

TRADE FABRICATION FOR ASSEMBLY OF "BAG SLEEPING LT.WT"FROM QUILTED PANELS

Specification: PROV. SPEC. NO.S/6421/Bag Sleeping Lt. Wt/TC-6 With special Terms & Conditions Enclosed

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अशोक पथ, कानपुर-208004
Govt of India / Min. of Defence
Controllerate of Quality Assurance
(Textiles & Clothing)
Ashok Path , Kanpur-208004

No. S/6421/TC-6(Pt-35)

07 Feb 2018


The General Mnager
Ordnance Equipment Factory
Kanpur-208001

S Denc No. 7223/PK
27.02.2018

FORWARDING OF SPECIFICATION OF BAG SLEEPING LT WEIGHT

1. Ref :- (a) OE Fy letter No IED(Tex)/Bag Sleeping Lt Wt/2017 dt 30 Nov 2017.
(b) MGO Br letter No. B/82222/Lt Wt Sleeping Bag/MGO/EM (ECC & E)
dt 16 Jan 2018.
2. With reference to above cited letter at 1 (b) copy of specification No.S/6421/bag
sleeping Lt Wt/TC-6 is forwarded herewith for your further ncsessery action.

Encl: As above


(सजंय वर्मा)
व० व० अधिकारी- II
कृते नियंत्रक

Copy to:-

MGO Br
Equipment Management Directorate
GS & Clothing Group
IHQ-MoD (Army)
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New Delhi -110011

- For information please

o/c
7.2.18

Prov Specification No. S/6421/Bag Sleeping Lt Wt/TC-6

GOVERNMENT OF INDIA
MINISTRY OF DEFENCE
DGQA ORGANISATION



PROVISIONAL SPECIFICATION

FOR

BAG SLEEPING LT WEIGHT

CAT No. NIV

ISSUED BY

CONTROLLER
CONTROLLERATE OF QUALITY ASSURANCE
(TEXTILES AND CLOTHING)
DEPARTMENT OF DEFENCE PRODUCTION
MINISTRY OF DEFENCE
ASHOK PATH, KANPUR 208 004

YEAR: 2017

RECORD OF AMENDMENTS

| AMENDMENT Sl. No. | DATE | DETAILS OF AMENDMENTS | AMENDMENT CARRIED OUT BY & DATE |
|----------------------|------|--------------------------|---------------------------------------|
| | | | |

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0.0 FOREWORD

- 0.1 This provisional specification containing 23 pages (including 03 sheets) has been prepared by Controllerate of Quality Assurance (Textiles and Clothing), Kanpur based on MGO Br letter no B/82222/Lt Wt Sleeping Bag/MGO/EM (ECC & E) dt 15/03/2016. This specification is based on the sealed sample provided by the MGO Br.
- 0.2 This specification shall be used for tender enquiry, procurement, manufacture and Quality Assurance of the stores covered by this specification.
- 0.3 The Quality Assurance Authority for the store covered by this specification is the Controller, Controllerate of Quality Assurance (Textiles & Clothing), Ashok Path, Kanpur 208004. Inquiries regarding this specification relating to technical or any other contractual conditions shall be referred to the Quality Assurance Authority named in the purchase document viz. tender or contract.
- 0.4 This specification is a live document and is therefore, likely to undergo change. Any major change in design should have the approval of General staff/User. Therefore, a specification issued holds good only for the supply order for which it is issued.
- 0.5 Any deviation from this specification will not be restored to without the explicit written sanction of Quality Assurance Authority viz. The Controller, Controllerate of Quality Assurance (Textiles and Clothing), Kanpur or his authorized representative.
- 0.6 Copies of any other reference /documents such as specification/drawings can be obtained on payment from the respective agencies i.e. ISO, BIS, Dte of Standardisation, CQA (GS) & CQA (T&C).

Prov Specification No. S/6421/Bag Sleeping Lt Wt/TC-6

1.0 **SCOPE**

1.1 This provisional specification covers the technical, functional and qualitative requirements of Bag Sleeping Lt wt in three sizes viz. Medium (M), (L) & Extra Large (XL).

1.2 Bag Sleeping Lt wt governed by this specification is required to provide protection / comfort to the users under extreme cold climatic conditions (minus - 20 deg C with wind chill effect) at high altitude and has been designed to be a light weight and comfortable bag with high loft.

1.3 This specification covers the requirement of Bag Sleeping Lt Wt against Defence requirements and to provide guidance to manufacturers, quality assurance agencies and store holding depots./ indenters.

