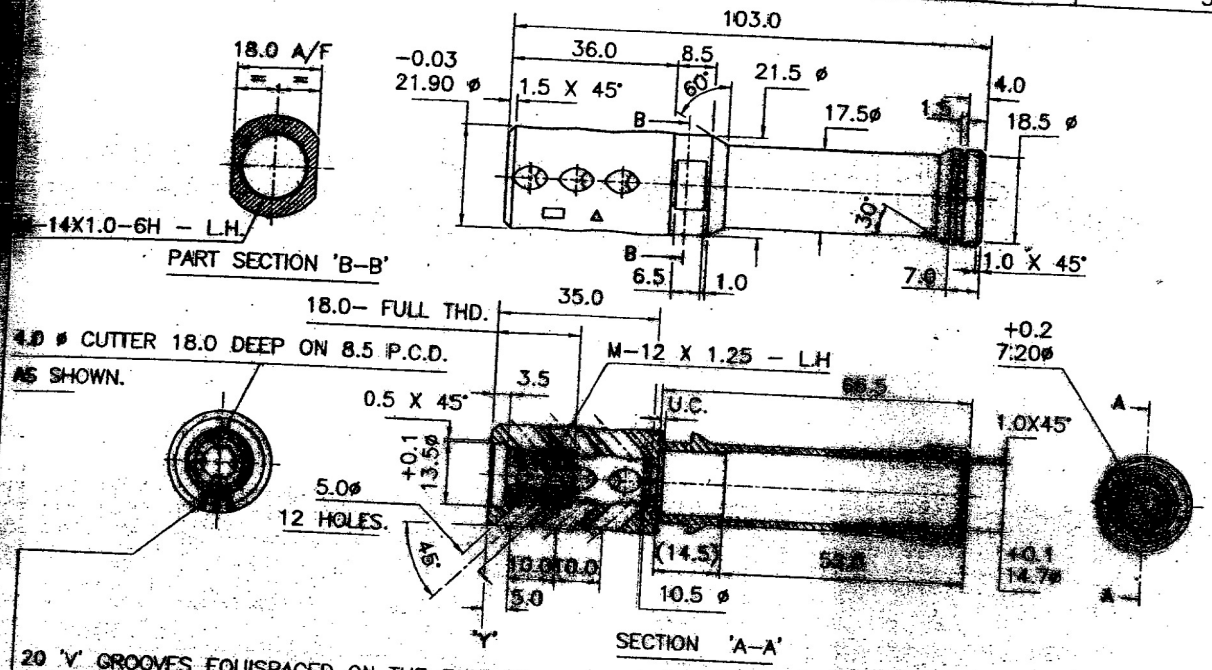
DRAWING CONVENTIONS CONFORM TO JSG : 0104
DIMNS. ARE IN mm. | GEN. TOL. 'MEDIUM' IS: 2102



RFI.SK.- 7770*-S

HOS/MPM
प्रमाणित प्रति/CERTIFIED COPY OF
ड्राइंग/लेआउट/गेज शिडयूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक/AT THIS DATE 19-5-18
सी डी सी/CDD ODC
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

MATERIAL:- IS: 5517-1993 DESIGNATION 42 Cr 4 Mo 2

H.T. REQUIREMENTS:- HARDENED AND TEMPERED TO 250 TO 300 H.V.

NOTE:- SUFFICIENT ANTI-RUST PRESERVATIVE SHOULD BE APPLIED DURING SUPPLY.

TO BE MARKED ON COMPONENT IN 2 mm. LETTER SIZE.
▭ – Yr OF Mfg.
△ – MANUFACTURER'S CODE
D.S.CAT. NO

01/004/18 DT. 17.5.18	FOR MATL. BS970 PT.1,1983, Gr. 708 M40, READ MATL:- IS:5517-1993, Designation 42 Cr 4 Mo 2. Dwg. No. advanced to RFI.SK. 7770*-S	MAT'L. Changed, Consd. drawing	
SL. NO.	DESCRIPTION	REASON	SIGN.

NATL.:- AS ABOVE.

ALL DIMENSIONS ARE IN MILLI METRE
IMPORTANT DIMENSIONS MARKED THUS ⊕
INFORMATION MARKED THUS ‡ TO BE MARKED ON

TITLE

FINISH DRG. (WITHOUT PHOSPHATING)

ORDNANCE FACTORY BOARD
RIFLE FACTORY
ISHAPORE

SCALE :- 1:1

RIFLE 5.56 mm.

FLASH ABSORBER

D.S.CAT.NO.-1005-007739 (AFDE SK 3143/40)

2005	NAME	DATE
DESIGNED		11.2.05
DRAWN		
CHECKED		
APPROVED		18-2-05

DRG NO:-
RFI.SK.- 7770*-S
SHT. 1 OF 1