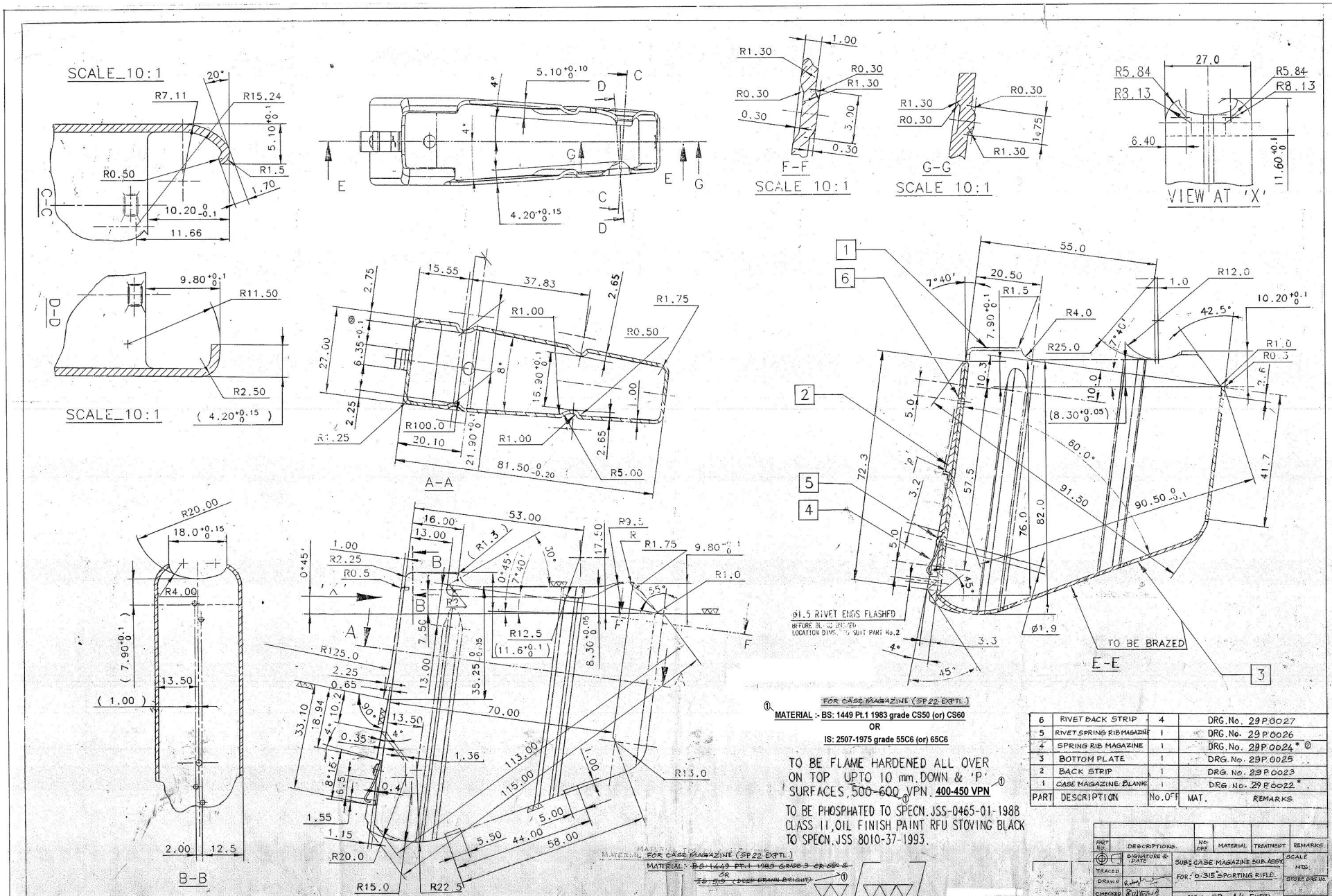

FOR CASE MAGAZINE (SP22 EXPTL.)

MATERIAL :- BS: 1449 Pt.1 1983 grade CS50 (or) CS60
OR
IS: 2507-1975 grade 55C6 (or) 65C6

TO BE FLAME HARDENED ALL OVER ON TOP UPTO 10 mm DOWN & 'P' SURFACES, 500-600 VPN. 400-450 VPN

TO BE PHOSPHATED TO SPECN. JSS-0465-01-1988 CLASS II, OIL FINISH PAINT RFU STOVING BLACK TO SPECN. JSS 8010-37-1993.

PART	DESCRIPTION	No. OF	MAT.	REMARKS
6	RIVET BACK STRIP	4		DRG. No. 29P.0027
5	RIVET SPRING RIB MAGAZINE	1		DRG. No. 29P.0026
4	SPRING RIB MAGAZINE	1		DRG. No. 29P.0024 *
3	BOTTOM PLATE	1		DRG. No. 29P.0025
2	BACK STRIP	1		DRG. No. 29P.0023
1	CASE MAGAZINE BLANK	1		DRG. No. 29P.6022 *

MATERIAL FOR CASE MAGAZINE (SP22 EXPTL.)
MATERIAL: ~~BS:1449 PT.1 1983 GRADE 3 OR CS50 &~~
OR
~~IS 810 (DEEP DRAWN BRIGHT)~~

ALL DIMENSIONS ARE IN mm.

PART NO.	DESCRIPTIONS	NO. OFF	MATERIAL	TREATMENT	REMARKS
	SIGNATURE & DATE	SUB: CASE MAGAZINE SUB-ASSY.			SCALE NTS
	TRACED	FOR: 0.315" SPORTING RIFLE			STORE DRG. No.
	DRAWN				
	CHECKED	DES. REF. No. SP- 4/6 EXPTL.			OPERATION No.
	CHIEF DESIGN	DRG. No. 29P.6460 * 2			
	OFFICER PROD.	ORDNANCE FACTORY TIRUCHIRAPALLI-16			SHEETS: 1
	OFFICER I.C.D.	APPROVED ON: 12/2004			SHEET No. 1

DA No.01/17 Dt. 15.01.17
DA No.01/16 Dt. 12/08/2016
AMENDMENTS SIGN & DATE