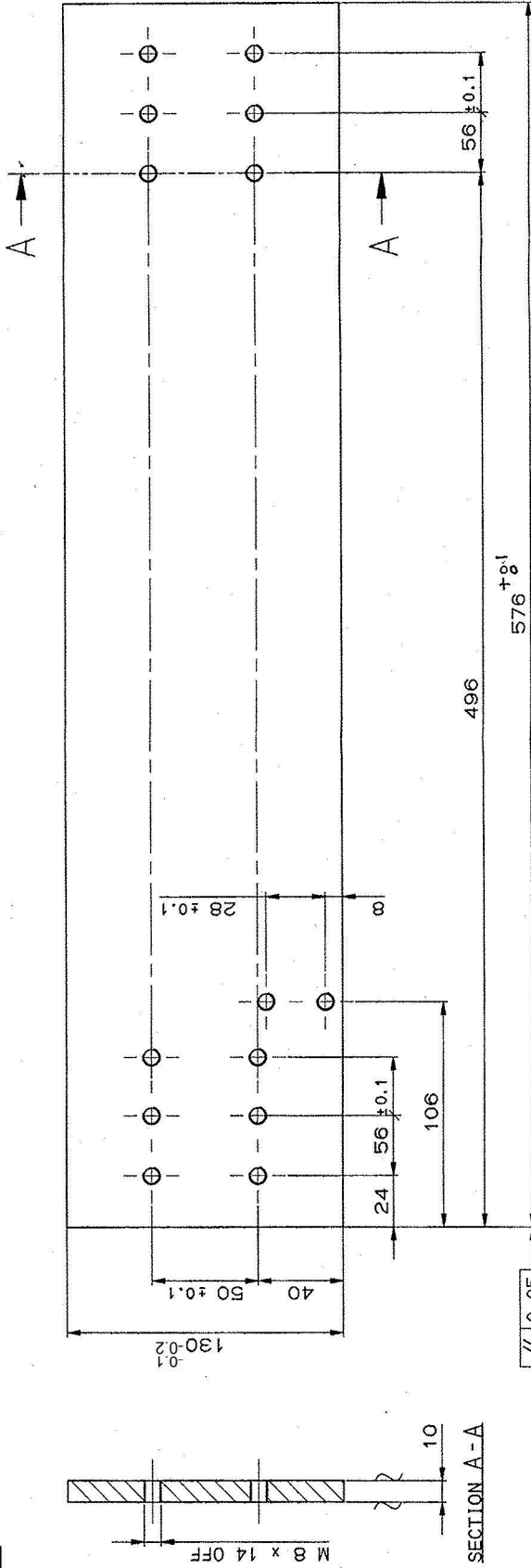


REVISION-I



SECTION A-A

*** S.S. AISI 316 ***

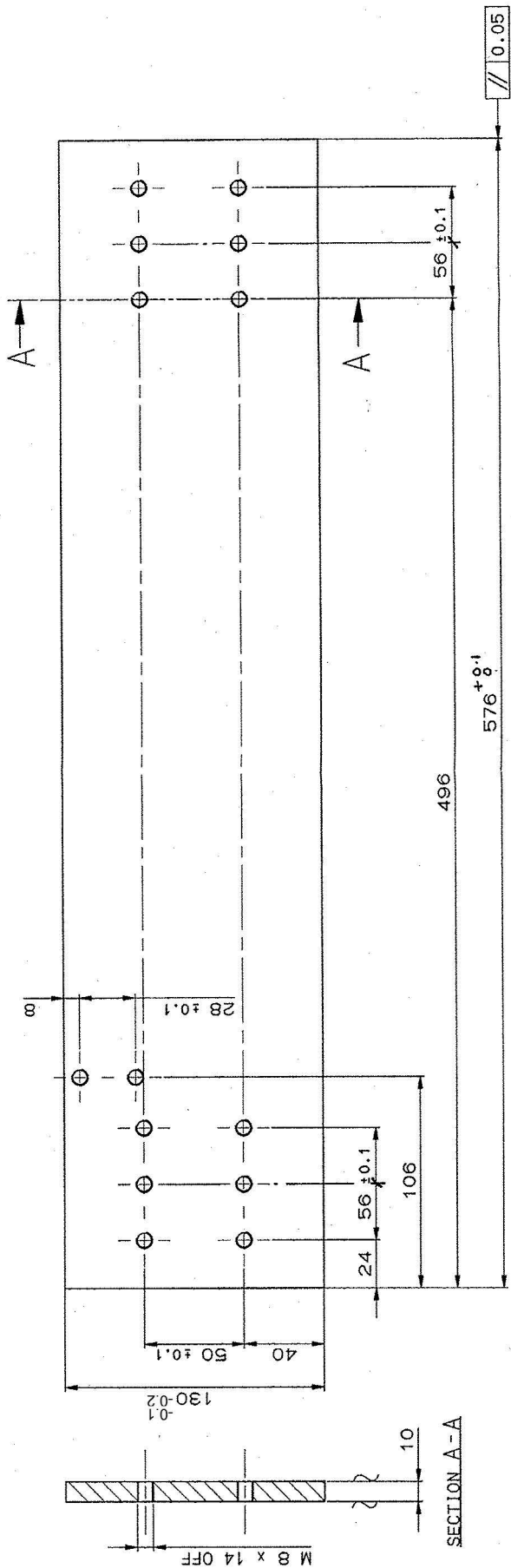
**** PAINTING**

1. PRIMER RED OXIDE TO STANDARD IS:12744 TO BE APPLIED BY FIRM WHO IS SUPPLYING STORE TO MPF AS PER DW-1134
2. PAINTING TO BE DONE AT MPF IN OR DURING ASSEMBLY AS PER DW-1134
3. DO NOT APPLY PRIMER AND PAINT ON THREAD

No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS																																																						
1	SUPPORT PLATE-V		***			***																																																						
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REVISION-I