2.0 **RELATED SPECIFICATIONS/REFERENCES**

2.1 Reference is made in this specification to: -

| Sl No. | SPECIFICATION | PARTICULARS |
|--------|--|--|
| (i) | IS: 390-1975 (RA-2013) | Method for determination of water repellency of fabric by water spray test. |
| (ii) | IS: 667-1981 (RA-2013) | Method for identification of textile fibres. |
| (iii) | IS/ISO 105-C10:2006 | Method for determination of colour fastness of textile materials to washing. |
| (iv) | IS: 1963-2004(RA-2008) | Method for determination of threads per unit length in woven fabric. |
| (v) | IS: 1964-2001 (RA-2010) | Method for determination of mass per unit length and mass per unit area of fabric. |
| (vi) | IS: 2454-1985 (RA 2013)/ ISO:105 BO2-2013 | Method for determination of colour fastness of textile materials to artificial light (Xenon lamp). |
| (vii) | IS: 2508-1984 (RA-2008) | Low Density Polyethylene Film |
| (viii) | IS: 4228-1979 (RA-2008) | Nylon Tapes for aerospace purposes. |
| (ix) | IS : 4229-1992 (RA-2008) | Nylon Sewing Thread for Aerospace purpose |
| (x) | IS: 4905-2015 | Method for random sampling. |
| (xi) | IS: 7016(Pt-2)-1981 (RA 2008) | Method for determination of breaking strength of coated & treated fabrics. |

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| | | |
|---------|--|--|
| (xii) | IS:7016(Pt-3)-1981 (RA-2008) | Method for determination of Tear strength of coated & treated fabrics. |
| (xiii) | IS: 7016-2009 (Pt-7) | Method for determination of resistance to penetration by water & water proofness for coated fabrics. |
| (xiv) | IS: 8156-1994 (RA-2009) | Fasteners for hook & loop tape: |
| (xv) | IS: 14181-2002(Pt I, II & III) (RA-2013) | Plastic slide fasteners. |
| (xvi) | IND/GS/1537(b) | Boxes Corrugated Card Board. |
| (xvii) | DMSRDE/T&GS/93/406 | Buckle plastic quick release. |
| (xviii) | JSS: 8135-10-2004 | Polypropylene strapping |
| (xix) | JSS : 4020-9-1999 | Cord Nylon Braided |
| (xx) | IS:11056-84(RA 2010) | Method for determination of Air Permeability |
| (xxi) | IS:1969-85 (RA-2006) | Method for determination of Breaking Load &Elongation of woven Textile Fabric |
| (xxii) | IS:6489-93 (RA-2008) | Determination of Tear Resistance |

3.0 STANDARD PATTERN

3.1 The sample approved and sealed by Min of Defence, MGO Branch (Eqpt Mgt Dte/GS&C Gp) shall constitute the standard as regards appearance, shade, workmanship, finish and any other particulars or properties not noted/defined in this specification. One each of such samples shall also, therefore, be provided to the QA Authority and the Inspecting Officer nominated in the contract for reference.

4.0 **MATERIAL**

4.1 The Bag Sleeping Bag Lt wt shall be manufactured from the materials given below:-

| COMPONENTS | MATERIALS | PARTICULARS |
|---|---|------------------------------|
| A. Bag a)Outer Layer b)Inner Layer | Fabric Nylon Rip Stop WR OG Fabric Nylon Rip Stop OG | Appendix 'A' Appendix 'A' |
| B. Carry Bag | Fabric Nylon PU Coated, Waterproof, OG | Appendix 'A' |
| C. Filling Material | Non woven polyester batting pre quilted with PP scrim using ultrasonic welding consisting of two layers each of 200g/m ² , total filling 400g/m ² . | Appendix 'A' |
| D. Zip fasteners | Two way, open end heavy duty Zipper 150 cms | IS:14181-2002 (RA-2013) |
| E. Sewing Thread | Nylon Sewing thread OG V No L-2 | IS:4229-1992 |
| F. Draw Cord | Cord Nylon Braided OG 2452 N | JSS:4020-9-1999 |

5.0 **MANUFACTURE/PROCESSING**

5.1 The Bag Sleeping Lt Wt shall be constructed in a mummy shaped bag with side zipper, oval foot section and integrated hood with draw cord that closes up to a very small breathing hole.

5.2 The outer layer of bag shall be made of 100% polyamide Rip stop WR fabric OG of 65 g/m² and inner layer shall be of 100% Nylon Rip Stop OG fabric of 50 g/m². The insulation filling material shall be non-woven polyester batting pre quilted with PP scrim using ultra sonic welding constituting of two layers each of 200g/sqm resulting in total filling of 400g/sqm. The bag shall have quilted finish. Both the layer of polyester batting shall be stitched with outer fabric & inner fabric respectively. The design and pattern of stitching/quilting shall be as per sealed sample.

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5.3 The carry bag is made of 100% polyamide fabric WP PU coated one side (inner side) OG. The bag shall have Nylon OG draw cord and provided with size compression belts (one horizontal and four vertical belts).

