRONS. SEAL WELDED AREA WITH MS SOUDAL 250 OR SIKAFLEX 529.
  - 4.3 TOP COAT - APPLY TWO LAYER OF ALIPHATIC POLYURETHANE PER MIL-PRF-85285 OR MIL-C-83286 RAL 9016 MATT. EACH LAYER 30-50 MICRONS.
- 4.4 PROTECT HOLES BEFORE PAINT.
5. QUALITY ASSURANCE PROVISIONS:
  - 5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SEE SEPARATE PARTS LIST

|   |         |               |          |  |                        |
|---|---------|---------------|----------|--|------------------------|
| UNLESS OTHERWISE SPECIFIED  |         | SIGNATURE     | DATE     |  <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |                        |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009  |         | DRAWN         | 17/10/20 |  |                        |
| TOLERANCES  |         | CHECKED       |          | TITLE  |                        |
| LINEAR  | ANGULAR | HOS/DDO       | 18/10/20 | COVER MAGAZINE PAINTED   |                        |
| 1st. ANGLE PROJECTION   |         | OFFICER/PRODN |          | FOR: COVER MAGAZINE ASSY   | OF:12.7MM SRCG         |
|  |         | OFFICER/QC    |          | SIZE   | CAGE CODE              |
| SURFACE TEXTURE IN MicroMeter   |         | OFFICER/DDO   |          | B  | 2291A                  |
|  |         |               |          | DWG NO   |                        |
| PROJECT OFFICER   |         |               |          | Y25679A-00   |                        |
| PLM Control D   |         |               |          | SCALE 1:4  | AUTOMATED DRAWING (SW) |
|   |         |               |          | SHEET 1 OF 1   |                        |
|   |         |               |          | <small>EPDM DRAWING REV EPDM MODEL REV EPDM MODEL STATUS EPDM MODEL NAME</small><br>Y25679A-00                                   |                        |

2

B

B

A

A

OFT

**ASSEMBLY PARTS LIST**

Assembly Parts List For: Y25679A-00

Rev: -

Status: Released

Description: COVER MAGAZINE PAINTED

| FN | CMD | PART NUM   | ECO | DESCRIPTION              | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|--------------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | AM  | Y17766A-00 |     | COVER MAGAZINE, WELDMENT | M  | 1   | Each |                   |                    |    |    |

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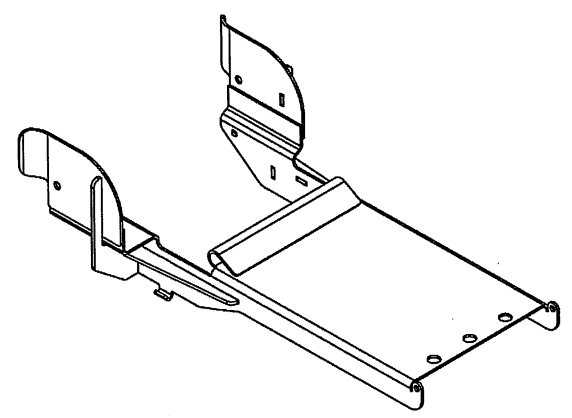
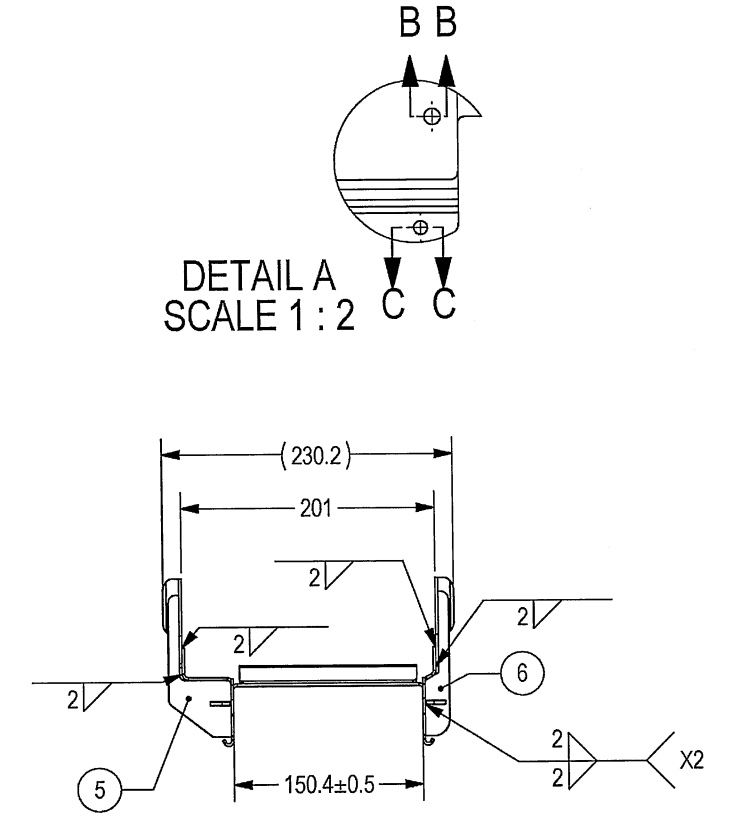
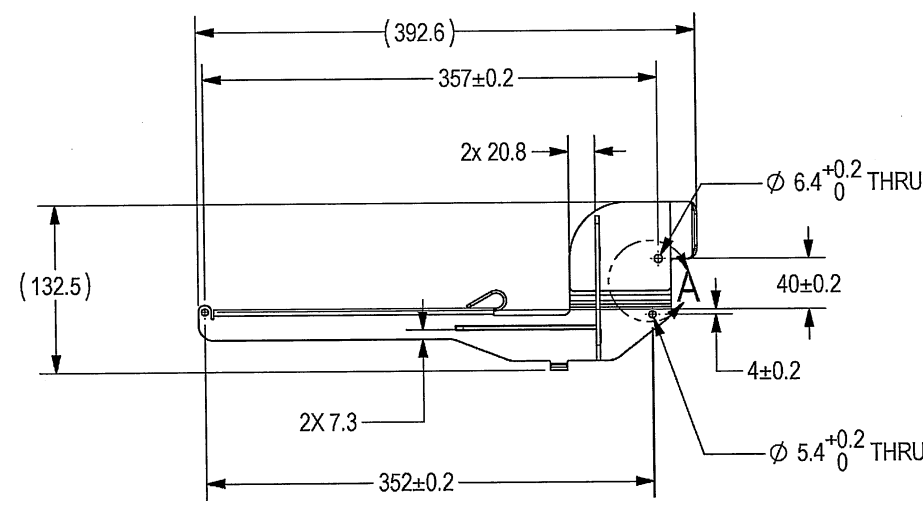
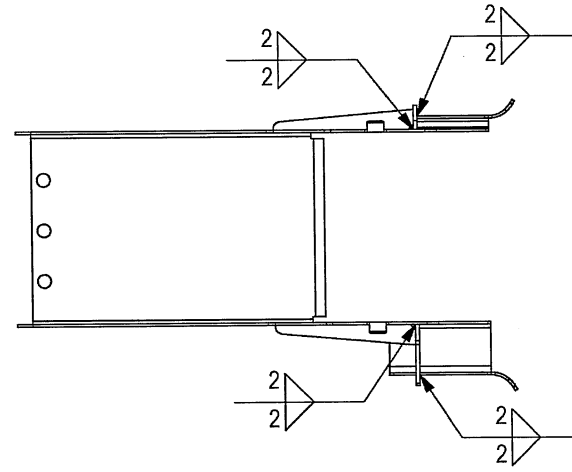
NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: STAINLESS STEEL - (FOR REFERENCE ONLY)
3. WELDING:
  - 3.1 WELDING PER AWS D1.1 GTAW OR GMAW CLASS C USING ELECTRODE ER308L PER AWS A5.9 OR EQUIVALENT.
  - 3.2 AFTER WELDING APPLY VISUAL INSPECTION.
4. GENERAL TOLERANCES ACCORDING TO TO ISO 13920-A.
5. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
6. ALIGNMENT BETWEEN TWO HOLES MUST BE CHECKED.
7. QUALITY ASSURANCE PROVISIONS:
  - 7.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
8. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
9. PACKAGING AND PACKING:
 

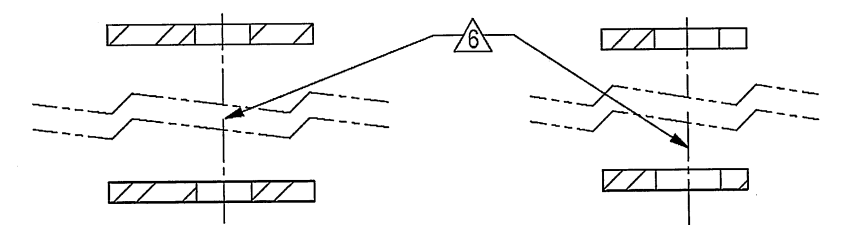
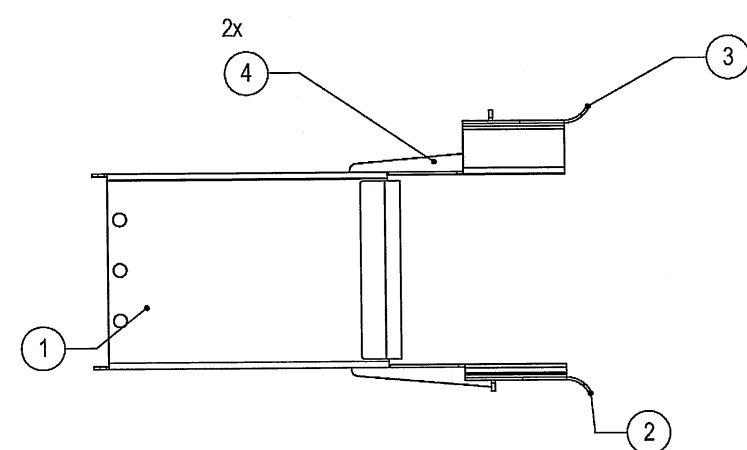
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
10. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |



(WEIGHT APPROX. :0.478 Kg)



SECTION C-C  
SCALE 2:1

SECTION B-B  
SCALE 2:1

SEE ATTACHED MEDIA  
SEE SEPARATE PARTS LIST

|  |            |               |          |  |
|--|------------|---------------|----------|--|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <p><b>ORDNANCE FACTORY</b><br/>TIRUCHIRAPPALLI</p> |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/18 |  |
| TOLERANCES                                 |            | CHECKED       |          | TITLE  |
| LINEAR                                     | ANGULAR    | HOS/DDO       |          | FOR: COVER MAGAZINE PAINTED                        |
| SEE NOTE 4                                 | SEE NOTE 4 |               |          | COVER MAGAZINE, WELDMENT                           |
| 1st ANGLE PROJECTION                       |            | OFFICER/PRODN |          | OF:12.7MM SRCG                                     |
| SURFACE TEXTURE IN MicroMeter              |            | OFFICER/QC    |          | SIZE   |
| 6.3  |            | OFFICER/DDO   |          | CAGE CODE  |
|  |            |               |          | Y17766A-00   |
|  |            |               |          | DWG NO   |
|  |            |               |          | Y17766A-00   |
|  |            |               |          | SCALE  |
|  |            |               |          | 1:4  |
|  |            |               |          | AUTOMATED DRAWING (SW)                             |
|  |            |               |          | SHEET 1 OF 1                                       |
|  |            |               |          | STATUS   |
|  |            |               |          | Freeze   |

DWG NO Y17766A-00  
SH 1

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y17766A-00

Rev: -

Status: Released

Description: COVER MAGAZINE, WELDMENT

| FN | CMD | PART NUM   | ECO | DESCRIPTION       | MB | QTY | U/M  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|-------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | MP  | Y17760A-00 |     | COVER , MAGAZINE  | M  | 1   | Each |                   |                    |    |    |
| 2  | MP  | Y17764A-00 |     | WING RIGHT, COVER | M  | 1   | Each |                   |                    |    |    |
| 3  | MP  | Y17765A-00 |     | WING LEFT, COVER  | M  | 1   | Each |                   |                    |    |    |
| 4  | MP  | Y17762A-00 |     | RIB 2, COVER      | M  | 2   | Each |                   |                    |    |    |
| 5  | MP  | Y17763A-00 |     | RIB 1, COVER      | M  | 1   | Each |                   |                    |    |    |
| 6  | MP  | Y17879A-00 |     | RIB ,COVER        | M  | 1   | Each |                   |                    |    |    |

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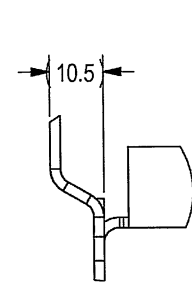
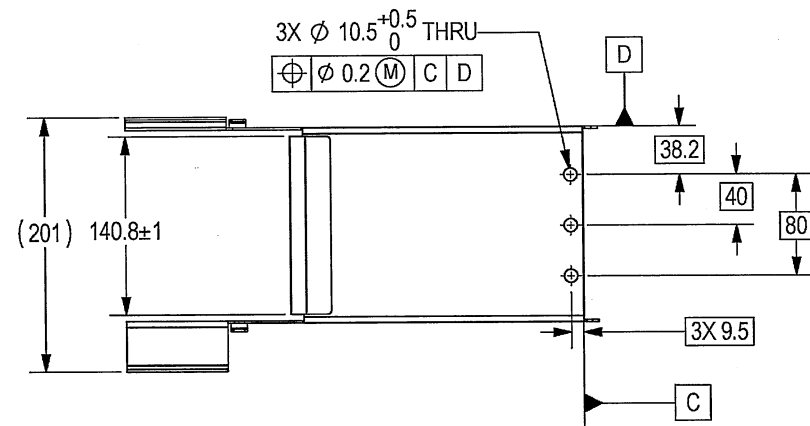
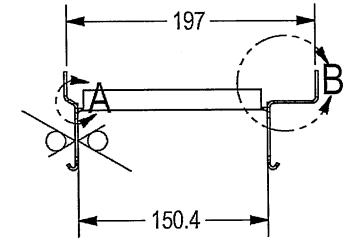
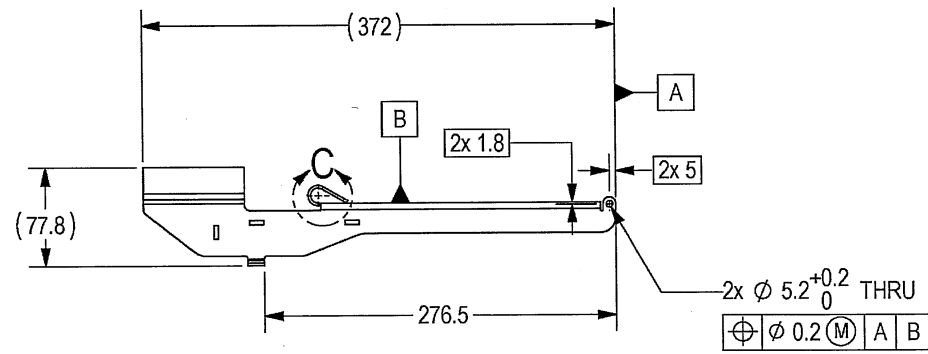
NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES SHEET THICK 2 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
6. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:
 

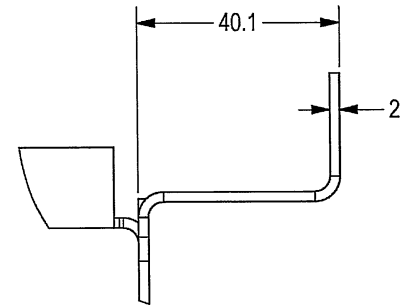
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

| SHEET REV STATUS                 |
|----------------------------------|
| ALL SHEETS ARE THE SAME REVISION |

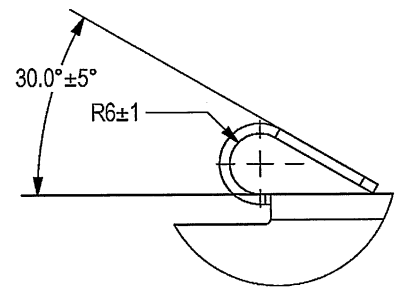
| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |



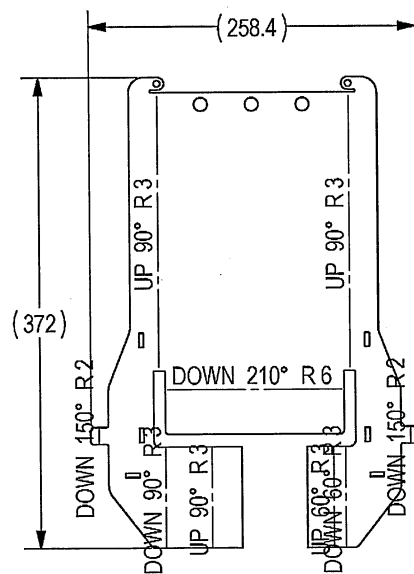
DETAIL A  
SCALE 1:1



DETAIL B  
SCALE 1:1

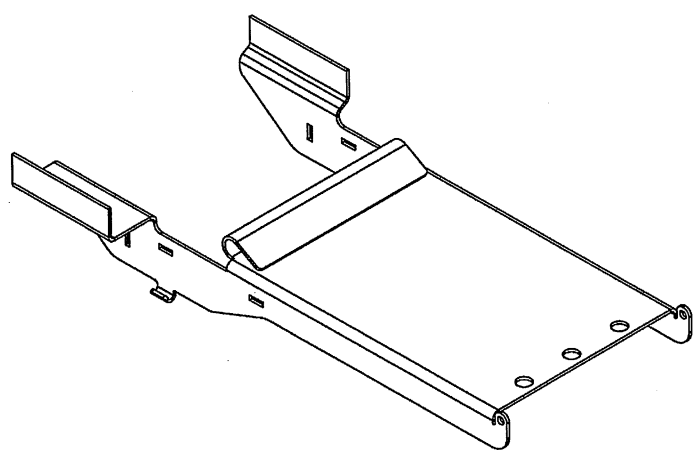


DETAIL C  
SCALE 1:1



FLAT PATTERN  
(FOR REFERENCE ONLY)

SEE ATTACHED MEDIA



(WEIGHT APPROX. :361 g)

6.3/10/1

|  |            |               |         |                                     |            |
|--|------------|---------------|---------|-------------------------------------|------------|
| UNLESS OTHERWISE SPECIFIED               |            | SIGNATURE     | DATE    | ORDNANCE FACTORY<br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 |            | DRAWN         | 17/2/20 | FOR: COVER MAGAZINE, WELDMENT       |            |
| TOLERANCES                               |            | CHECKED       |         | TITLE                               |            |
| LINEAR                                   | ANGULAR    | HOS/DDO       |         | COVER, MAGAZINE                     |            |
| SEE NOTE 3                               | SEE NOTE 3 | OFFICER/PRODN |         | SIZE                                | CAGE CODE  |
| 1st ANGLE PROJECTION                     |            | OFFICER/QC    |         | C                                   | 2291A      |
| SURFACE TEXTURE IN MicroMeter            |            | OFFICER/DDO   |         | SCALE                               | 1:2        |
|  |            |               |         | AUTOMATED DRAWING (SW)              | Y17760A-00 |
|  |            |               |         | SHEET 1 OF 1                        | Freeze     |

