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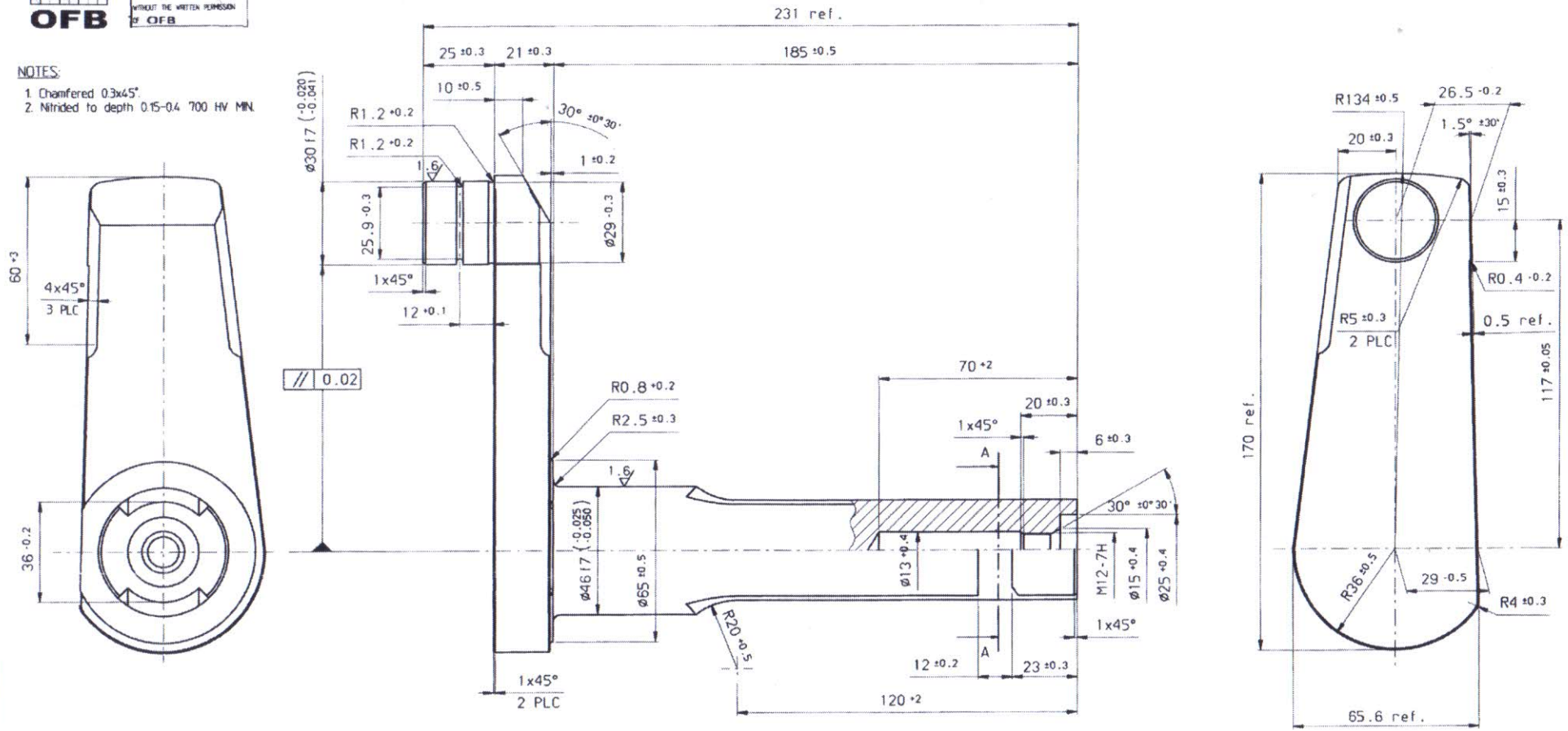
NOTES:

1. Chamfered 0.3x45°.
2. Nitrided to depth 0.15-0.4 700 HV MIN.



DATE: 01.01.2007	ALTERNATE/ INDIGENOUS MATERIAL SPCN: BS: 970 PH-183 GDE 720 M32, heat treated to 'W' condition hardness 30-35 HRC (REF: CQA(W) JABALPUR L.No. 3B2402/CQA(W)/011 Dt. 12 JULY 2005)	69 JWM/CDD

6.3 (1.6)

MACHINING INSTRUCTIONS

UNSPECIFIED TOLERANCES FOR DIMENSIONS AND ANGLES		UPDATED	
DIMENSIONS	SHARANG 130/155MM_UG_OFB_SLB	Sh: 1 of: 1	
ANGLES	PART NO.		
HEAT TREATMENT	30-35 HRC	1:1	A2
FINISH	PHOSPHATE COATING ACCORDING TO DDD-P-16232 TYPE M CL.2	ASSEMBLY 176-8001	SCALE / SIZE
MATERIAL	161-690-F	NAME CRANK	

18914-W Dt. 6-6-2005 DRAWING SEALED DO CQA(W)

CQA (W), JABALPUR

PREPD GHE JAWADD

APPROVED DO/DO DIR/DDC

ORDNANCE DEVELOPMENT CENTRE, OFB, KANPUR

PART NO. 161-690

व्यापारिक आपूर्ति
For TRADE SUPPLY
HOS/Sta. Cell
JWM/DO 4.4.18

I.D. No. 2073

PART NO. 161-690