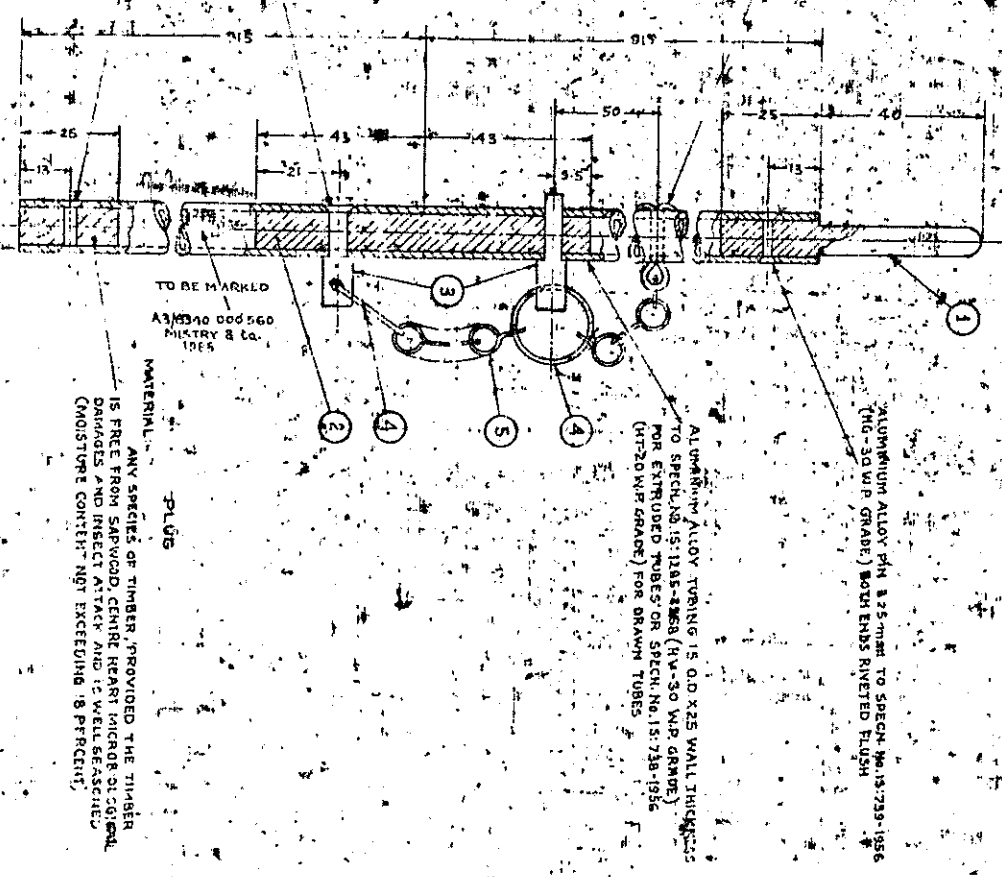


ASSEMBLY

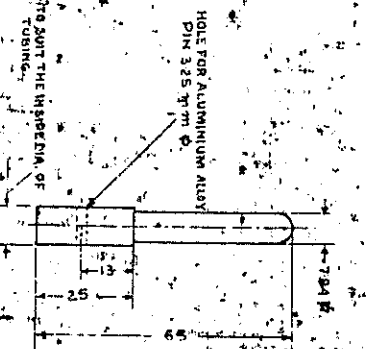


TO BE MARKED
A31340 000560
MISTRY & Co.
INDIA

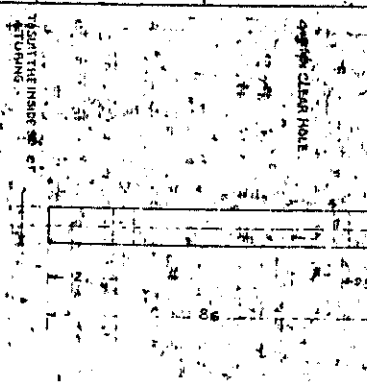
PLUG
MATERIAL: ANY SPECIES OF TIMBER, PROVIDED THE TIMBER IS FREE FROM SAPPED, GERM, RESIN, MICROBIOLOGICAL DANGERS AND INFECT AGENTS AND IS WELL DRIED (MOISTURE CONTENT NOT EXCEEDING 8 PERCENT)

ALUMINIUM ALLOY TUBING IS O.D. X 2.5 WALL THICKNESS TO SPEC. No. IS: 1148-1958 (HW-30 WP GRADE) FOR EXTRUDED TUBES OR SPEC. No. IS: 738-1956 (M20 WP GRADE) FOR DRAWN TUBES.