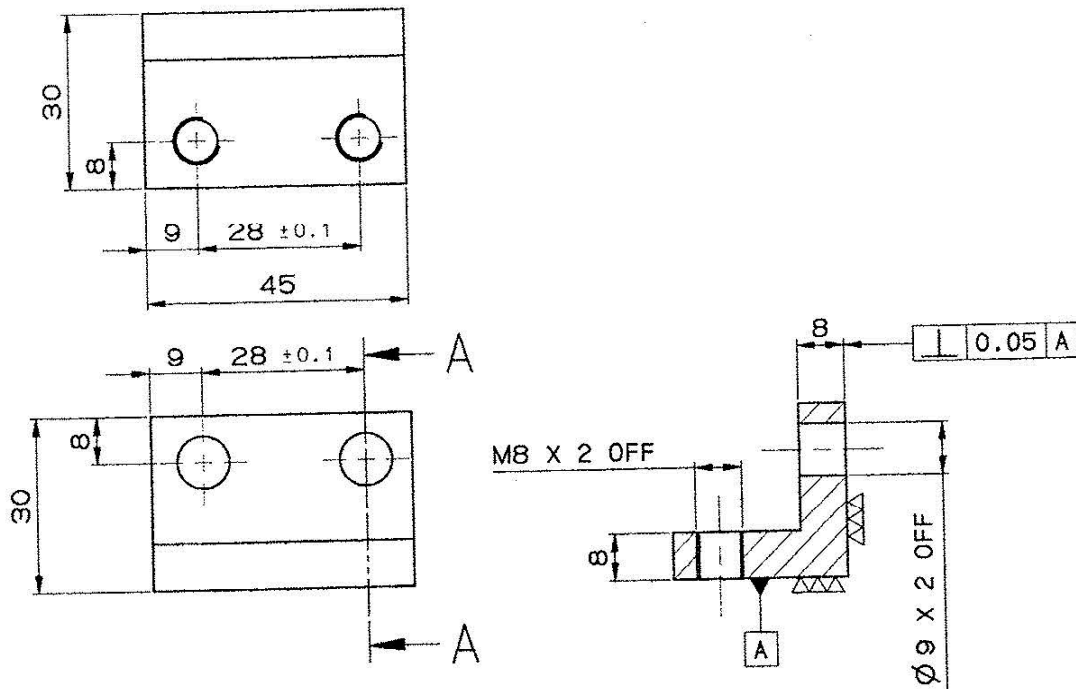


*** S.S. AISI 316 ***

No. OFF	DESCRIPTION	PART No.	MATERIAL	STANDARD	DIMENSIONS	REMARKS																																
1	SUPPORT PLATE - VI					***																																
<p>GENERAL TOLERANCE</p> <p>LINEAR DIMENSIONS</p> <table border="1"> <tr><td>0-8</td><td>±0.1</td></tr> <tr><td>8-30</td><td>±0.2</td></tr> <tr><td>30-50</td><td>±0.3</td></tr> <tr><td>50-100</td><td>±0.5</td></tr> <tr><td>100-200</td><td>±0.8</td></tr> <tr><td>200-500</td><td>±1.2</td></tr> </table> <p>ANGULAR DIMENSION</p> <table border="1"> <tr><td>1°-10°</td><td>±1°</td></tr> <tr><td>10°-50°</td><td>±30'</td></tr> <tr><td>50°-100°</td><td>±20'</td></tr> <tr><td>>100°</td><td>±10'</td></tr> </table> <p>VALUE IN "um"</p> <table