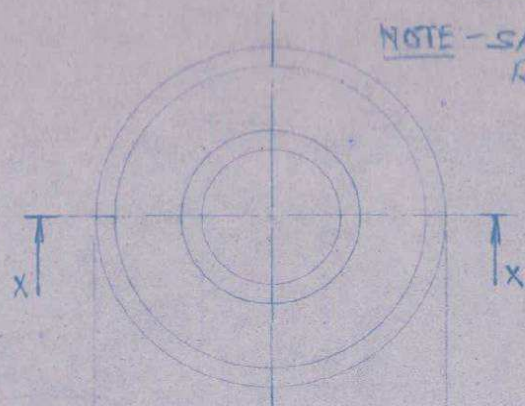


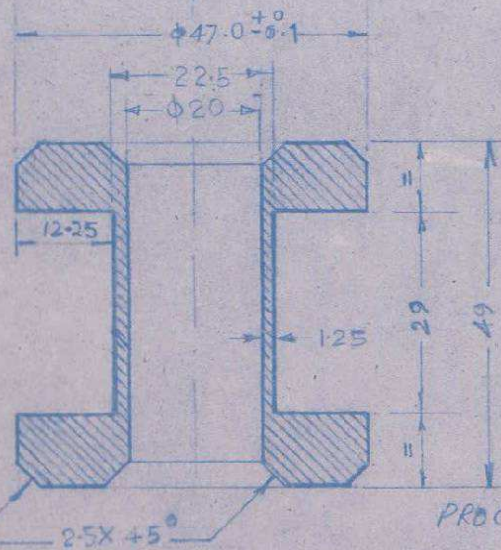
PROCESS OF MANUFACTURE: MACHINING FROM BAR

FINISH: CADMIUM PLATED
 TO A MIN. THICKNESS
 OF 0.012 MM TO SPECN
 No 15: 1572-68

NOTE - SHARP EDGES TO BE
 ROUNDED



INSPECTION :- HUB OF THE
 PULLEY BE TESTED BY DIE-
 PENETRATION TEST (DPT)
 THIS MAY 1 OUT OF 20 FOR
 LESS NUMBER MINIMUM 1 BE
 TESTED. THERE SHOULD
 NOT BE ANY CRACK ON
 HUB.



CHEMPHERED

PROCES: MACHINING/
 TURNIG

SECTION- XX
 2-OFF

COORDINATED BY
 RCMA (N)
 (B.S. MAHAJAN) SEC

R.N.	DATE	ZONE	AUTHORITY	BRIEF RECORD		o/c	HEAD R.A.	
SCALE: 1:1				ADDR DE AGRA	DRG. DRAM		GP DIR	
DIMENSIONS IN MM				GROUP: ABS	CHD. <i>DB/16/16</i>		DIV. HB.	
MATERIAL: - STEEL TO GRADE - AE 961-W MIDHANI				PULLEY FOR BRAKE PCHUTE SU-30 A/C.			o/c D/c.	
FINISH: - AS ABOVE						APPROVED		
HEAT TREATMENT: 31-38HRC OR 310-370HV HARDEN & TEMERING							<i>S/S</i>	HEAD (R.A.)
				DRG. No	ADDRDE/1402-01-002			