DWG NO  
Y17760A-00

SH  
1



2

DWG NO Y17764A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

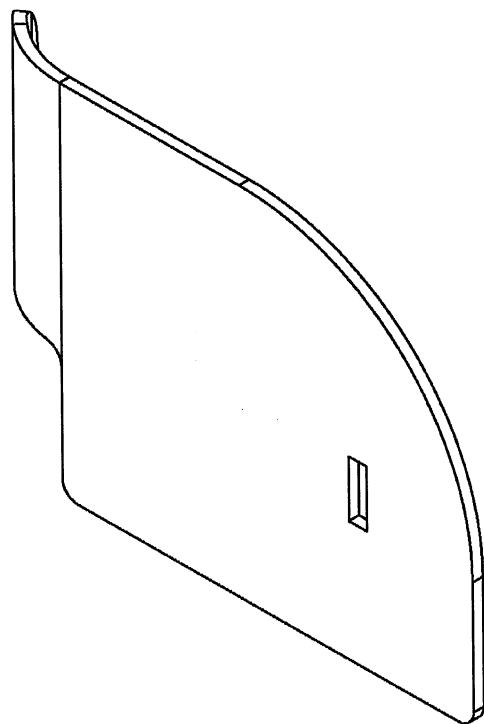
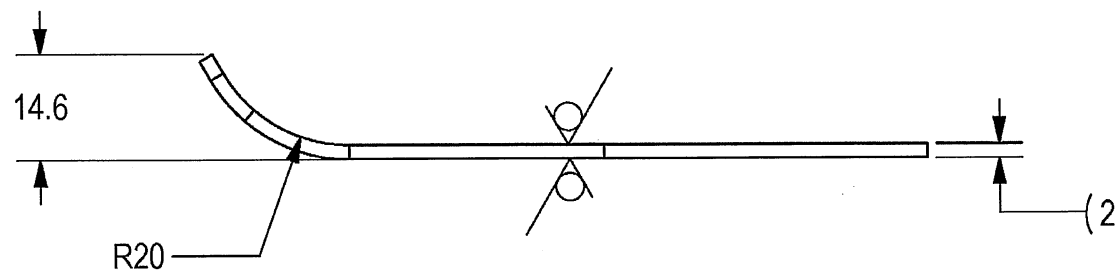
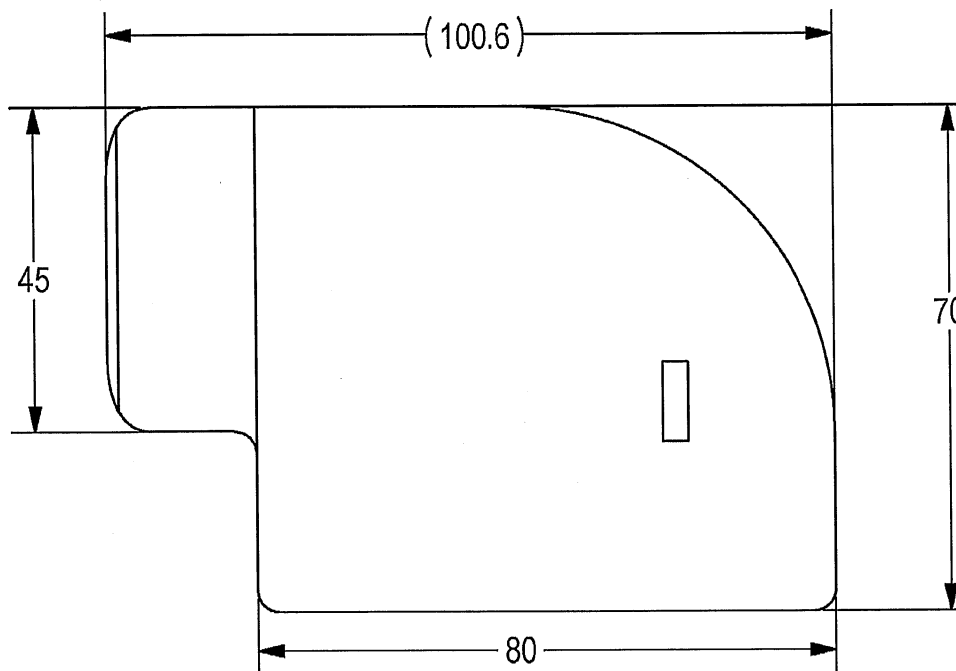
| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02  |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES SHEET THICK 2 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. GENERAL TOLERANCES ACCORDING TO ISO 2768-c.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
6. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. :33.1 g)

SEE ATTACHED MEDIA

|  |            |               |          |   |                             |
|--|------------|---------------|----------|---|-----------------------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |                             |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/17 |   |                             |
| TOLERANCES                                 |            | CHECKED       |          | TITLE   |                             |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02    | FOR: COVER MAGAZINE, WELDMENT                     |                             |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |          | OF:12.7MM SRCG                                    |                             |
| 1st. ANGLE PROJECTION                      |            | OFFICER/OC    |          | SIZE  | CAGE CODE                   |
|  |            | OFFICER/DDO   | 18/02    | B   | 2291A                       |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | DWG NO  | Y17764A-00                  |
|  |            |               |          | SCALE   | 1:1                         |
| PROJECT OFFICER                            |            |               |          | AUTOMATED DRAWING (SW)                            | SHEET 1 OF 1                |
|  |            |               |          | PLM Control 04                                    | EPDM MODEL REV: 04          |
|  |            |               |          | EPDM MODEL STATUS: Freeze                         | EPDM MODEL NAME: Y17764A-00 |

2

B

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DWG NO Y17765A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

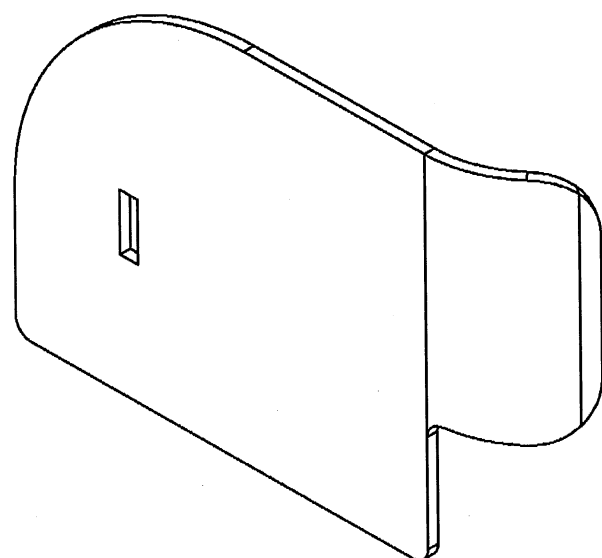
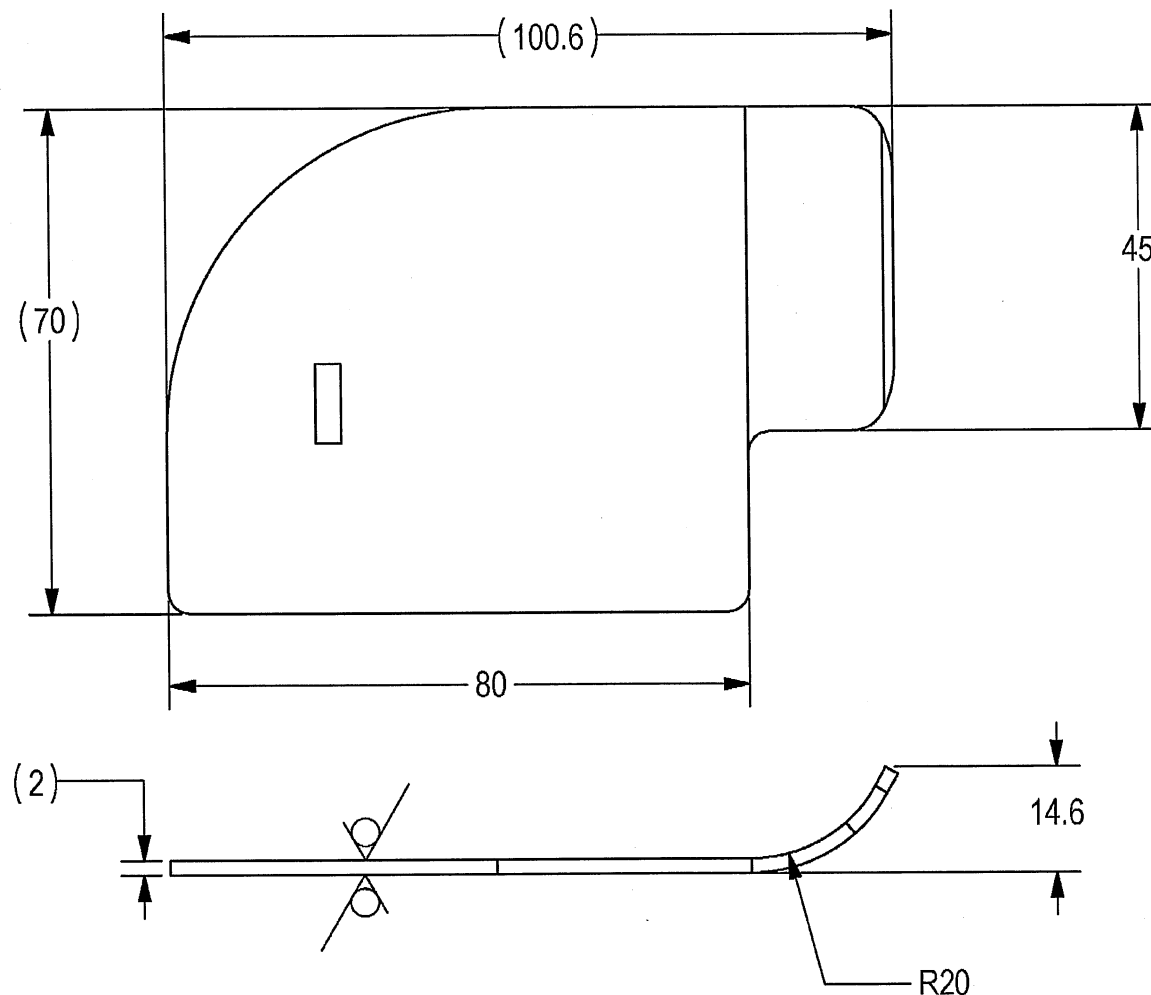
| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02  |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES

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3. GENERAL TOLERANCES ACCORDING TO ISO 2768-c.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
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8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. :33.1 g)

SEE ATTACHED MEDIA

|  |            |               |                 |   |              |
|--|------------|---------------|-----------------|---|--------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE            | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/17        |   |              |
| TOLERANCES                                 |            | CHECKED       |                 | TITLE   |              |
| LINEAR                                     | ANGULAR    | HOS/DDO       | P. Taylor 18/12 | FOR: COVER MAGAZINE, WELDMENT                     |              |
| SEE NOTE 3                                 | SEE NOTE 3 | OFFICER/PRODN |                 | OF:12.7MM SRCG                                    |              |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |                 | SIZE  | CAGE CODE    |
|  |            | OFFICER/DDO   |                 | B   | 2291A        |
| SURFACE TEXTURE IN MicroMeter              |            |               |                 | DWG NO  | Y17765A-00   |
|  |            |               |                 | SCALE   | 1:1          |
| PROJECT OFFICER                            |            |               |                 | AUTOMATED DRAWING (SW)                            | SHEET 1 OF 1 |

*[Signature]*  
PROJECT OFFICER

PLM Control 04 EPDM DRAWING REV 04 EPDM MODEL REV 04 EPDM MODEL STATUS Freeze EPDM MODEL NAME Y17765A-00

B

B

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2

DWG NO Y17762A-00

SH 1

1

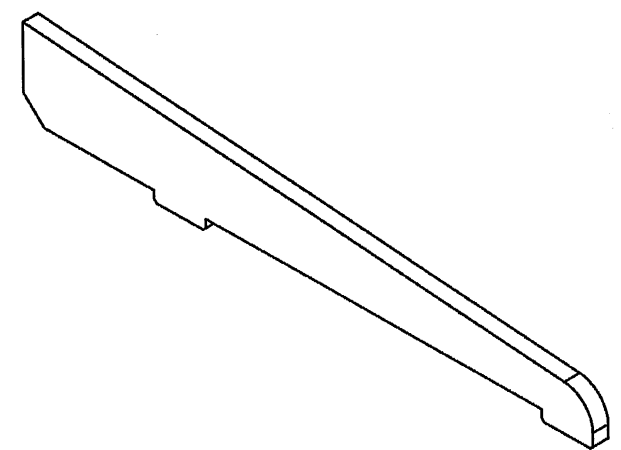
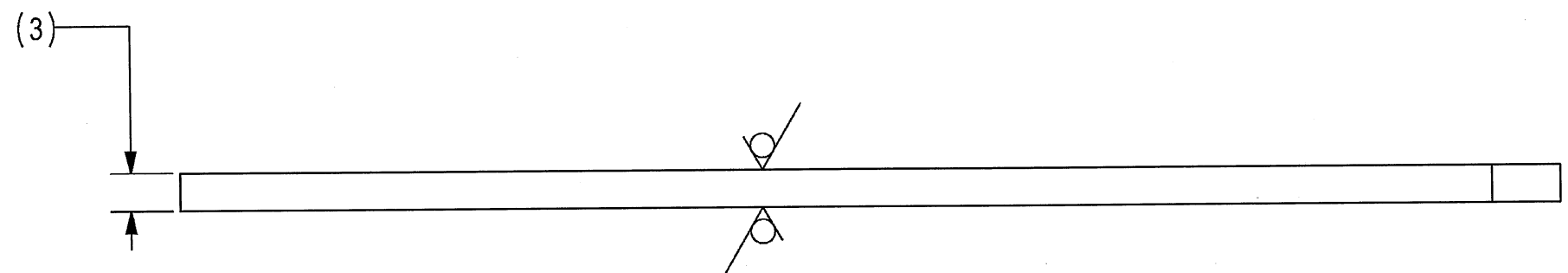
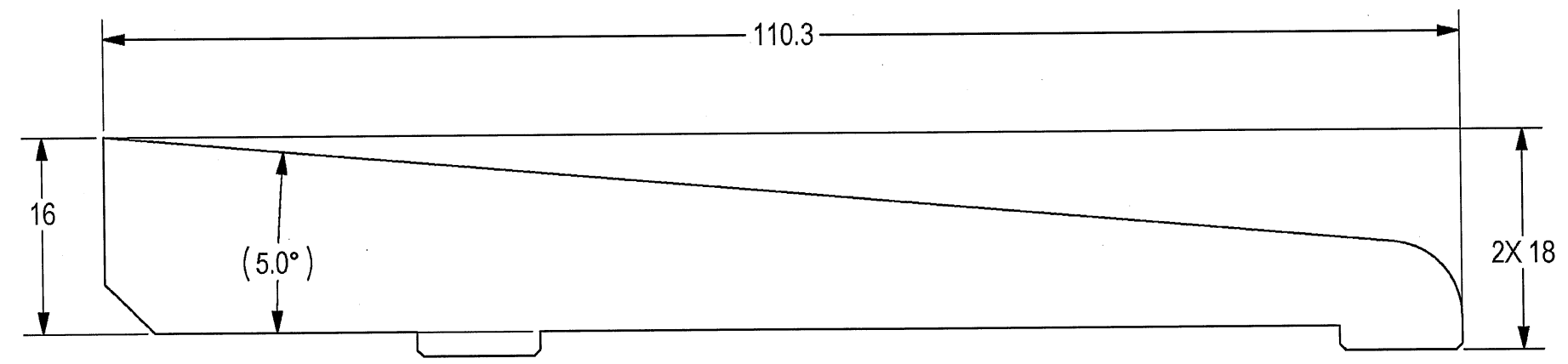
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 05-Feb-18 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES SHEET THICK 3 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. GENERAL TOLERANCES ACCORDING TO ISO 2768-c.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
6. PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. :10.1 g)

SEE ATTACHED MEDIA

|  |             |               |         |  |            |
|--|-------------|---------------|---------|--|------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE    | <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN         | 17/2/20 |  |            |
| TOLERANCES                                 |             | CHECKED       |         | TITLE                                      |            |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/10   | RIB 2, COVER                               |            |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN |         | FOR: COVER MAGAZINE, WELDMENT              |            |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC    |         | OF:12.7MM SRCG                             |            |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO   |         | SIZE                                       | CAGE CODE  |
| 6.3  |             |               |         | B  | 2291A      |
| PROJECT OFFICER                            |             |               |         | DWG NO                                     | Y17762A-00 |
|  |             |               |         | SCALE                                      | 2:1        |
|  |             |               |         | AUTOMATED DRAWING (SW)                     |            |
|  |             |               |         | SHEET 1 OF 1                               |            |

2

DWG NO Y17763A-00

SH 1

1

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SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

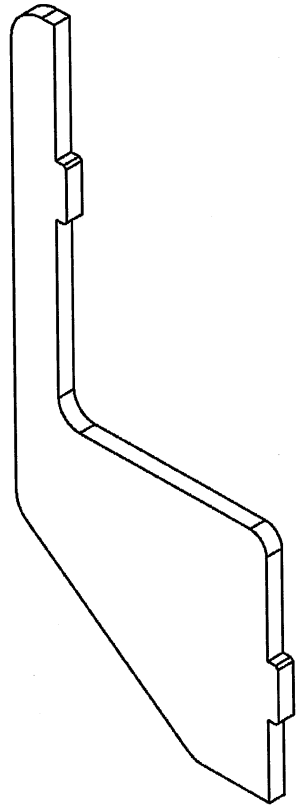
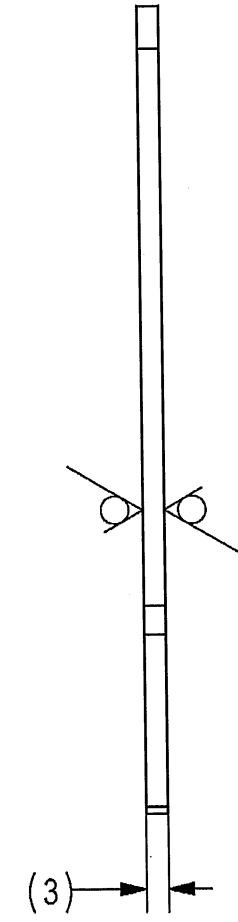
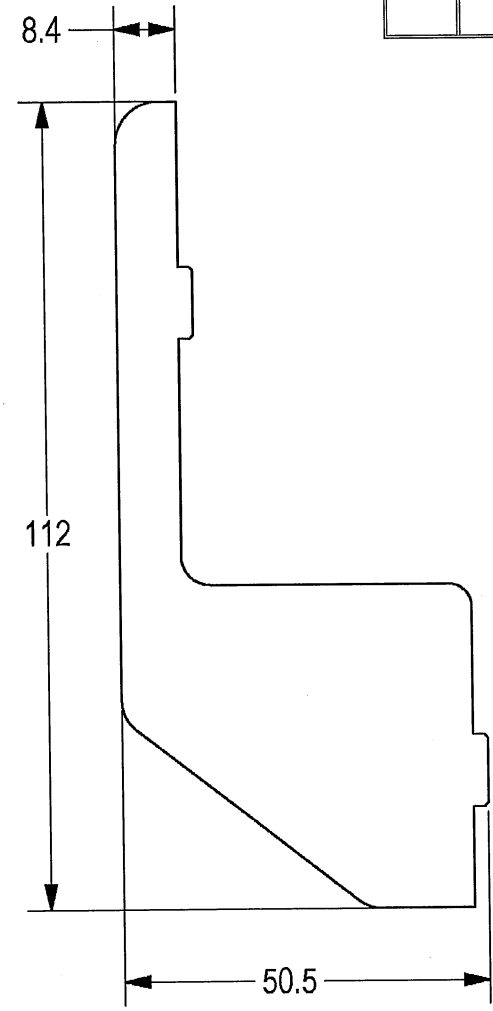
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | 4 Scrap Freeze                 | 19-Sep-17 | S. Daniel     |
| 02  |        | Freeze                         | 05-Feb-18 | Y. Shapira    |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES SHEET THICK 3 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. GENERAL TOLERANCES ACCORDING TO ISO 2768-c.
4. QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
6. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:
 