border="1"> <tr><td>~</td><td>±25</td></tr> <tr><td>V</td><td>±25</td></tr> <tr><td>∇</td><td>±8-25</td></tr> <tr><td>∇∇</td><td>±8-25</td></tr> <tr><td>∇∇∇</td><td>0.025-1.0</td></tr> <tr><td>∇∇∇∇</td><td><0.025</td></tr> </table>							0-8	±0.1	8-30	±0.2	30-50	±0.3	50-100	±0.5	100-200	±0.8	200-500	±1.2	1°-10°	±1°	10°-50°	±30'	50°-100°	±20'	>100°	±10'	~	±25	V	±25	∇	±8-25	∇∇	±8-25	∇∇∇	0.025-1.0	∇∇∇∇	<0.025
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<p>SCALE: 1:1</p> <p>DRAWN: 27.01.06/VJY</p> <p>CHECKED: #</p> <p>APPROVED: (Signature)</p> <p>REPLACED BY: #</p> <p>REPLACED FOR: #</p> <p>DRAWING No.: DW-1108-1010-13</p>																																						
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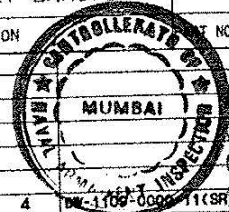
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PAINTING

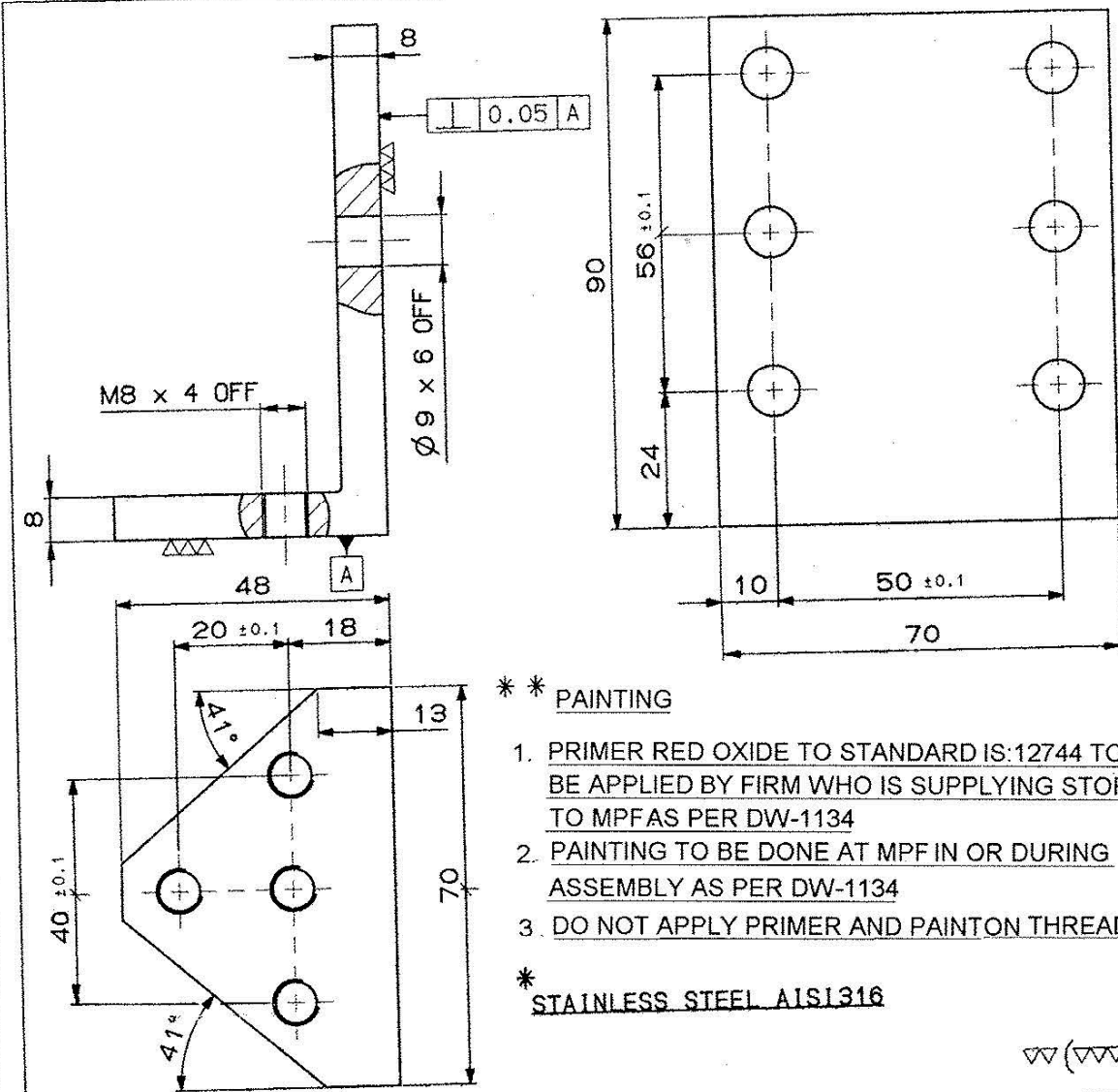
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S.S AISI 316

