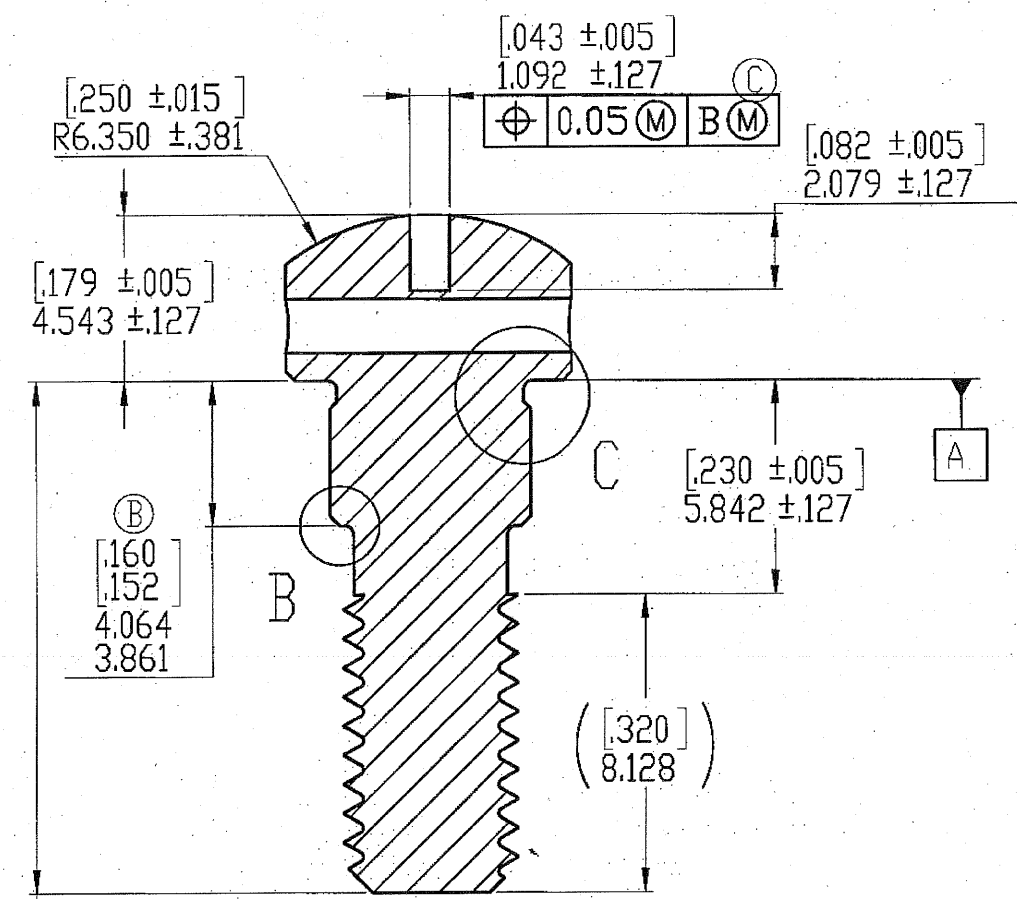
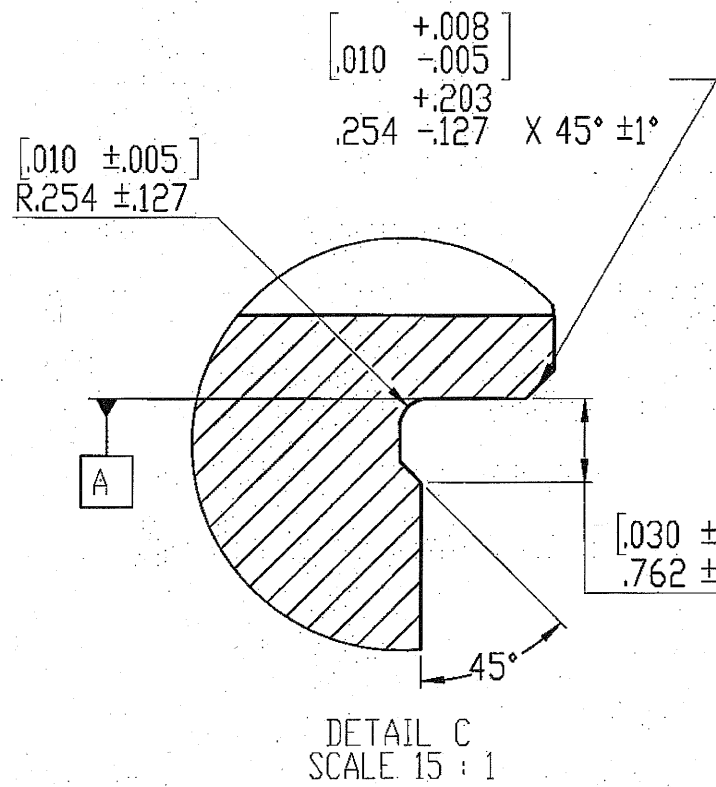