6.0 **DIMENSIONS AND TOLERANCE**

6.1 The Sleeping Bag Lt wt shall conform to the dimensional requirements as given below :-

| PARAMETERS | REFERENCE | SIZE (in mm) | | |
|--|-----------|-------------------------|-------------------------|-------------------------|
| | | M | L | XL |
| Length (mm), measurement taken at the back, from seam to seam | A | 2160 | 2240 | 2290 |
| Width at shoulder, measurement taken at the back (2 nd stitch from top) from seam to seam | B | 780 | 800 | 810 |
| Width at foot, measurement taken at the back (1 st stitch from bottom) from seam to seam | C | 560 | 560 | 560 |
| Foot (oval piece)-Major axis | D | 340 | 340 | 340 |
| Length of Zipper | E | 1500 | 1500 | 1500 |
| Length from hood to opening | F | 350 | 350 | 350 |
| Height of opening | G | 150 | 150 | 150 |
| Width of hood | H | 270 | 270 | 270 |
| Foot (oval piece)-Minor axis | J | 270 | 270 | 270 |
| Packed Bag (in outer carry bag) | | 250(dia) & 400 (length) | 250(dia) & 400 (length) | 250(dia) & 400 (length) |

- Note: i) All dimensions taken at the back from seam to seam in normal (unstretched) flat position.
 ii) A tolerance of $\pm 2\%$ in dimensions above is permissible.

6.2 **MASS OF BAG SLEEPING Lt wt-** The bag sleeping shall conform to the mass requirements as given below: -

| PARAMETERS | SIZE | | |
|-----------------------------------|------|------|------|
| | M | L | XL |
| Mass of synthetic filled bag (g) | 1850 | 2000 | 2100 |
| Mass of Carry Bag (g) | 135 | 135 | 135 |
| Complete mass of total system (g) | 1985 | 2135 | 2235 |

Note: A tolerance of $\pm 5\%$ in mass above is permissible.

7.0 **WORKMANSHIP AND FINISH**

The general workmanship and finish shall be of high standard and similar to sealed sample as per clause 3.1 of this specification. The bag shall be free from stitching defects like uneven stitch, puckering, gathering of threads, cuts & holes, streaky or patchy dying, stains and any other spots affecting the aesthetic appearance.

8.0 **MARKING**

8.1 The sleeping bag shall be provided with cloth taffeta synthetic size label separately attached adjacent to right top of zipper in a manner as to be visible at the first sight. The size label shall comprise nomenclature of the store, firm's name and address, size and year of manufacture. The sleeping bag shall also be provided with another label showing use/care/washing instructions attached in side seam on inner side of the bag and 30 cm above bottom of the seam.

8.2 The acceptance mark shall be put up on each accepted sleeping bag adjacent to the size label.

9.0 **PRE-INSPECTION OF SUPPLIES BY THE PRODUCER**

9.1 Manufacturers/Contractors must satisfy themselves first that the store manufactured are in accordance with the contract and fully conform to the specification, by carrying out thorough pre-inspection of each lot/batch before actually tendering the same for inspection to the Quality Assurance Officer nominated under the terms of the contract.

9.2 A declaration by the Contractor that necessary pre-inspection/tests have been carried out on the stores tendered and the same are fit for inspection and test data shall be rendered along with the challan. The declaration shall include the method followed in pre-inspection showing features checked/tested and will have the test certificate attached to the challan / declaration.

9.3 If the Quality Assurance Officer finds that pre-inspection of the consignment as required above has not been carried out, the consignment is liable for rejection.

10.0 QUALITY ASSURANCE

10.1 Examination of samples taken from any portion of the consignment or during surveillance inspection shall conform to the requirement when tested in accordance with the methods mentioned against each in this specification.

11.0 SAMPLING PROCEDURE/PLAN

11.1 Maximum Lot size is restricted to 10000 Nos.

11.2 The sampling plan based on 4 % AQL prepared as per IS: 2500 (Part-I)-2000/ ISO: 2859-1999(Pt-1) is as under:

Table-I

| Lots Size in number | Sampling Plan | | | | | | | |
|---------------------|--|----------------|---|----------------|--|----------------|--|----------------|
| | Visual examination/ dimensional check at the time of sampling (L-II) | | Sample size for detail check at Bulk QA stage (L-III) | | Physical Parameters (for laboratory tests) (S-4) | | Chemical Parameters (for laboratory tests) (S-2) | |
| | Sample Size | Acceptance No. | Sample Size | Acceptance No. | Sample Size | Acceptance No. | Sample Size | Acceptance No. |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| Upto 280 | 32 | 3 | 50 | 5 | 13 | 1 | 5 | 0 |
| 281 – 500 | 50 | 5 | 80 | 7 | 13 | 1 | 5 | 0 |
| 501 – 1200 | 80 | 7 | 125 | 10 | 20 | 2 | 5 | 0 |
| 1201 – 3200 | 125 | 10 | 200 | 14 | 32 | 3 | 8 | 1 |
| 3201-10000 | 200 | 14 | 315 | 21 | 32 | 3 | 8 | 1 |

Note:-

- (i) Sampling plan is prepared with Level II as a standard practice.
- (ii) Shift of level and switching of type of inspection will be at the discretion of Inspecting Officer based on QA inputs and switching rules be resorted to.
- (iii) Samples drawn as per column (2) to be first examined visually. If found satisfactory, the samples for physical testing as per column (6) be drawn out from the samples originally drawn as per column (2) by the sampling officer and marked accordingly. The sample size is as given in column (2) for visual examination.

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- (iv) Samples for chemical testing will be drawn as per column (8) from the samples drawn as mentioned in column (6) only.
- (v) The sample size for bulk QA check under the column (4) and Acceptance No. for bulk QA stage are mentioned in column (5).
- (vi) Acceptance No. in column (7) is inclusive of Acceptance No. mentioned in column (9).
- (vii) L : General Inspection Level and S: Special Inspection Level.

