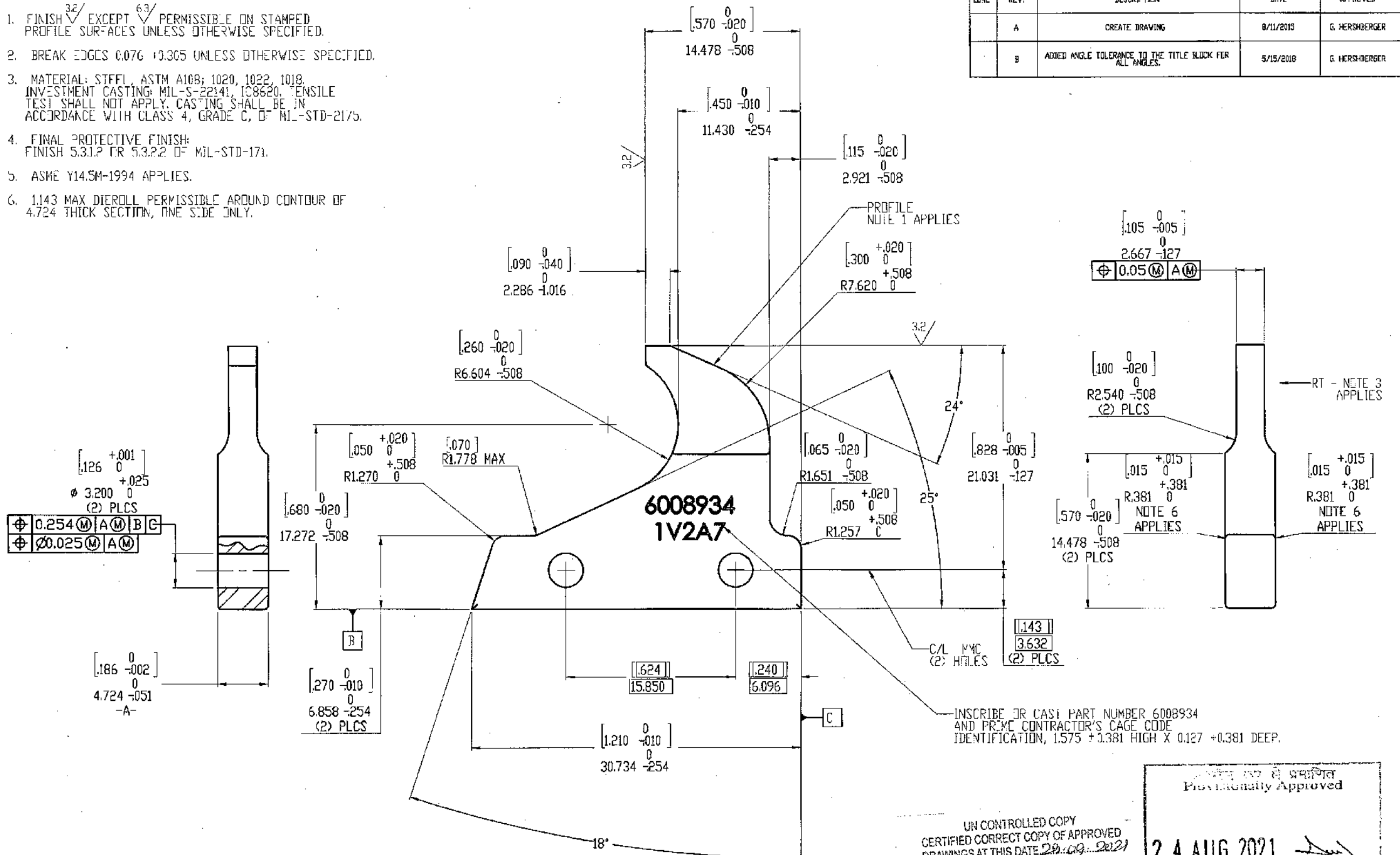


M-1013

NOTES:

1. FINISH  $\sqrt{3.2}$  EXCEPT  $\sqrt{6.3}$  PERMISSIBLE ON STAMPED PROFILE SURFACES UNLESS OTHERWISE SPECIFIED.
2. BREAK EDGES 0.076 ± 0.305 UNLESS OTHERWISE SPECIFIED.
3. MATERIAL: STEEL, ASTM A108; 1020, 1022, 1018. INVESTMENT CASTING: MIL-S-22341, 108620. TENSILE TEST SHALL NOT APPLY. CASTING SHALL BE IN ACCORDANCE WITH CLASS 4, GRADE C, OF MIL-STD-2175.
4. FINAL PROTECTIVE FINISH: FINISH 5.3.1.2 OR 5.3.2.2 OF MIL-STD-171.
5. ASME Y14.5M-1994 APPLIES.
6. 1.143 MAX DIEROLL PERMISSIBLE AROUND CONTOUR OF 4.724 THICK SECTION, ONE SIDE ONLY.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CREATE DRAWING	8/11/2015	G. HERSHBERGER
	B	ADDED ANGLE TOLERANCE TO THE TITLE BLOCK FOR ALL ANGLES.	5/15/2018	G. HERSHBERGER



INSCRIBE OR CAST PART NUMBER 6008934 AND PRIME CONTRACTOR'S CAGE CODE IDENTIFICATION, 1.575 ± 0.381 HIGH X 0.127 ± 0.381 DEEP.

UN CONTROLLED COPY  
 CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 29.09.2021  
 DESIGN & DRAWING OFFICE,  
 ORDNANCE FACTORY, THIRUCHIRAPPALI-620 016.

Provisionally Approved  
 24 AUG 2021  
 For info (A1)

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	INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED ENG APPR. NFG APPR.	SCALE: 4:1 WEIGHT:
	MATERIAL:	COMMENTS:	SHEET: 6008934 REV B
	FINISH:	DO NOT SCALE DRAWING	SHEET 1 OF 1