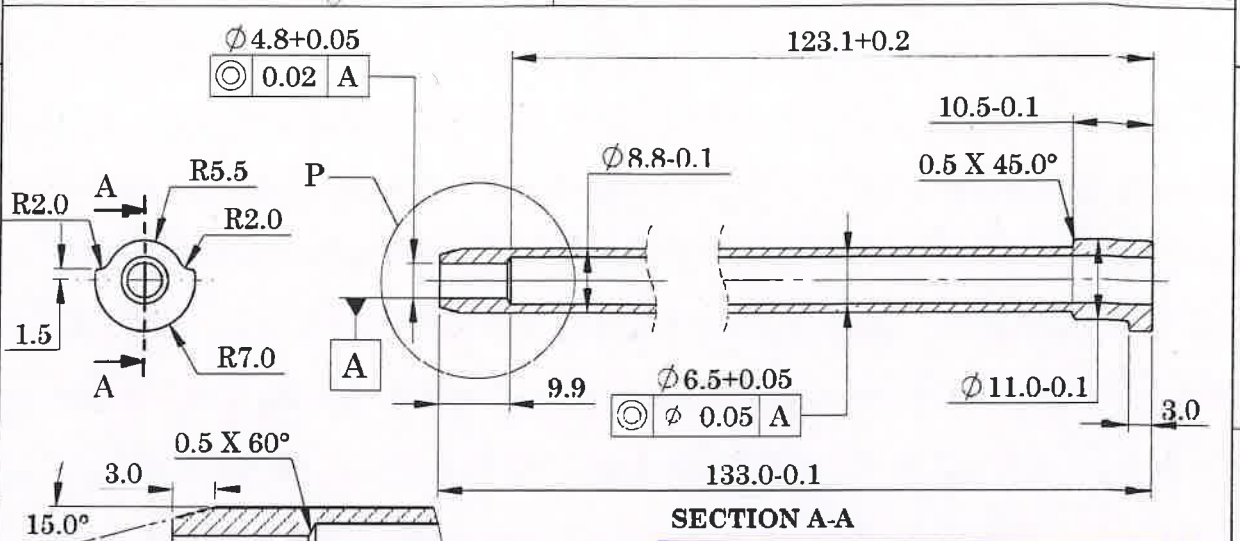


1	2	3	4
JSS	O	V	VV
V	Q	0	0
I	0	0	0
L	0	0	0
2	0	2	0
2	0	1	0
1	0	1	0
1	0	1	2

GENERAL TOL. : FINE / MEDIUM / COARSE DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS CLASS TO IS: 2102 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.



CONTROLLED COPY No.: 01

- NOTE:
- 1.REMOVE ALL SHARP EDGES AND BURRS.
 - 2.ANGULAR TOLERANCE IS 30° OR OTHERWISE STATED.
 - 3.DIMENSIONS ARE TO BE READ AFTER APPLYING PROTECTIVE FINISH.
 - 4.IF THE COMPONENT IS TO BE MANUFACTURED THROUGH MIM ROUTE, REFER ARDE SPECN No: DRDO-ARDE-MIM-TSP-051-2019.
 - 5.HARDNESS BEFORE COATING: 300 TO 350 HV.
 - 6.HEAT TREATMENT:- FERRITIC NITRO CARBURIZING AS PER SAF SPECIFICATION No. AMS 2753C
COATING HARDNESS : 600±100 HV.
COATING THICKNESS: 15 µm Min.
 - 7.SURFACE FINISH VVV ALL OVER EXCEPT WHERE SPECIFIED.

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
					SIGN	

DRN: SOURABH SIGN: DATE:24/08/2022	<i>Sourabh</i> CHECKED	MATERIAL: STEEL TO IS: 5517-1993, Gd 40Ni6Cr4Mo3 (EN- 24)
APPD. DATE:24/08/2022	<i>[Signature]</i> FOR DIRECTOR	PROTECTIVE FINISH: SEE NOTE
SEALED DATE:		
SHEET SIZE: A4 SCALE: 1:1	EST. MASS 33.12 gm	TITLE: TUBE RECOIL
DESIGN AUTHORITY ARDE PUNE 411021		

DRG No.	2	1	0	1	0	1	0	2	0	2	0	7	0	0	1	0	0	D	A
	IC				SS		S	AA		A	C		SST						
9 mm	PART No.				DS CAT No.				AHSP										