12.0 **TEST METHODS**

12.1 Specified test methods are illustrated in Appendix "A" and Appendix "B".

13.0 **CRITERIA FOR CONFORMITY**

13.1 All the sample units drawn shall be tested/examined to the specification requirements. If the sample units as per sampling plan are found to conform to the requirement of this specification, the lot shall be considered to be in conformity to the specification.

14.0 **PACKING AND MARKING**

14.1 **MATERIALS:-** The following materials shall be used for packaging of sleeping bag :

| S.No. | Materials | Specification |
|-------|--|-------------------|
| I. | Polythene Bag for general purpose | IS:9738-2003 |
| II. | Adhesive tape 50 mm with plastic base | JSS: 8046-6 |
| III. | Polypropylene strapping | JSS: 8135-10:2004 |
| IV. | Corrugated card board Boxes Triple Wall 7 Ply. | IND/GS/1537(b) |

14.2 **METHOD OF PACKING**

14.2.1 The stores shall be supplied in new, clean, dry & sound condition.

14.2.2 One number of sleeping bag shall be suitably rolled duly compressed and put into the carry bag and then close the opening mouth of the carry bag after suitably covering with mouth flap and then closed by tightening the tying cord.

14.2.3 The horizontal & vertical belts of the carry bags shall then fastened to form a compact unit pack of compressed cylindrical shape.

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14.2.4 Such carry bag shall then be put into a polyethylene bag of suitable size. Four such unit packs shall then be placed in a corrugated card board box of suitable size. All the joints shall then be properly closed with tape adhesive and finally be bound with two band of polypropylene strapping across width and two across length. Each polypropylene strapping shall be one complete piece and the ends shall be sealed with machine.

14.3 **MARKING ON PACKAGE**

14.3.1 Before dispatch, each package shall be legibly/indelibly marked/printed in black showing the following details:-

- i) Cat / Part Number
- ii) Nomenclature of the store
- iii) AT/SO/Extract No. & Date
- iv) Inspection Note No & Date
- v) Serial No of Package
- vi) Month & Year of packing
- vii) Gross mass of the Package in 'Kg'
- viii) Consignee
- ix) Firms Name & Address

15. **TECHNICAL LITERATURE AND DOCUMENTS**

15.1 Refer clause 2 of this specification.

16. **WARRANTY**

16.1 "Except as otherwise provided in the invitation to the tender, the Contractor/seller hereby declare that the goods, stores, articles sold/supplied to the purchaser under this Contract shall be of the best quality and workmanship and new in all respects and shall be strictly in accordance with the specifications and particulars contained/mentioned in the Contract.

16.2 The Contractor/seller hereby guarantees that the said goods/stores/articles would continue to conform to the description and quality aforesaid for a period of 12 months from the date of delivery of the said goods/stores/articles to the purchaser or 15 months from the date of shipment/dispatch from the contractor's work, whichever is earlier and that notwithstanding the fact that the purchaser (Inspector) may have inspected and/or approved the said goods/stores, articles, if during the aforesaid period of 12/15 months the said goods/stores/articles, be discovered not to conform to the description and quality aforesaid or not having satisfactory performance or have deteriorated and the decision of the purchaser in that behalf shall be final and binding on the Contractor/seller to rectify replace by acceptable goods/stores/articles or such portion or portions thereof as is found to be defective by the purchaser within a reasonable period not exceeding 3 months or as may be allowed by the purchaser in his discretions on the application made thereof by the Contractor/seller and in such an event the above mentioned warranty period shall supply to goods/stores/articles rectified/replaced from the

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date of rectification/replacement thereof, otherwise the Contractor/seller shall pay to the purchaser such compensation as determined by the purchaser as may arise by reason of the break of the Warranty herein contained”.

17.0 **DEFENCE STORE CATELOGUE NO.**

17.1 NIV –Bag Sleeping Lt Wt

18. **DRAWINGS/SKETCHES**

18.1 Three drawing plates attached to this specification.

19. **SUGGESTION FOR IMPROVEMENT**

19.1 Any suggestion for improvement of this document may be forwarded to: -

THE CONTROLLER
CONTRAOLLERATE OF QUALITY ASSURANCE
(TEXTILES AND CLOTHING)
Ashok Path, KANPUR-208 004
Tel : 0512-2324529 Fax: 0512-2324529
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DATE: 21 July 2017


CONTROLLER
CONTRAOLLERATE OF QUALITY ASSURANCE
(TEXTILES AND CLOTHING)

APPENDIX "A"
(Reference Para 4)