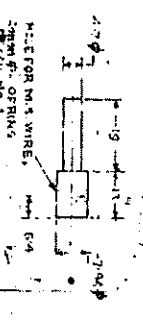
① SPIKE
MATERIAL: ALUMINIUM ALLOY
TO SPEC. No. IS: 733-1956
(HW-30 WP GRADE)
PER SET



② JOINING PIECE
MATERIAL: ALUMINIUM ALLOY TO SPEC. No. IS: 733-1956
(HW-30 WP GRADE)
PER SET



③ PIN
MATERIAL: ALUMINIUM ALLOY TO SPEC. No. IS: 733-1956 (HW-30 WP GRADE)
2 PER SET



④ MATERIAL: MILD STEEL WIRE 2mm φ TO SPEC. No. IS: 280-1960 (SWP 20) PER SET
FINISH: COMM. PLATED

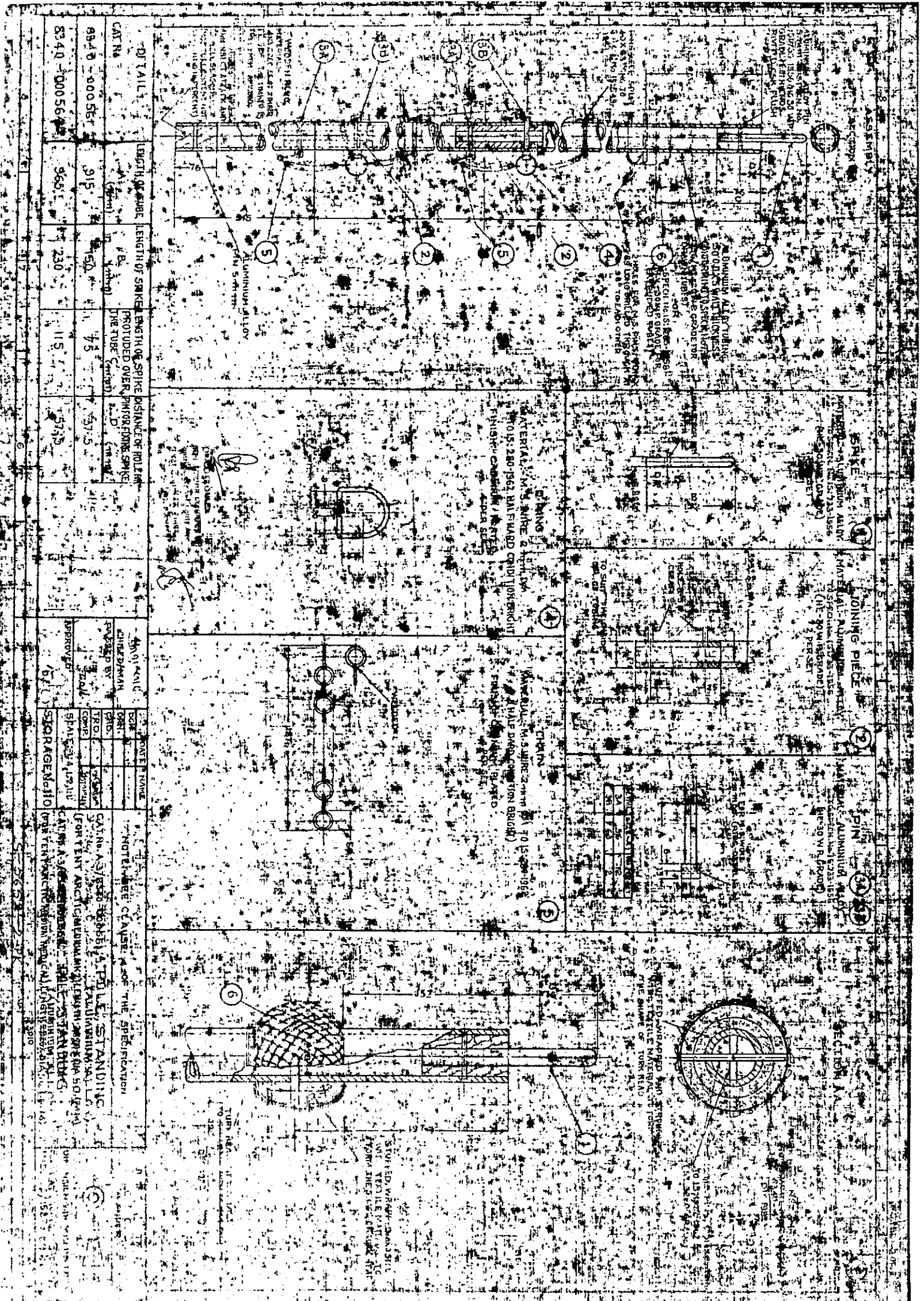


NOTES:
1) DR. 20, 25, 4, 5 AND THE REST SHALL BE COMMON R. AND D.
2) ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
3) MATERIAL: MILD STEEL WIRE 2mm φ TO SPEC. No. IS: 280-1960 (SWP 20) PER SET
FINISH: COMM. PLATED

PART NAME	
CON.	
DRN.	
CHKD.	
TRD.	
APP.	

APPROVED: [Signature]
SCALE: 1:1
STORAGE No. 110
CAT. No. A3/P340-000560 - P.C.L.E. DOOR (ALUMINIUM ALLOY)
(TOP VIEW AND THE MEASUREMENTS GIVEN BY DIA IS IN MM)

S-5652-1-RK



CAT No	LENGTH OF SPIKE (in)	LENGTH OF SPIKE PROTRUDING OVER THE TUBE (in)	LENGTH OF SPIKE DISTANCE OF HOLE FROM PROTRUDING OVER (in)	APPROVED BY		DATE		NOTES
				DESIGNER	CHECKED	DATE	DATE	
8840-00056	91.5	15.0	7.5	37.5				TAIL STANDING: 7050-T6 ALUMINUM
8340-00056	96.6	2.30	11.5	37.5				TAIL STANDING: 7050-T6 ALUMINUM

NOTE: SEE CLAUSE 4 OF THE SPECIFICATION

STIFFENED WITH WOOD STRIPS TO MAINTAIN THE SHAPE OF TAIL STAND