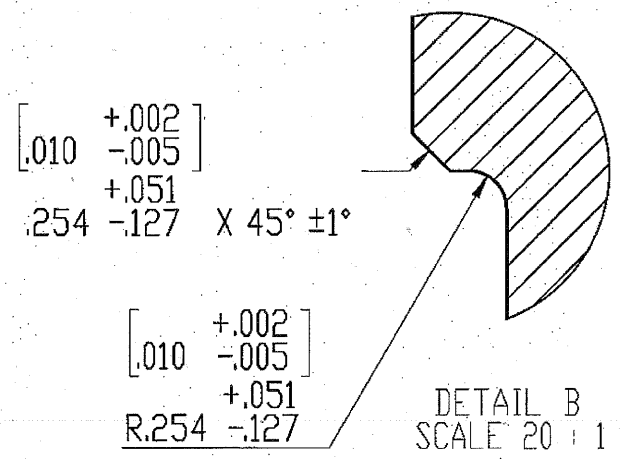
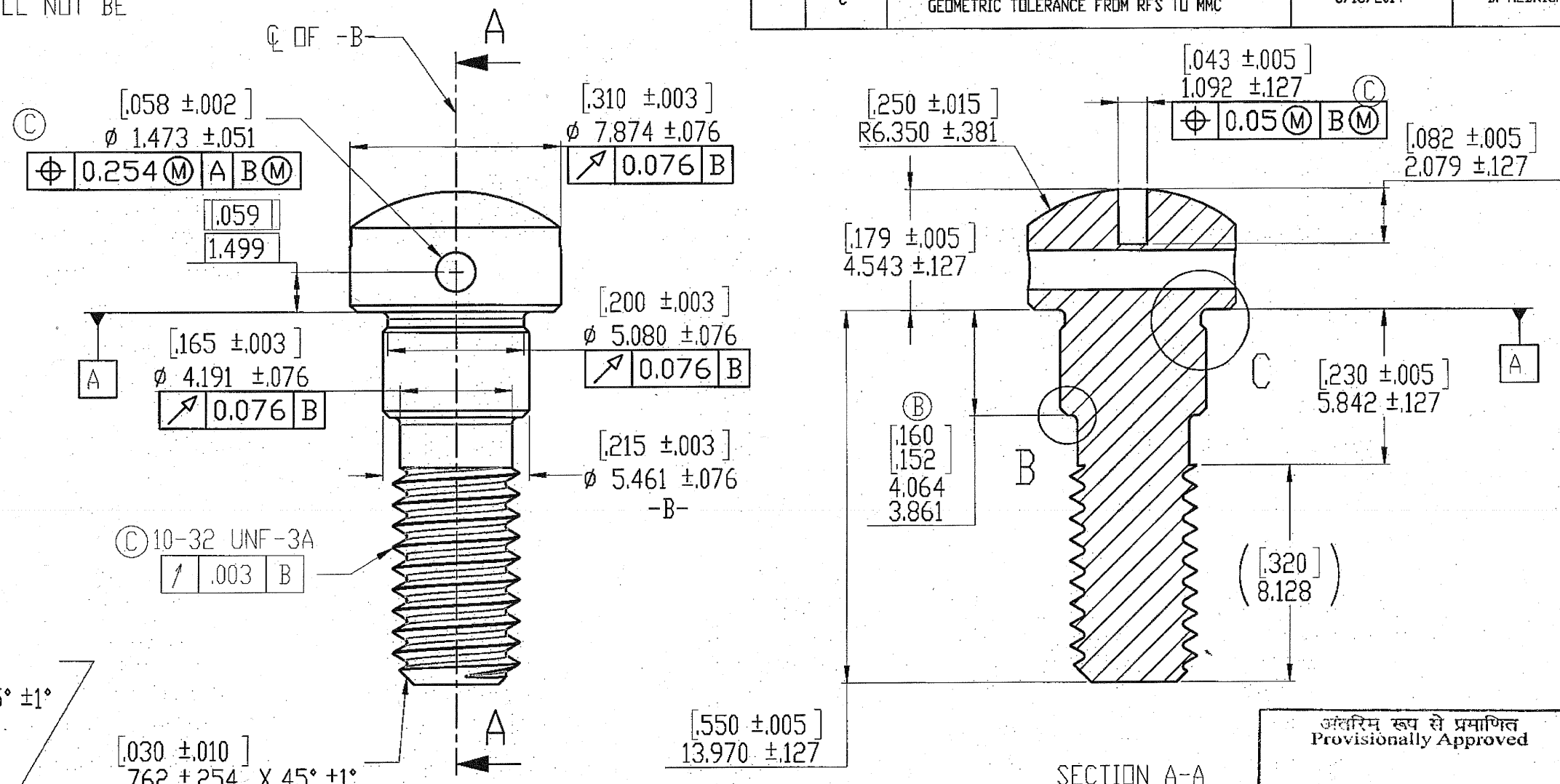