MATERIAL DETAILS

| COMPONENTS (1) | MATERIAL (2) | PARAMETERS (3) | REQUIREMENT (4) | TEST METHOD (5) |
|-----------------------------------|-----------------------------------|--|--|---|
| (a) Sleeping Bag (Outer Layer) | Fabric Nylon Rip Stop WR OG | Nature of material | Nylon | IS:667-1981 (RA 2013) |
| | | Mass/m ² in g/m ² | 65±5% | IS: 1964-2001 (RA-2010) |
| | | No of threads/cm -- Warp -- Weft | 45±2 32±2 | IS: 1963-2004 (RA-2008) |
| | | Weave | Plain with Rib Stop (One side rib after 21 threads and other side rib 14 threads) | Visual using pick glass |
| | | Breaking Strength --Warp (Kgf) --Weft (Kgf) | 65 min 45 min | IS: 7016 (Pt-2)-1981 (RA-2008) |
| | | Tearing Strength -- Warp (Kgf) -- Weft (Kgf) | 7.0 min 6.5 min | IS: 7016 (Pt-3)-1981 (RA-2008) Double Tongue method |
| | | Water repellency -- Spray Rating Test | 80 | IS:390-1975 (RA 2013) |
| | | Nature of coating | Polyurethane | AATCC -20 /As per Appendix "B" |
| | | Colour Fastness -- Light -- Washing | 5 or better 4 or better | IS:2454-1985 (RA-2013) ISO:105B02 2013 (European) IS/ISO 105 C10 2006,C (3) |

APPENDIX "A"
(Reference Para 4)

MATERIAL DETAILS

| COMPONENTS (1) | MATERIAL (2) | PARAMETERS (3) | REQUIREMENT (4) | TEST METHOD (5) |
|-----------------------------------|-----------------------------------|--|--|---|
| (a) Sleeping Bag (Outer Layer) | Fabric Nylon Rip Stop WR OG | Nature of material | Nylon | IS:667-1981 (RA 2013) |
| | | Mass/m ² in g/m ² | 65±5% | IS: 1964-2001 (RA-2010) |
| | | No of threads/cm -- Warp -- Weft | 45±2 32±2 | IS: 1963-2004 (RA-2008) |
| | | Weave | Plain with Rib Stop (One side rib after 21 threads and other side rib 14 threads) | Visual using pick glass |
| | | Breaking Strength --Warp (Kgf) --Weft (Kgf) | 65 min 45 min | IS: 7016 (Pt-2)-1981 (RA-2008) |
| | | Tearing Strength -- Warp (Kgf) -- Weft (Kgf) | 7.0 min 6.5 min | IS: 7016 (Pt-3)-1981 (RA-2008) Double Tongue method |
| | | Water repellency -- Spray Rating Test | 80 | IS:390-1975 (RA 2013) |
| | | Nature of coating | Polyurethane | AATCC -20 /As per Appendix "B" |
| | | Colour Fastness -- Light | 5 or better | IS:2454-1985 (RA-2013) ISO:105B02 2013 (European) |
| | | -- Washing | 4 or better | IS/ISO 105 C10 2006,C (3) |

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| | | | | |
|-----------------------------------|-----------------------------|--|--|--|
| (b) Sleeping Bag (Inner Layer) | Fabric Nylon Rip Stop OG | Nature of material | Nylon | IS:667:1981 (RA 2013) |
| | | Mass/m ² in g/m ² | 50±5% | IS: 1964- 2001 (RA-2010) |
| | | No of threads/cm -- Warp -- Weft | 72±2 40±2 | IS: 1963- 2004 (RA-2008) |
| | | Weave | Plain with Rib Stop (One side rib after 20 threads and other side rib after 11 threads) | Visual using pick glass |
| | | Breaking Strength -- Warp(Kgf) -- Weft (Kgf) | 60 min 35 min | IS: 1969- 1985 (RA-2006) |
| | | Tearing Strength -- Warp(Kgf) -- Weft (Kgf) | 2.5 min 1.5 min | IS: 6489 1993 (RA-2008) |
| | | Air permeability cc/sec/cm ² | 10±2 | IS:11056- 84(RA2010) |
| | | Colour Fastness to -- Light -- Washing | 5 or better 4 or better | IS:2454- 1985 (RA 2013)/ISO: 105 B02 (European) IS/ISO 105 C10 2006,C(3) |

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| | | | | |
|---------------|--|--|---|--|
| (c) Carry bag | Fabric Nylon PU coated, Waterpr oof, OG/ Black | Nature of material | Nylon | IS:667-1981(RA-2013) |
| | | Mass/m ² in g/m ² | 115±5% | IS: 1964-2001 (RA-2010) |
| | | No of threads/cm -- Warp -- Weft | 25±2 20±2 | IS: 1963-2004 (RA-2008) |
| | | Weave | Plain weave | Visual using pick glass |
| | | Breaking Strength -- Warp(Kgf) -- Weft (Kgf) | 70 min 60 min | IS: 7016 (Pt-2)-1981 (RA-2008) |
| | | Tearing Strength -- Warp (Kgf) -- Weft (Kgf) | 8 min 7 min | IS: 7016 (Pt-3)-1981 (RA-2008) |
| | | Hydrostatic resistance (Water penetration- Pressure Head Testat 30 cm water column for 60 min. - | No penetrations & no wetting on coated side | IS: 7016 (Pt-7)-2009 |
| | | Nature of coating | Polyurethane | AATCC -20 /As per Appendix "B" |
| | | Colour Fastness -- Light -- Washing | 5 or better 4 or better | IS: 2454-1985 (RA 2013)/ISO 105 B02-2013 (European) IS/ISO.105 C10 2006,C(3) |