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8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. :18.4 g)

6.3/10/1

SEE ATTACHED MEDIA

|  |             |               |          |   |           |
|--|-------------|---------------|----------|---|-----------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE     |  <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |           |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN         | 17/12/18 |   |           |
| TOLERANCES                                 |             | CHECKED       |          | TITLE   |           |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/10/18 | RIB 1, COVER  |           |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN |          | FOR: COVER MAGAZINE, WELDMENT   |           |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC    |          | OF:12.7MM SRCG  |           |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO   | 18/10/18 | SIZE  | CAGE CODE |
|  |             |               |          | B   | 2291A     |
|  |             |               |          | DWG NO  |           |
|  |             |               |          | Y17763A-00  |           |
|  |             |               |          | SCALE   | 1:1       |
|  |             |               |          | AUTOMATED DRAWING (SW)  |           |
|  |             |               |          | SHEET 1 OF 1  |           |

PROJECT OFFICER

*[Signature]*

PLM Control 03 | EPDM DRAWING REV 02 | EPDM MODEL REV 02 | EPDM MODEL STATUS Freeze | EPDM MODEL NAME Y17763A-00

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B

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DWG NO Y17879A-00

SH 1

1

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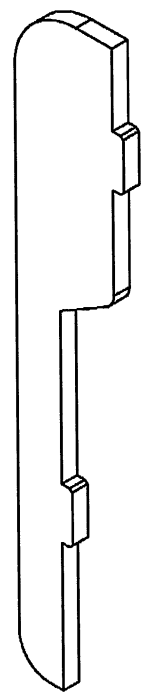
SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02              |        | Freeze                         | 05-Feb-18 | Y. Shapira    |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

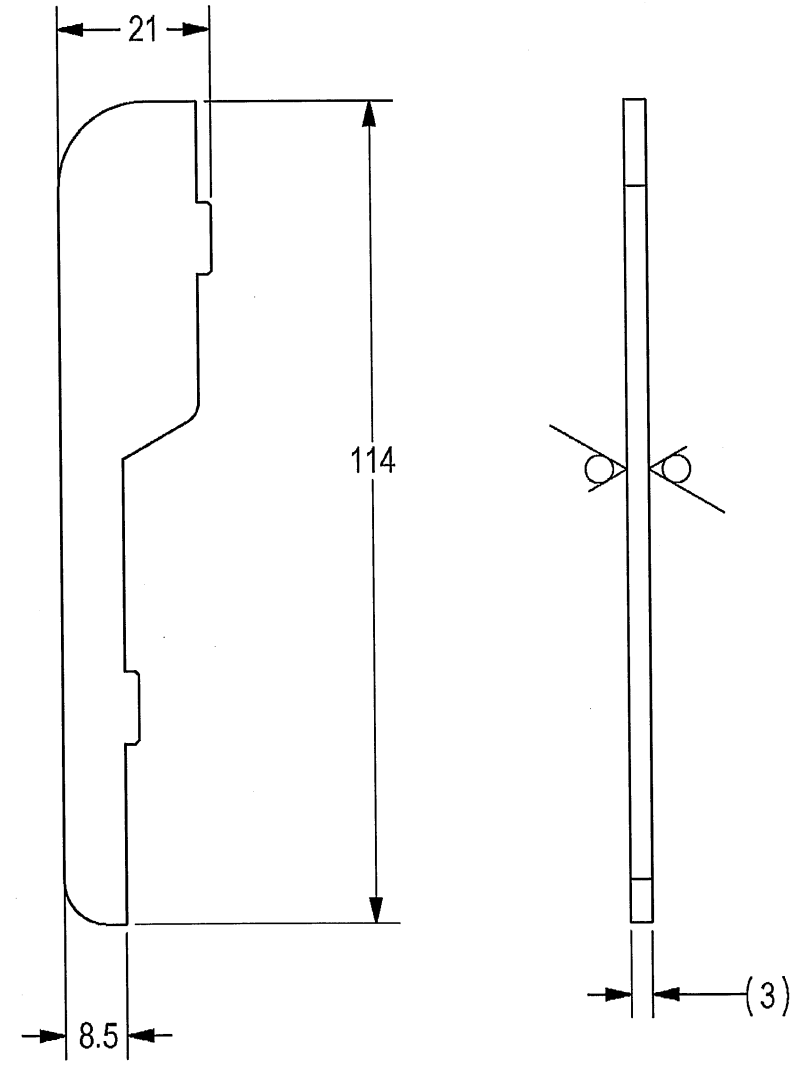
NOTES

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES SHEET THICK 3 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-c.
- QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:
 

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- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. :11.7 g)



6.3/10/1

SEE ATTACHED MEDIA

|  |             |                |      |   |              |
|--|-------------|----------------|------|---|--------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE      | DATE | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN          |      |   |              |
| TOLERANCES                                 |             | CHECKED        |      | TITLE   |              |
| LINEAR                                     | ANGULAR     | HOS/DDO        |      | RIB ,COVER  |              |
| SEE NOTE 3.                                | SEE NOTE 3. |                |      | FOR: COVER MAGAZINE, WELDMENT                     |              |
| 1st. ANGLE PROJECTION                      |             | OFFICER/PRODN  |      | SIZE  | CAGE CODE    |
|  |             | OFFICER/OC     |      | B   | 2291A        |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO    |      | DWG NO  | Y17879A-00   |
|  |             |                |      | SCALE   | 1:1          |
| PROJECT OFFICER                            |             |                |      | AUTOMATED DRAWING (SW)                            | SHEET 1 OF 1 |
|  |             | PLM Control 03 | 02   | Freeze  | Y17879A-00   |

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DWG NO Y17769A-00

SH 1

1

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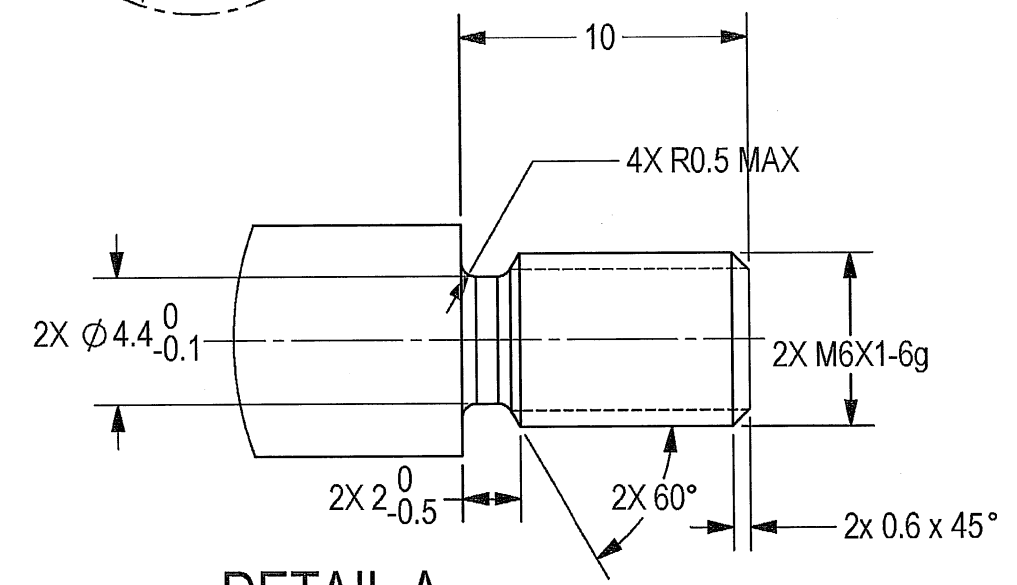
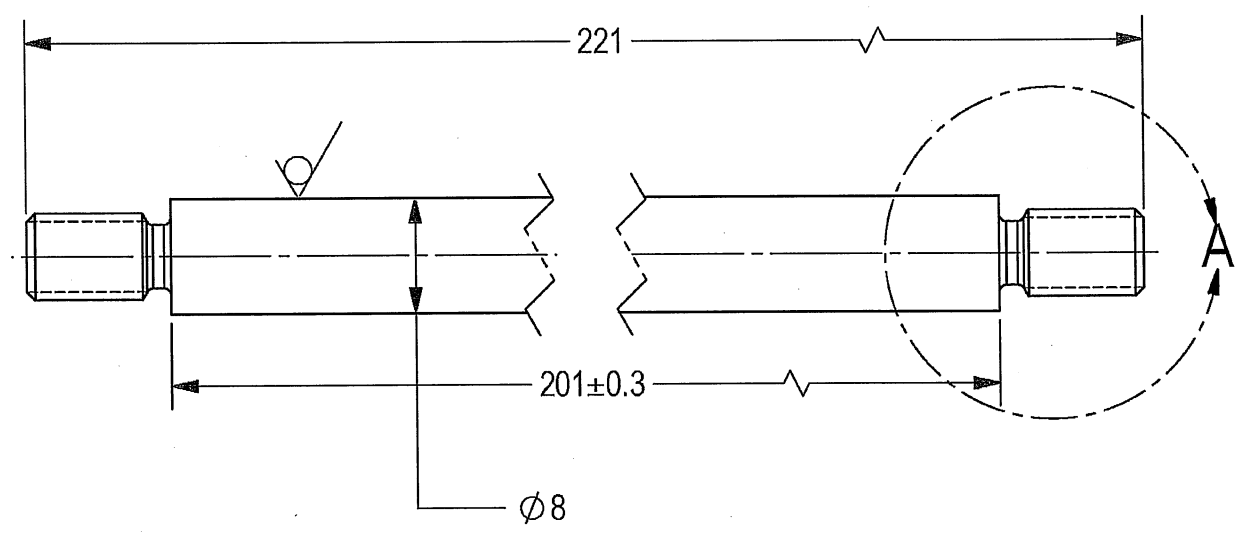
SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |                |
|-----------------|--------|--------------------------------|-----------|----------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD           |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel      |
| --              | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshstein |
|                 |        |                                |           |                |
|                 |        |                                |           |                |

NOTES

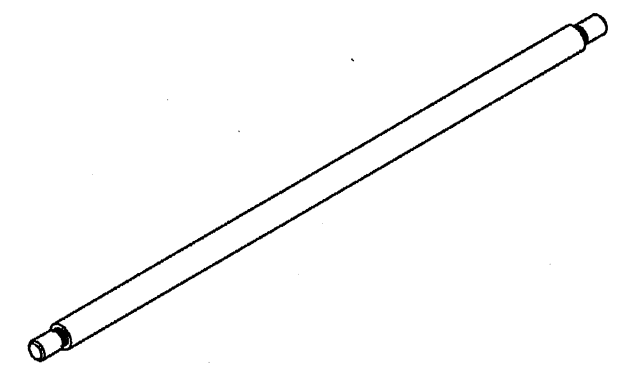
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES BAR 316L per ASTM-A-276 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- FINISH:
  - PASSIVATION TREATMENT per AMS-2700 METHOD 1 TYPE 7.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.3.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.5X45 Deg.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



DETAIL A SCALE 4 : 1

SEE ATTACHED MEDIA



(WEIGHT APPROX. : 85.2 g)

|  |               |                   |
|--|---------------|-------------------|
| UNLESS OTHERWISE SPECIFIED                 | SIGNATURE     | DATE              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 | DRAWN         | 17/2/18           |
| TOLERANCES                                 | CHECKED       |                   |
| LINEAR ±0.2                                | HOS/DDO       | P. Jashin - 18/02 |
| ANGULAR ±0.5°                              | OFFICER/PRODN |                   |
| 1st. ANGLE PROJECTION                      | OFFICER/QC    |                   |
| SURFACE TEXTURE IN MicroMeter              | OFFICER/DDO   |                   |

|  |                        |                             |    |
|--|------------------------|-----------------------------|----|
| <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |                        | TITLE                       |    |
|  |                        | <b>PIVOT ,ROLLER ,COVER</b> |    |
| FOR: COVER MAGAZINE ASSY                   |                        | OF:12.7MM SRCG              |    |
| SIZE                                       | CAGE CODE              | DWG NO                      |    |
| B  | 2291A                  | Y17769A-00                  | -- |
| SCALE 1:2                                  | AUTOMATED DRAWING (SW) | SHEET 1 OF 1                |    |

PROJECT OFFICER

*[Signature]*

2

B

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2

DWG NO 073326A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

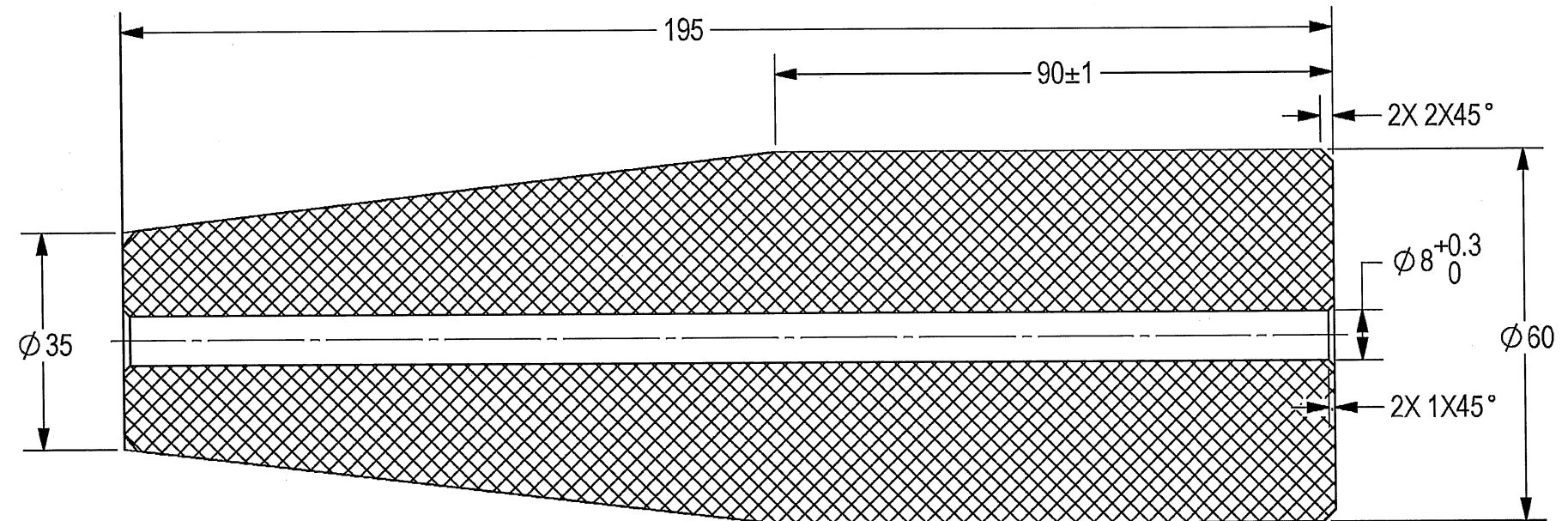
REVISION RECORD

| REV | ECO     | DESCRIPTION                    | DATE      | APVD          |
|-----|---------|--------------------------------|-----------|---------------|
| 01  |         | Freeze                         | 30-Jun-13 |               |
| 02  |         | Freeze                         | 25-Mar-14 | E. Reshef     |
| 03  |         | Restricted                     | 26-May-14 | L. Goldshtein |
| 04  | VY44/00 | Restricted                     | 02-Sep-14 | D. Nave       |
| --  | T00065  | Identical To Previous Released | 09-Apr-18 | L. Goldshtein |

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NOTES :

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL:  
ACETAL PER ASTM-D-6778 POM0110 B78670  
FUNGUS RESISTANT COLOR BLACK  
(COMPATIBLE WITH ERTACETAL H AND DELRIN 150 SA).
3. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
4. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
5. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 1.25 MM HIGH.

