

ASHOK

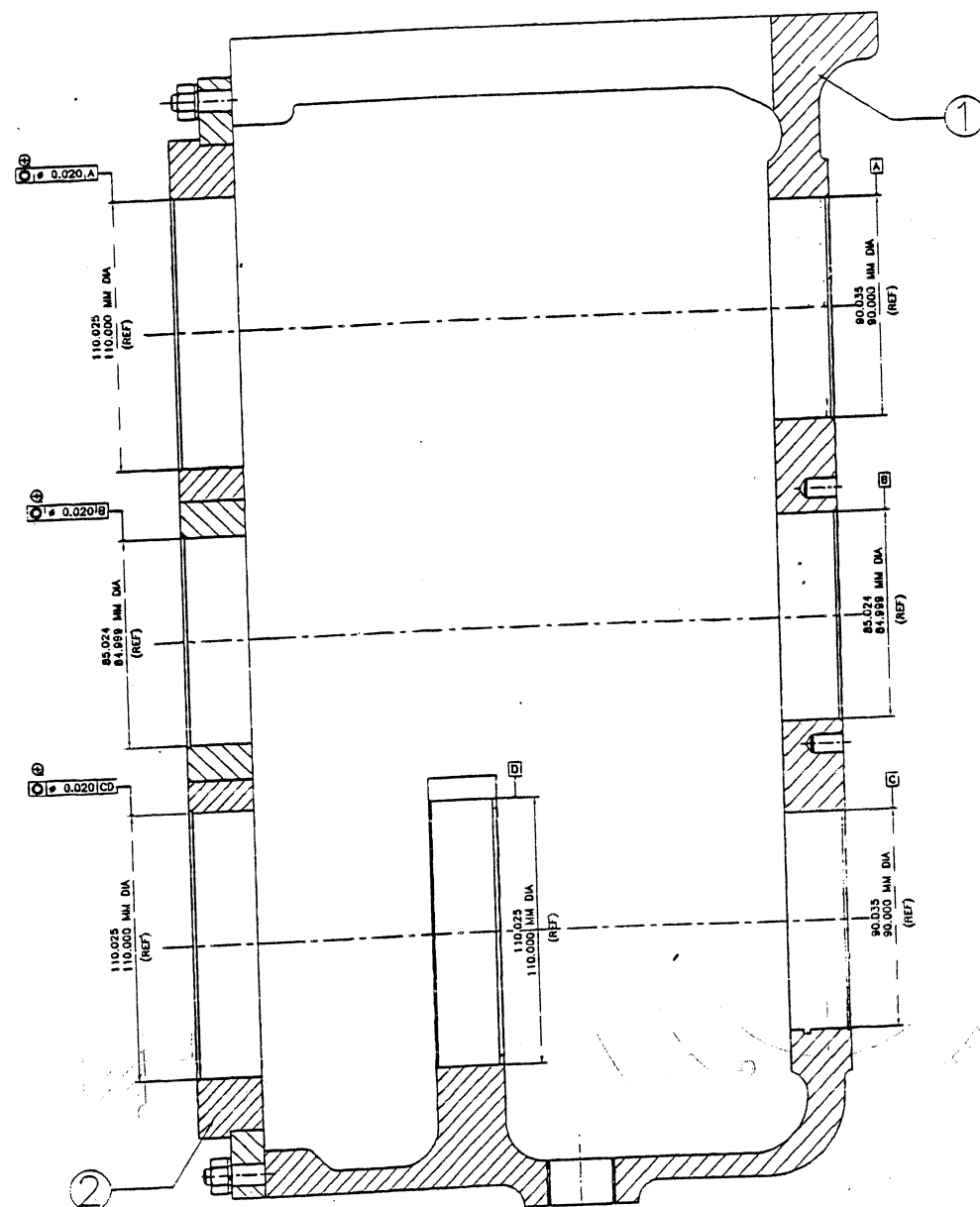
LEYLAND

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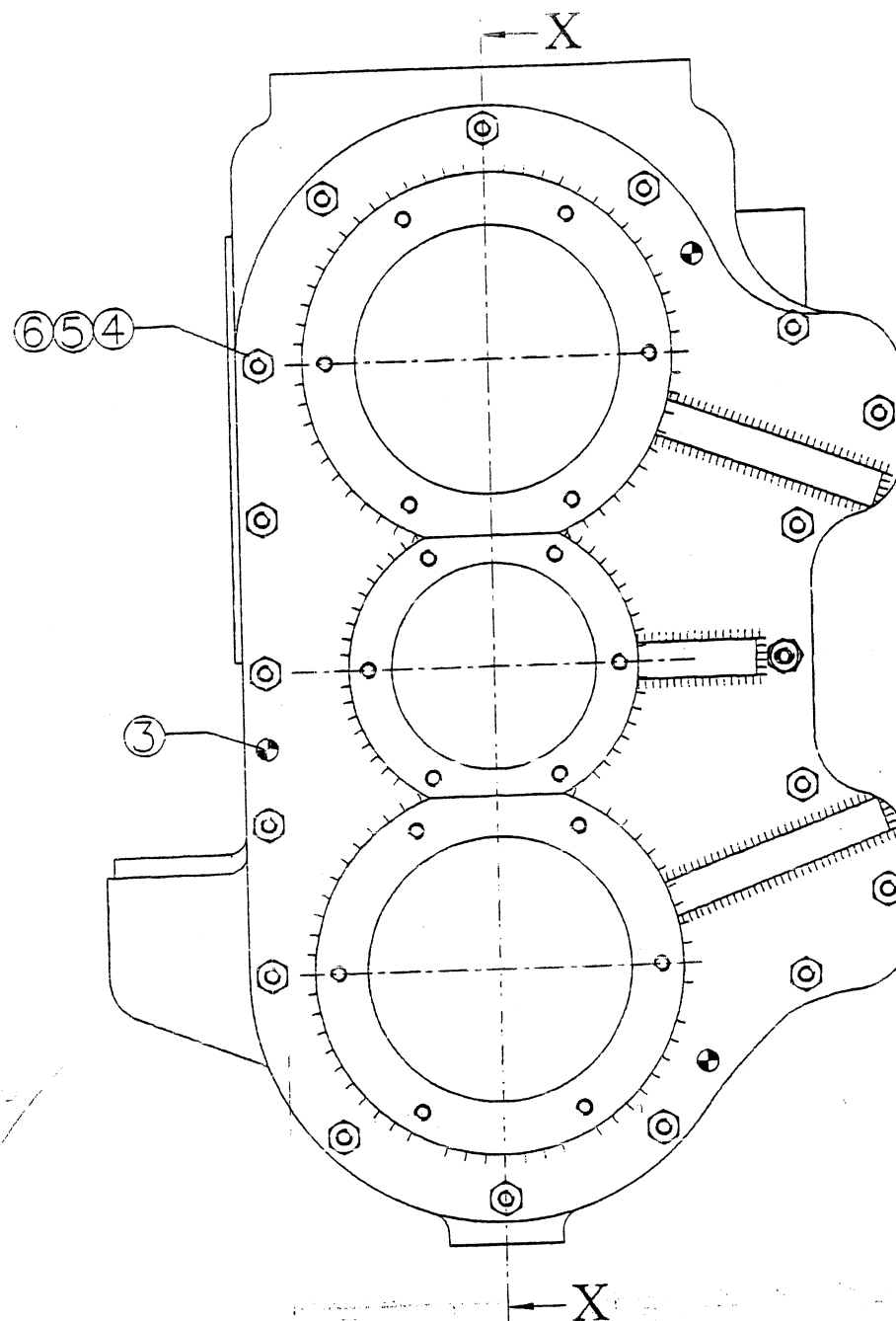
ASHOK LEYLAND LTD.

TECHNICAL CENTRE, VELLIVOLCHAVADI

FIRST ANGLE PROJECTION

COMPUTERISED DRAWING
DO NOT CHANGE MANUALLY

SECTION X-X



NOTE:-

- 1) $\odot$ -SPECIFIED COAXIALITY TOLERANCE OF AN AXIS OF THE BORES ON CASING AND COVER.

PAINTING:-

- * TO BE PAINTED WITH ENAMEL, OLIVE GREEN CONFORM TO SHADE NO :294, IS:5
- * ENAMEL REQUIREMENT AS PER IS 8982

SL.NO	PART NO	DESCRIPTION	MATERIAL	QTY
6	L4100500	SC. WASHER		18
5	L3080511	PL. NUT		18
4	F3756715	STUD		18
3	F0932615	DOWEL		3
2	B1900113	TR CASE COVER		1
1	X1801622	TR CASE		1

BILL OF MATERIALS

APPEARANCE ITEM	ER-DIN	DATE
YES	NO	
FINISHED WEIGHT (APPROX)	REF PT NO:	
SUPERSEDES:	S/A PT NO:	
SCALE	NTS	SPEC NO:

ALTERATIONS

GRADE/SUFFIX

AL PLM VAULT

REVISION : #.0

DATE : 4/11/2010

STATUS : APPROVED

STAGE : II

ER-DIN NO : ER-DIN-0006051

DATE : 8/11/2010

ALTERED BY : sundar.alvvc

CHECKED BY : jnr.alvvc

MED APPROVAL : visu.alvvc