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1	SUPPORT BRACKET	***	***																
NO. OFF	DESCRIPTION	MATERIAL & STD.	DIMENSION																
<table border="1"> <tr> <th colspan="2">GENERAL TOLERANCE</th> </tr> <tr> <th colspan="2">LINEAR DIMENSIONS</th> </tr> <tr> <td>0-6</td> <td>±0.1</td> </tr> <tr> <td>6-30</td> <td>±0.2</td> </tr> <tr> <td>30-120</td> <td>±0.3</td> </tr> <tr> <td>120-315</td> <td>±0.5</td> </tr> <tr> <td>315-1000</td> <td>±0.8</td> </tr> <tr> <td>1000-2000</td> <td>±1.2</td> </tr> </table>				GENERAL TOLERANCE		LINEAR DIMENSIONS		0-6	±0.1	6-30	±0.2	30-120	±0.3	120-315	±0.5	315-1000	±0.8	1000-2000	±1.2
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NOMINAL SIZE & FIT	DEVIATION	NO. OFF DRG. NO OF ASSOCIATED PART INDEX ALTERATION SUPPORT BRACKET LAUNCHER ASSY LRMR LAUNCHER KAVACH MOD-II MACHINE TOOL PROTOTYPE FACTORY AMBERNATH																	
		SCALE	DRAWN 21.01.09 VIJAY CHECKED " Jay APPROVED 17/1/09 R																
		REPLACED BY	REPLACED FOR																
		Design Office	DRAWING NO. DW-1108-1014-14																

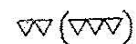




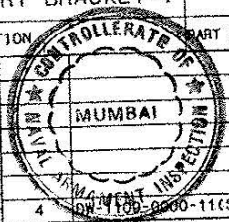
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*** STAINLESS STEEL AISI316**



1		SUPPORT BRACKET-I		*	**	
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GENERAL TOLERANCE						
LINEAR DIMENSIONS						
0-6	±0.1					
6-30	±0.2					
30-120	±0.3					
120-210	±0.5					
210-1000	±0.6					
1000-2000	±1.2					
ANGULAR DIMENSION						
1-10	±1°					
10-50	±30'					
50-100	±20'					
>100	±10'					
VALUE IN "Um"						
~	205					
∇	8-25					
▽	1-8-8					
▽▽	0.025-1.8					
▽▽▽	< 0.025					
NOMINAL SIZE & FIT	DEVIATION	MACHINE TOOL PROTOTYPE FACTORY AMBERNATH			Design Office	REPLACED FOR DRAWING NO. DW-1108-1015-14



(G Ramesh)
Commander
Chief Inspector of Naval Armament
Controller of Naval Armament Inspection
2006

SCALE 1:1
DRAWN 27.01.08 VIJAY
CHECKED " " Km
APPROVED [Signature]