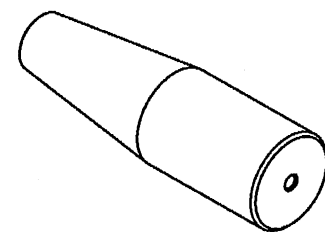


B

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(WEIGHT APPROX. :0.6 Kg)

SEE ATTACHED MEDIA

|  |             |               |          |   |              |
|--|-------------|---------------|----------|---|--------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5M -1994 |             | DRAWN         | 17/12/22 |   |              |
| TOLERANCES                                 |             | CHECKED       |          | TITLE   |              |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/10/22 | FOR: COVER MAGAZINE ASSY                          |              |
| ±0.3                                       | ±0.5°       | OFFICER/PRODN |          | OF:12.7MM SRCG                                    |              |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC    |          | SIZE  | CAGE CODE    |
|  |             | OFFICER/DDO   |          | B   | 2291A        |
| SURFACE TEXTURE IN Micro METER             |             |               |          | DWG NO  | 073326A-00   |
| PROJECT OFFICER                            | PLM Control |               |          | SCALE   | 1:1          |
|  |             |               |          | AUTOMATED DRAWING (SW)                            | SHEET 1 OF 1 |

2

1

2

DWG NO Y17772A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

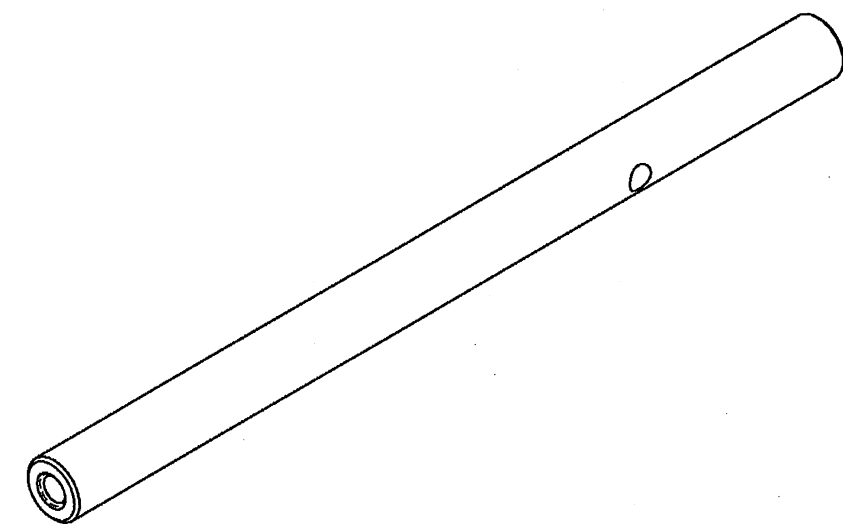
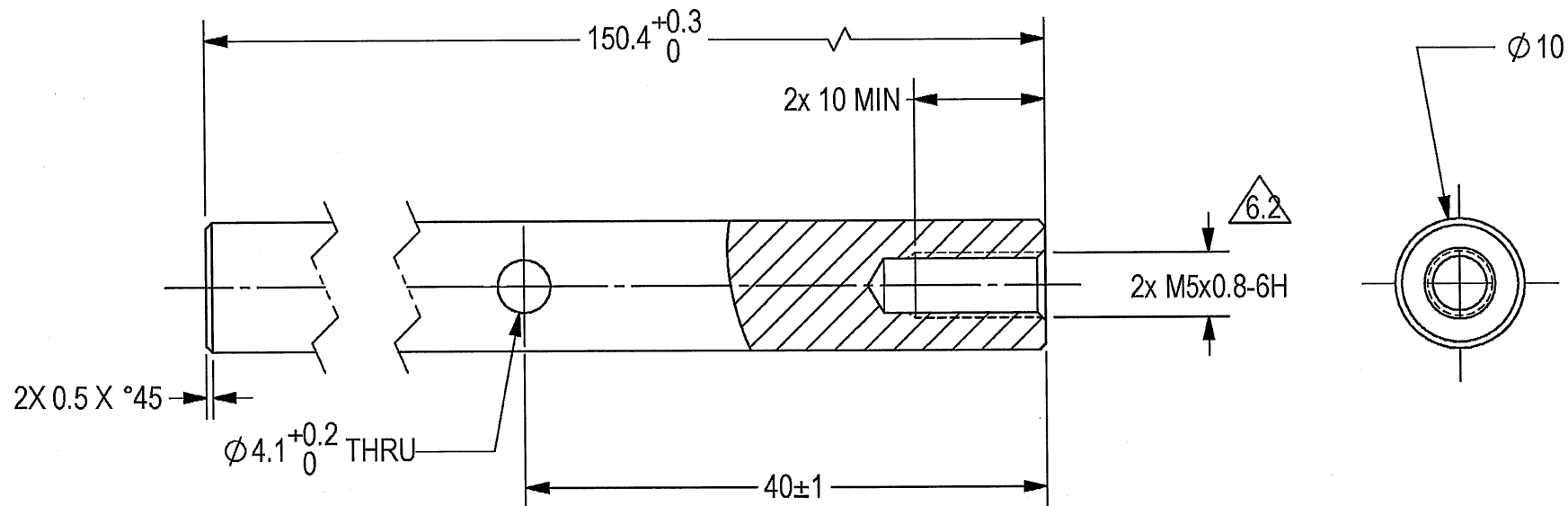
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| 02  |        | Freeze                         | 28-Nov-17 | Y. Shapira    |
| --  | T00118 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: 10MM DIA. CRES BAR 316L per ASTM-A-276 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2-0.3X45°.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- FINISH:
  - A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE I 5-13 MICRON THICK PER VS-1-3-1-165 OR EQUIVALENT.
  - PROTECT ALL MARKED THREADS AND HOLES AFTER PASSIVATION TREATMENT.
- QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. : 91 g)

SEE ATTACHED MEDIA

|  |             |               |          |   |            |
|--|-------------|---------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE     |  <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN         | 17/02/20 |   |            |
| TOLERANCES                                 |             | CHECKED       |          | TITLE   |            |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/02    | ROD, COVER  |            |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN |          | FOR: MAGAZINE BOX ASSY  |            |
| 1st. ANGLE PROJECTION                      |             | OFFICER/OC    |          | OF:12.7MM SRCG  |            |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO   |          | SIZE  | CAGE CODE  |
| PROJECT OFFICER                            |             |               |          | B   | 2291A      |
|  |             |               |          | DWG NO  |            |
|  |             |               |          | Y17772A-00  |            |
|  |             |               |          | SCALE   | 1:2        |
|  |             |               |          | AUTOMATED DRAWING (SW)  |            |
|  |             |               |          | SHEET 1 OF 1  |            |
|  |             |               |          | PLM Control   | 02         |
|  |             |               |          | EPDM MODEL REV  | 02         |
|  |             |               |          | EPDM MODEL STATUS   | Freeze     |
|  |             |               |          | EPDM MODEL NAME   | Y17772A-00 |

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DWG NO Y25680A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

| REV | ECO | DESCRIPTION | DATE      | APVD          |
|-----|-----|-------------|-----------|---------------|
| --  |     | Released    | 08-Oct-18 | L. Goldshtein |
|     |     |             |           |               |
|     |     |             |           |               |
|     |     |             |           |               |

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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: STAINLESS STEEL F/N 1 (FOR REFERENCE ONLY).
3. FINISH:
  - 3.1 PASSIVATION TREATMENT per AMS-2700 METHOD 1 TYPE 7

4. PAINT:

- 4.1 PRIMER: LEAD AND CHROMATE FREE EPOXY PRIMER PER MIL-DTL-53022 THICKNESS: 25-40 MICRONS. OR EQUIVALENT APPROVED BY ELBIT.
- 4.2 INTERMEDIATE: APPLY TWO LAYERS OF HIGH SOLID EPOXY POLYAMIDE PER MIL-PRF-22750 TYPE II CLASS H. EACH LAYER 30-50 MICRONS. SEAL WELDED AREA WITH MS SOUDAL 250 OR SIKAFLEX 529.
- 4.3 TOP COAT - APPLY TWO LAYER OF ALIPHATIC POLYURETHANE PER MIL-PRF-85285 OR MIL-C-83286 RAL 9016 MATT. EACH LAYER 30-50 MICRONS.

 4.4 MASK SPECIFIED THREADS AND HOLES TO PROTECT FROM PAINT.

5. QUALITY ASSURANCE PROVISIONS:

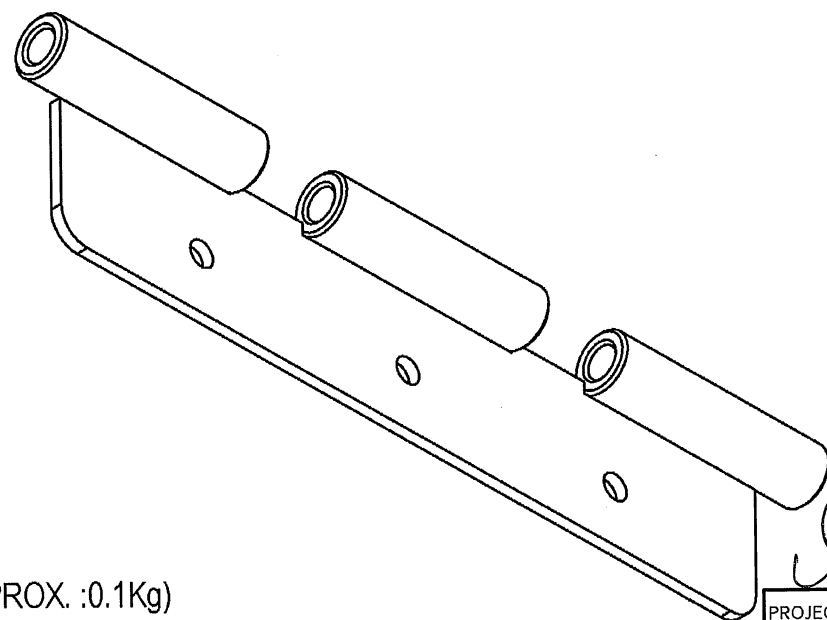
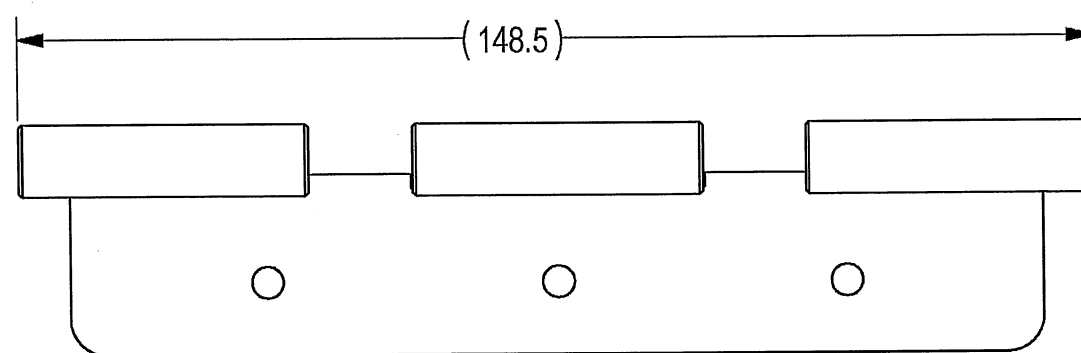
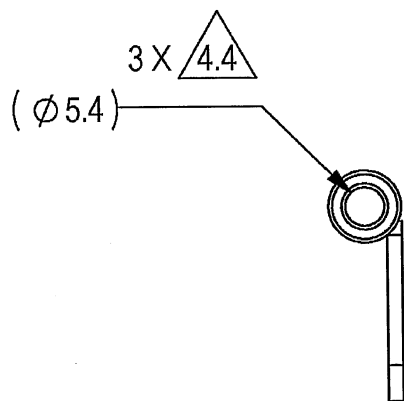
5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.

6. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING


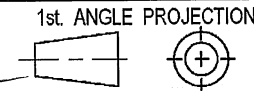
ITS CONTAINER WITH THE PART NUMBER. CHARACTERS 3.2 MM HIGH.

7. PACKAGING AND PACKING:

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH COMMERCIAL PRACTICE.



SEE SEPARATE PARTS LIST

|   |         |               |                    |   |                        |
|---|---------|---------------|--------------------|---|------------------------|
| UNLESS OTHERWISE SPECIFIED  |         | SIGNATURE     | DATE               |  <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |                        |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009  |         | DRAWN         | <i>[Signature]</i> |   |                        |
| TOLERANCES  |         | CHECKED       |                    | TITLE   |                        |
| LINEAR  | ANGULAR | HOS/DDO       | <i>[Signature]</i> | 18/10/18  | FOR: MAGAZINE BOX ASSY |
| 1st. ANGLE PROJECTION   |         | OFFICER/PRODN |                    | HOUSE PIVOT PAINT   |                        |
|  |         | OFFICER/QC    |                    | SIZE  | CAGE CODE              |
| SURFACE TEXTURE IN MicroMeter   |         | OFFICER/DDO   | <i>[Signature]</i> | <b>B</b>  | <b>2291A</b>           |
| PROJECT OFFICER   |         |               |                    | DWG NO  | <b>Y25680A-00</b>      |
|   |         |               |                    | SCALE   | 1:1                    |
|   |         |               |                    | AUTOMATED DRAWING (SW)  |                        |
|   |         |               |                    | SHEET 1 OF 1  |                        |

PLM Control B

|                  |                |                   |                 |
|------------------|----------------|-------------------|-----------------|
| EPDM DRAWING REV | EPDM MODEL REV | EPDM MODEL STATUS | EPDM MODEL NAME |
|                  |                |                   | Y25680A-00      |

2

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y25680A-00

Rev: -

Status: Released

Description: HOUSE PIVOT PAINT

| FN | CMD | PART NUM   | ECO | DESCRIPTION           | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|-----------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | AM  | Y17776A-00 |     | HOUSE PIVOT, WELDMENT | M  | 1   | Each |                   |                    |    |    |

2

DWG NO Y17776A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

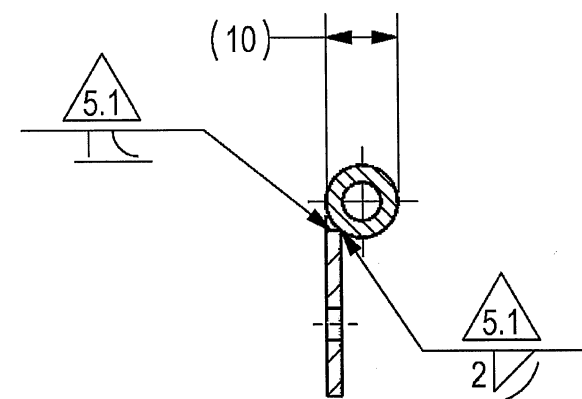
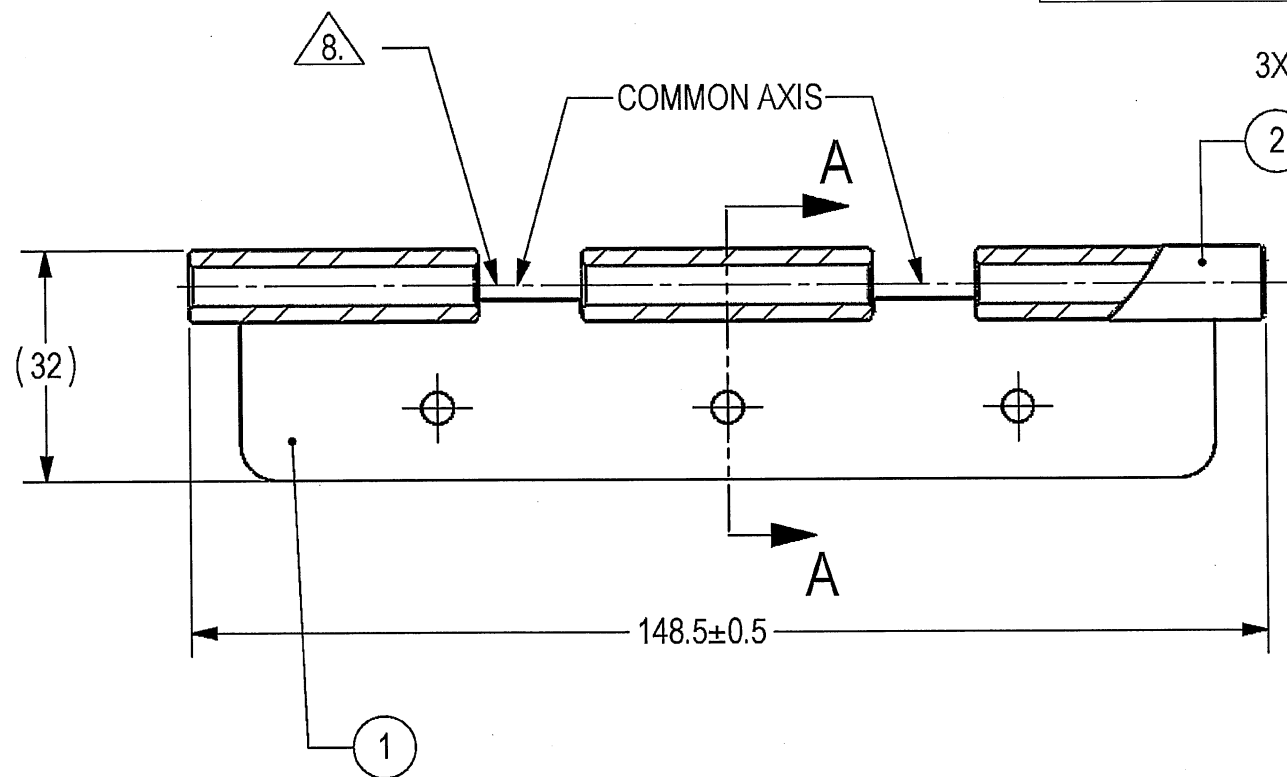
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |
|     |        |                                |           |               |

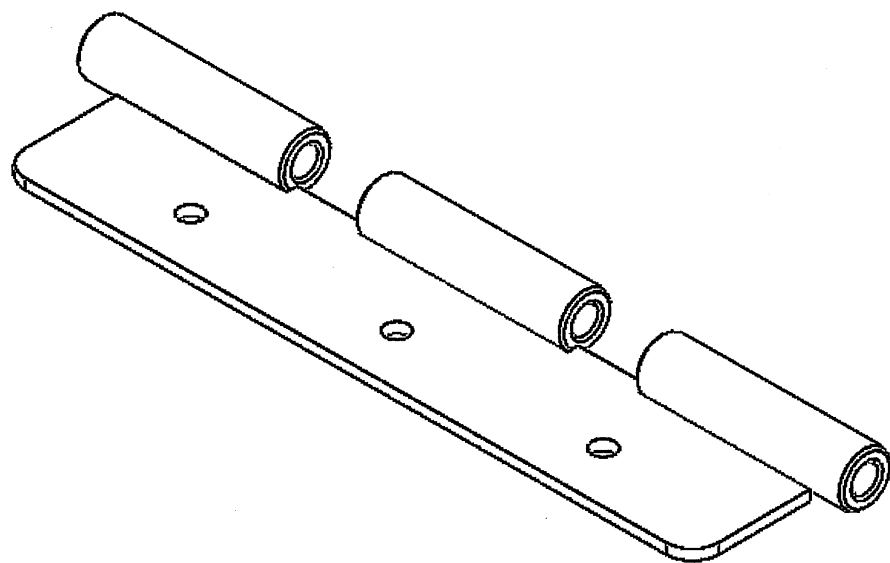
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NOTES :

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL : SEE FN 1 TO FN 2 (CRES SHEET 304L FOR REFERENCE).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-v.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- WELDING PER AWS D1.1 GTAW USING ELECTRODE ER308L PER AWS A5.9.
- MANDATORY NDT INSPECTION OF WELDING.  
7.1 VISUAL INSPECTION.
- FN 2 ALIGNMENT MUST BE CHECKED BY STANDARD ROD  $\phi 5\text{mm} \pm 0.1$  FROM END TO END (148.5mm).
- QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SECTION A-A 3 PLACES



(WEIGHT APPROX.: 0.10 Kg.)

