

PRE-QUALIFICATION CRITERIA

First Spring Governor To Drg. No Sb3315-602-1

Description/ Drg. No.	Critical Component	Critical Process	VQC
First Spring Governor To Drg. No Sb3315-602-1	Spring Governor 3315-623-1 Spring Shackle3315-626-1	<ol style="list-style-type: none"> 1.Raw material spring steel wire to the material specification /size indicated in the drawing from a reputed supplier. 2.Raw material strip to the material specification /size indicated in the drawing from a reputed supplier. 3.Assembly of spring with shackle. 	<ol style="list-style-type: none"> 1. The firm should be in the field of manufacturing of similar Springs. 2. Tie-up with a reputed raw material supplier. 3.Availability of facility to manufacture the springs from the spring steel wire to meet the quality requirements indicated in the drawing. 4. Availability of facility for load testing of springs and grouping. 5. Availability of facility for stamping and case hardening of shackle. 6. Availability of facility for chromotizing coating as indicated in the drawing. 7. Availability of facility for assembly of spring and shackle.