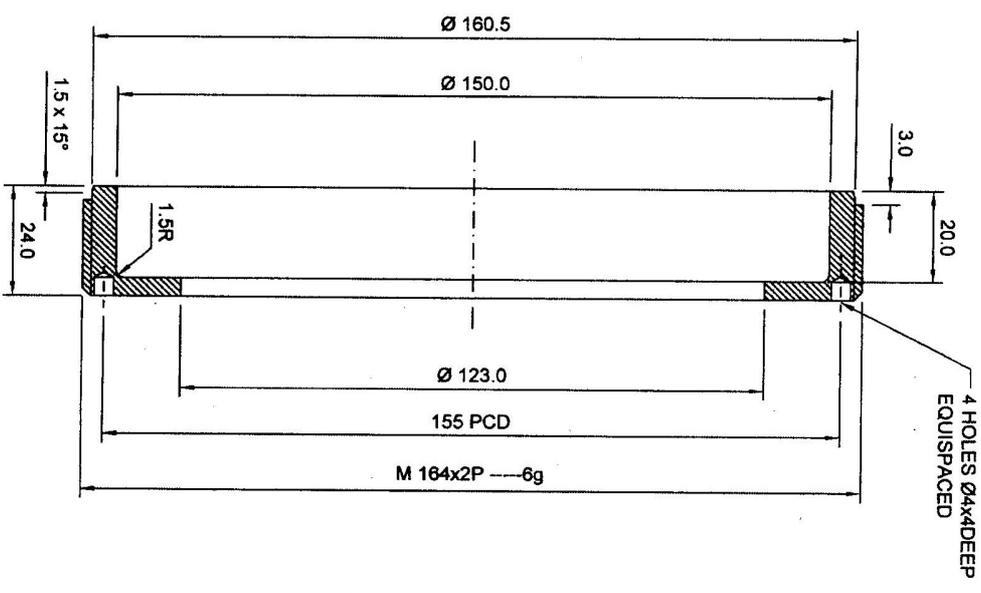


GEN TON : MEDIUM CLASS
TO IS : 2102

DRG CONVENTIONS CONFORM TO INDIAN STD.
DIM IN mm UNLESS OTHERWISE STATED



- NOTES :
1. ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
 2. TO BE HARDENED AND TEMPERED TO 300 TO 375 HV.
 3. ALL DIMENSIONS TO BE CHECKED BEFORE PLATING. THREAD GAUGING TO BE CARRIED OUT BEFORE PLATING BY FINAL APPROVED THREAD GAUGES.
 4. HARDNESS TO BE MEASURED BEFORE PROTECTIVE COATING.
 5. AFTER PLATING, ONLY PLATING THICKNESS AND THREAD GAUGING TO BE CARRIED OUT BY FINAL APPROVED THREAD GAUGES.
 6. FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT- 03 & 13

4 SEP 2015

V. Sankaranis
V. SANKARANIS
 Jr. Tech. Officer
 Dy Asstt. Controller

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	CHD	SOP	MATERIAL :	STEEL TO IS : 5617 - 1993, 40 Ni 6 Cr 4 Mo 3		
P K SINGH			PROTECTIVE FINISH :	ZINC PLATED TO IS:1573 - 1986, Fe/Zn 12.5		
APPD	DATE	SRS	FOR DIRECTOR	TYPE 'C' IRIDESCENT		
26/3	15					
SEALED	DATE:	ASSY. DRG. No.	8803 02 01 01 03 000 12PA			
			8803 02 01 01 03 000 22PA			
SCALE	1:1	EST MASS	TITLE	DIAPHRAGM		
DESIGN AUTHORITY						
ARDE						

DRG No	8	6	0	3	0	2	0	1	0	3	0	0	0	0	3	0	0	P	A	
PART No	DS CAT No																		AHSP	45