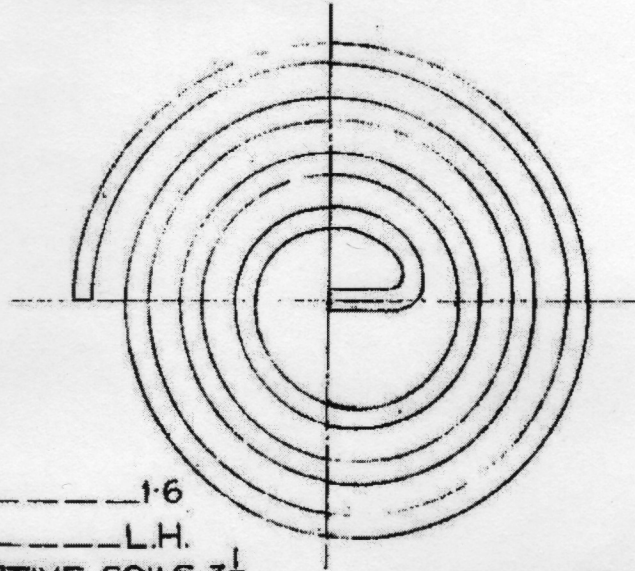


SIGHT UNIT CASED 102 A SPRING, HELICAL, COMPRESSION

DRG.No.-
IRDE-1066/3

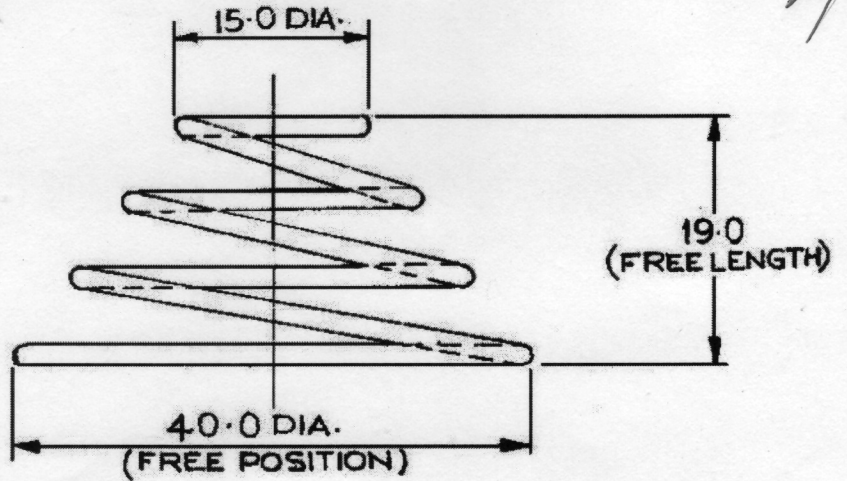
CUTTING LINE

SPRING, HELICAL



WIRE DIA. _____ 1.6
 WOUND _____ L.H.
 NO. OF EFFECTIVE COILS 3½
 ONE COIL AT EACH END
 TO BE CLOSED.

JOB TRADE ONLY
 Date of Issue 16/04/11
Rep



MATL. :- SPRING STEEL WIRE Gde-I
 TO IS:4454 (PART-4) OF 2001.
FINISH :- CLEAN.

DC(1)00883-I(P)-3349-1

		D/- 24-6-77	SCALE:-2:1
		DR. <i>A. B...</i>	MATL. TREAT.
		TR.	AS ABOVE AS ABOVE
		CH. <i>...</i>	REF. MPG-2425 DT.16.6.77
D.A. No.- 31/2015, Dt.19.08.2015		APPROVED	
D.A. No.-29/2004, Dt.12.7.2004		SHEETS 1 SHEET N ^o 1	
AMENDMENTS		DRAWING No.-	
OFD/DO/002		<i>...</i> AF/DO.	<i>...</i> AM.(I)
		MCT - 578/2	

ORDNANCE FACTORY, DEHRADUN