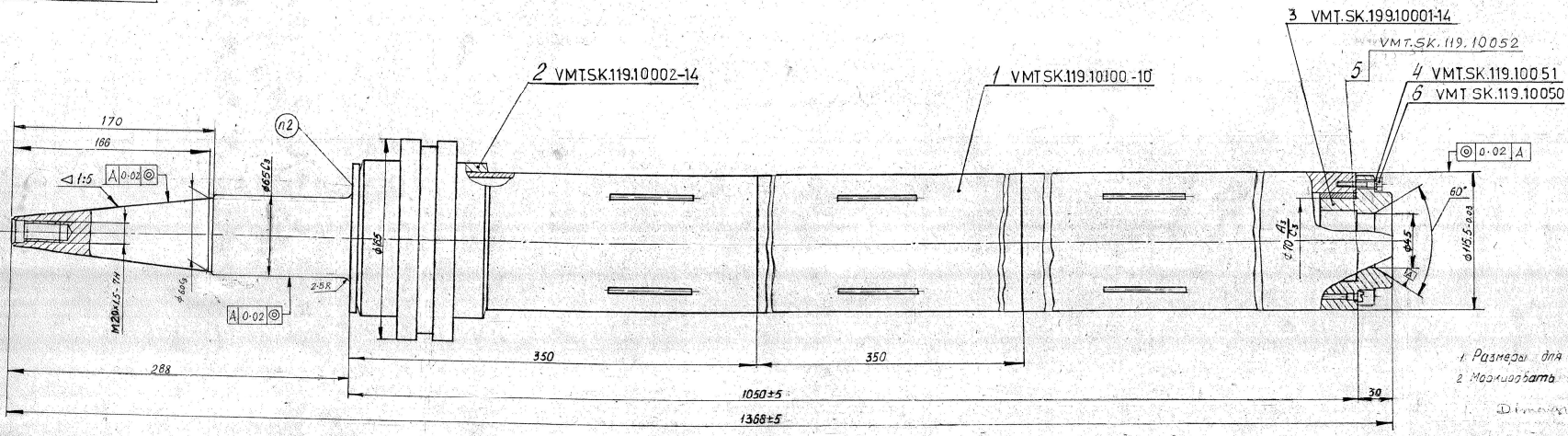


93.00009.2539.661.9



- 1 Размеры для справок
- 2 Моделью 5 199.16257.00.00.00 - 115.5-0.03
- 3 Dimension for reference
- 4 Marking 6.199.162.57.00.0000-115.5-0.03

Pa/x/110

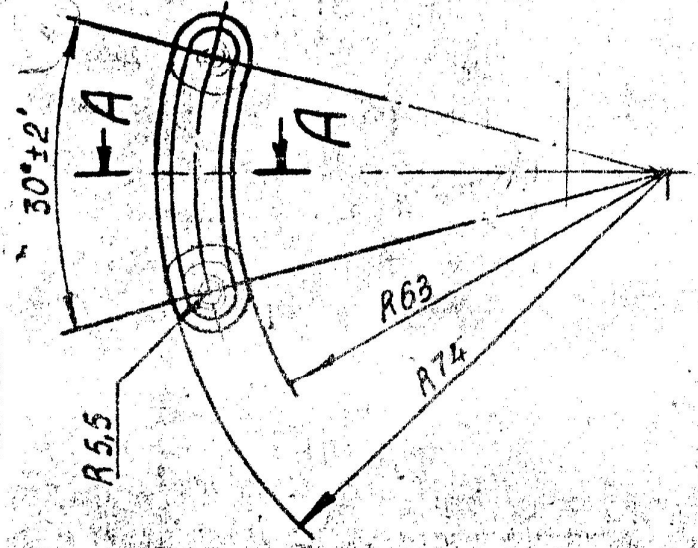
DRG. NO.VMT.SK119.10000-11		6 199.16257.00.00.0000			
MANDREL ASSY		НОВОШНИК 0 115.5-0.03	Лист	Модель	Масштаб
FOR 125mm SCCC		Сборочный чертёж			1:2
WINDING M/C		Мандрил dia.115.5-0.03	Лист	Листов	1
	SHT. 1/3	Ассемблея			
NO. OFF 3		SUPPORTED BY			11/34°

1st ANGLE PROJECTION

Dim 288 was 278, Dim. CHAMFER 2.5x45 added, Dim. 0.65 was 0.60, Fillet Radius 2.5 added 12/11/99

6 199 16243.01.00.05

R263/



A-A

4x45° По контуру

Неуказанные предельные отклонения размеров:
 волов-по В7, остальных - по СМ7.

Unspecified limits of deviations for:
 size

Shafits - as per B7, others - as per CM7.