SEE SEPARATE PARTS LIST

|  |            |               |         |   |            |
|--|------------|---------------|---------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE    | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/2/20 |   |            |
| TOLERANCES                                 |            | CHECKED       |         | TITLE   |            |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02   | HOUSE PIVOT, WELDMENT                             |            |
| SEE NOTE 4                                 | SEE NOTE 4 | OFFICER/PRODN |         | FOR: HOUSE PIVOT PAINT                            |            |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |         | OF:12.7MM SRCG                                    |            |
| SURFACE TEXTURE IN MicroMeter              |            | OFFICER/DDO   |         | SIZE  | CAGE CODE  |
|  |            |               |         | B   | 2291A      |
| PROJECT OFFICER                            |            |               |         | DWG NO  | Y17776A-00 |
|  |            |               |         | SCALE   | 1:1        |
|  |            |               |         | AUTOMATED DRAWING (SW)                            |            |
|  |            |               |         | SHEET 1 OF 1                                      |            |

*[Signature]*

OFT

**ASSEMBLY PARTS LIST**

Assembly Parts List For: Y17776A-00

Rev: -

Status: Released

Description: HOUSE PIVOT, WELDMENT

| FN | CMD | PART NUM   | ECO | DESCRIPTION    | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|----------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | MP  | Y17774A-00 |     | PLATE, PIVOT   | M  | 1   | Each |                   |                    |    |    |
| 2  | MP  | Y17775A-00 |     | BUSHING, HINGE | M  | 3   | Each |                   |                    |    |    |

2

DWG NO Y17774A-00

SH 1

1

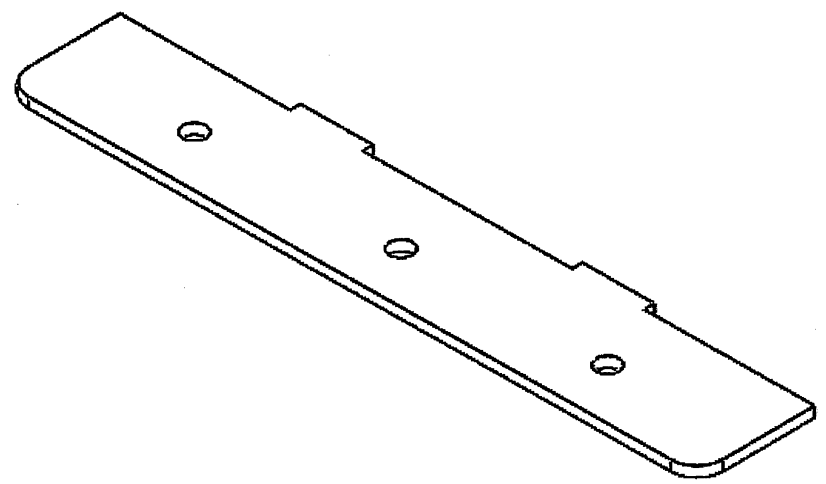
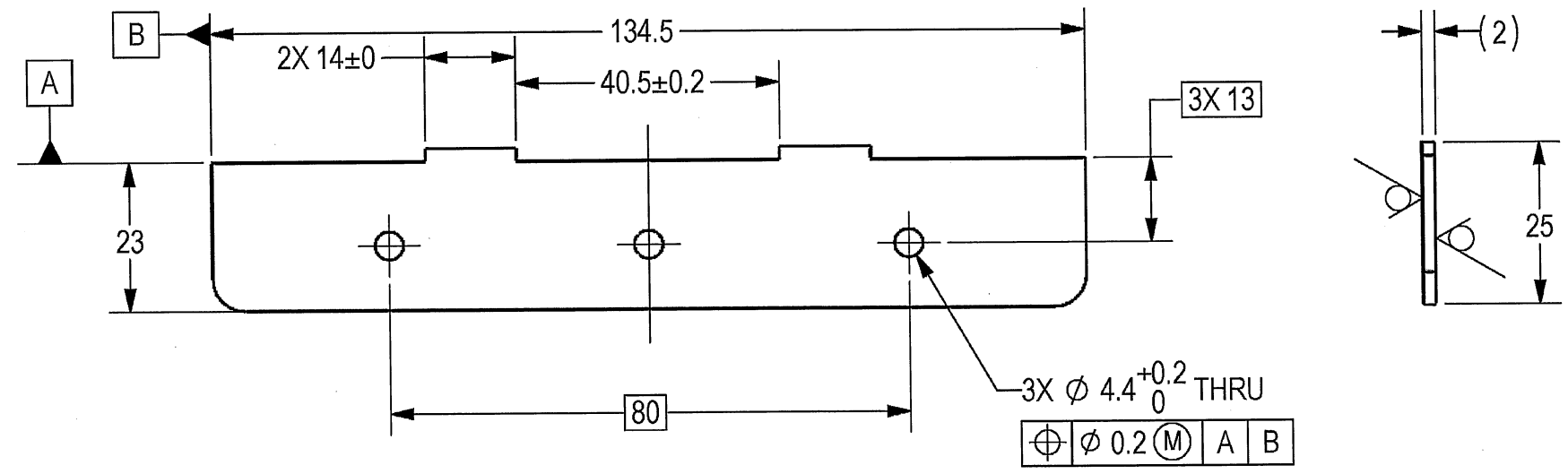
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| --              | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES PLATE THICK 2 MM TYPE 316 PER ASTM-A-240. (EQUIVALENT MATERIAL IS PERMITTED AFTER ELBIT APPROVAL)
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
6. QUALITY ASSURANCE PROVISIONS:  
6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
7. PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
8. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
9. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.:0.05 Kg)

SEE ATTACHED MEDIA

|  |            |               |       |  |              |
|--|------------|---------------|-------|--|--------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE  | <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/02 |  |              |
| TOLERANCES                                 |            | CHECKED       |       | TITLE                                      |              |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02 | PLATE, PIVOT                               |              |
| SEE NOTE 5                                 | SEE NOTE 5 | OFFICER/PRODN |       | FOR: HOUSE PIVOT, WELDMENT                 |              |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |       | OF:12.7MM SRCG                             |              |
| SURFACE TEXTURE IN MicroMeter              |            | OFFICER/DDO   |       | SIZE                                       | CAGE CODE    |
|  |            |               |       | B  | 2291A        |
| PROJECT OFFICER                            |            |               |       | DWG NO                                     | Y17774A-00   |
|  |            |               |       | SCALE                                      | 1:1          |
|  |            |               |       | AUTOMATED DRAWING (SW)                     | SHEET 1 OF 1 |
|  |            |               |       | PLM Control 01                             | 01           |
|  |            |               |       | Freeze                                     | Y17774A-00   |

2

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2

DWG NO Y17775A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

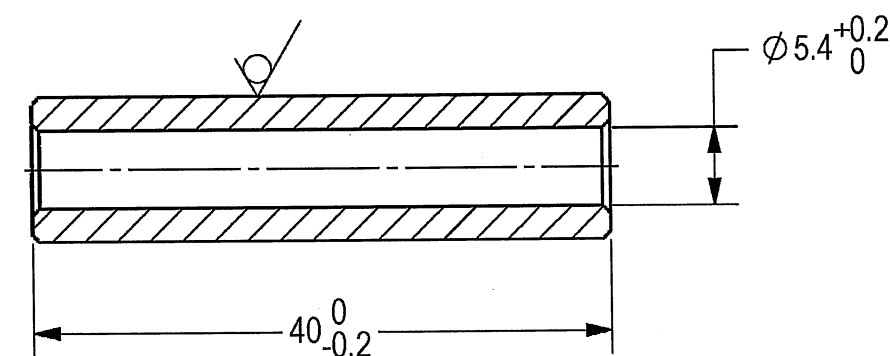
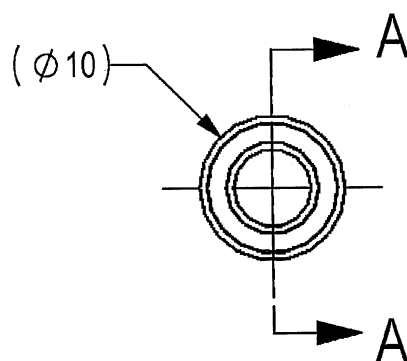
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| -   | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

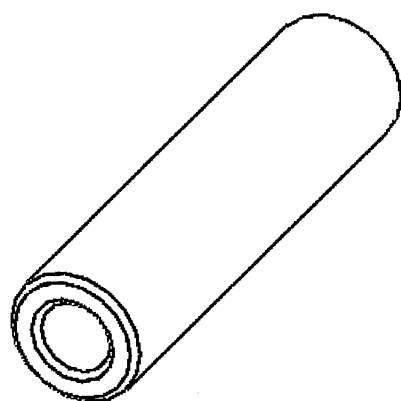
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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 316 PER ASTM-A-276. (EQUIVALENT MATERIAL IS PERMITTED AFTER ELBIT APPROVAL)
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
6. QUALITY ASSURANCE PROVISIONS:
  - 6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
7. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
8. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
9. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SECTION A-A



(WEIGHT APPROX.:0.02 Kg)

SEE ATTACHED MEDIA

|  |            |               |                        |  |            |
|--|------------|---------------|------------------------|--|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE                   | <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/12/20               |  |            |
| TOLERANCES                                 |            | CHECKED       |                        | TITLE                                      |            |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/10/2                | BUSHING, HINGE                             |            |
| SEE NOTE 5                                 | SEE NOTE 5 | OFFICER/PRODN |                        | FOR: HOUSE PIVOT, WELDMENT                 |            |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |                        | OF:12.7MM SRCG                             |            |
|  |            | OFFICER/DDO   | 18/11/2                | SIZE                                       | CAGE CODE  |
| SURFACE TEXTURE IN MicroMeter              |            |               |                        | B  | 2291A      |
| PROJECT OFFICER                            |            |               |                        | DWG NO                                     | Y17775A-00 |
|  | SCALE 2:1  |               | AUTOMATED DRAWING (SW) | SHEET 1 OF 1                               |            |
| PLM Control 01                             |            | 01            | Freeze                 | Y17775A-00                                 |            |

2

2

DWG NO Y17777A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

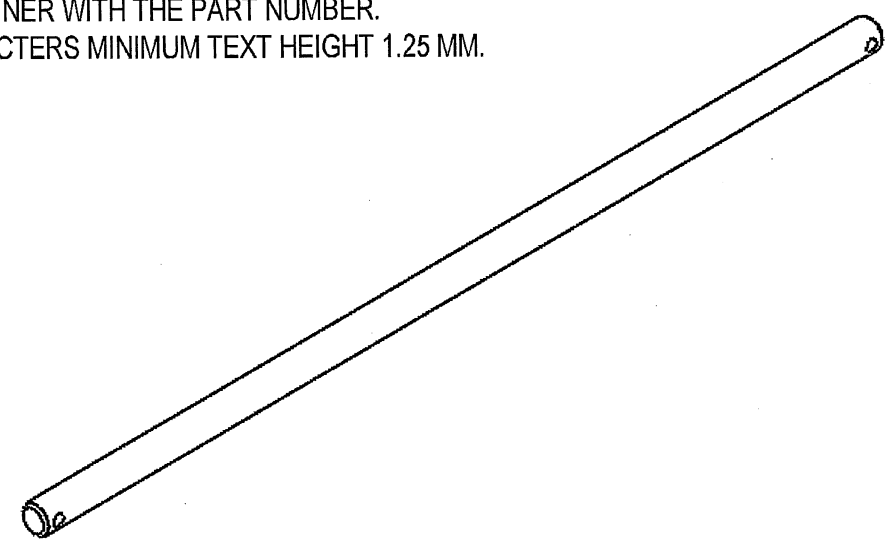
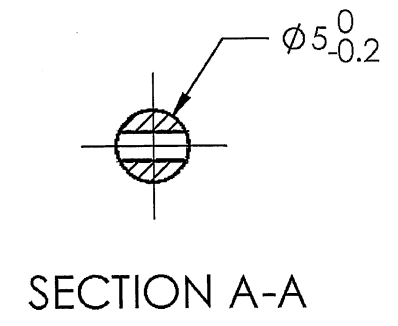
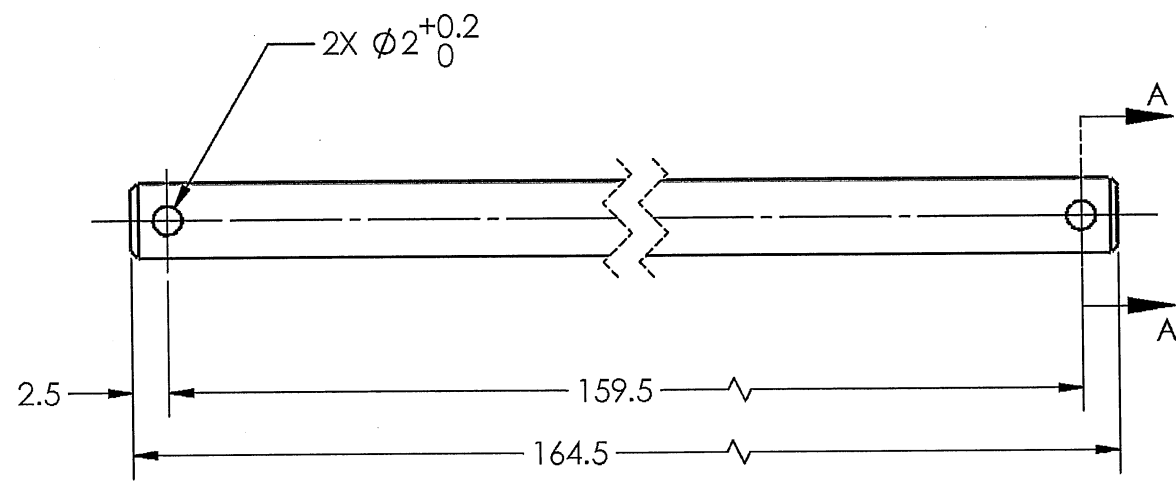
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 19-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES BAR TYPE 316 PER ASTM-A-276. (EQUIVALENT MATERIAL IS PERMITTED AFTER ELBIT APPROVAL)
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
5. GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
6. FINISH:
  - 6.1 DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 1, 15±5 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
7. QUALITY ASSURANCE PROVISIONS:
  - 7.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
8. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
9. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
10. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: Kg)

SEE ATTACHED MEDIA

|  |            |               |          |  |
|--|------------|---------------|----------|--|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <p><b>ORDNANCE FACTORY</b><br/>TIRUCHIRAPPALLI</p> |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/02/18 |  |
| TOLERANCES                                 |            | CHECKED       |          | TITLE  |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02    | PIVOT 2 ,COVER                                     |
| SEE NOTE 5                                 | SEE NOTE 5 | OFFICER/PRODN |          | FOR: MAGAZINE BOX ASSY                             |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |          | OF:12.7MM SRCG                                     |
|  |            | OFFICER/DDO   |          | SIZE   |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | CAGE CODE  |
|  |            |               |          | DWG NO   |
| PROJECT OFFICER                            |            |               |          | B 2291A  |
|  |            |               |          | Y17777A-00   |
|  |            |               |          | SCALE 2:1  |
|  |            |               |          | AUTOMATED DRAWING (SW)                             |
|  |            |               |          | SHEET 1 OF 1                                       |
|  |            |               |          | PLM Control 01                                     |
|  |            |               |          | 01   |
|  |            |               |          | Freeze   |
|  |            |               |          | Y17777A-00   |

2

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DWG NO Y18258A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

| REV | ECO       | DESCRIPTION                    | DATE      | APVD          |
|-----|-----------|--------------------------------|-----------|---------------|
| 01  |           | Freeze                         | 18-Sep-17 | S. Daniel     |
| -   |           | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
| A-  | ZR1122/00 | Released                       | 13-May-19 | Z. Rabayev    |
|     |           |                                |           |               |
|     |           |                                |           |               |

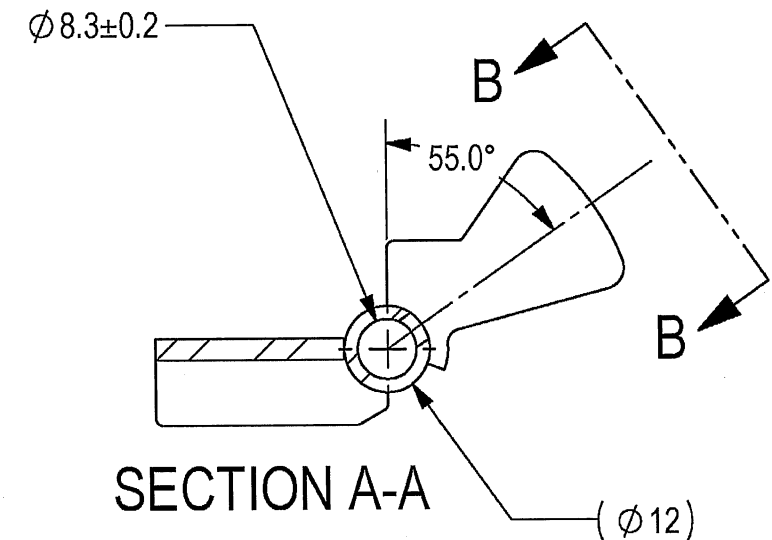
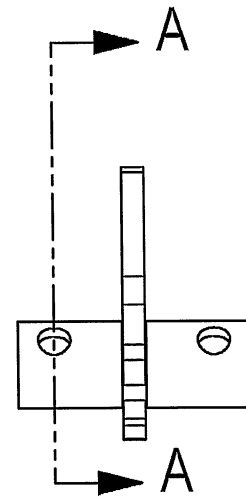
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NOTES:

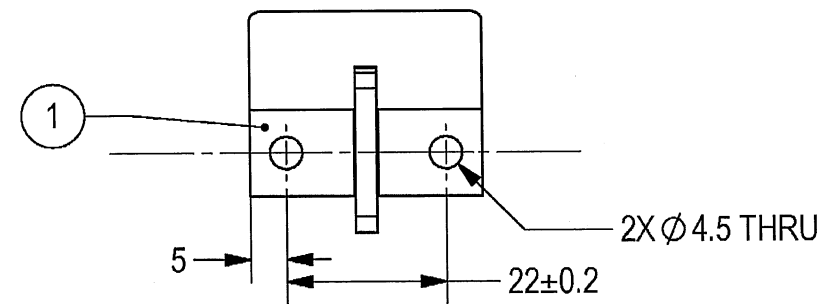
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.3 MAX.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 DEG.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- ALL DIMENSIONS BEFORE COATING.
- FINISH:
  - 1 DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 1, 15±5 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- QUALITY ASSURANCE PROVISIONS:
  1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHEetical FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

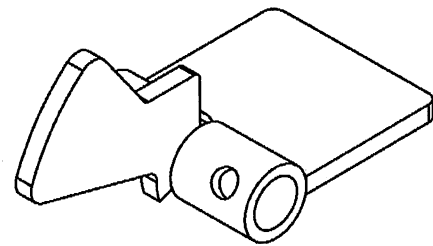
B



B



VIEW B-B



(WEIGHT APPROX.: 51.2 g)

SEE ATTACHED MEDIA  
SEE SEPARATE PARTS LIST

A

|  |               |           |      |   |
|--|---------------|-----------|------|---|
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009<br>TOLERANCES<br>LINEAR SEE NOTE 4. ANGULAR SEE NOTE 4.<br>1st. ANGLE PROJECTION<br>SURFACE TEXTURE IN MicroMeter 3.2/<br>PROJECT OFFICER: <i>[Signature]</i> | DRAWN         | SIGNATURE | DATE | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b><br>TITLE: <b>AMMO MECHANISM, MACHINING</b><br>FOR: MAGAZINE BOX ASSY OF: 12.7MM SRCG<br>SIZE: <b>B</b> CAGE CODE: <b>2291A</b> DWG NO: <b>Y18258A-00</b> A-<br>SCALE: 1:1 AUTOMATED DRAWING (SW) SHEET 1 OF 1 |
|  | CHECKED       |           |      |   |
|  | HOS/DDO       |           |      |   |
|  | OFFICER/PRODN |           |      |   |
|  | OFFICER/QC    |           |      |   |
|  | OFFICER/DDO   |           |      |   |

2



OFT

**ASSEMBLY PARTS LIST**

Assembly Parts List For: Y18258A-00

Rev: A-

Status: Released

Description: AMMO MECHANISM, MACHINING

| FN | CMD | PART NUM   | ECO | DESCRIPTION             | MB | QTY | U/M  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|-------------------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | AM  | Y18222A-00 |     | AMMO MECHANISM, WELDING | M  | 1   | Each |                   |                    |    |    |



