

DS CAT No.

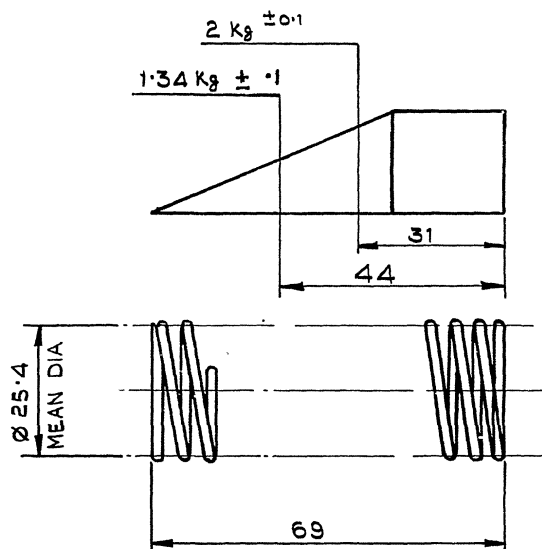
5360-040400

DRG CONVENTIONS CONFORM TO IS : 696

DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED

TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

ABOVE UP TO	-	6	30	120	315	1000	2000	4000
TOLS	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



NOTE :- COMPRESSION TEST AS PER BS : 1726 Pt 1 100% FOR FIRST 20 SPRINGS
& 10% FOR REMAINING PRODUCTION OR AS ORDERED BY AHSP.
SPRINGS TO CONFORM TO BS : 1726 Pt 1 CATEGORY III CLASS 'B'

No OF EFFECTIVE COILS.....12

WIRE DIA..... 1.8 mm

WOUNDRH OR LH

ONE COIL AT EACH END TO BE CLOSED & GROUND SQUARE WITH THE
AXIS LEAVING 3/4 COIL NON EFFECTIVE AT EACH END.

24-5-08	19127-W		MATL., DS CAT No. & NOMEN. AMENDED.			DRAWN:-	CHD:-	ASSY DRG:- 1015 - 003179	CQA(W), JABALPUR
17-2-07			SCANNED & PRINTED WITHOUT CHANGE			SCANNED:- RC	CHD:- <i>Risham</i>	DATE:-	
DATE	AUTHORITY	ZONE	AMENDMENTS	SIG AHSP	SIG DO	MATERIAL:- IS : 4454 Pt. I, 2001, Gde "SH" or "DH"	DO	FOR CQA(W)	ESTD mass:-
PREV DC Nos:- 17827-W, 18825-W & 18844-W Dt. 03-01-04						PROTECTIVE FINISH:- PHOSPHATED TO SPEC JSS : 0465-01 : 1988. CLASS II. FINISH - (J)			DESIGN No.
DRG SEALED:- 18844-W Dt. 03-01-04						SPRING, HELICAL, COMPRESSION स्प्रिंग, हेलिकल, कम्प्रेसन			PART No.
									5360-040400

DO CQA(W)