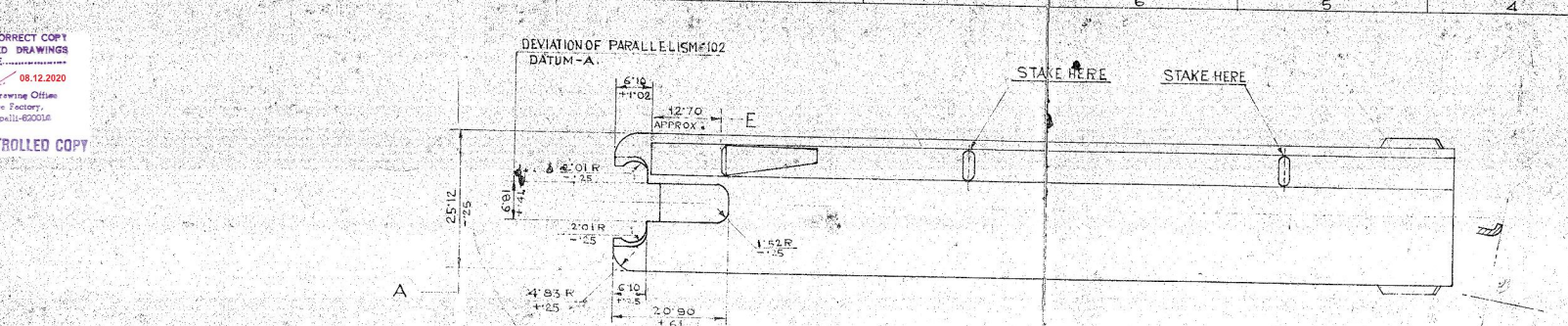
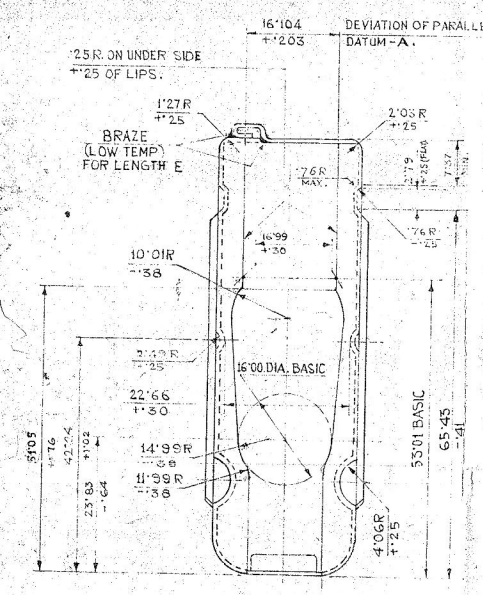
CORRECT COPY
ED DRAWINGS
08.12.2020
Drawing Office
e Factory,
bell-820016
TROLLED COPY