OFT

### ASSEMBLY PARTS LIST

Assembly Parts List For: Y18222A-00

Rev: -

Status: Released

Description: AMMO MECHANISM, WELDING

| FN | CMD | PART NUM   | ECO | DESCRIPTION   | MB | QTY | UIM  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|---------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | MP  | Y18221A-00 |     | HOUSING, TUBE | M  | 1   | Each |                   |                    |    |    |
| 2  | MP  | Y18217A-00 |     | PLATE, SMALL  | M  | 1   | Each |                   |                    |    |    |
| 3  | MP  | Y18076A-00 |     | MOUNT, PLATE  | M  | 1   | Each |                   |                    |    |    |
| 4  | MP  | Y18022A-00 |     | SWING, SENSOR | M  | 1   | Each |                   |                    |    |    |

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DWG NO Y18221A-00

SH 1

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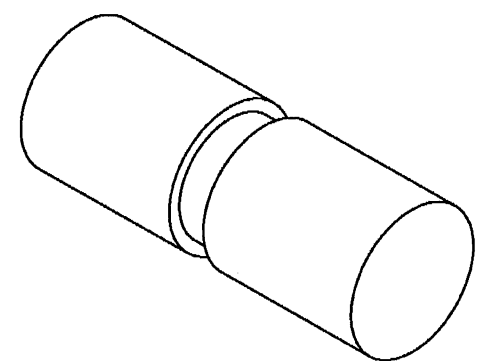
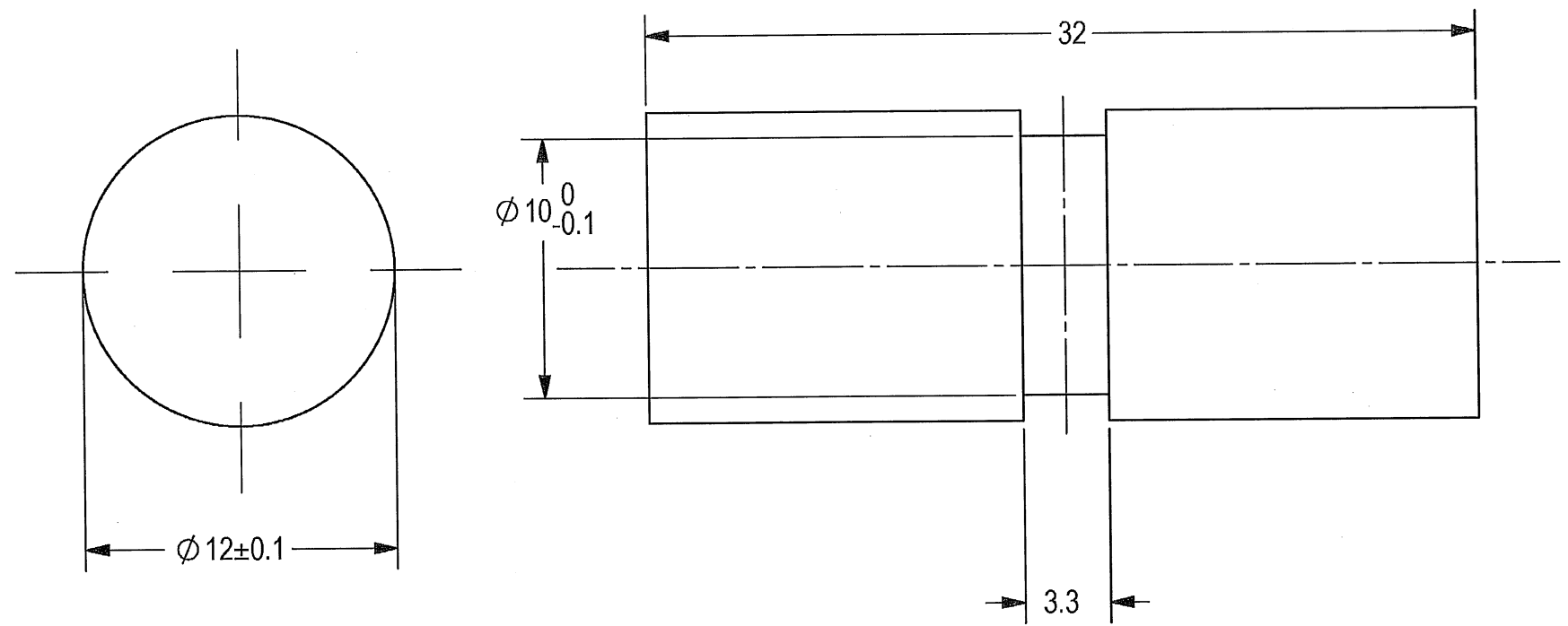
SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --              | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES BAR TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- QUALITY ASSURANCE PROVISIONS:
  - 4.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 17.70 g)

SEE ATTACHED MEDIA

|  |             |                   |          |   |            |
|--|-------------|-------------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE         | DATE     | <b>ORDNANCE FACTORY<br/>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN             | 17/02/18 |   |            |
| TOLERANCES                                 |             | CHECKED           |          | TITLE                                       |            |
| LINEAR                                     | ANGULAR     | HOS/DDO           | 18/02    | HOUSING, TUBE                               |            |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN     |          | FOR: AMMO MECHANISM, WELDING                |            |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC        |          | OF:12.7MM SRCG                              |            |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO       | 18/02    | SIZE  | CAGE CODE  |
| 6.3  |             |                   |          | B   | 2291A      |
| PROJECT OFFICER                            |             |                   |          | DWG NO                                      | Y18221A-00 |
|  |             |                   |          | SCALE                                       | 5:1        |
|  |             |                   |          | AUTOMATED DRAWING (SW)                      |            |
|  |             |                   |          | SHEET 1 OF 1                                |            |
| PLM Control 01                             |             | EPDM DRAWING REV  | 01       | EPDM MODEL REV                              | Freeze     |
|  |             | EPDM MODEL STATUS |          | EPDM MODEL NAME                             | Y18221A-00 |

2

2

DWG NO Y18217A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

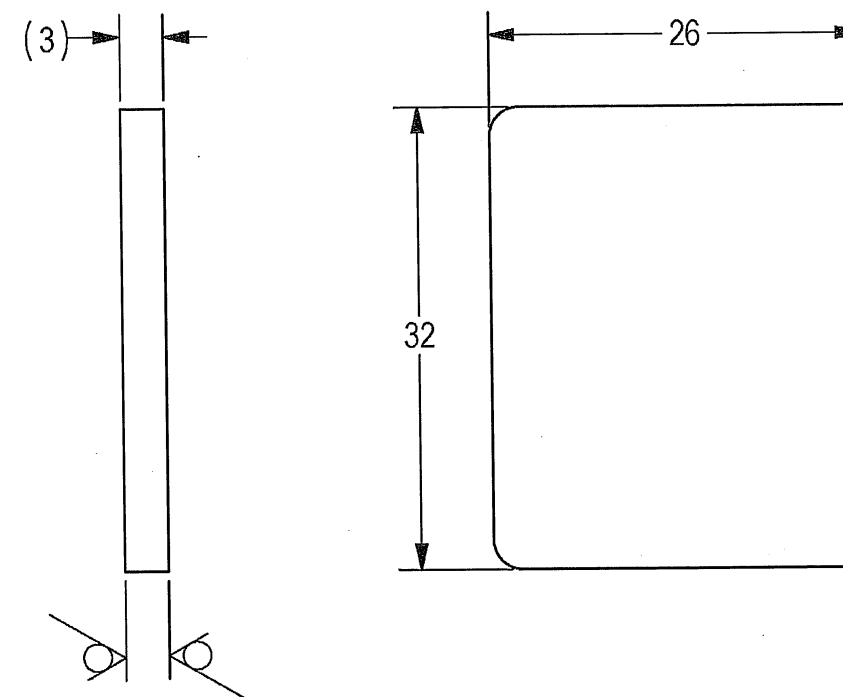
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

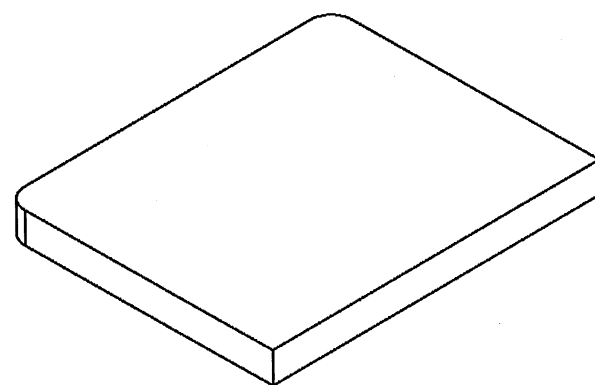
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NOTES

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES SHEET THICK 3 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
- QUALITY ASSURANCE PROVISIONS:  
6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.


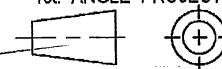


SEE ATTACHED MEDIA



(WEIGHT APPROX.: 18.67 g)

6.3/10/1

|   |             |               |          |   |            |
|---|-------------|---------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED  |             | SIGNATURE     | DATE     |  <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009  |             | DRAWN         | 17/12/20 |   |            |
| TOLERANCES  |             | CHECKED       |          | TITLE   |            |
| LINEAR  | ANGULAR     | HOS/DDO       | 18/02    | FOR: AMMO MECHANISM, WELDING  |            |
| SEE NOTE 3.   | SEE NOTE 3. | OFFICER/PRODN |          | OF: 12.7MM SRCG   |            |
| 1st. ANGLE PROJECTION   |             | OFFICER/QC    |          | PLATE, SMALL  |            |
|  |             | OFFICER/DDO   | 18/02    | SIZE  | CAGE CODE  |
| SURFACE TEXTURE IN MicroMeter   |             |               |          | B   | 2291A      |
| PROJECT OFFICER   |             |               |          | DWG NO  | Y18217A-00 |
|   |             |               |          | SCALE   | 2:1        |
|   |             |               |          | AUTOMATED DRAWING (SW)  |            |
|   |             |               |          | SHEET 1 OF 1  |            |

PLM Control 01 | EPDM DRAWING REV 01 | EPDM MODEL REV 01 | EPDM MODEL STATUS Freeze | EPDM MODEL NAME Y18217A-00

2

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DWG NO Y18076A-00

SH 1

1

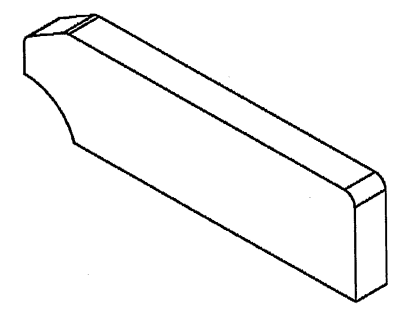
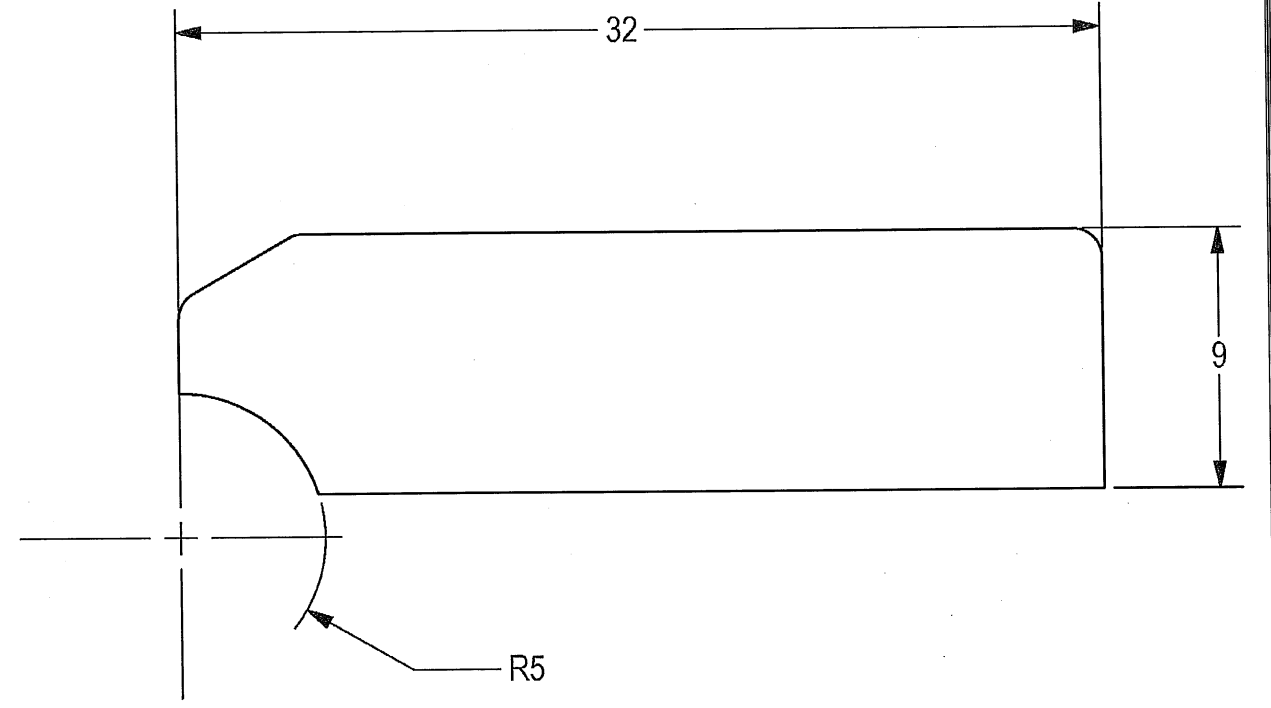
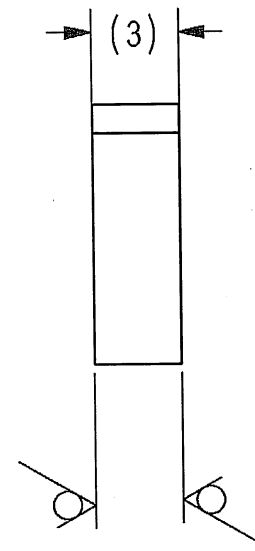
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --              | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES SHEET THICK 3 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
- QUALITY ASSURANCE PROVISIONS:  
6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 6.3 g)

SEE ATTACHED MEDIA

6.3/10/1

|  |             |               |          |  |              |
|--|-------------|---------------|----------|--|--------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br>TIRUCHIRAPPALLI |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN         | 17/09/18 |  |              |
| TOLERANCES                                 |             | CHECKED       |          | TITLE                                      |              |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/09/18 | MOUNT, PLATE                               |              |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN |          | FOR: AMMO MECHANISM, WELDING               |              |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC    |          | OF:12.7MM SRCG                             |              |
| SURFACE TEXTURE IN MicroMeter              |             | OFFICER/DDO   | 18/09/18 | SIZE                                       | CAGE CODE    |
|  |             |               |          | B  | 2291A        |
| PROJECT OFFICER                            |             |               |          | DWG NO                                     | Y18076A-00   |
|  |             |               |          | SCALE                                      | 5:1          |
|  |             |               |          | AUTOMATED DRAWING (SW)                     | SHEET 1 OF 1 |



2

DWG NO Y18227A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

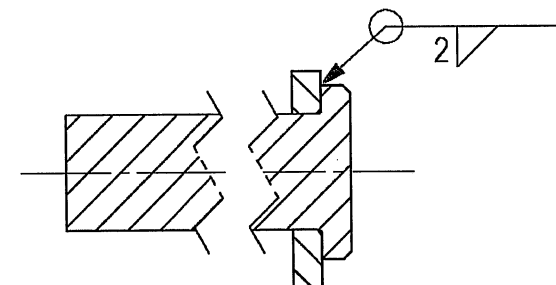
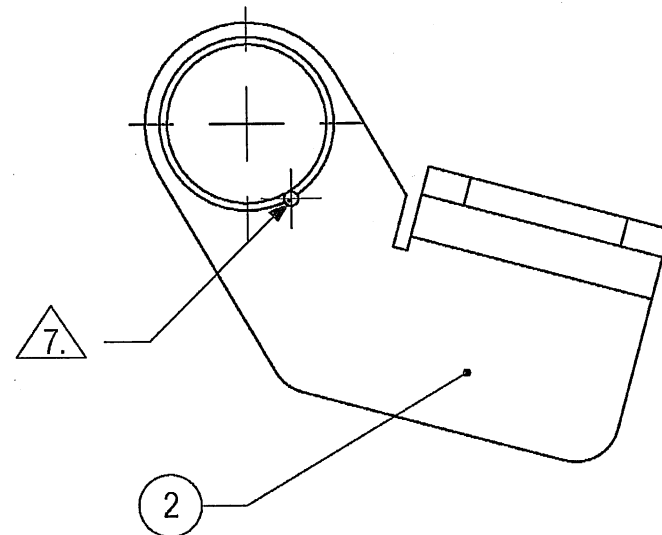
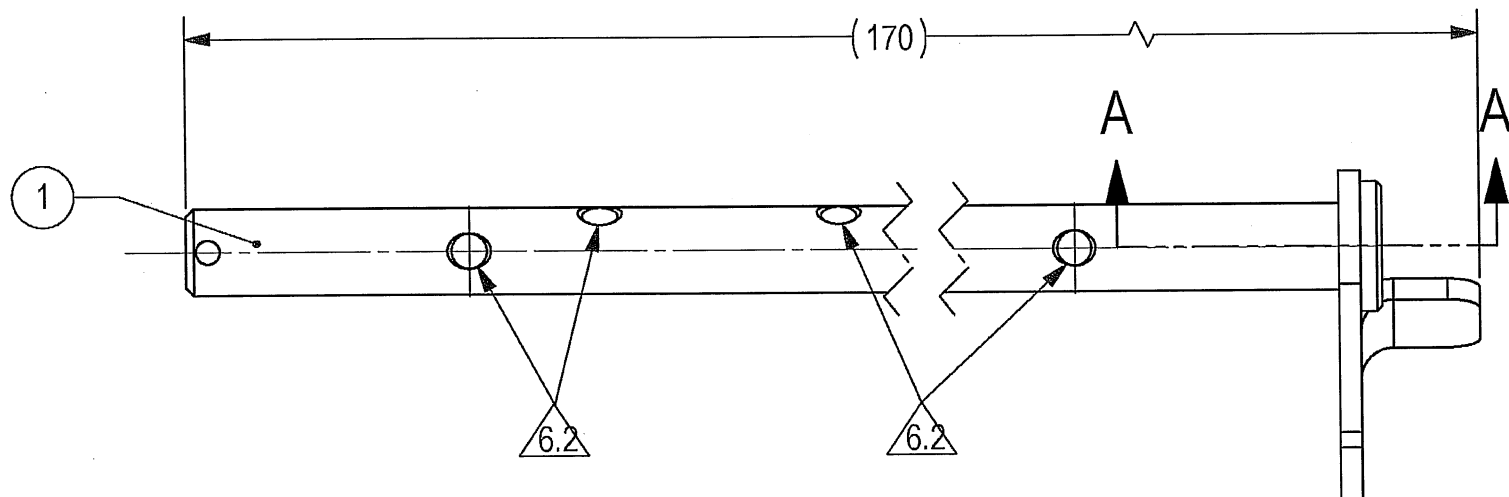
| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES