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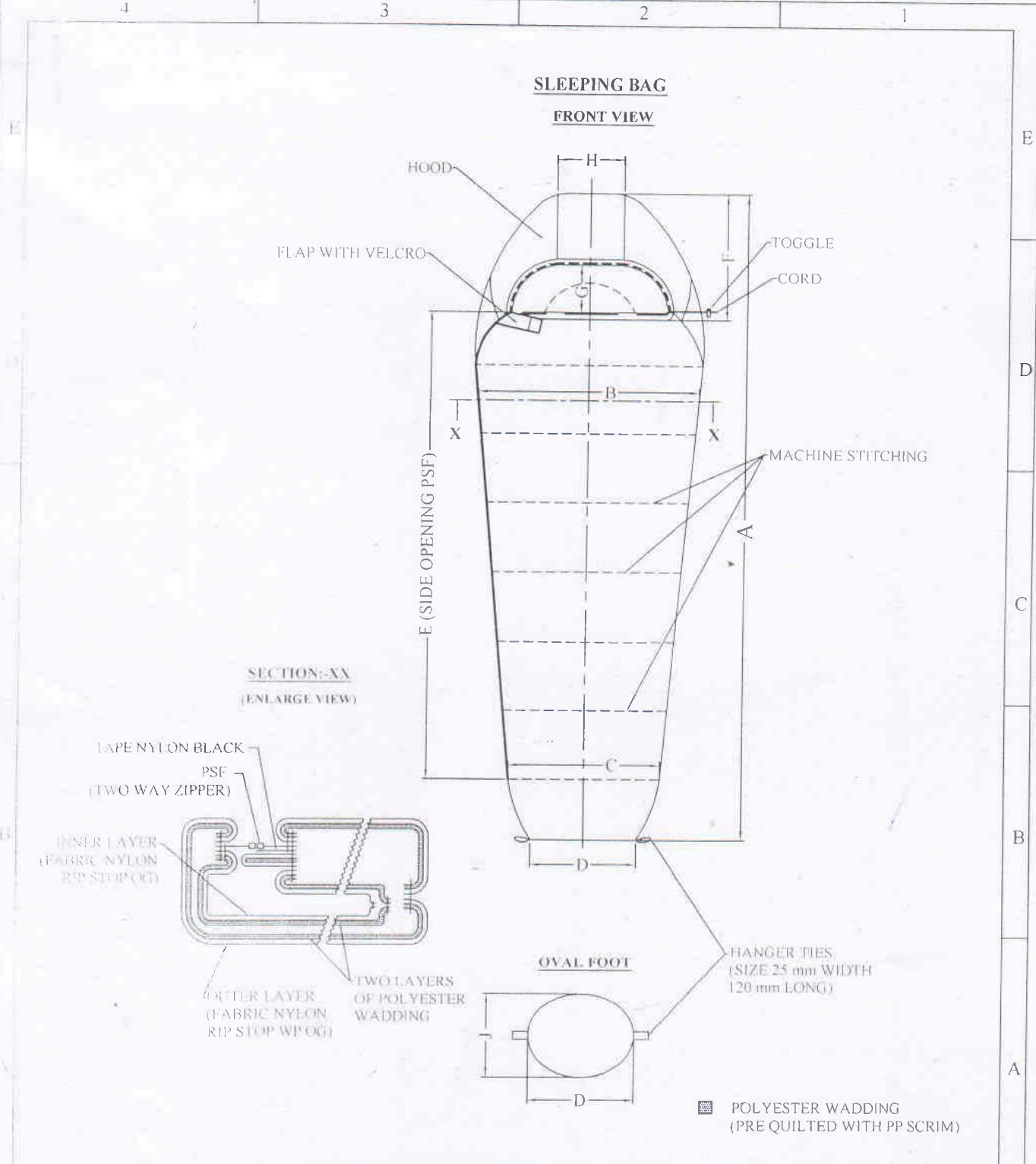
| | | | | |
|----------------------|---|-------------------------|-------------------------------------|---------------------------------------|
| (d) Filling material | Non woven polyester batting pre quilted with PP scrim using ultrasonic welding consisting of two layers each of 200g/m ² total filling 400g/m ² . | Nature of material | 100 %Polyester | IS 667-1981(RA 2013) & ASTM D-1577:07 |
| | | Mass/m ² (g) | 2x200 gsm ±5% Excluding PP Scrim | IS: 1964-2001 (RA- 2010) |
| | | Compression Recovery | 90% (min) | IND/TC/4578 (C) |
| | | Fibre linear density | 1.6 denier max | ASTM D-1577:07 |
| | | Tenacity | 4.5 gm/den | ASTM D-1577:07 |
| | | Elongation at break | 15% min | ASTM D-1577:07 |
| (e) | CLO value of the system | | 5 min | ASTM C-518 |

APPENDIX "B"

METHOD OF TEST FOR IDENTIFICATION OF POLYURETHANE

Approx. 5 g of the coated fabric is dissolved/swollen in 5 ml Glacial Acetic acid by warming for several minutes. To this added 0.1 g p-dimethylamino benzaldehyde. The solution is further warmed for 2-3 minutes. The solution turns yellow indicating presence of polyurethane.

