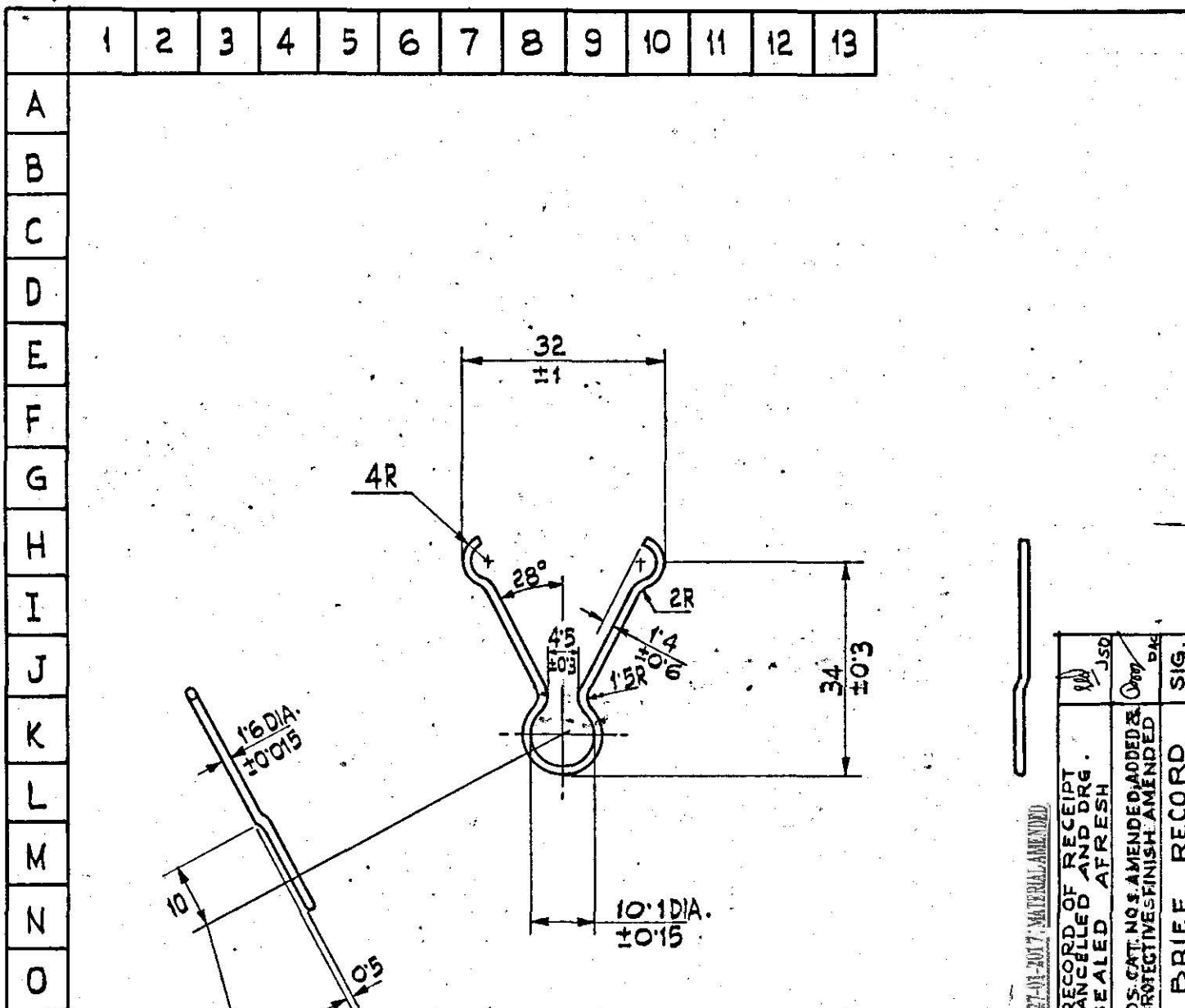




MATERIAL:- IS: 4454 PT-1: 2001 GRADE DH.1.6mm.

PROTECTIVE FINISH:-

PHOSPHATE TO SPECN. USS:0465-01:1988 CLASS II
(ACCELERATED), OIL FINISH.

HEAT TREATMENT:-

THE SPRING AFTER COILING ARE TO BE STRESS RELIEVED AT 260°C FOR 15 MINUTES.

DC No. 27018-SA, DT. 27-03-2002, MATERIAL AMENDED

25303-23-03-2002	25011-17-5-2001	AUTHY	DATE	BRIEF	RECORD	SIG.
SA	SA					
RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH				DS CAT. NO. AMENDED PROTECTIVE FINISH AMENDED		

DS CAT NO.
5360-006984

17612 -SA	31.5.83	---	MATL. AMENDED	JSD	
16506 -SA	28.8. 80		DS CAT NO. ADDED	DSS	
15576 -SA	19-4-78		MATL. HEAT-TREATMENT AND PROTECTIVE FINISH ADDED. CL. NEG. PREPARED DRAWING SEALED AS A RECORD OF RECEIPT.	DSS	
AUTHY.	DATE	ZONE	BRIEF RECORD.	SIG.	
			DATE	NAME	ASSY. 1005-006560, 1005-006565 & 1005-006566
			DGN.		CI(SA) ICHAPUR.
			DRN.		MATERIAL:- AS STATED.
			CHD.		DIMENSIONS ARE IN MILLIMETRES.
			TRD.	B.L.NATH.	APPROVED. (CL.NEG.PREPARED) FOR CI(SA)
			COMP.	Asala	
			Mhatter 1/6; D.O.		SPRING, COVER CATCH.
			SCALE:- 1:1		DRG.No. A1331
			SEALED. D.C. (4) NO.		PART No. 75
			RECORD OF RECEIPT		

25303-SA DT. 23-03-2002.

5360-006984