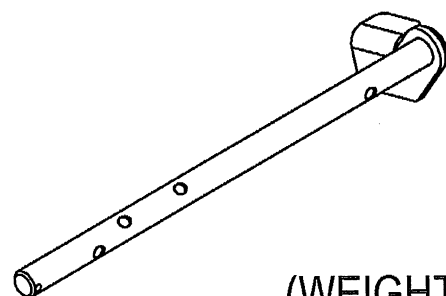
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: STAINLESS STEEL - (FOR REFERENCE ONLY)
- WELDING:
  - WELDING PER AWS D1.1 GTAW OR GMAW CLASS C USING ELECTRODE ER308L PER AWS A5.9 OR EQUIVALENT.
- MANDATORY NDT INSPECTION OF WELDING:
  - VISUAL INSPECTION.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- FINISH:
  - DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 1, 15±5 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
  - PROTECT THREAD AFTER PASSIVATION.
- CHECK FOR CENTERING OF POSITION HOLES ON FN 1 & 2.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:
 

THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SECTION A-A SCALE 2:1

SEE SEPARATE PARTS LIST



(WEIGHT APPROX.: 74.46 g)

PROJECT OFFICER

|  |            |               |          |   |            |
|--|------------|---------------|----------|---|------------|
| UNLESS OTHERWISE SPECIFIED                 |            | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |            | DRAWN         | 17/02/20 |   |            |
| TOLERANCES                                 |            | CHECKED       |          | TITLE   |            |
| LINEAR                                     | ANGULAR    | HOS/DDO       | 18/02    | FOR: MAGAZINE BOX ASSY                            |            |
| SEE NOTE 6                                 | SEE NOTE 6 | OFFICER/PRODN |          | OF: 12.7MM SRCG                                   |            |
| 1st. ANGLE PROJECTION                      |            | OFFICER/QC    |          | SIZE  | CAGE CODE  |
|  |            | OFFICER/DDO   |          | B   | 2291A      |
| SURFACE TEXTURE IN MicroMeter              |            |               |          | DWG NO  | Y18227A-00 |
|  |            |               |          | SCALE   | 1:2        |
|  |            |               |          | AUTOMATED DRAWING (SW)                            |            |
|  |            |               |          | SHEET 1 OF 1                                      |            |

|             |    |                 |    |                   |        |                 |            |
|-------------|----|-----------------|----|-------------------|--------|-----------------|------------|
| PLM Control | 01 | EPDM MODEL REV. | 01 | EPDM MODEL STATUS | Freeze | EPDM MODEL NAME | Y18227A-00 |
|-------------|----|-----------------|----|-------------------|--------|-----------------|------------|

2

B

B

A

A



OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y18227A-00

Rev: -

Status: Released

Description: PIN AND LEVER ASSY

| FN | CMD | PART NUM   | ECO | DESCRIPTION    | MB | QTY | U/M  | REF. DES./REMARKS | MFG. PN / CUSTOMER | LA | LI |
|----|-----|------------|-----|----------------|----|-----|------|-------------------|--------------------|----|----|
| 1  | MP  | Y18238A-00 |     | PIN, 8MM ,LONG | M  | 1   | Each |                   |                    |    |    |
| 2  | MP  | Y18228A-00 |     | LEVER, SMALL   | M  | 1   | Each |                   |                    |    |    |

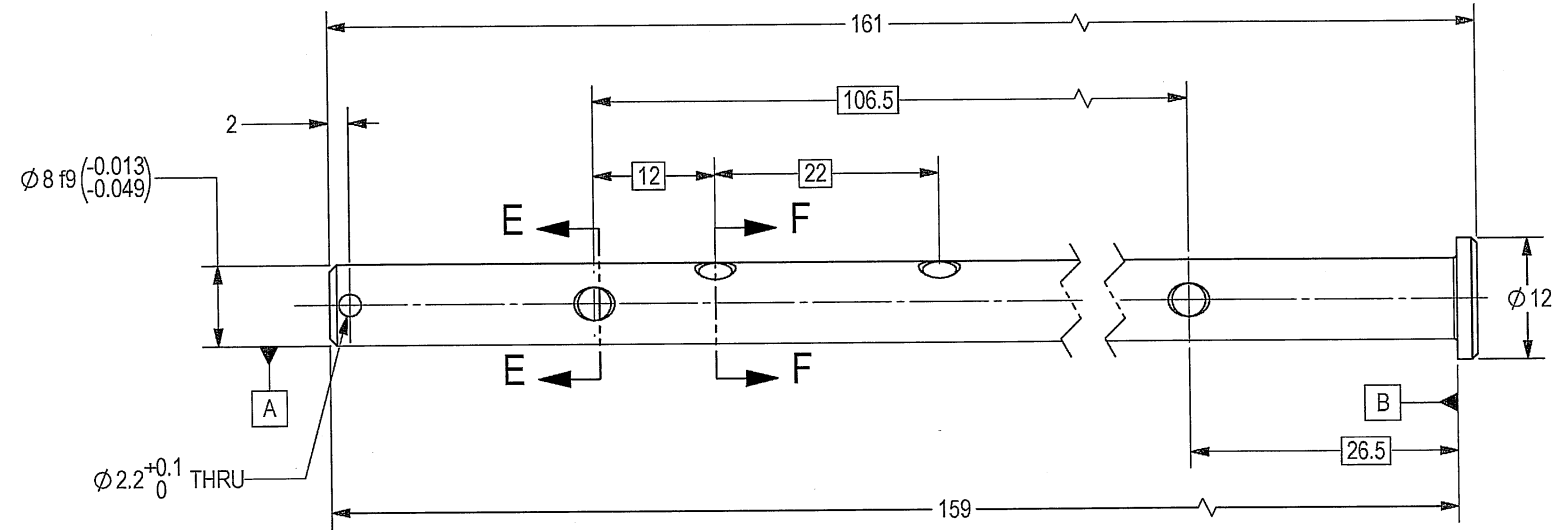
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- NOTES
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
  - MATERIAL: CRES BAR 316L per ASTM-A-276 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
  - GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
  - UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.3.
  - DEBURR AND REMOVE SHARP EDGES, APPROX. 0.5X45 Deg.
  - QUALITY ASSURANCE PROVISIONS:
    - 6.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
  - PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
  - PACKAGING AND PACKING:
 

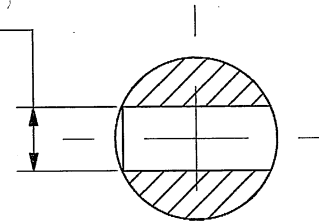
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
  - IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

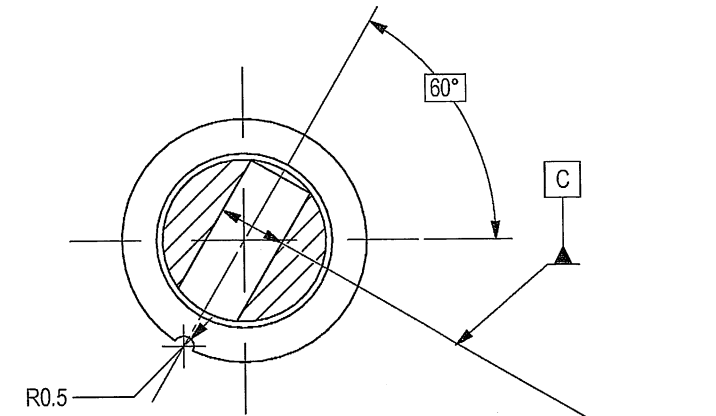
| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --              | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |



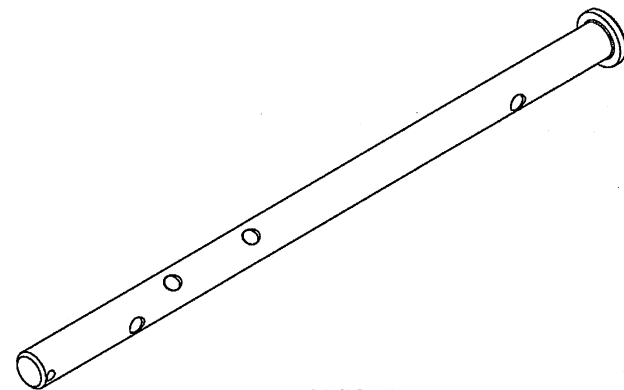
2X M4X0.7-6H THRU  
⊕ ⌀ 0.2 (M) A B C



SECTION E-E  
SCALE 4:1



SECTION F-F  
SCALE 4:1



(WEIGHT APPROX.: 64.0 g)

|  |            |               |      |                                  |            |
|--|------------|---------------|------|----------------------------------|------------|
| UNLESS OTHERWISE SPECIFIED               |            | SIGNATURE     | DATE | SEE ATTACHED MEDIA               |            |
| DIMENSIONS ARE IN MM PER ASME Y14.5-2009 |            | DRAWN         | 18/9 | ORDNANCE FACTORY TIRUCHIRAPPALLI |            |
| TOLERANCES                               |            | CHECKED       |      | FOR: PIN AND LEVER ASSY          |            |
| LINEAR                                   | ANGULAR    | HOS/DDO       | 18/9 | OF:12.7MM SRCG                   |            |
| SEE NOTE 3                               | SEE NOTE 3 | OFFICER/PRODN |      | TITLE                            |            |
| 1st ANGLE PROJECTION                     |            | OFFICER/QC    |      | PIN, 8MM, LONG                   |            |
| SURFACE TEXTURE IN MicroMeter            |            | OFFICER/DDO   |      | SIZE                             | CAGE CODE  |
| 3.2                                      |            |               |      | C                                | 2291A      |
|  |            |               |      | DWG NO                           | Y18238A-00 |
|  |            |               |      | SCALE                            | 12         |
|  |            |               |      | AUTOMATED DRAWING (SW)           | Y18238A-00 |
|  |            |               |      | SHEET 1 OF 1                     | STATUS     |
|  |            |               |      |                                  | Freeze     |

DWG NO  
Y18238A-00

SH  
1

2

DWG NO Y18228A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

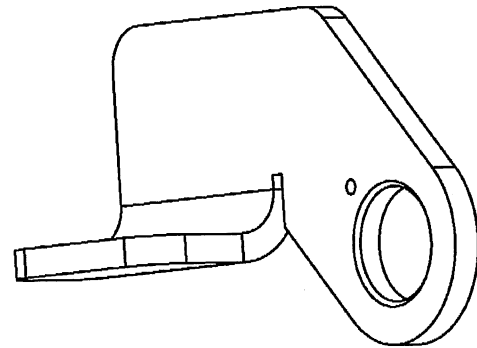
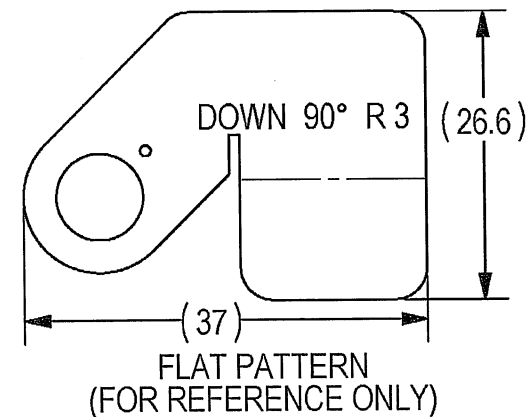
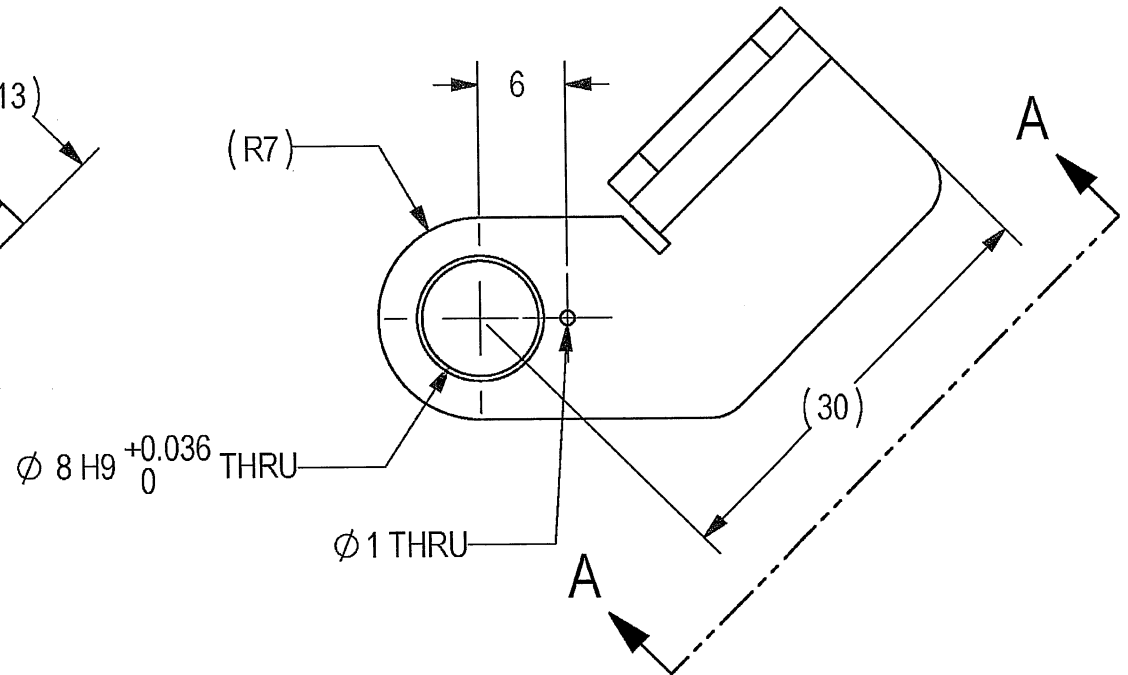
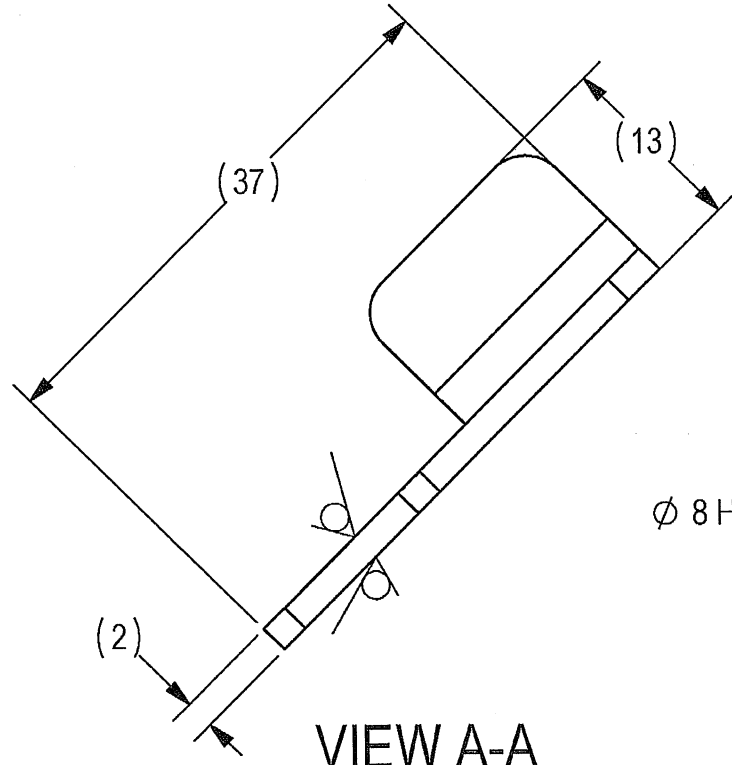
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES SHEET THICK 2 MM TYPE 316L per ASTM-A-240 (EQUIVALENT STEEL IS PERMITTED AFTER ELBIT APPROVAL).
3. GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.5X45 Deg.
5. QUALITY ASSURANCE PROVISIONS:  
5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
7. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
8. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 11.36 g)

6.3/10/1

*Signature*

|  |                               |               |          |   |                        |
|--|-------------------------------|---------------|----------|---|------------------------|
| UNLESS OTHERWISE SPECIFIED                 |                               | SIGNATURE     | DATE     | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |                        |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |                               | DRAWN         | 17/10/17 |   |                        |
| TOLERANCES                                 |                               | CHECKED       |          | LEVER, SMALL                                      |                        |
| LINEAR                                     | ANGULAR                       | HOS/DDO       | 18/10/17 | SIZE  | CAGE CODE              |
| SEE NOTE 3.                                | SEE NOTE 3.                   | OFFICER/PRODN |          | B   | 2291A                  |
| 1st. ANGLE PROJECTION                      |                               | OFFICER/QC    |          | DWG NO  |                        |
|  |                               | OFFICER/DDO   |          | Y18228A-00  |                        |
| PROJECT OFFICER                            | SURFACE TEXTURE IN MicroMeter |               |          | SCALE 2:1   | AUTOMATED DRAWING (SW) |
|  |                               |               |          | SHEET 1 OF 1                                      |                        |

SEE ATTACHED MEDIA

2

B

B

A

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2

DWG NO Y18302A-00

SH 1

1

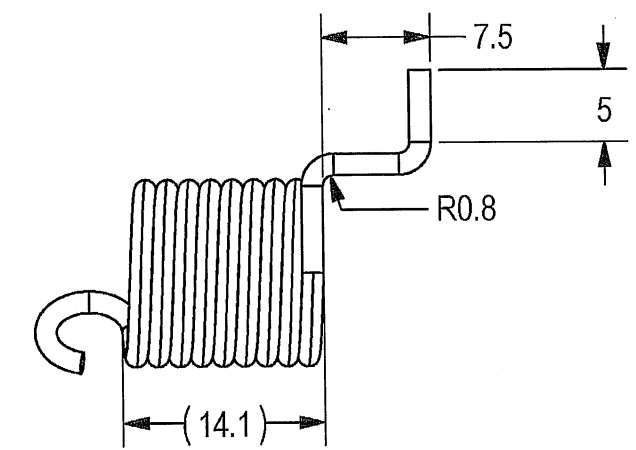
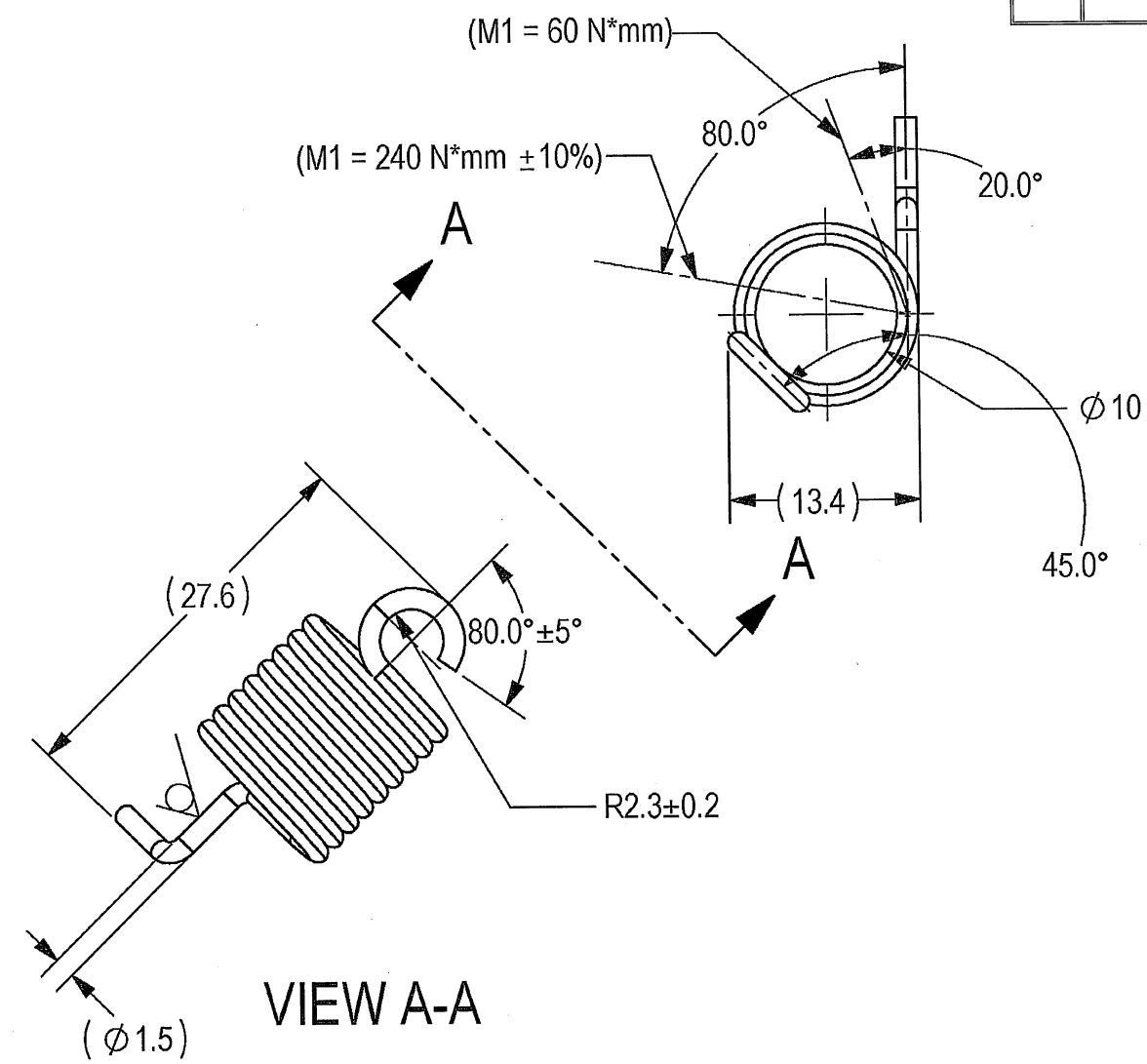
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SHEET REV RECORD  
ALL SHEETS ARE THE SAME REVISION

| REVISION RECORD |        |                                |           |               |
|-----------------|--------|--------------------------------|-----------|---------------|
| REV             | ECO    | DESCRIPTION                    | DATE      | APVD          |
| 01              |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --              | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|                 |        |                                |           |               |
|                 |        |                                |           |               |