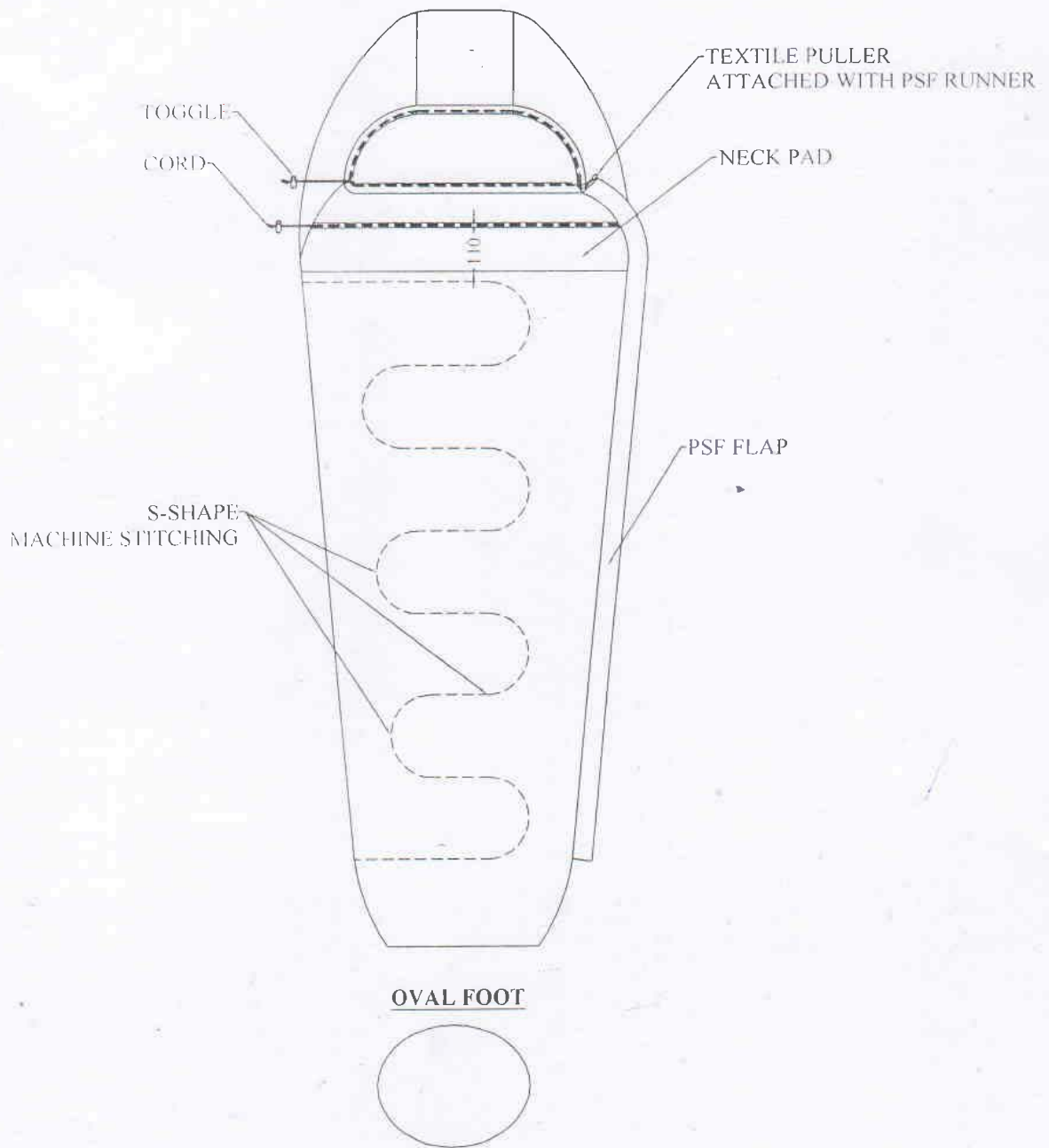
334



| | | | |
|--|------|------------|--|
| AJAY KUMAR (TO/D) | DATE | NAME | CONTROLLERATE OF QUALITY ASSURANCE (TEXTILE & CLOTHING) MINISTRY OF DEFENCE (DGQA) ASHOK PATH, KANPUR |
| | DGN | | |
| | DRN | Ajay Kumar | |
| | CHD | Ajay Kumar | |
| | TRD | | |
| PASSD BY DATE | COMP | | |
| SCALE --- | | | ALL DIMENSIONS ARE IN MILLIMETERS |
| SLEEPING BAG (LIGHT WEIGHT) | | | DRG ATTACHED TO PROV SPECN No. S/6421/BAG SLEEPING LT WT/TC-6 |