NOTES:

- HEAT TREATMENT: HEAT AT 838C TO 860 °C OIL QUENCH. TEMPER 1 HOUR MINIMUM TO RHC 34-38. HEAT TREATMENT METHOD IS FOR GUIDANCE EXCEPT THAT HARDNESS REQUIREMENT IS MANDATORY AND TIME AT TEMPERING TEMPERATURE SHALL NOT BE REDUCED BELOW THAT SPECIFIED.
- ASME Y14.5M-1994 APPLIES.
- FINISH: 5.3.1.2 OF MIL-STD-171.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
C-3	B	CHANGED DIMENSION .150 +/- .005 TO .160/.152	5/30/2012	BAM
	C	CORRECTED CALLOUT FOR 10-32 UNF-3A; CHANGED GEOMETRIC TOLERANCE FROM RFS TO MMC	3/18/2014	D. ALBRIGHT



UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED
DRAWINGS AT THIS DATE 20/09/2021

DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI - 620 016.

अंतरिम रूप से प्रमाणित
Provisionally Approved
24 AUG 2021
दिनांक
हस्ताक्षर/Sig
for Control

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	FRACTIONAL	DRAWN	BAM		11/02/2011
	ANGULAR: MACH ±1° BEND TWO PLACE DECIMAL ±0.127 THREE PLACE DECIMAL ±0.05	CHECKED	BEJ		11/11/2011
	INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.			
MATERIAL STEEL, ASTM A322 (OR A331) 4140, 4340	FINISH	MFG APPR.		SIZE B	
SCALE: 5:1	COMMENTS:	G.A.		13018132	
				REV C	
				SCALE: 5:1 WEIGHT: SHEET 1 OF 1	