APPROVED BY : snagarajan.alvvc

DIGITALLY SIGNED . PHYSICAL SIGNATURE NOT REQUIRED

DRAWN/ DATE	CHECKED/ DATE	MED APPROVAL /DATE	STDS APP/ DATE	APPROVED/ DATE
KV 02.11.10	BSV 02.11.10			SN 02.11.10

MATERIAL

HEAT TREATMENT

REMARKS

FOR STALLION MK-IV BSIII

DESCRIPTION

S/A OF T.CASE & COVER

PART NO.

B 1 9 0 0 9 0 5 #.0

SHEET NO: 1 OF 1

A3

Q-CRITICAL Q-SAFETY Q-IMPORTANT. THIS DRAWING CONTAINS SAFETY CHARACTERISTICS

UNLESS OTHERWISE SPECIFIED

TOLERANCES REFER IS:2102 ; MEDIUM FOR MACHINING AND COARSE FOR FABRICATION

SURFACE PROTECTION FABRICATED COMPONENTS TO BE DEGREASED, DESCALED, APPLY ZINC PHOSPHATE, APPLY EPOXY PRIMER AND APPLY BLACK ENAMEL TO MEET 300 HRS OF SALT SPRAY LIFE WHEN TESTED AS PER ASTM B117 (UNDER PELLICULAR CORROSION $\leq$ 2MM. NO BLISTERING IS ALLOWED.) MACHINED SURFACE TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154

SURFACE FINISH AS PER IS:3073(CLA VALUE)

SHARP EDGES TO BE REMOVED
DIMENSIONS ARE IN MM
DO NOT SCALE DRAWING

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