333

SLEEPING BAG
INSIDE FRONT VIEW



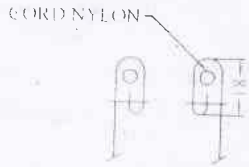
| | | | |
|--|------|------------|--|
| <p>DESIGNED BY AJAY KUMAR JYOTDI</p> <p>DRAWN BY GOTC-6</p> <p>APPROVED BY DC/TC-6</p> | DATE | NAME | <p>CONTROLLERATE OF QUALITY ASSURANCE (TEXTILE & CLOTHING) MINISTRY OF DEFENCE (DGQA) ASHOK PATH, KANPUR</p> <p>SLEEPING BAG (LIGHT WEIGHT)</p> <p>ALL DIMENSIONS ARE IN MILLIMETERS</p> <p>DRG ATTACHED TO PROV. SPECN No S/6421/BAG SLEEPING LT WT/TC-6</p> |
| | DGN | | |
| | DRN | Ajay Kumar | |
| | CHD | Ajay Kumar | |
| | TRD | | |
| COMP | | | |
| SCALE | | | |

332

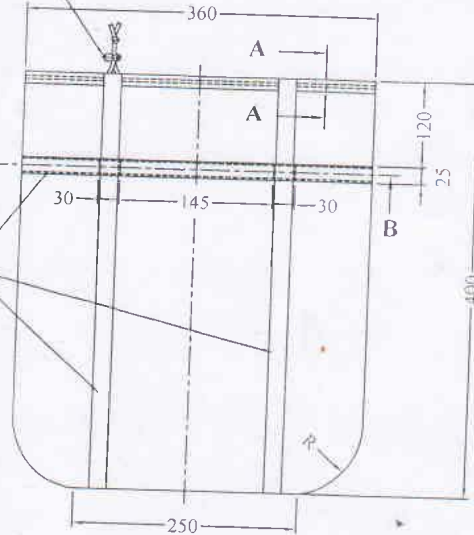
CARRY BAG

FRONT VIEW

SECTION:-AA
(ENLARGE VIEW)

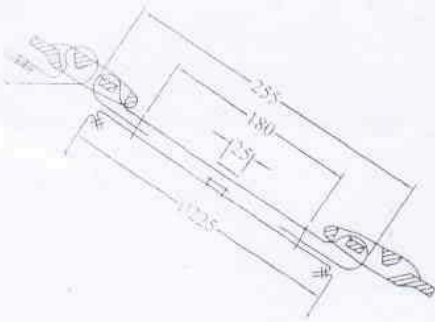


TOGGLE

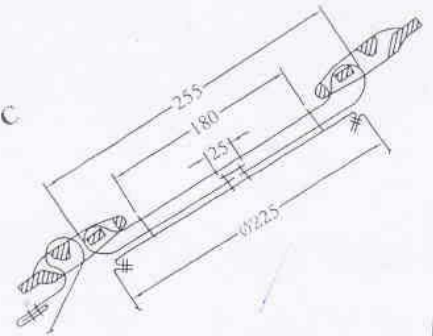


TAPE NYLON
SIZE WIDTH 25 mm

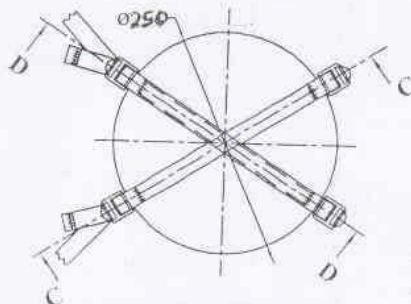
SECTION:-DD
(ENLARGE VIEW)



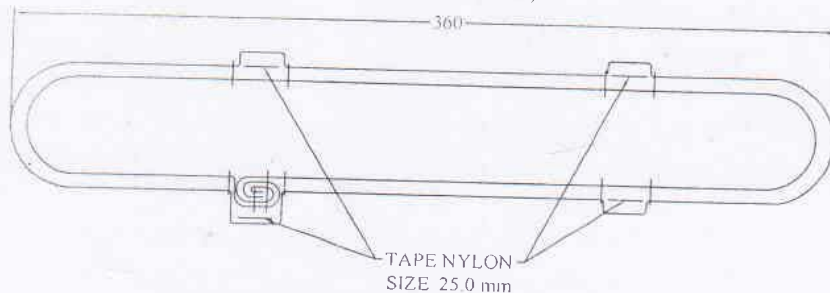
SECTION:-CC
(ENLARGE VIEW)



BOTTOM VIEW



SECTION:-BB
(ENLARGE VIEW)



| | | |
|----------------------------------|------|------------|
| DGN DRN CHD TRD COMP | DATE | NAME |
| | | Ajay Kumar |
| | | Ajay Kumar |
| | | |
| | | |
| SCALE | | |

**SLEEPING BAG
(LIGHT WEIGHT)**

CONTROLLERATE OF QUALITY ASSURANCE
(TEXTILE & CLOTHING)
MINISTRY OF DEFENCE (DGQA)
ASHOK PATH, KANPUR



ALL DIMENSIONS ARE IN MILLIMETERS
DRG ATTACHED TO PROV SPECN No
S/6421/BAG SLEEPING LT WT/TC-6