END CAP

MANDREL ASSY

DRG. NO. YMT. SK.119, 10306-14

NO.OFF - 18 MATL 151570 04CY18N10F120

125mm. S C C WINDING M/C

AUTHENTICATED BY APPROVED

SUPPORTED BY *Rob*

Clues

6 199 16243.01.00.05

Заглушка

Plug

СМЗ ГОСТ 380-71

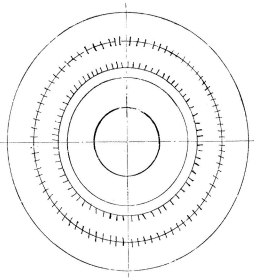
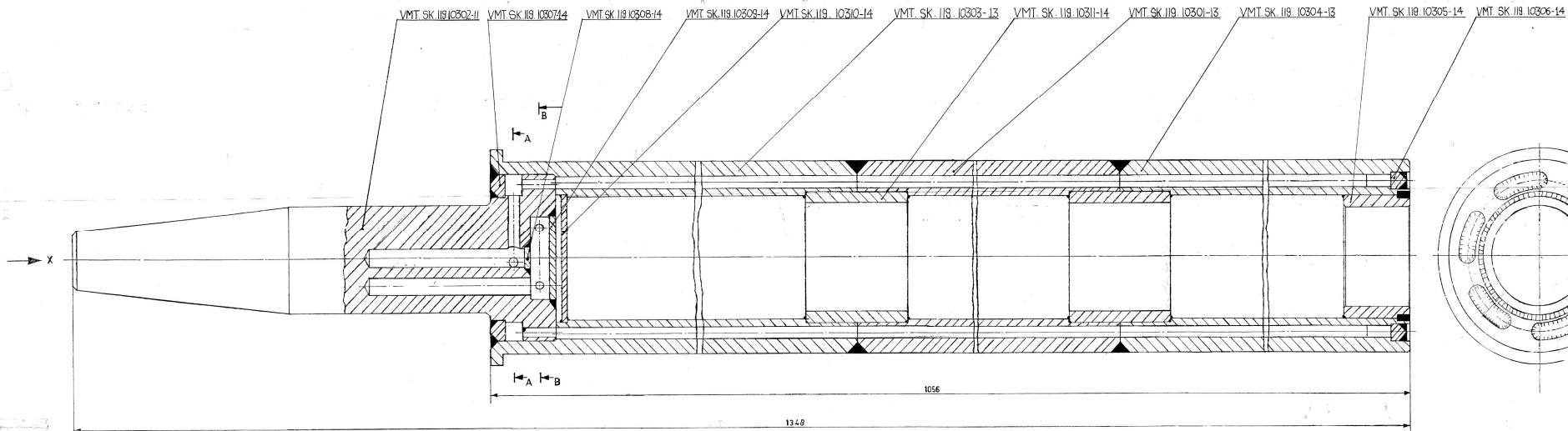
Steel

ИЗМ. ЛИСТ № ДОКУМ. ИРГА

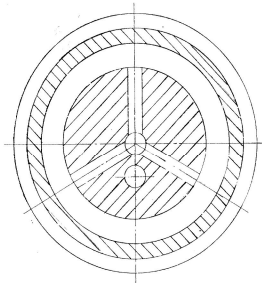
1ST ANGLE PROJECTION

Лист	Масса	Машиноград
4		
Лист		Лист
		1

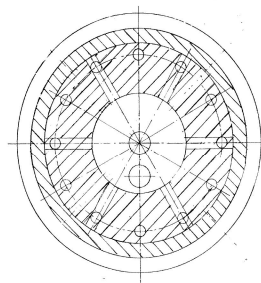
Изм. № подл. И дата
 Изм. № подл. И дата
 Изм. № подл. И дата



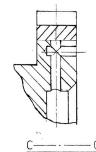
VIEW FROM X



A—A



B—B



C—C

NOTE: STRESSES TO BE RELIEVED AFTER WELDING

E-WELDED

1. WELDING SHOULD BE LEAK-PROOF.
2. WELDING JOINTS SHOULD BE TESTED TO WITHSTAND WATER PRESSURE OF 4 kg/cm² FLOWING THROUGH HOLES.
3. PRIOR TO WELDING OF END CAP DRG. NO. VMT SK 119 10106-14, MANDREL TUBES TO BE BLOWN THROUGH OR FLUSHED OUT IN ORDER CLEAN OUT ANY FOREIGN MATTER.
4. WORKING TEMPERATURE OF MANDREL IS 100°C HENCE ALL NECESSARY CONDITIONS FOR WELDING NEED TO APPLY.

3 MANDREL		QTY	UNIT	DATE	BY	CHKD	APPROV	REVISION
1	MANDREL	1	PC					
2	MANDREL ASSY FOR 125mm CC WINDING M/C	1	PC					
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En attendant que les avis de montage soient complétés avec exactitude, les pièces de montage sont livrées à la fois en quantité et en qualité. Les pièces de montage sont livrées à la fois en quantité et en qualité. Les pièces de montage sont livrées à la fois en quantité et en qualité.

MACHINE TOOL INDUSTRIES FACTORY LTD. WIMBORNE
VMT SK 119 10300-40