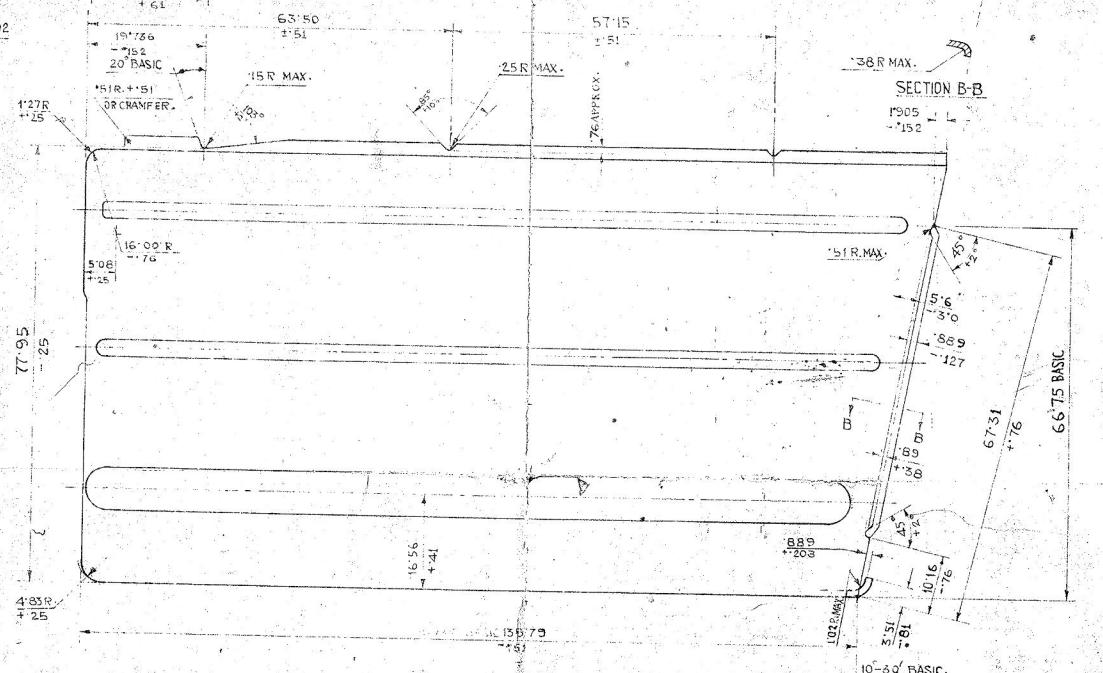
FOR EXPLANATION OF DIMENSIONING ETC SEE DD NOTE SHEET NO

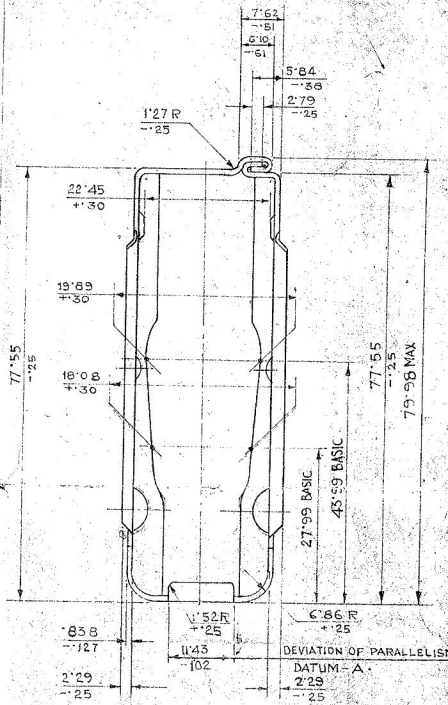
DEVIATION OF PARALLELISM 102
DATUM-A.

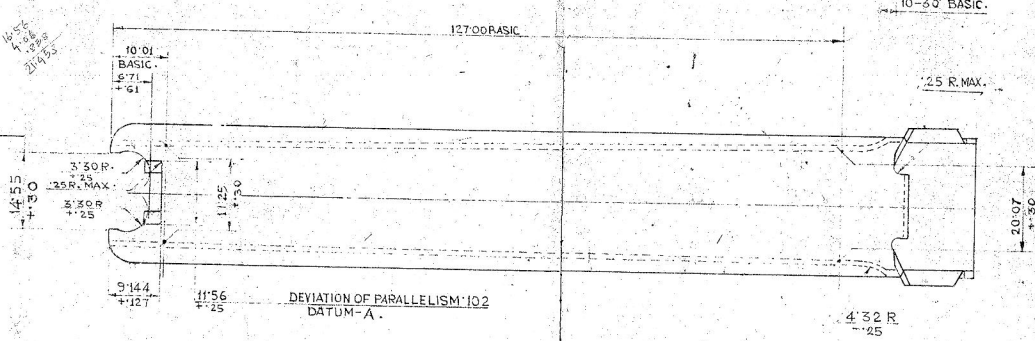
STAKE HERE STAKE HERE











EDGES BROKEN ·13 MAX, FILLETRADII ·13 MAX UNLESS OTHERWISE STATED.

MATERIAL:- STEEL BS 1449 P.1 1983
~~STEEL BS 1449 PT. 1 1983 GR~~
~~OR IS 1030 1973 TEMPER NO~~
~~OR IS 513 1973 GRADE FD~~
IS 513 1994 TEMPER No
OR
IS 513 1994 GR. DD.

BRAZING TO BE IN ACCORDANCE WITH BS 1723
FILLER ALLOYS FOR BRAZING TO BE IN ACCORDANCE WITH BS 1845 OR OTHER APPROVED FILLERS.

NOTE:- FOR SPECN. LATEST IS SHOULD BE FOLLOWED.

ACTUAL SIZE

22868 −SA	16-2-95		MATERIAL AMENDED.						
22276 −SA	21-9-93		MATERIAL ADDED.						
22180 −SA	5-4-95		MATERIAL AMENDED & DRAWING RE-SEALED.						
19128-SA	18 7 96		VERSION OF MATL. SPECIFD. AMENDED & NOTE FOR SPECN ADDED.						
17901-SA	17.5.84		CL. (E) RETRACED, EXPLANATION NOTE AMENDED, TOLERANCE NOTE DELETED & DIMS. RE-ISSUED IN REPLACEMENT						
			PREVIOUS D.C.(I) NO 14789-SA, W 503-SA, 15173-SA.						

AUTHY: DATE ZONE BRIEF RECORD: SIG.

	DATE	NAME
DRWG.		
MATL.	DGN.	
	DRN.	
	CHD.	
	TRD.	
	COMP.	8.5.84

ASSY. DRG.
MATERIAL AS STATED
DIMENSIONS ARE IN MILLIMETRES
CASE
SCALE 2:1
SEALED:- D.C.(I) 14789-SA.
1/c D.O.

2A

12-12-95

11 10 9 8 7 6 5 4