NOTES :

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: 17-7PH DIAMETER 1.5 MM PER ASTM A313(631) or AMS 5678E or UNS S17700.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.3X45 Deg.
- NUMBER OF ACTIVE COILS = 8.375
- COIL DIRECTION: ACCORDING TO DRAWING.
- END TYPE: ACCORDING TO DRAWING.
- SPRING RATE = 3 N\*mm/deg - FOR REFERENCE ONLY.
- FINISH: CATAPHORETIC PER MIL-DTL-0053084A (MR).
- PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

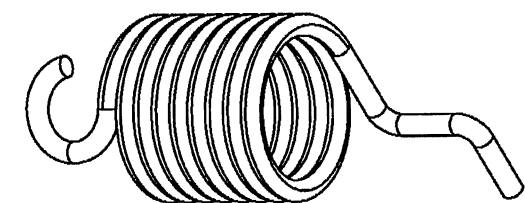


B

B

A

A



SEE ATTACHED MEDIA

|  |             |               |         |  |              |
|--|-------------|---------------|---------|--|--------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE     | DATE    | <p><b>ORDNANCE FACTORY</b><br/>TIRUCHIRAPPALLI</p> |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN         | 17/2/20 |  |              |
| TOLERANCES                                 |             | CHECKED       |         | TITLE  |              |
| LINEAR                                     | ANGULAR     | HOS/DDO       | 18/02   | FOR: MAGAZINE BOX ASSY                             |              |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN |         | SPRING, TORSION, LEFT                              |              |
| 1st ANGLE PROJECTION                       |             | OFFICER/OC    |         | SIZE   | CAGE CODE    |
|  |             | OFFICER/DDO   |         | B  | 2291A        |
| SURFACE TEXTURE IN MicroMeter              |             |               |         | DWG NO   | Y18302A-00   |
| PROJECT OFFICER                            |             |               |         | SCALE  | 2:1          |
|  |             |               |         | AUTOMATED DRAWING (SW)                             | SHEET 1 OF 1 |
|  |             |               |         | PLM Control  | 01           |
|  |             |               |         | EPDM DRAWING REV                                   | 01           |
|  |             |               |         | EPDM MODEL REV                                     | Freeze       |
|  |             |               |         | EPDM MODEL STATUS                                  | Y18302A-00   |
|  |             |               |         | EPDM MODEL NAME                                    |              |

2

PLM Control 01 01 Freeze Y18302A-00

2

DWG NO Y18309A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

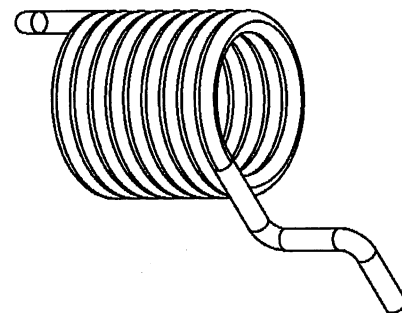
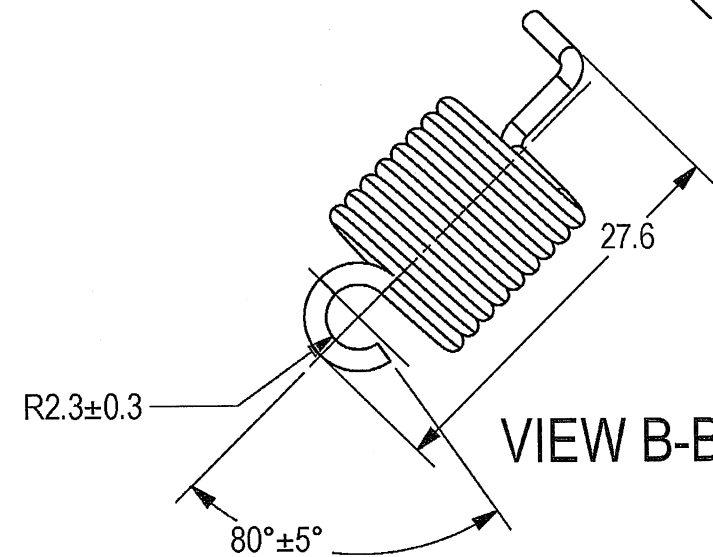
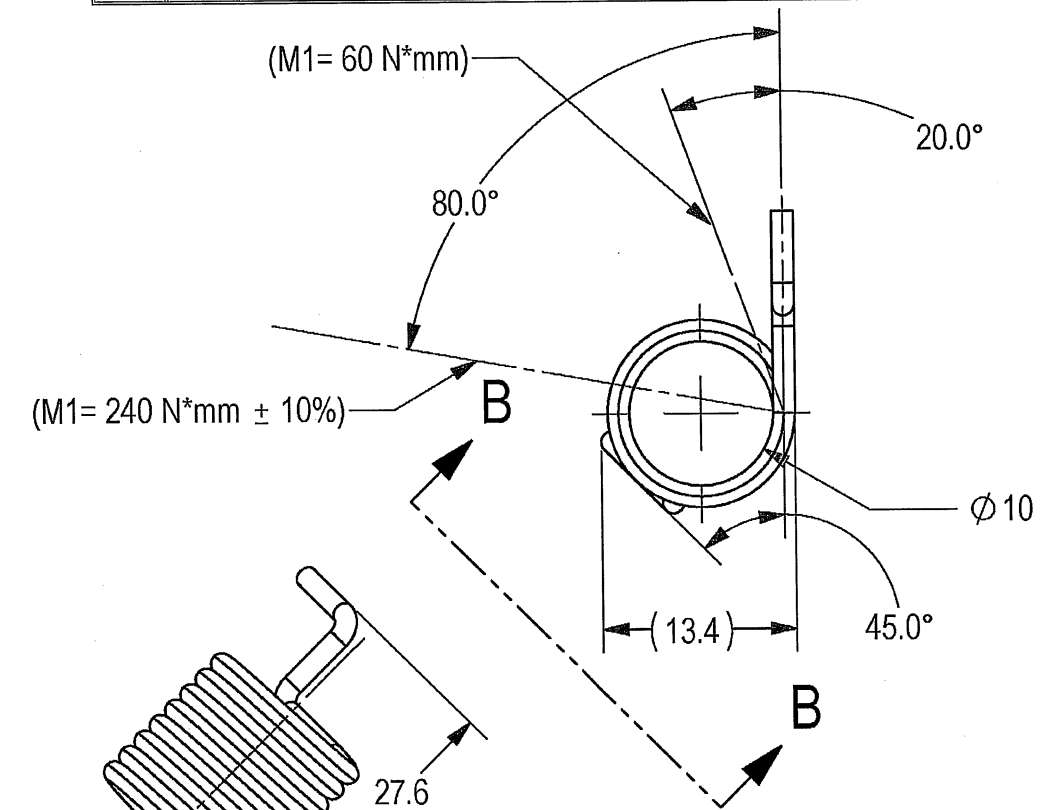
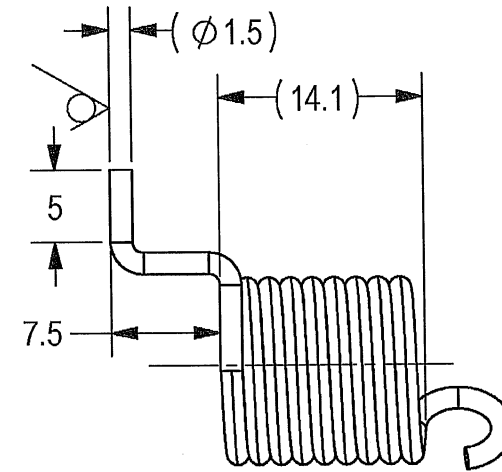
REVISION RECORD

| REV | ECO    | DESCRIPTION                    | DATE      | APVD          |
|-----|--------|--------------------------------|-----------|---------------|
| 01  |        | Freeze                         | 18-Sep-17 | S. Daniel     |
| --  | T00119 | Identical To Previous Released | 20-Sep-18 | L. Goldshtein |
|     |        |                                |           |               |
|     |        |                                |           |               |

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NOTES :

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: 17-7PH DIAMETER 1.5 MM PER ASTM A313(631) or AMS 5678E or UNS S17700.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.3X45 Deg.
- NUMBER OF ACTIVE COILS = 8.375
- COIL DIRECTION: ACCORDING TO DRAWING.
- END TYPE: ACCORDING TO DRAWING.
- SPRING RATE = 3 N\*mm/deg - FOR REFERENCE ONLY.
- FINISH: CATAPHORETIC PER MIL-DTL-0053084A (MR).
- PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 4.5 g)

SEE ATTACHED MEDIA

|  |         |               |         |   |              |
|--|---------|---------------|---------|---|--------------|
| UNLESS OTHERWISE SPECIFIED                 |         | SIGNATURE     | DATE    | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |              |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |         | DRAWN         | 17/2/20 |   |              |
| TOLERANCES                                 |         | CHECKED       |         | TITLE   |              |
| LINEAR                                     | ANGULAR | HOS/DDO       | 18/02   | FOR: MAGAZINE BOX ASSY                            |              |
| ±0.2                                       | ±0.5°   | OFFICER/PRODN |         | OF:12.7MM SRCG                                    |              |
| 1st ANGLE PROJECTION                       |         | OFFICER/QC    |         | SIZE  | CAGE CODE    |
|  |         | OFFICER/DDO   |         | B   | 2291A        |
| SURFACE TEXTURE IN MicroMeter              |         |               |         | DWG NO  | Y18309A-00   |
| PROJECT OFFICER                            |         |               |         | SCALE   | 2:1          |
|  |         |               |         | AUTOMATED DRAWING (SW)                            | SHEET 1 OF 1 |

PLM Control 01 | EPDM DRAWING REV: 01 | EPDM MODEL REV: 01 | EPDM MODEL STATUS: Freeze | EPDM MODEL NAME: Y18309A-00

2

DWG NO Y25681A-00

SH 1

1

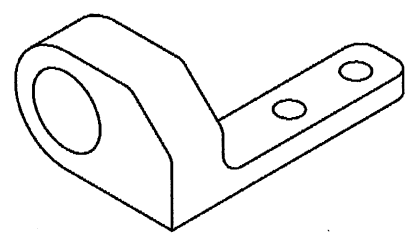
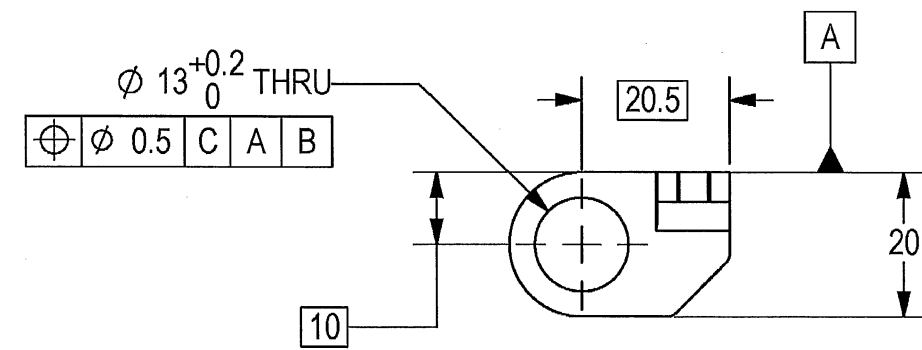
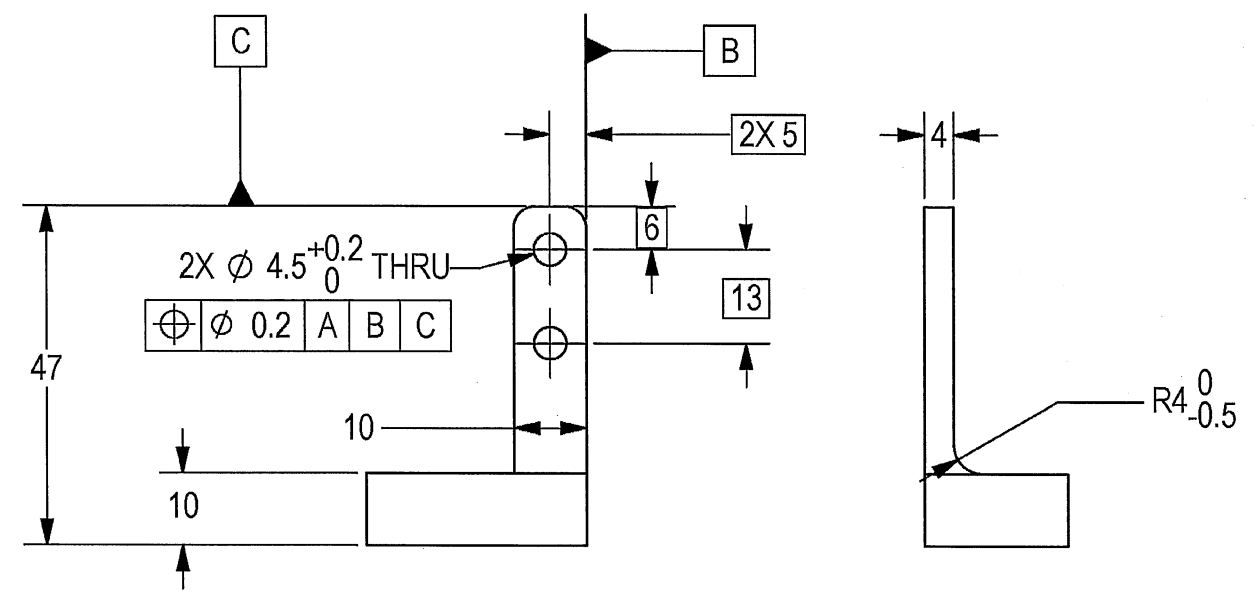
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| SHEET REV RECORD                 |  |
|----------------------------------|--|
| ALL SHEETS ARE THE SAME REVISION |  |

| REVISION RECORD |     |             |           |               |
|-----------------|-----|-------------|-----------|---------------|
| REV             | ECO | DESCRIPTION | DATE      | APVD          |
| --              |     | Released    | 08-Oct-18 | L. Goldshtein |
|                 |     |             |           |               |
|                 |     |             |           |               |
|                 |     |             |           |               |
|                 |     |             |           |               |

NOTES

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALUMINUM ALLOY PLATE 6061-T651 PER AMS-QQ-A-250/11. (EQUIVALENT ALUMINUM IS PERMITTED AFTER ELBIT APPROVAL).
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET MAX RADII SHALL BE 0.2.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- FINISH:
  - ANODIC COATING PER MIL-A-8625 TYPE II 15 TO 25 MICRON THICK CLASS 1.
  - PRIMER: LEAD AND CHROMATE FREE EPOXY PRIMER PER MIL-DTL-53022 THICKNESS: 25-40 MICRONS. OR EQUIVALENT APPROVED BY ELBIT.
  - INTERMEDIATE: APPLY TWO LAYERS OF HIGH SOLID EPOXY POLYAMIDE PER MIL-PRF-22750 TYPE II CLASS H. EACH LAYER 30-50 MICRONS.
  - TOP COAT - APPLY TWO LAYER OF ALIPHATIC POLYURETHANE PER MIL-PRF-85285 OR MIL-C-83286 RAL 9016 MATT. EACH LAYER 30-50 MICRONS.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX. : 14.5 g)

SEE ATTACHED MEDIA

|  |             |                  |                |   |                 |
|--|-------------|------------------|----------------|---|-----------------|
| UNLESS OTHERWISE SPECIFIED                 |             | SIGNATURE        | DATE           | <b>ORDNANCE FACTORY</b><br><b>TIRUCHIRAPPALLI</b> |                 |
| DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009 |             | DRAWN            | 17/12/22       |   |                 |
| TOLERANCES                                 |             | CHECKED          |                | TITLE   |                 |
| LINEAR                                     | ANGULAR     | HOS/DDO          | 18/10/22       | FOR: MAGAZINE BOX ASSY                            |                 |
| SEE NOTE 3.                                | SEE NOTE 3. | OFFICER/PRODN    |                | OF:12.7MM SRCG                                    |                 |
| 1st. ANGLE PROJECTION                      |             | OFFICER/QC       |                | SIZE  | CAGE CODE       |
|  |             | OFFICER/DDO      |                | B   | 2291A           |
| SURFACE TEXTURE IN MicroMeter              |             |                  |                | DWG NO  | Y25681A-00      |
| PROJECT OFFICER                            |             |                  |                | SCALE   | 2:1             |
|  |             |                  |                | AUTOMATED DRAWING (SW)                            |                 |
|  |             |                  |                | SHEET   | 1 OF 1          |
| PLM Control B                              |             | EPDM DRAWING REV | EPDM MODEL REV | EPDM MODEL STATUS                                 | EPDM MODEL NAME |
|  |             |                  |                |   | Y25681A-00      |

2

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B

B

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