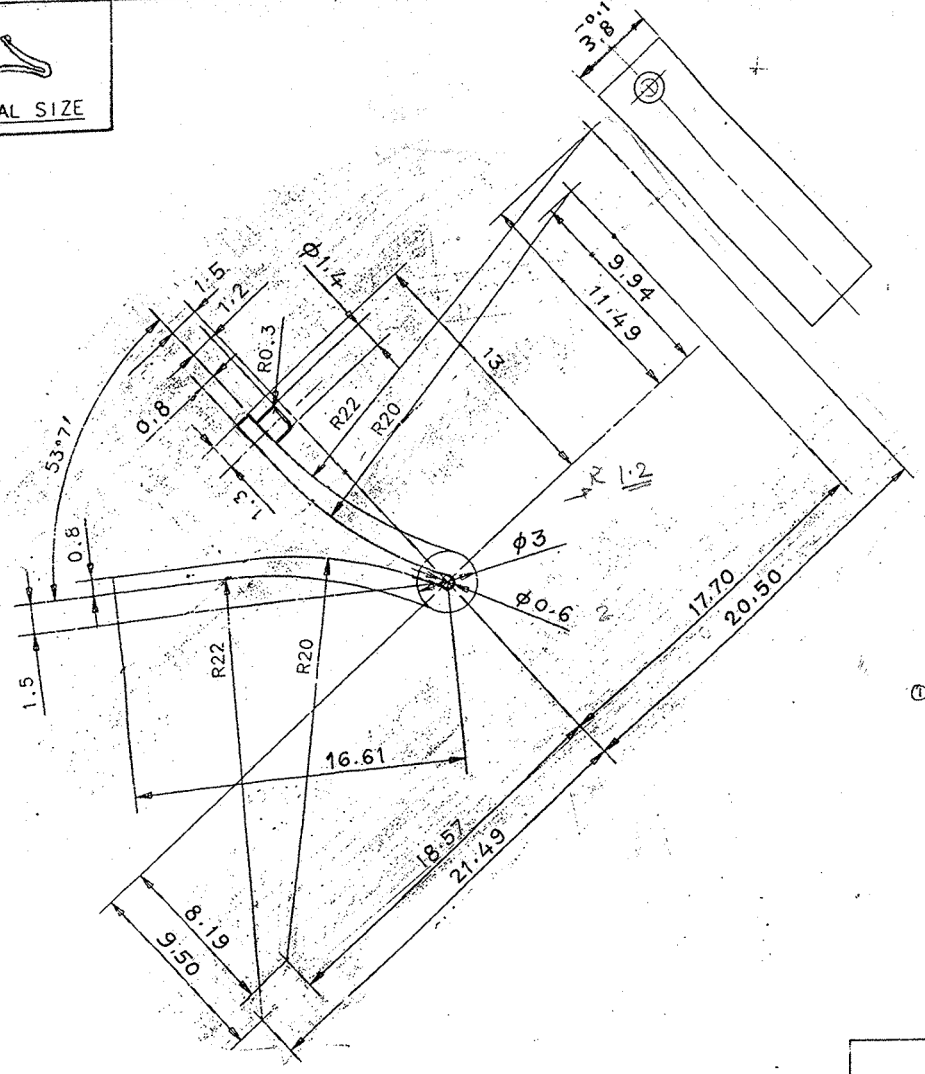
ACTUAL SIZE



WEIGHT TEST :-

TO SUPPORT WEIGHT OF 4.082 Kg. ± .227 Kg. APPLIED AT TOIP OF LONG ARM, WITH SHORT ARM SUPPORTED, WHEN COMPRESSED TO 7.80 mm.

NOTE:-

10 NOS. OF SAMPLES MAY BE SUBMITTED BY THE SUPPLIER/MANUFACTURER FOR FITMENT AND FUNCTIONAL TEST BEFORE BULK SUPPLY.

ALL SHARP EDGES TO BE REMOVED.

① MATL: BS:970 Pt.1 1983 Gr.070 A78
OR
EN42G (OR) EN42J

② ~~MATL: STEEL B.S.970 Pt.1:1996 060 A78~~
~~ALT.MATL: B.S.1449 CS 80~~ /
HEAT TREATMENT :- 500 TO 550 VPN.
FINISH:-PHOSPHATE TO SPECN.
JSS:0465; 01-1988 CLASS 1.

DIMENSIONS ARE IN mm.
IMPORTANT DIMENSIONS MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
MARK DRAWING No.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE
TRACED	
DRAWN	S. Venkata 28/6/05
CHECKED	
OIC/D&DO	
OFFICER/ PRODN.	
OFFICER/ D&DO	
APPROVED ON. 06/2005	

AMENDMENTS	SIG. & DATE
③ DA.NO. 8996/14/DDO/04 Dt.30.7.07	

SUB: SPRING EXTRACTOR
FOR: 0.315" SPORTING RIFLE
DES.REF.NO. SP-19*
DRG. No.: 29 P.0019*

ORDNANCE FACTORY TIRUCHIRAPPALLI-16.

SCALE 5:1
STORE DRG.NO.
OPERATION NO.
SHEETS: 01
SHEET No.: 01

① AS PER JT.GM/HS. Instructions.

REF. FAX.NO; 206/P/CDO/Dt.18-6-2005 FROM RFI, AMENDMENT CARRIED OUT AS PER SKETCH ENCLOSED. WITH THE FAX.